



GRAVIMETRIC FEEDER  
SPECIFICATION FOR  
GASKET

SPEC. No  
**GF-087**  
REV No. 02

MATERIAL CODE : 96-424-060

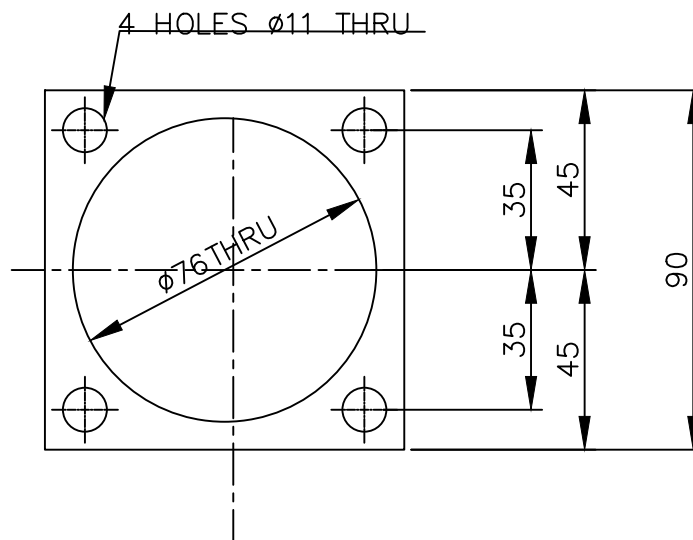
No. OFF / FEEDER : 2 FEEDER SIZE : 36"

LOCATION : (65-736) WEIGH SENSING SYSTEM

DESCRIPTION : GASKET 90 X 90 X THICK 1.5 ± 0.2

MATERIAL : PAPER SHALL CONSIST OF A PULPED PLANT OR ANIMAL FIBRE AND RUBBER BINDER, ROLLED OR COMPRESSED IN TO THE FORM OF SHEET. IT SHALL CONTAIN NO PLASITCIZED PROTEIN, ASBESTOS OR ANY SUBSTANCE WHICH MAY BE MATERIALLY EFFECTED BY OIL, GASOLENE OR WATER OR EQUIVALENT.

TOLERANCE : ALL DIMENSIONS TOLARANCE ARE TO BE WITHIN ±0.5mm UNLESS AND OTHERWISE SPECIFIED



- NOTE: 1. These gaskets shall be selected for minimum design strength of 800 psi and continuous operating temperature not less than 120°C.  
2. The Paper shall be free from defects which may affect its serviceability.  
3. The Paper shall be maintain minimum compression of 12% and reecovery of 50% with single ply.

REV.01 17-01-94	ALTD. --	CHD --	APPD. --	REV.02 29-11-21	ALTD. NSR	CHD FAZIL	APPD. SA
TOLERANCES ADDED				CONVERTED TO AUTOCAD & NOTES ADDED. MATERIAL WAS H.H.P-96 OR OILTEX PAPER			

M/S STOCK PART No. W-19312  
ALL DIMENSIONS ARE IN MM

PREPARED	R.RANGARAJAN	-Sd-	01.07.88
CHECKED	D.K.RAVINDRANATHAN	-Sd-	07.07.88
APPROVED	M.A.SAMY	-Sd-	07.07.88

**MILLS & FEEDERS**

SHEET No.  
01 OF 01



GRAVIMETRIC FEEDER  
SPECIFICATION FOR  
GASKET

SPEC. No  
**GF-088**  
REV No. 02

MATERIAL CODE : 96-424-047

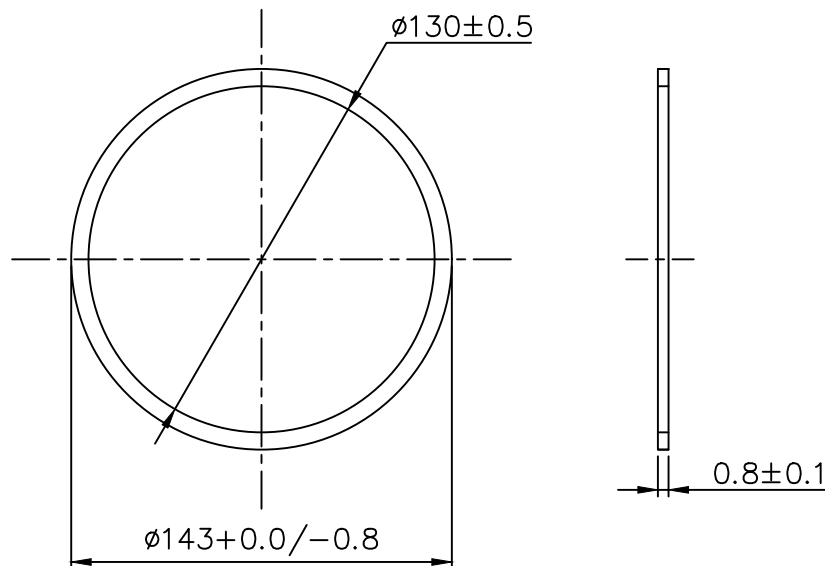
No. OFF / FEEDER : 2 FEEDER SIZE : 36"

