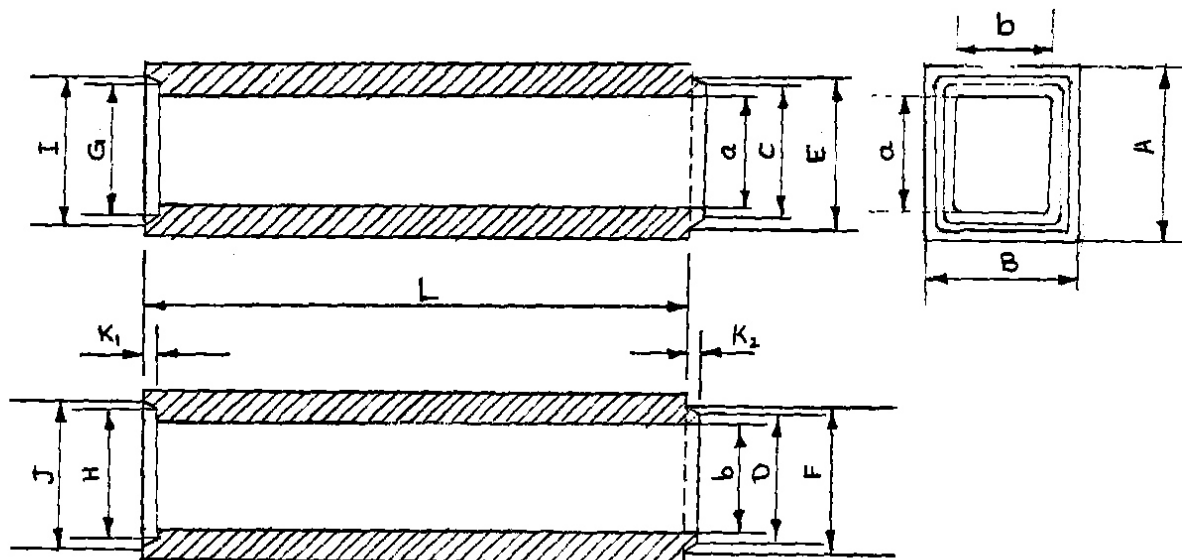


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
01	29.7/92	CHECKED	02	10.6.96	CHECKED	03	08.03.12	CHECKED
SPEC CHANGED			SPEC NO REVISED FOR AA53304			RE-DRAWN		



1. HIGH HEAT DUTY FIRECLAY

MATERIAL : HIGH HEAT DUTY FIRECLAY

AS PER SPEC NO : AA 53304 TYPE-B

S.No	A	B	a	b	C	D	E	F	G	H	I	J	K ₁	K ₂	L
1.	125	105	100	80	110	90	112	92	112	92	114	94	8	7	300
2.	100	90	75	65	85	75	87	77	87	77	89	79	8	7	300

SAP Drawing No.	Rev No.
4-39999-40284	03

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.
				MATL. SPEN.	C		QTY.
			NAME		SIGN.	DATE	NO. OF VAR.
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD			DRN. ARPANA		<i>Arpana</i>	8.03.12	
			CHD. ABHINAV		<i>Abhinav</i>	9.03.12	-NA-
			APPD. MNA		<i>MNA</i>	8.03.12	
DEPT. F&P	UNTOL. DIM. GR. 2/M/V	SCALE N.T.S	WEIGHT(KG)	REF. TO ASSY DRG.		ITEM NO.	NO. OF ITEMS
CODE 204A				-NA-		-NA-	-NA-
TITLE			CARD CODE	DRAWING NO.		REV.	
SLAG TRAP-I			-NA-	4-04-284		03	
			SHT No. 1		NO OF SHT. 1		

INVENTORY NO SIGN. AND DATE REF. DRG. NO.

