

05-214



GRAVIMETRIC FEEDER SPECIFICATION FOR RETAINER RING

SPEC. NO
GF-056 01
REV.

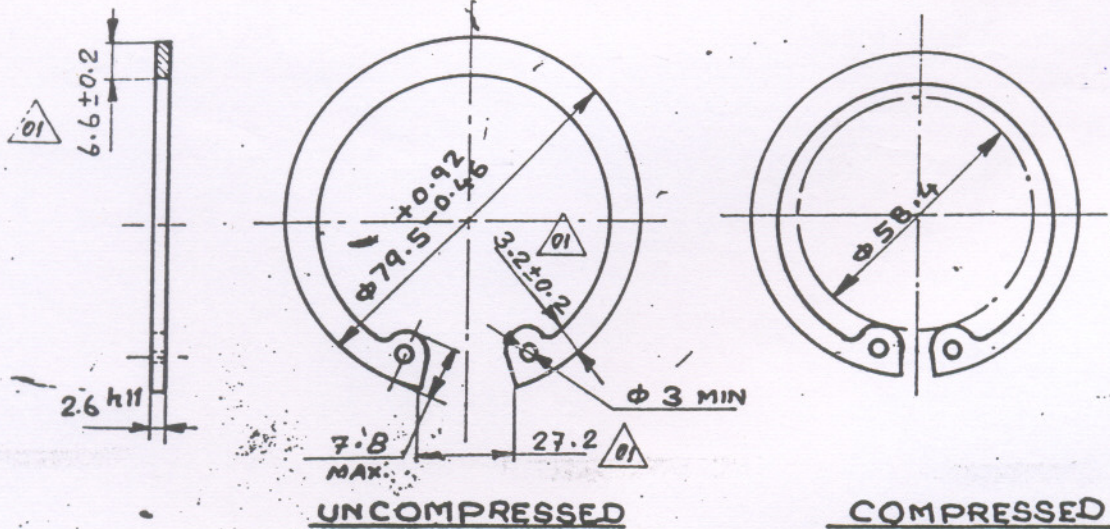
MATL CODE: 96-424-044 FEEDER SIZE: 36"
 NO OFF/FEEDER: 13 LOCATION: 65:736
 WEIGH SENSING SYSTEM
 INLET SPAN ROLLER ASSY
 DESCRIPTION: RETAINER RING (CIRCLIP) INTERNAL
 MATERIAL: CARBON SPRING STEEL - SAE 1075

SIZE :
 RETAINING RING TO SUIT
 GROOVE DIA 78 $\begin{matrix} +0.3 \\ -0.0 \end{matrix}$
 GROOVE WIDTH 2.65 $\begin{matrix} +0.1 \\ -0.0 \end{matrix}$
 FINISH ZINC PLATING } 10 μ to 15 μ
 DICHROMAT DIP }

Attested
J.S. Sivasubramanian 21/09/88
T. S. SIVASUBRAMANIAN.
 Sr. Manager/C & E
 Spares Division
 BHEL TRIPURY 620114

HARDNESS: HARDENED & TEMPERED SO THAT THE HARDNESS AFTER TEMPERING SHALL BE: MAX. 510 H.V. MIN. 440 H.V.

NOTE: SUPPLY SHOULD CONFORM IS-3075 UNLESS OTHERWISE SPECIFIED.



STOCK NO. RR 64 & RR 132

01 SPEC. REVISED 1.8.87				MILLS & FEEDERS	SH-NO 01 No. OF. SH 01
PREPARED	R. S. PANDI	SIGN	DATE		
CHECKED	D. K. R.	<i>D.K. Rindamal</i>	22.4.88		
APPROVED	M. A. S.	<i>M. Sivasubramanian</i>	22.4.88		

