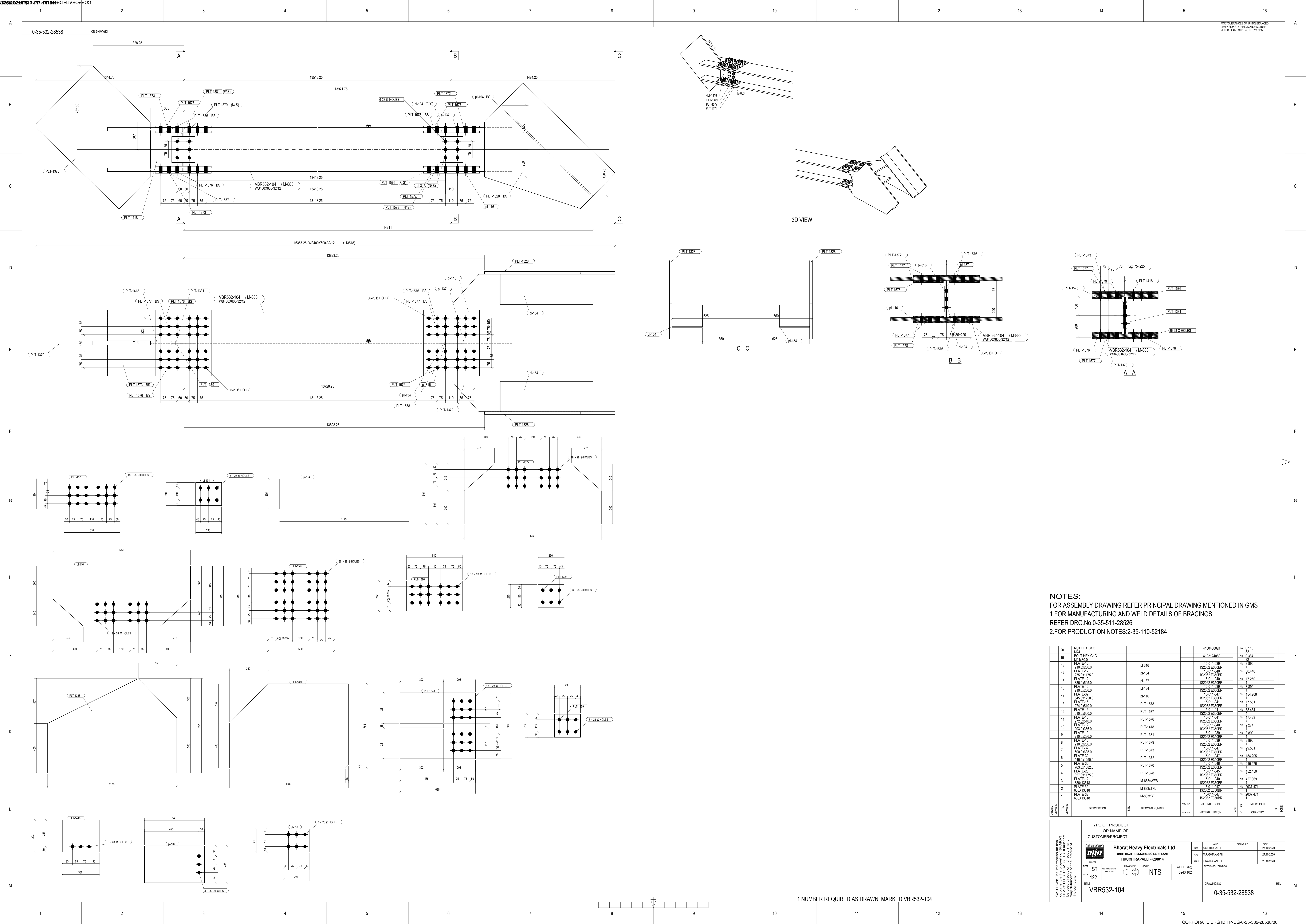




NOTES:-
FOR ASSEMBLY DRAWING REFER PRINCIPAL DRAWING MENTIONED IN GMS
1.FOR MANUFACTURING AND WELD DETAILS OF BRACINGS
REFER DRG.No:0-35-511-28526
2.FOR PRODUCTION NOTES:2-35-110-52184

20	NUT HEX G-C		4130400024	No	8	110			
19	BOLT HEX G-C		4122124080	No	1	384			