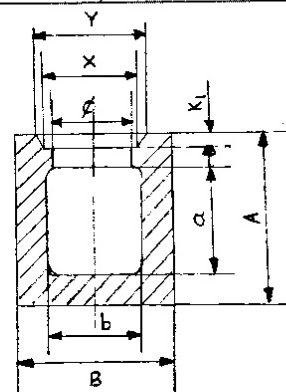
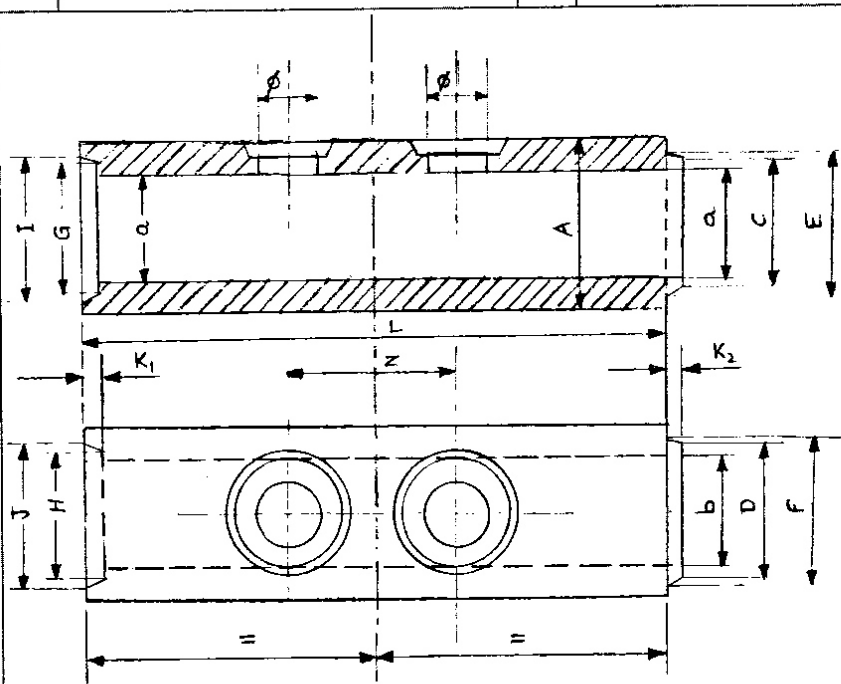
GENERAL DIMENSIONAL LIMITS,
FITS & TOLERANCES AS PER
P.S:HYO230261

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
01	29/7/92	CHECKED	02	10.6.96	CHECKED	03	08.03.12	CHECKED
SPEC. CHANGED			SPEC REVISED FOR AA 53304			REDRAWN		



S.No	Z	L
1.	150	350
2.	120	300

MATERIAL : HIGH HEAT DUTY FIRE CLAY
AS PER SPEC NO : AA 53304 TYPE-B
1. HIGH HEAT DUTY FIRE CLAY

S.No	A	B	a	b	c	d	e	F	G	H	I	J	K ₁	K ₂	(ϕ) ϕ	(ϕ) X	(ϕ) Y
1.	125	105	100	80	110	90	112	92	112	92	114	94	8	7	75	87	89
2.	100	90	75	65	85	75	87	77	87	77	89	79	8	7	60	72	74

SAP Drawing No.	Rev No.
4-39999-40285	03

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A C	UNIT Wt.
				MATL. SPEN.	UNIT	QTY.



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

NAME	SIGN.	DATE	NO. OF VAR.
DRN. ARPANA	<i>Arpana</i>	08.03.12	
CHD. ARBINAL	<i>Arbinal</i>	08.03.12	-NA-
APPD. MNA	<i>MNA</i>	08.03.12	

DEPT. F&P	UNTOL. DIM. GR.	SCALE	WEIGHT(KG)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
CODE 204A	2/M/F	N.T.S		-NA-	-NA-	-NA-

