

Painting Scheme

WELDED PIPES TO SPECIFICATION API5LGRB AND AS PER OUR TDC 0:109/REV 02 IN THE LENGTH OF 10000 MM. BOTH LONGSEAM AND SPIRAL WELDED PIPES ACCEPTABLE.ALL PIPE SHALL BE PAINTED AS BELOW SPECIFICATION.				
MATLCD	DESCRIPTION	PRQTY	WEIGHT(MT)	PAINTING SCHEME
159386160000	ERW PIPE DIA 660.00 X 12.70 - API5LGRB	1660	336.52	SURFACE FINISH :SSPC-SP3
				PRIMER PAINT :GENERAL PURPOSE ALUMINUM PAINT TO IS 2339(LATEST) NO OF COAT :1 .DFT :020.
				FINISH PAINT : GENERAL PURPOSE ALUMINUM PAINT TO IS 2339(LATEST) NO OF COAT :1 .DFT :020
				FINAL SHADE : ALUMINIUM . TOTAL DFT : 040.
159386450000	ERW PIPE DIA 711.20 X 12.70 - API5LGRB	14460	3163.27	SURFACE FINISH :SSPC-SP3 / Power Tool Cleaning.
				PRIMER PAINT : HEAT RESISTANT ALUMINIUM PAINT TO IS 13183 Gr.I.(LATEST) NO OF COAT :1 .DFT :020.
				FINISH PAINT : HEAT RESISTANT ALUMINUM PAINT TO IS 13183 - Gr 1 (LATEST). NO OF COAT : 01 . DFT:020
				FINAL SHADE : ALUMINIUM . TOTAL DFT : 040
Grand Total		16120	3499.78	