

BHEL Specification for shoes

- OXFORD/DERBY/MOCCASIN, Design shoe on Broad Toe Last of G/H fitting, as per IS: 15298 Part – IV.
- Full-Chrome Corrected grain leather upper with PU sole. The supply should meet the following test parameters.

The critical tests for quality evaluation of samples and bulk supply as under:

SI. No.	Items	Test/ Requirement	Conforming to IS (Nos)
01	Full-Chrome Corrected grain leather upper	Chrome Content	IS: 578
02	Full-Chrome Corrected grain leather upper	Tearing Strength	IS: 15298
03	Full-Chrome Corrected grain leather upper	Flexural endurance flexes without cracking of the grain	IS: 15298
04	PU sole	Hydrolysis	IS: 15298
05	Benewart Flexing	Flexing endurance	IS: 15298
06	Full shoe bonding	Peel strength	IS: 15298

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(Cosayal

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