05-213



**GRAVIMETRIC FEEDER
SPECIFICATION FOR
RETAINING RING
INTERNAL**

SPEC. NO.	REV.
GF-062	01

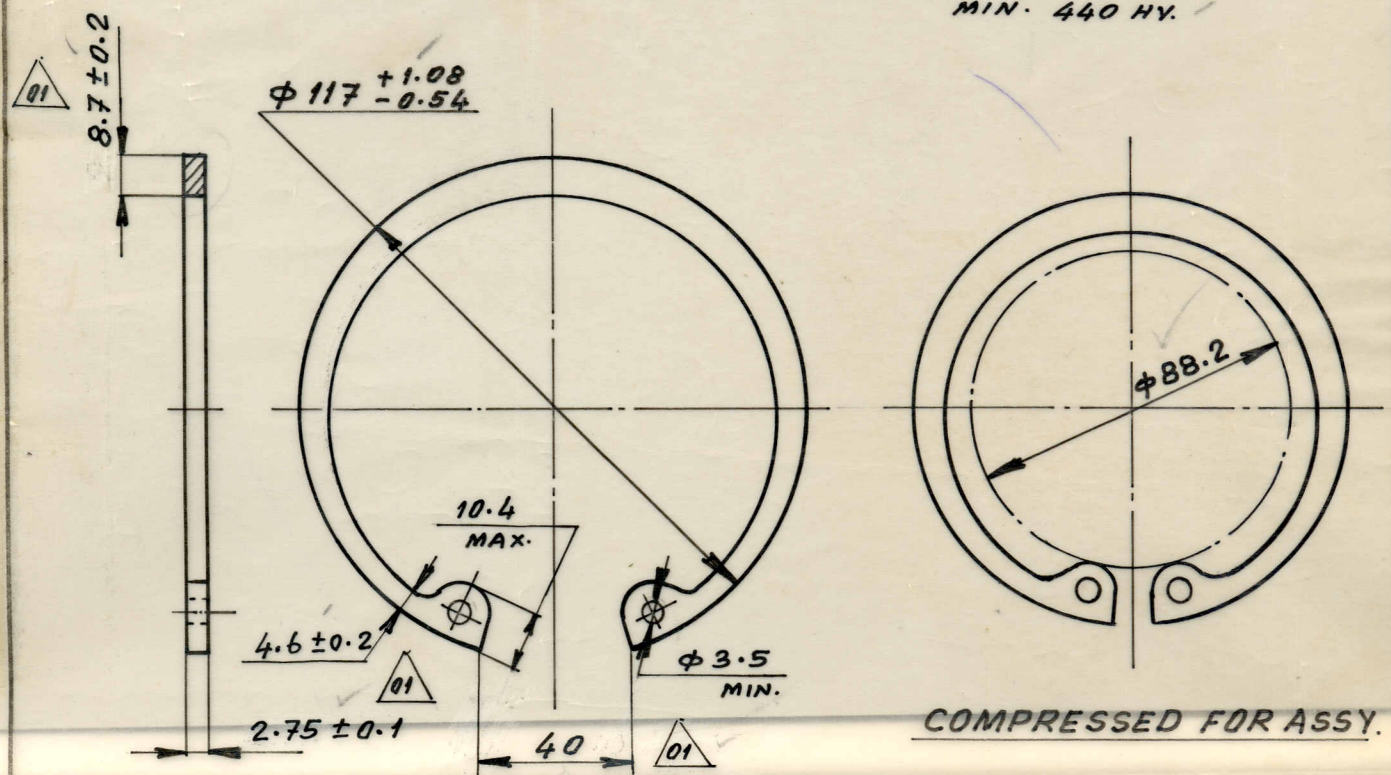
MATERIAL CODE: 96-424-041 / FEEDER SIZE: 36"
NO. OFF/FEEDER: 4 / LOCATION: 65-736
 (BELT TAKE UP AND C.O. CONVEYOR ASSY.)

DESCRIPTION: RETAINING RING (CIRCLIP) - INTERNAL.

MATERIAL: CARBON SPRING STEEL - SAE 1075

SIZE: RETAINING RING TO SUIT
 GROOVE DIA. $114 \begin{matrix} +0.35 \\ -0.00 \end{matrix}$
 GROOVE WIDTH. $3.15 \begin{matrix} +0.12 \\ -0.00 \end{matrix}$

01 **HARDNESS:** HARDENED & TEMPERED SO THAT THE HARDNESS AFTER TEMPERING SHALL BE MAX. 510 HV. MIN. 440 HV.



UNCOMPRESSED

NOTE: SUPPLY SHOULD CONFORM IS-3075 UNLESS OTHERWISE SPECIFIED.

