



PLANT PURCHASE SPECIFICATION (CFFP - HARDWAR)

FF 05058 Rev04

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FERRO TITANIUM (Fe-Ti)

1. SCOPE

This specification governs the quality of Ferro Titanium with the following requirements.

2. APPLICATION

The material shall be used as alloying addition for manufacturing of steel.

3. CONDITION OF DELIVERY

The size should be in the range of 10-50 mm. However oversized material should not exceed 10% by weight and undersize material should not exceed 5% by weight.

4. COMPLIANCE WITH NATIONAL STANDARDS

The specification in general is based on Indian standards specification IS 1468: 2000 Grade: FeTi45Al 5.

5. FREEDOM FROM CONTAMINATION

The material shall be free from extraneous contamination such as slag.

6. CHEMICAL COMPOSITION

The material shall conform to the following chemical composition when it is analyzed in accordance with IS 13840. The sampling shall be done as per IS: 1472.

ELEMENT	% MIN	%MAX
Titanium	40	—
Aluminum	—	5.0
Silicon	—	5.0
Manganese	—	1.5
Vanadium	—	1.5
Carbon	-	0.20
Copper	-	0.2
Sulphur	-	0.05
Phosphorus	-	0.10

RMI

ARUN AGARWAL

WORKED BY

M.K.SAHU

MPIC

ROHIT VARSHNEY

CHECKED BY

SUNIL KUMAR

CHAIRMAN
CPSC

V K AGARWAL

SUPERVISED BY

P. K ROY

APPROVED : PLANT STANDARDS COMMITTEE

PREPARED : SMS TECH

ISSUED : Steel Melting Shop

DATE :
02.09.17



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7. INSPECTION

- CFFP reserves the right to witness the testing of the material at supplier works and therefore the supplier shall notify the readiness of the material in advance.
- If any specific inspection requirements are written in purchase order, the same shall be applicable.
- CFFP may test the material after receipt and acceptance of the material will be based on the CFFP's test results.
- For result of analysis and properties of material the decision of CFFP shall be final and binding on the supplier.

8. TEST CERTIFICATES

One Original and three copies of Test Certificate from the **Manufacturer** containing the following information **along with test result of clause 3,5 and the chemical composition as per clause 6** should be provided.

Manufacturer's Name
Name of the material
Batch/Lot No.
Quantity.

Note:

- A manufacturer supplying directly to BHEL should include BHEL's P.O. No. and Challan No. also in the TC.
- Any other supplier should provide a covering letter along with original Manufacturer's TC as above mentioning BHEL's P.O. No. and Challan No.

9. PACKING AND MARKING

The material shall be packed in pack in **Tamper proof metallic drum** such as to prevent loss / deterioration in quality during handling, transport and storage. It should be in the manufacturer's packing. Each package should be marked with the following details.

Name of the material
Manufacturer's Name / Trade mark
Batch/Lot No.
Net weight.

10. REFERRED STANDARDS

IS: 1468 -1993, IS: 13840, IS:1472 .

WORKED BY

M.K.SAHU

CHECKED BY

SUNIL KUMAR



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REVISION RECORD SHEET

SN	Revision No.	Revision date	Nature of Changes
01.	01	07.07.2004	- Clause no 4,5,7,9,10 And Clause 11 deleted.
02.	02	07.09.2009	-Clauses 8 and 9 revised incorporating requirement of manufacturer's packing and Test certificate. - Clause no 3 modified for only one size material. - Clause 3: Size range redefined.
03	03	30.07.2010	- Clause 6: Testing and sampling shall be done as per IS 13840 & 1472. Limit for sulphur content has been increased from 0.05% to 0.10%.
04	04	02/09/2017	-Clause 8: Clause 5 included in the T.C. - Clause 9: Tamper proof metallic drum incorporated as per SP-0612 dated 11.03.2010. Efficiency changed from 30-40 % to minimum 40% and specification made based upon Grade: FeTi45Al 5.

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WORKED BY

M.K.SAHU

CHECKED BY

SUNIL KUMAR