18	PLATE-10	p-154	IS2002 E330BR	No	3	890			
17	PLATE-12	p-136	IS2002 E330BR	No	30	440			
16	PLATE-12	p-137	IS2002 E330BR	No	17	250			
15	PLATE-10	p-134	IS2002 E330BR	No	3	890			
14	PLATE-32	p-116	IS2002 E330BR	No	154	206			
13	PLATE-16	PLT-1578	IS2002 E330BR	No	17	551			
12	PLATE-16	PLT-1577	IS2002 E330BR	No	38	434			
11	PLATE-16	PLT-1576	IS2002 E330BR	No	17	423			
10	PLATE-10	PLT-1418	IS2002 E330BR	No	5	274			
9	PLATE-10	PLT-1379	IS2002 E330BR	No	3	890			
8	PLATE-32	PLT-1378	IS2002 E330BR	No	154	206			
7	PLATE-32	PLT-1372	IS2002 E330BR	No	154	206			
6	PLATE-32	PLT-1370	IS2002 E330BR	No	215	676			
5	PLATE-32	PLT-1328	IS2002 E330BR	No	154	206			
4	PLATE-32	PLT-1328	IS2002 E330BR	No	154	206			
3	PLATE-12	M-883WEB	IS2002 E330BR	No	477	869			
2	PLATE-32	M-883TFL	IS2002 E330BR	No	2037	471			
1	PLATE-32	M-883BFL	IS2002 E330BR	No	2037	471			

CAUTION: The information on this drawing is the property of Bharat Heavy Electricals Ltd. It must not be disclosed to the interest of any third party.	