



CSU & FP

PLANT PURCHASE SPECIFICATION

FABRICATION PLANT

DEPARTMENT: PRODUCTION

NO.: BHEL/FP/TS/42

REV NO : 00

REV .DT :

Sheet 1 of 2

READY TO WEAR DANGREE (TWO PIECE)**1.0 Scope**

This standard covers the requirements of two piece ready to wear Dangree.

2.0 Technical Requirement

Construction: Dangri shall be of two piece construction.

Cloth: It shall be made up of good quality dark grey/Deep Blue colour 100% cotton drill (preshrunk) cloth (Count of Yarn 16sX12s) and weight of base fabric should be 280 -300 GSM.

Stitching: Double stitching.

Thread to be used: Spun polyester thread.

Pockets: As per Drawing

Cuff: Cuff shall have press buttons for closure.

Dimensions: Dimensions of dangri shall be as per the following table with allowable tolerance of ± 10 mm.

Variant	Length	Dimensions in MM						
		Chest Butto ned	Waist Read y	Hip	Sleeve lengt h	Bottom of leg	Shoulder	Collar
Medium	1530	1150	1200	1220	610	580	460	430
Large	1640	1320	1420	1430	660	610	530	530
Ex.Large	1680	1420	1470	1480	660	610	560	560

3.0 Sample

- Sample of cloth of size 1Mtr X 1Mtr bearing Vender's Name & cloth details on sample.
- The supplier will have to submit sample of fully stitched dangri of each size for approval before bulk supply.

4.0 Packing

The Dangri shall be packed in individual polythene bags to protect it from dust and damage.

5.0 Marking

The Dangri shall be marked with the following information

- BHEL Logo as shown in drawing.
- Supplier's Identity & Size of dangri on the inner side of collar.

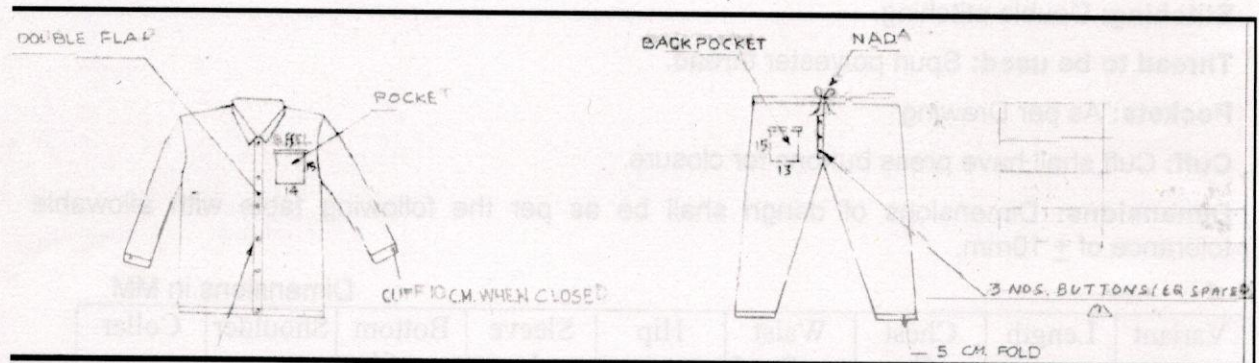
6.0 Inspection

Inspection may be carried out at our works with reference to the approved sample.

	Prepared By	Checked by	Approved By
Signature :			
Name :	Shivanshu Sharma Engg	V K Choudhary, Sr Engr.	Atul Verma Dy. Mgr.
Date of Issue :	20.01.2017		

7.0 Guarantee Certificate

In case any manufacturing defect is found within six month from the date of receipt of the dangries in our stores, the suppliers shall provide free replacement. The supplier shall furnish a warranty certificate to this effect along with consignment of dangries.



	Prepared By	Checked by	Approved By
Signature :			
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Date of Issue :	20.01.2017		