LOCATION : PADDLE ALARAM ASSY (65-736)

DESCRIPTION : GASKET OD143+0.0/-0.8; ID130±0.5; & THICKNESS 0.8±0.1

MATERIAL : PAPER SHALL CONSIST OF A PULPED PLANT OR ANIMAL FIBRE AND RUBBER BINDER, ROLLED OR COMPRESSED IN TO THE FORM OF SHEET. IT SHALL CONTAIN NO PLASITCIZED PROTEIN, ASBESTOS OR ANY SUBSTANCE WHICH MAY BE MATERIALLY EFFECTED BY OIL, GASOLENE OR WATER OR EQUIVALENT.

SIZE : ID = 130±0.5; OD = 143±0.8; t = 0.8±0.1



- NOTE: 1. These gaskets shall be selected for minimum design strength of 800 psi and continuous operating temperature not less than 120°C.  
2. The Paper shall be free from defects which may affect its serviceability.  
3. The Paper shall be maintain minimum compression of 12% and reecovery of 40% with single ply.

REV.01	ALTD.	CHD	APPD.	REV.02	ALTD.	CHD	APPD.
17-01-94	--	--	--	29-11-21	NSR	FAZIL	SA
TOLERANCES ADDED				CONVERTED TO AUTOCAD & NOTES ADDED. MATERIAL WAS H.H.P-96 OR OILTEX PAPER			
PREPARED	R.RANGARAJAN			-Sd-	30.03.88		
CHECKED	D.K.RAVINDRANATHAN			-Sd-	07.07.88		
APPROVED	M.A.SAMY			-Sd-	07.07.88		

M/S STOCK PART No. W-176-1

ALL DIMENSIONS ARE IN MM

**MILLS & FEEDERS**

SHEET No.  
01 OF 01



GRAVIMETRIC FEEDER  
SPECIFICATION FOR  
GASKET

SPEC. No  
**GF-091**  
REV No. 02

MATERIAL CODE : 96-424-055

No. OFF / FEEDER : 1 FEEDER SIZE : 36"

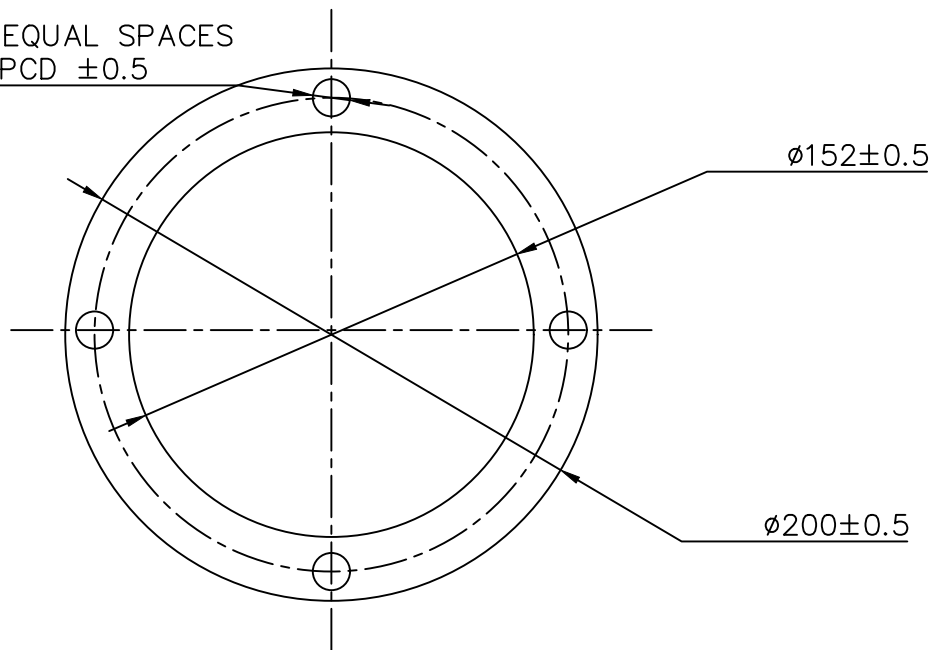
LOCATION : CLEANOUT CONVEYOR-DRIVE (65-736)

DESCRIPTION : GASKET ID152±0.5xOD200±0.5xTHICKNESS 0.2+0.1/-0.0

MATERIAL : PAPER SHALL CONSIST OF A PULPED PLANT OR ANIMAL FIBRE AND RUBBER BINDER, ROLLED OR COMPRESSED IN TO THE FORM OF SHEET. IT SHALL CONTAIN NO PLASITCIZED PROTEIN, ASBESTOS OR ANY SUBSTANCE WHICH MAY BE MATERIALLY EFFECTED BY OIL, GASOLENE OR WATER OR EQUIVALENT.

