



PLANT PURCHASING SPECIFICATION

HEEP – HARDWAR

LEATHER HAND GLOVES (250/350 MM)

SIGN. & DATE

SUPERSEDES
INVENTORY NO.

COPYRIGHT & CONFIDENTIAL

The information on this document is the property of Bharat Heavy Electrical Ltd. It must not be used directly or indirectly in any way detrimental to the interest of the co.

1.0 Scope

This Specification the requirement of Leather hand Gloves.

2.0 Compliance with Standards

It shall comply with the standards IS: 6994 –1973 Reaffirmed – 1996 and size and shape as per IS 2573-1986 Reaffirmed 2003.

3.0 Technical Requirement

1. Good quality of chrome-tanned cow/young buffalo split leather as per IS shall be used for palm, finger's back and front cuff.
2. **Leather for the back cuff and reinforcement pieces should be grain printed and dyed in brown/black colour.**
3. The leather used for the palm, finger's back and the front cuff should be of natural colour.
4. **The thickness of the leather should be from 1.2mm to 1.8mm.**
5. The dimension of gloves shall be as per attached figure with tolerance of (+4mm, - 2mm).

Little Finger	-	55mm
Ring Finger	-	80mm
Middle Finger	-	85mm
Index Finger	-	75mm
Thumb	-	75mm
Upto the wrist-		190mm
Width(at wrist joint)-		127mm (min.)
Cuff (Width at the edge of the cuff)-		155mm (min.) – For 250mm length
		- 170mm (min.) – For 350mm length
6. **The overall length of gloves shall be 250 or 350mm (± 5 mm.).**
7. It shall be of good appearance, good finishing, without abrasion and after stitching unwanted leather should be trimmed off from inside.
8. The Gloves should be machine – stitched and the number of the stitches should be 3 per cm.
9. For Stitching good quality, strong polyester thread shall be used & stitching should be strong enough to meet work requirement.
10. **It shall have double stitching at outer side of Little finger and at reinforcement.**

4.0 Sample

Sample should be got approved before bulk supply .

SIGN &
DATE

NAME _____

DESIGNATION

SIGNATURE

DATE _____

WORKED

KAMAL KULSHRESTHA

SAFETY OFFICER

14,08,18

CHECKED

SIDDHARATH KUMAR

SAFETY OFFICER

1. mal

16.08.10

REF:

**CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT
HAND PROTECTION**

APPROVED BY

V K Saxena
Head (HSE)/CSO

Revision No.

PAGE NO

ITEM CODE

DATE OF _____

03

89

ISXW00200220

ISSUE

ISXW00200239

24/4/19
 24/4/19
 24/4/19



PLANT PURCHASING SPECIFICATION HEEP - HARDWAR

FORM DG 49

BHEL/HEEP/HSE/E/
06

Rev. No. 02

PAGE 2 OF 3

SIGN & DATE

SUPERSEDES
INVENTORY NO.

COPYRIGHT & CONFIDENTIAL

The information on this document is the property of Bharat Heavy Electrical Ltd.
It must not be used directly or indirectly in any way detrimental to the interest of the co.

5.0 Test Certificate

- 5.1 The supplier shall submit the test certificate along with the bulk supply as per IS for
1. Quality of Leather 2. P.O. Number

6.0 Packing

The gloves shall be supplied, packed individually in polythene bags for protection from dust & damage.

7.0 Marking

The gloves shall be marked with the following information

- BHEL Logo
- Supplier Identity/ manufacture's name/brand name.
- Month & Year of manufacturing.

8.0 Inspection

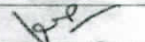
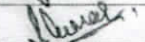
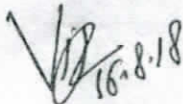
Inspection will be carried out at our works with reference to the test reports.

9.0 Guarantee Certificate

Guarantee certificate to be given for any manufacturing defects along with its consignment for free replacement with in Six months from the date of receipt at stores.

SIGN &
DATE

INVENTORY NO.

