



**CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT**

HSE / PPE
Rev. No. 00
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j) COTTON COVERALL (Dongri)

1.0 Scope

This standard covers the requirement of General purpose Cotton Coverall

2.0 Compliance with Standards

It shall comply with the standards

3.0 Technical Requirement

1. The Coverall shall be of single piece construction
2. It shall be made up of breathable cotton drill fabric suitable for industrial operation
3. It shall be stitched with cotton sewing thread as per IS
4. It shall have side pockets and top pocket
5. It shall have heavy duty zipper for front opening
6. It shall have press button at cuff
7. It shall have Velcro /Button for flap closure
8. Size shall be suitable for all workmen as per table

Dimensions (in Cms.)

Variant	Length	Chest Buttoned	Waist Ready	Hip	Sleeve length	Shoulder	Collar	Bottom of leg
Medium	153	115	120	122	61	46	43	58
Large	164	132	142	143	66	53	53	61
Ex.Large	168	142	147	148	66	56	56	61

4.0 Sample

Sample shall be supplied along with offer for approval only for first time supplier and supplies made after 3 years.

Revisions			Approved by: CORPORATE PPE STANDARDISATION COMMITTEE		
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5.0 Test certificate

5.1 The supplier shall submit the test certificate along with the bulk supply for

- a) Quality of fabric
- b) Physical and chemical properties

5.2 The test certificate shall also indicate the following

- a) BHEL PO number
- b) Batch No. & Date

6.0 Packing

The coverall shall be packed in individual polythene bags to prevent dust and damage

7.0 Marking

The Suit shall be marked with the following information

- a) ISI/CE mark
- b) BHEL logo
- c) Supplier identity
- d) Date & year of manufacturing

8.0 Inspection

Inspection will be carried out at our works with reference to the acceptable sample and test reports, BHEL will inspect at the works wherever required.

9.0 Guarantee Certificate

Guarantee Certificate to be given for any manufacturing defects along with its consignment for free replacement within six months from the date of receipt at stores..

10.0 Enquiry specification

The PI and Enquiry shall have the latest copy of the specification as "Cotton Coverall" size Medium / Large / Extra Large , as per BHEL Corporate standard _____"

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