TITLE SLAG TRAP - II

CARD CODE	DRAWING NO.	REV.
-NA-	4-04-285	03
SHT No. 1	NO OF SHT. 1	

GENERAL DIMENSIONAL LIMITS,
FITS & TOLERANCES AS PER
P.S: HYO230261

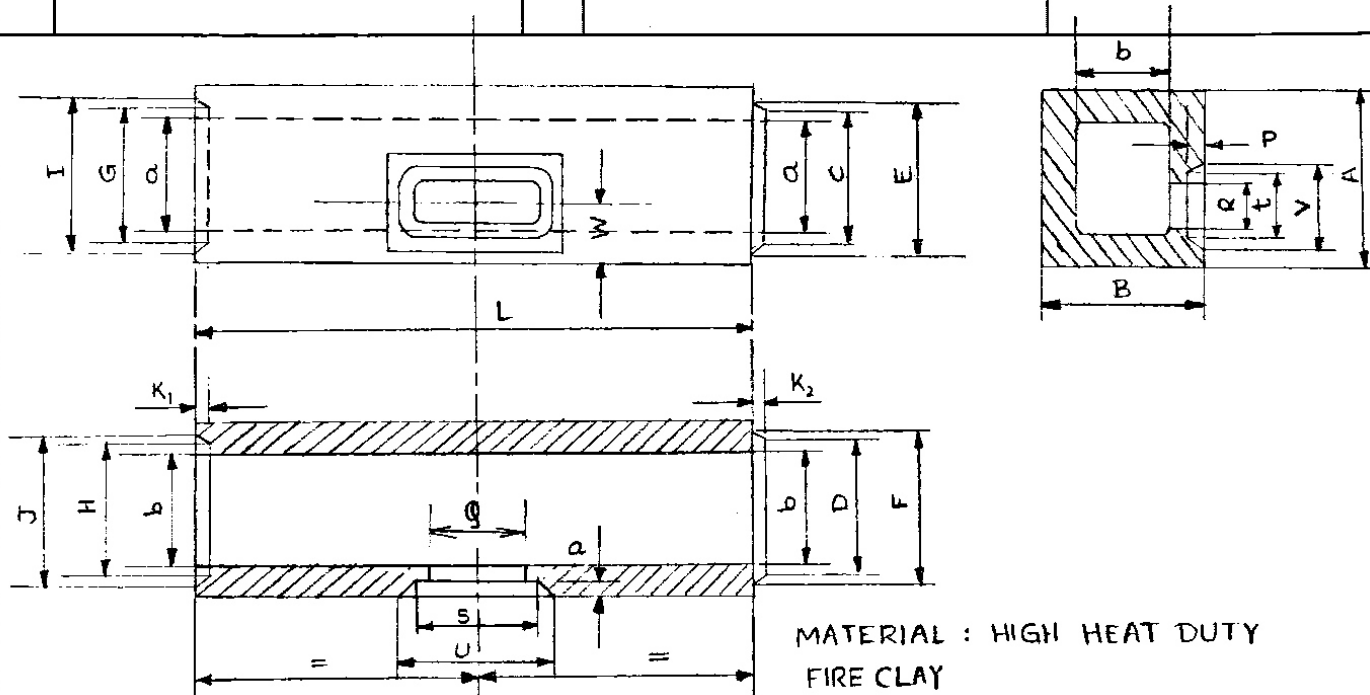
SIGN. AND DATE REF. DRG. NO. INVENTORY NO

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
01	29.7.92	CHECKED	02	10.6.96	CHECKED	03	08.03.12	CHECKED
SPEC CHANGED			SPEC NO. REVISED FOR AA53304			RE-DRAWN		



MATERIAL : HIGH HEAT DUTY
FIRE CLAY

- HIGH HEAT DUTY FIRE CLAY
- SPEC. NO. AA53304 TYPE - B

SAP Drawing No.	Rev No.
4-39999-402 86	03

S.No	Q	R	S	t	U	V	W	P
1.	50	20	62	32	64	34	25	G
2.	50	15	62	32	64	34	25	6

S.No	A	B	a	b	c	D	E	F	G	H	I	J	K ₁	K ₂	L
1.	125	105	100	80	110	90	112	92	112	92	114	94	8	7	250
2.	100	90	75	65	85	75	87	77	87	77	89	79	8	7	250

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.
				MATL. SPEN.	C		QTY.
 BHARAT HEAVY ELECTRICALS LTD. HYDERABAD				NAME	SIGN.	DATE	NO. OF VAR.
				DRN. ARPAKH	ArpaKH	08.03.12	-NA-
				CHD. ABHINAV	Abhinav	08.03.12	
				APPD. MNA	MNA	08.03.12	
DEPT. F&P	UNTOL. DIM. GR. R/M/P	SCALE N.T.S	WEIGHT(KG)	REF. TO ASSY DRG. -NA-		ITEM NO. -NA-	NO. OF ITEMS -NA-
CODE 204A				DRAWING NO. 4-04-286		REV. 03	
TITLE SLAG TRAP III				CARD CODE -NA-	SHT No. 1		NO OF SHT. 1

GENERAL DIMENSIONAL LIMITS,
FITS & TOLERANCES AS PER
P.S:HYO230261

INVENTORY NO SIGN. AND DATE REF. DRG. NO.