

SPECIFICATION OF WELDING ELECTRODE FOR CAST IRON

Specification no: CFF / M&S / C.I. W.E/02 Dt. 25.05.2016.

1.0 SCOPE

This specification covers the quality of electrode for high strength non machinable weldings for cast iron.

2.0 CHEMICAL COMPOSITION

<u>Element</u>	<u>Percentage (max)</u>
C	2.5
Mn	0.6
Si	1.5
S	0.1
Fe	Balance

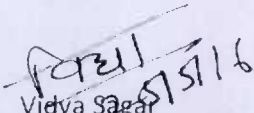
3.0 MARKING

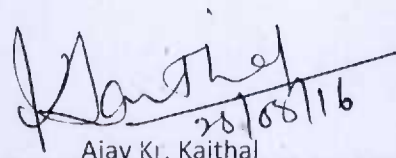
Party will print following information's on each carton:

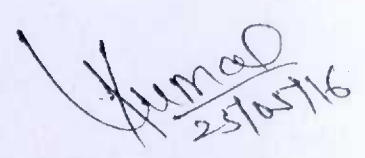
- Brand name
- Size
- Batch no. & date of manufacturing
- Quantity & net weight

4.0 ACCEPTABLE

At the option and the expense of the purchase, any or all of the test requirements of this specification may be used as a basis for acceptance of the products covered by these specifications.


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