SIZE : ID = 152±0.5; OD = 200 ±0.5; THICK = 0.2+0.1/-0.0

4 HOLES ø14 EQUAL SPACES  
ON 178 PCD ±0.5



NOTE: 1. These gaskets shall be selected for minimum design strength of 800 psi and continuous operating temperature not less than 120°C.

2. The Paper shall be free from defects which may affect its serviceability.

3. The Paper shall be maintain minimum compression of 13% and recovery of 30% with 6 plies.

M/S STOCK PART No. W-19207-1

REV.01	ALTD.	CHD	APPD.	REV.02	ALTD.	CHD	APPD.
18-01-94	--	--	--	29-11-21	NSR	FAZIL	SA
TOLERANCES ADDED				CONVERTED TO AUTOCAD & NOTES ADDED. MATERIAL WAS H.H.P-96 OR OILTEX PAPER			

ALL DIMENSIONS ARE IN MM

PREPARED	R.RANGARAJAN	-Sd-	04.04.88
CHECKED	D.K.RAVINDRANATHAN	-Sd-	07.07.88
APPROVED	M.A.SAMY	-Sd-	07.07.88

**MILLS & FEEDERS**

SHEET No.  
01 OF 01



GRAVIMETRIC FEEDER  
SPECIFICATION FOR  
GASKET

SPEC. No  
**GF-94**  
REV No. 02

MATERIAL CODE : 96-424-062

No. OFF/ FEEDER : 2

FEEDER SIZE : 36"

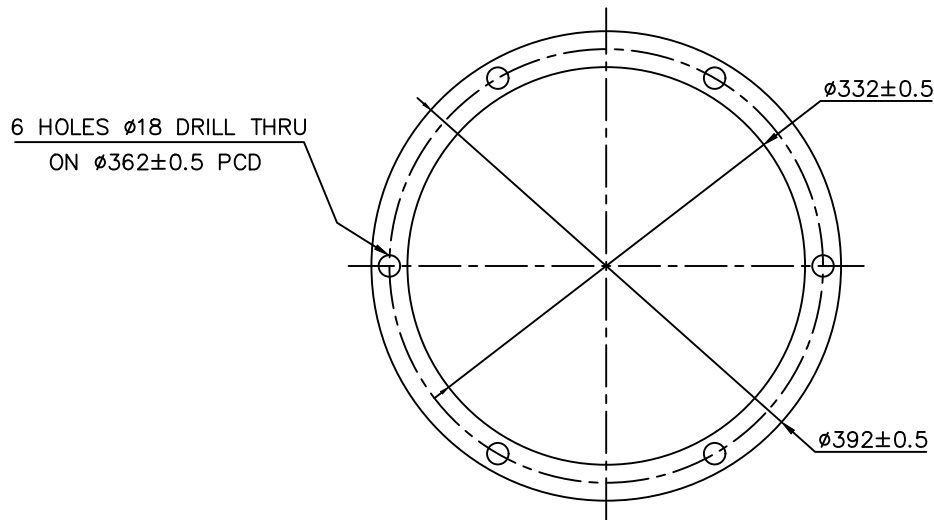
PGMA: 65-736

LOCATION : BELT DRIVE ASSY.

DESCRIPTION : GASKET ID $332\pm 0.5$ XOD $392\pm 0.5$ XTHICKNESS $1.5\pm 0.1$

MATERIAL : PAPER SHALL CONSIST OF A PULPED PLANT OR ANIMAL FIBRE AND RUBBER BINDER, ROLLED OR COMPRESSED IN TO THE FORM OF SHEET. IT SHALL CONTAIN NO PLASITCIZED PROTEIN, ASBESTOS OR ANY SUBSTANCE WHICH MAY BE MATERIALLY EFFECTED BY OIL, GASOLENE OR WATER OR EQUIVALENT.

SIZE : ID =  $332\pm 0.5$ ; OD =  $392\pm 0.5$ ; THICK =  $1.5\pm 0.1$



NOTE: 1. These gaskets shall be selected for minimum design strength of 800 psi and continuous operating temperature not less than 120°C.

2. The Paper shall be free from defects which may affect its serviceability.

3. The Paper shall be maintain minimum compression of 12% and reecovery of 50% with single ply.

M/S STOCK PART No. w-20176-1

REV.01 19-01-94	ALTD. --	CHD --	APPD. --	REV.02 08-12-21	ALTD. NSR	CHD FAZIL	APPD. SA
TOLERANCES ADDED				NOTES ADDED.MATERIAL WAS H.H.P-96 OR OILTEX PAPER			

ALL DIMENSIONS ARE IN MM

PREPARED	R.RANGARAJAN	-Sd-	03.07.88
CHECKED	D.K.RAVINDRANATHAN	-Sd-	07.07.88
APPROVED	M.A.SAMY	-Sd-	07.07.88

**MILLS & FEEDERS**

SHEET No.  
01 OF 01