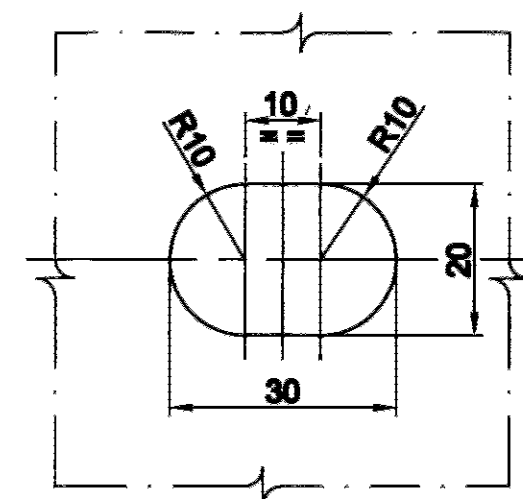




ITEM NO	DESCRIPTION	DRAWING NO	MATL CODE	UNIT WT	
			MATL SPEC	QTY	
EQPT: ROTARY HEARTH FURNACE					
	Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014	DRN	NAME BASHOOKUMAR	SIGNATURE <i>[Signature]</i>	DATE 04.05.02
		CHD	SANKUMAR	<i>[Signature]</i>	305
		APPD	S.SHANMUGASUNDARAM	<i>[Signature]</i>	305
DEPT	GRADE OF UNTOOL DIM C/M/F		SCALE 1:5 (1:1)	WEIGHT(kg) 17.2	REF TO ASSY DWG NO
CODE					REF TO OLD DWG NO
TITLE DIPPER PLATE CASTING TYPE-I (OUTER-FIXED)				CARD CODE U 01	DRAWING NO : 3-7-1101-13-02454
					REV 02

REV	DATE	ALTERED :	REV	DATE	ALTERED :
02		CHECKED :	02		CHECKED :
		APPROVED			APPROVED
ZONE			ZONE		

REV	DATE	ALTERED :	REV	DATE	ALTERED :
02	14.03.90	CHECKED :	01	23.01.90	CHECKED :
		APPROVED			APPROVED
ZONE			ZONE		

**CORED HOLES 30x20 ON 8100 RADIUS
ADDED AT 3 PLACES.**

**CHEMICAL COMPOSITION C 3.5%MIN,
WAS C 3.81-4.40%. CARBON EQUIVALENT
3.8 TO 4.4 AND NOTE ADDED.**