	NAME	DESIGNATION	SIGNATURE	DATE
WORKED	KAMAL KULSHRESTHA	SAFETY OFFICER		14.08.18
CHECKED	SIDDHARATH KUMAR	SAFETY OFFICER		16.08.18
REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT HAND PROTECTION		APPROVED BY	 16.08.18	
		V K Saxena Head (HSE)/CSO		
Revision No.	PAGE NO	ITEM CODE		DATE OF ISSUE
03	90	ISXW00200220 ISXW00200239		

राम न
24/4/19
काम क कुशरेष्ठ
सुरमा 21/8/18

VK
24.4.19
Head (HSE)
(V.K. Saxena)



PLANT PURCHASING SPECIFICATION HEEP - HARDWAR

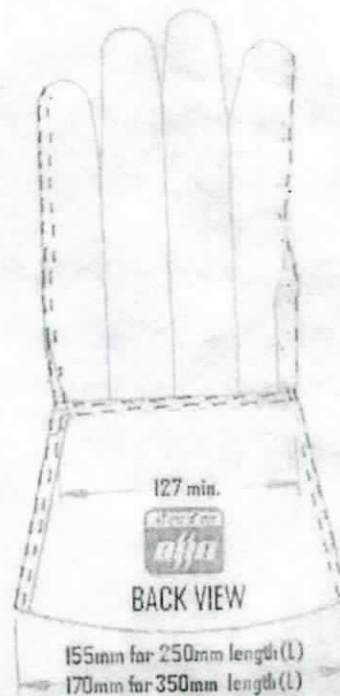
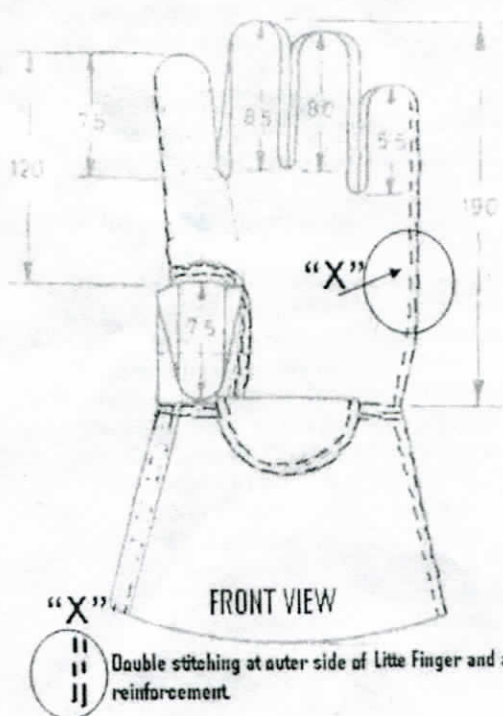
FORM DG 49
BHEL/HEEP/HSE/E/
06
Rev. No. 02
PAGE 3 OF 3

SIGN. & DATE

SUPERSEDES
INVENTORY NO.

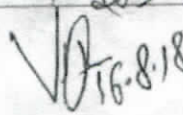
COPYRIGHT & CONFIDENTIAL

The information on this document is the property of Bharat Heavy Electricals Ltd.
It must not be used directly or indirectly in any way detrimental to the interest of the co.



All dimensions in millimetres.

LEATHER HAND GLOVES (250/350 MM)

SIGN & DATE		NAME	DESIGNATION	SIGNATURE	DATE
	WORKED	KAMAL KULSHRESTHA	SAFETY OFFICER		14.08.18
	CHECKED	SIDDHARATH KUMAR	SAFETY OFFICER		16.08.18
INVENTORY NO.	REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT HAND PROTECTION		APPROVED BY  V K Saxena Head (HSE)/CSO		
	Revision No.	PAGE NO	ITEM CODE		DATE OF ISSUE
	03	90	ISXW00200220 ISXW00200239		

amr
24/4/19
amr 24/4/19
24.4.19
HEAD (HSE)
(V.K. Saxena)