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	DATE	SIGNATURE	DATE
ST	Bharat Heavy Electricals Ltd	27.10.2020		27.10.2020
122	UNIT: HIGH PRESSURE BOILER PLANT	27.10.2020		27.10.2020
122	TIRUCHIRAPPALLI - 620014	27.10.2020		27.10.2020
122	REF TO: 0-35-511-28526	27.10.2020		27.10.2020
122	REF TO: 0-35-511-28526	27.10.2020		27.10.2020
122	REF TO: 0-35-511-28526	27.10.2020		27.10.2020
122	REF TO: 0-35-511-28526	27.10.2020		27.10.2020
122	REF TO: 0-35-511-28526	27.10.2020		27.10.2020
122	REF TO: 0-35-511-28526	27.10.2020		27.10.2020

A

B

C

D

E

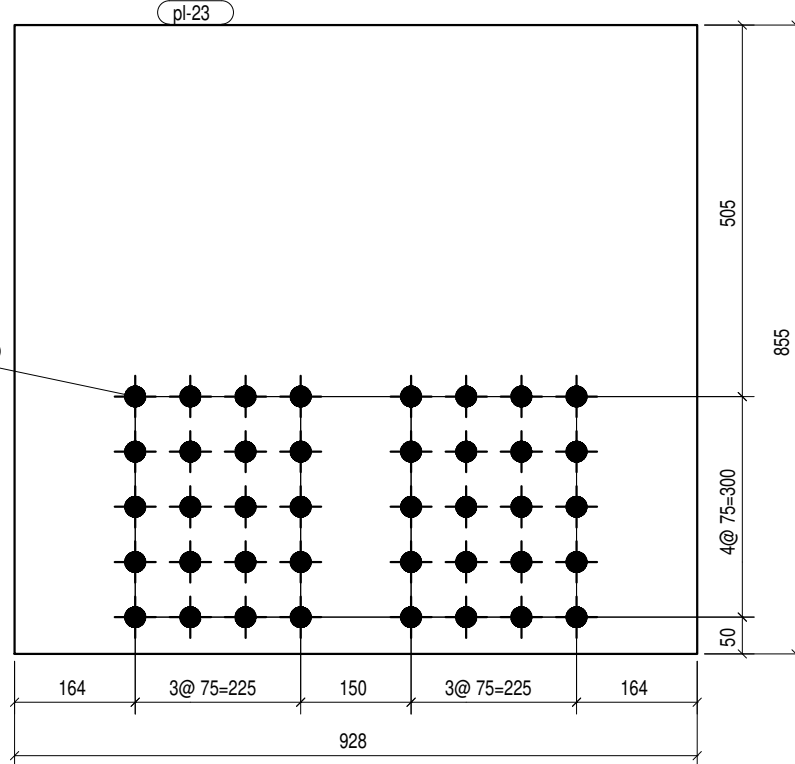
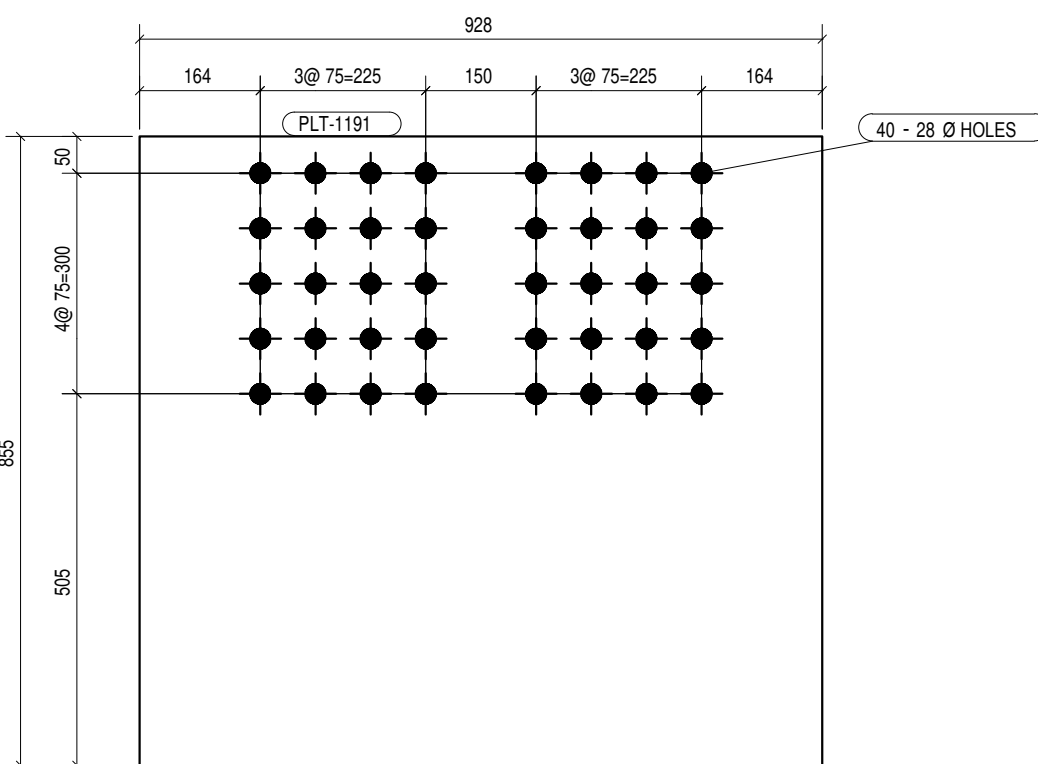