M/S STOCK PART NO. RR-34

01	SPEC. REVISED	1.8.89			
ALTD.	R.M.	CHD.	R. Rengarajan	APPD.	D.K.R.
	NAME		SIGN		DATE
PREPARED	R. Rengarajan		R. Rengarajan		21.04.88
CHECKED	D. K. R.		D. K. Rengarajan		22.4.88
APPROVED	M. A. S.		M. A. S.		22.4.88
MILLS & FEEDERS					SHEET NO. 01
					NO. OF SH 01



GRAVIMETRIC FEEDER SPECIFICATION FOR RETAINER RING

SPEC. No	REV
GF-055	01

MATL CODE : 96-424-040 ✓

FEEDER SIZE : 36"

NO OFF/FEEDER : 16

LOCATION: 65-736
WEIGH SPAN ROLL
WEIGH SPAN ROLL WITH
MOTION MONITOR &
WEIGH SENSING SYSTEM

DESCRIPTION: RETAINER RING (CIRCLIP) INTERNAL

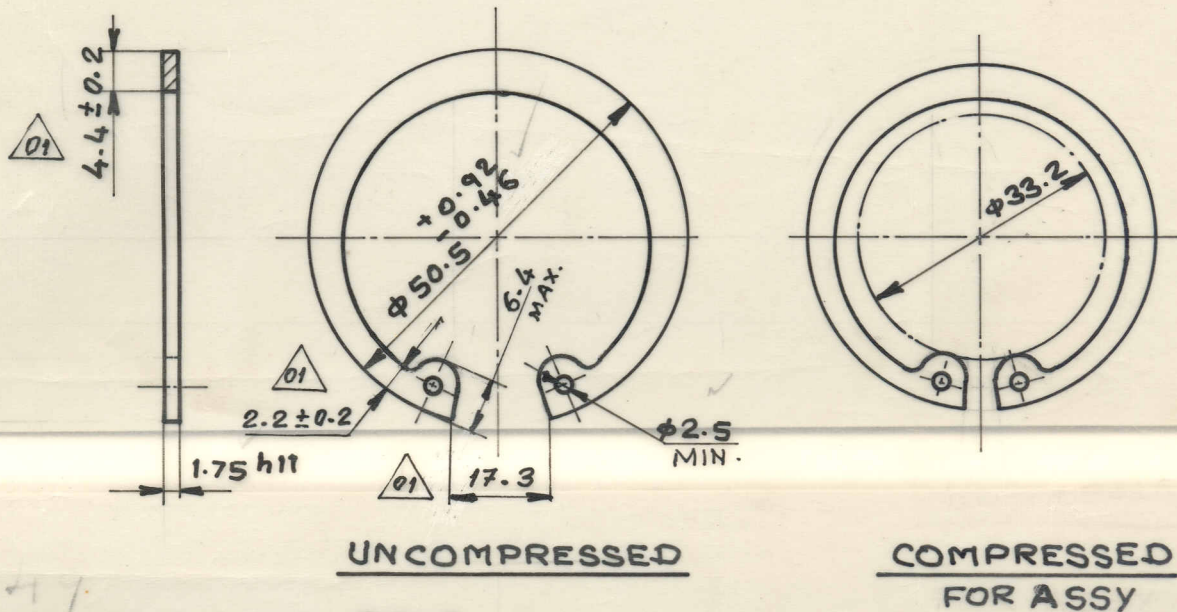
MATERIAL : CARBON SPRING STEEL SAE-1075

SIZE :

RETAINER RING TO SUIT
GROOVE DIA : 49.50 $\begin{matrix} +0.25 \\ -0.00 \end{matrix}$ ✓
GROOVE WIDTH : 1.85 $\begin{matrix} +0.10 \\ -0.00 \end{matrix}$ ✓

△ 01 **HARDNESS:** HARDENED & TEMPERED SO THAT THE HARDNESS AFTER TEMPERING SHALL BE. MAX. 510 HV
MIN. 440HV

△ 01 **NOTE:** SUPPLY SHOULD CONFORM IS-3075 UNLESS OTHERWISE SPECIFIED.



STOCK PART No RR18

01 SPEC. REVISED 1.8.89
 ALTD R. Sankarapandi CHD. R. Sankarapandi APPD. D. K. R.

	NAME	SIGN	DATE
PREPARED	R. SANKARAPANDI	R.S. Pandi	20-4-88
CHECKED	D. K. R.	D.K. R. Gindrewala	22.4.88
APPROVED	M. A. S.	M. Sankarapandi	22-4-89

MILLS &
FEEDERS

SH. No	01
NO. OF. SH.	01