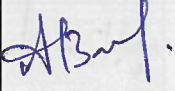
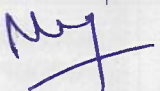
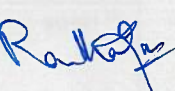


MATERIAL CODE : EL5421800059	 EPD - 560012	PURCHASE SPECIFICATION FOR CLAY				ISSUE NO : 06														
						DOC.NO: SCR-D-RM-007														
		REV : 00		JULY 2019																
		Page 1 of 2																		
COPY RIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in anyway detrimental to the interest of the company.	1.0 GENERAL This specification governs the requirements of Clay in powder form for application in manufacturing catalyst for selective catalytic reduction of NOx (Oxides of Nitrogen)																			
	2.0 APPEARANCE White to Cream / off white in colour and in form of powder as per specification given below.																			
	3.0 PHYSICAL/CHEMICAL PROPERTIES																			
	<table border="1"> <thead> <tr> <th>Parameter</th> <th>Acceptable Limit</th> </tr> </thead> <tbody> <tr> <td colspan="2">Chemical Composition (% , based on drying at 110 °C)</td> </tr> <tr> <td>SiO₂</td> <td>>70%</td> </tr> <tr> <td>Al₂O₃</td> <td><15%</td> </tr> <tr> <td>Moisture (% , loss on drying at 110 °C)</td> <td><15%</td> </tr> <tr> <td>Fineness (% ,passed through 90 µm sieve)</td> <td>Min 80%</td> </tr> <tr> <td>pH (5% suspension)</td> <td>4.00 ~ 7.00</td> </tr> </tbody> </table>						Parameter	Acceptable Limit	Chemical Composition (% , based on drying at 110 °C)		SiO ₂	>70%	Al ₂ O ₃	<15%	Moisture (% , loss on drying at 110 °C)	<15%	Fineness (% ,passed through 90 µm sieve)	Min 80%	pH (5% suspension)	4.00 ~ 7.00
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4.0 CONDITION OF DELIVERY Powder shall be supplied in moisture proof packed condition as per Purchase order. Generally package size will be 25 kg per pack unless otherwise specified. Vendor needs to supply sample (Min 100 gms with sample identification) along with the techno-commercial offer for approval by BHEL. The vendor shall ensure bulk supply as per the final sample approval.																				
5.0 TEST SAMPLES Test samples will be drawn as per ASTM E300																				
<table border="1"> <tr> <td>Revision (00): 1st Issue</td> <td>Issued By SCR PROD GROUP</td> <td>Prepared By </td> <td>Checked By </td> <td>Approved By </td> <td>Date 19.08.2019</td> </tr> </table>							Revision (00): 1 st Issue	Issued By SCR PROD GROUP	Prepared By 	Checked By 	Approved By 	Date 19.08.2019								
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COPY RIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited. It must not be used directly or indirectly in anyway detrimental to the interest of the company.	6.0 TEST CERTIFICATE Copies of test certificates shall be supplied along with each consignment, giving the following information: In addition, the supplier shall ensure to enclose one copy of the test certificate along with the despatch documents to facilitate quick clearance of the material. The supplier shall submit test certificates giving the following information a) Purchase Order no. b) Purchasing specification no. c) Suppliers reference and name d) Batch no. e) Consignment identification f) Results of various tests as called for in this specification g) Details of packing and the standards being followed					
	7.0 PACKING & MARKING Manufacturer can follow any national or international standard to ensure moisture proof packing. Each pack shall be legibly identified with the following information a) Supplier's/Manufacturer's Name and Trade mark, if any b) BHEL Purchase Order no. c) Quantity in the package d) Consignment identification e) Lot (or batch) identification f) Packing date					
	8.0 ENVIRONMENTAL REQUIREMENT The supplier shall furnish Material Safety Data Sheet (MSDS) covering all information relating to human safety and environmental impacts of the hazardous materials particularly during their transportation, storage, handling and disposal along with each supply. Each container shall be marked with corresponding symbol and minimum worded cautionary notice for flammable / corrosive / toxic / harmful / irritant and oxidizing etc., as applicable.					
	9.0 INSPECTION AT VENDOR's PREMISES BHEL's representative shall have free access to all parts of Vendors' premises at all times when work on the contract is being executed. The vendor shall offer BHEL's representative all reasonable facilities to convince the latter that the material is being manufactured in accordance with this specification.					
	10.0 REJECTION Materials not conforming to the above stipulations shall be rejected. Also in the event of proving defective in the course of any further processing the same shall be rejected notwithstanding any previous certification of satisfactory testing and/or inspection					
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1 st Issue		SCR PROD GROUP				19-08-2019