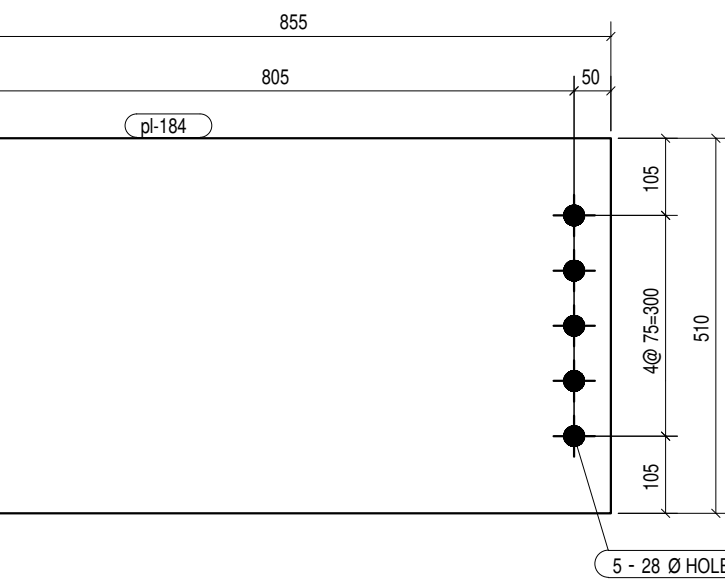
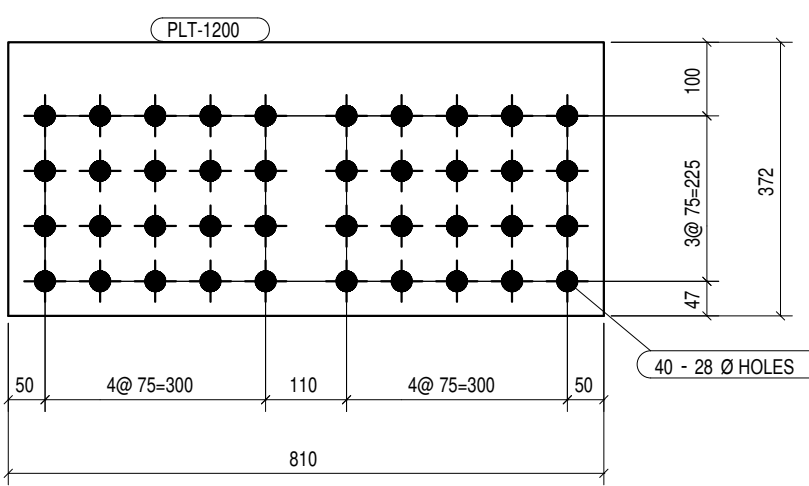
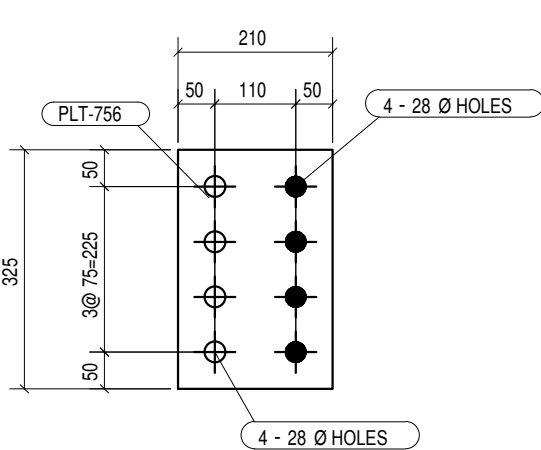
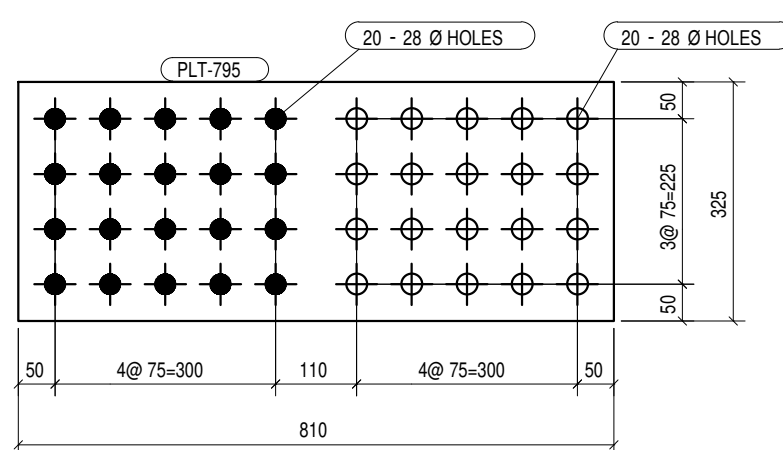
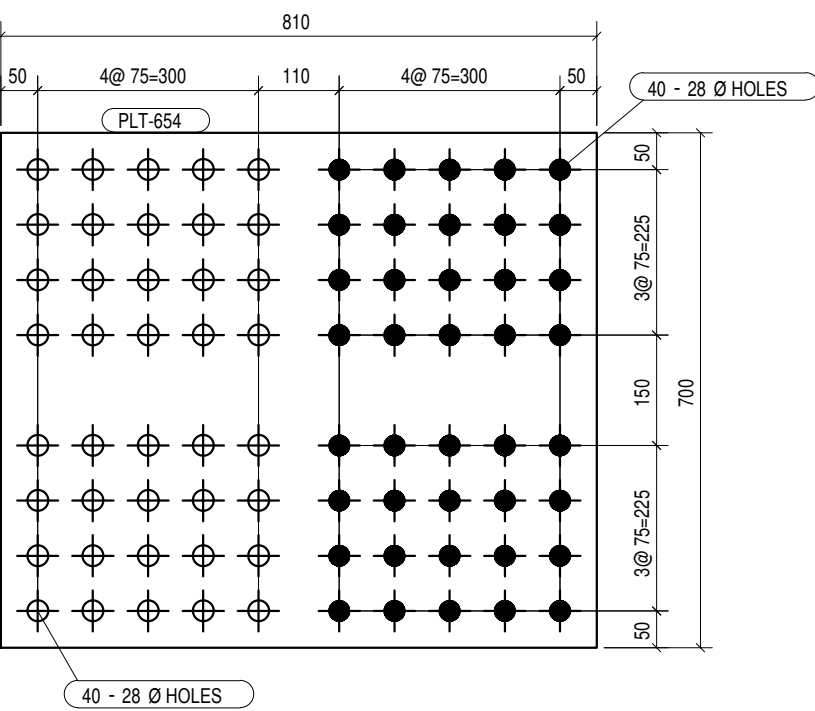
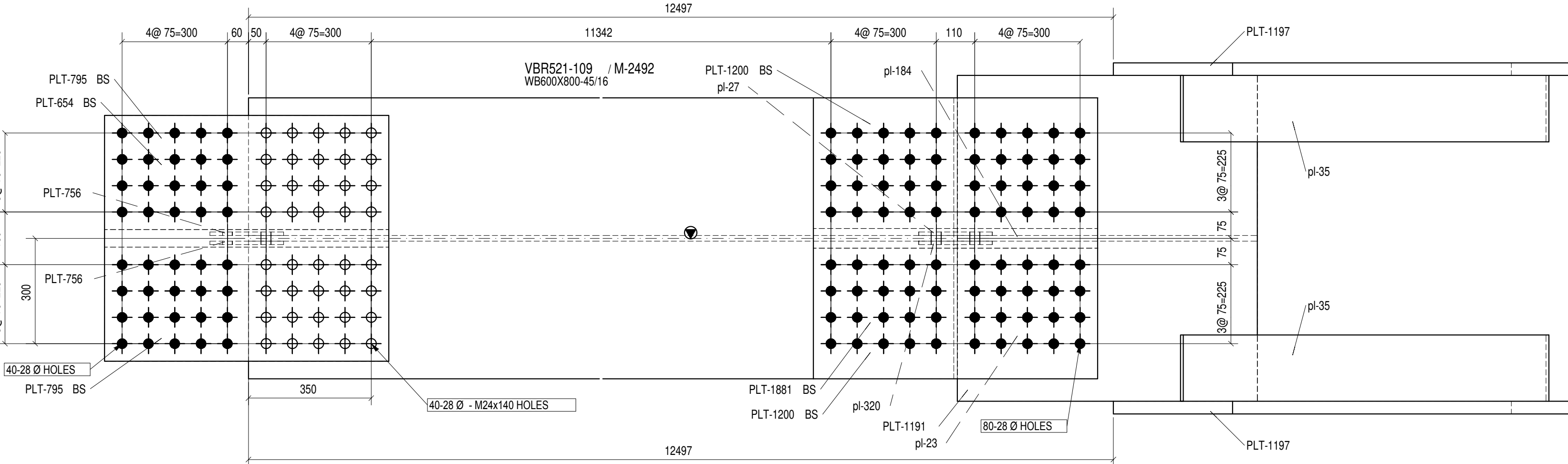
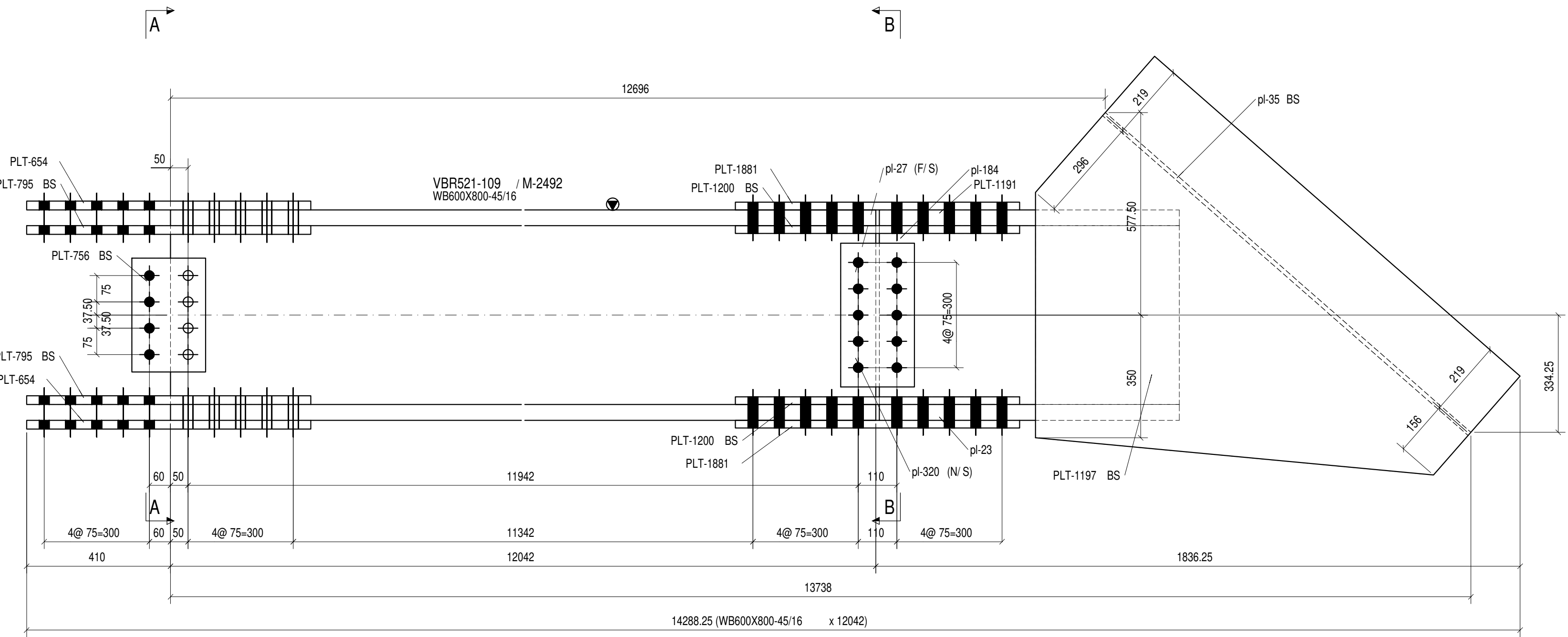
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G

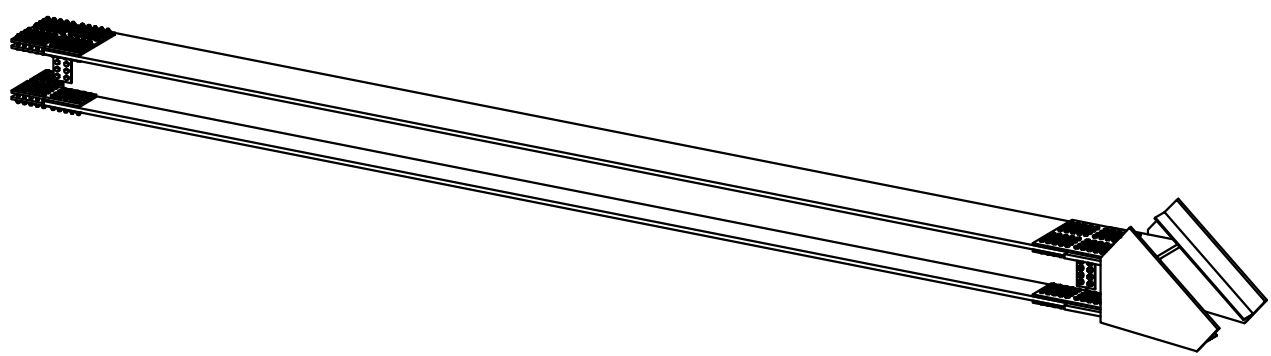
H

1-35-521-35015

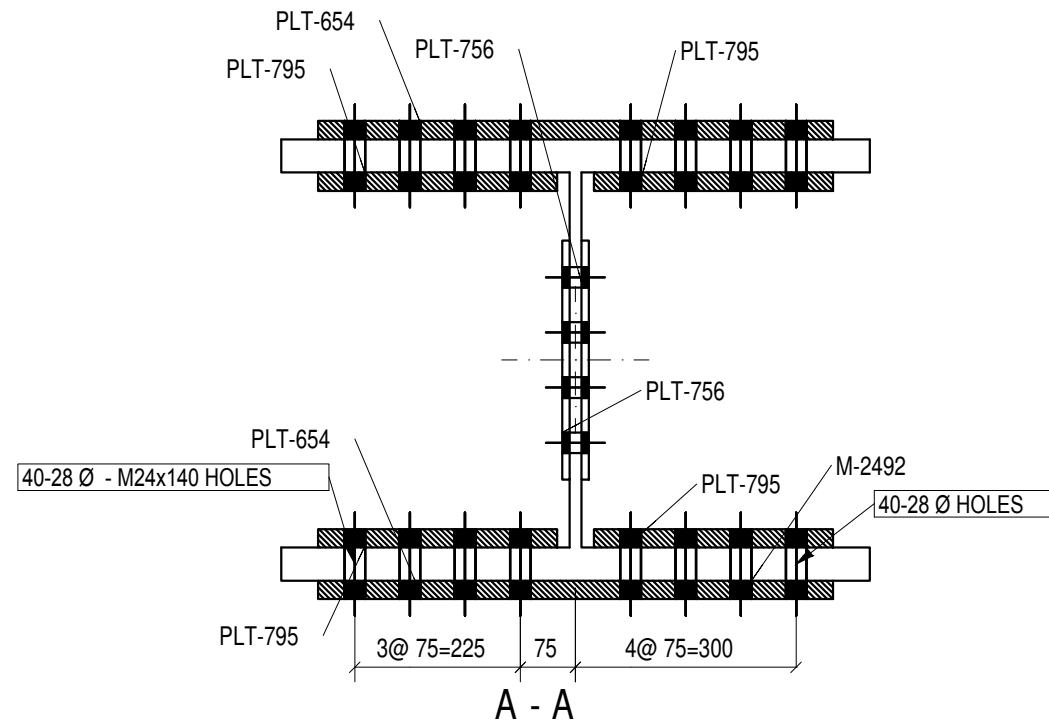
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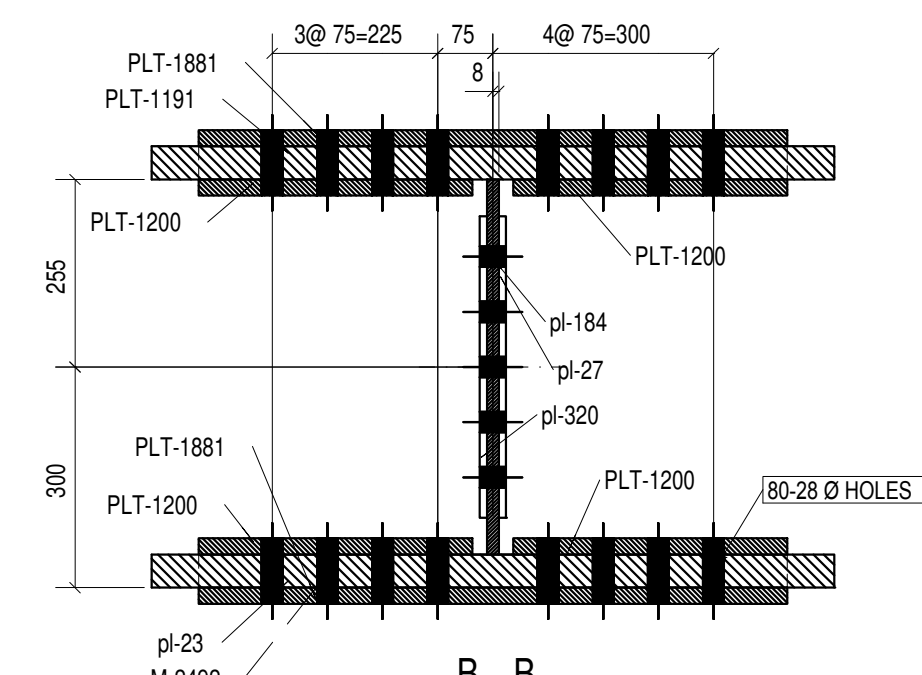
2 NUMBERS REQUIRED AS DRAWN, MARKED VBR521-109



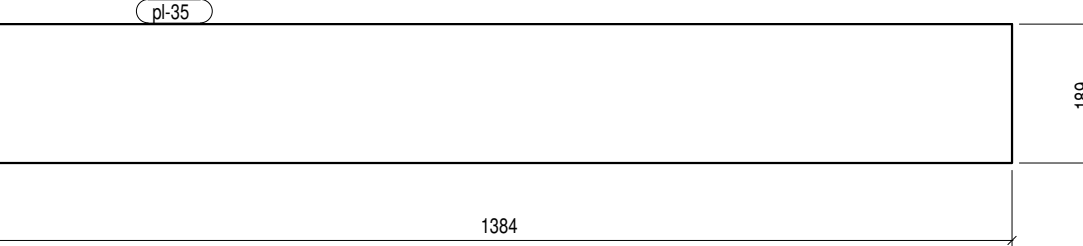
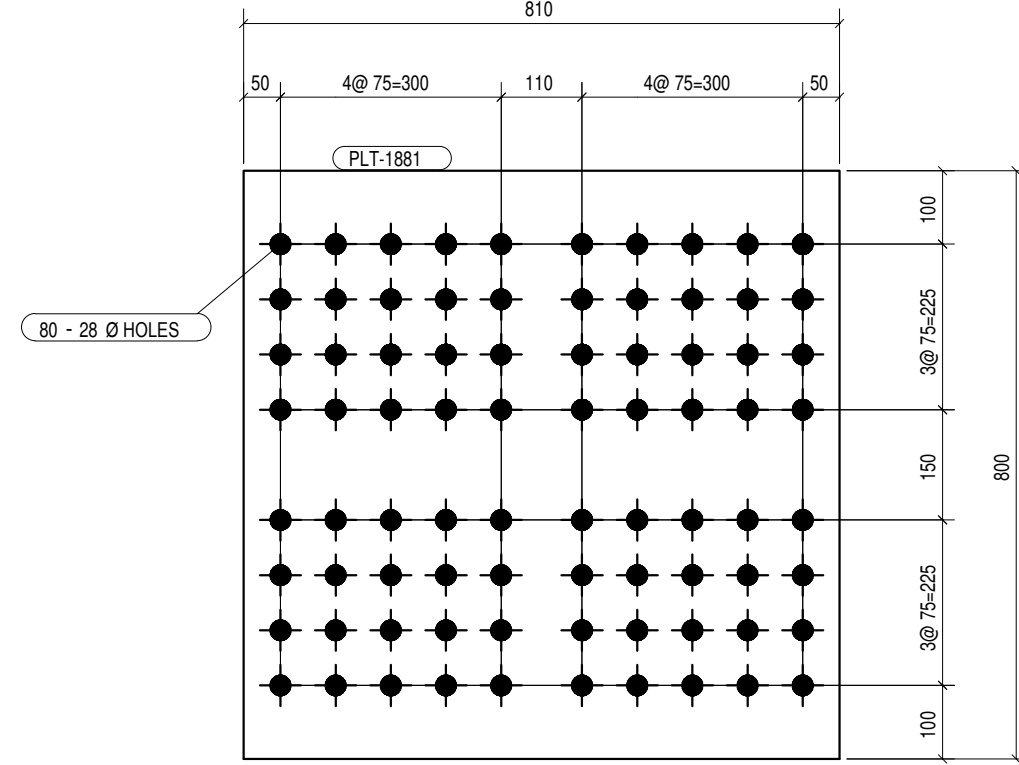
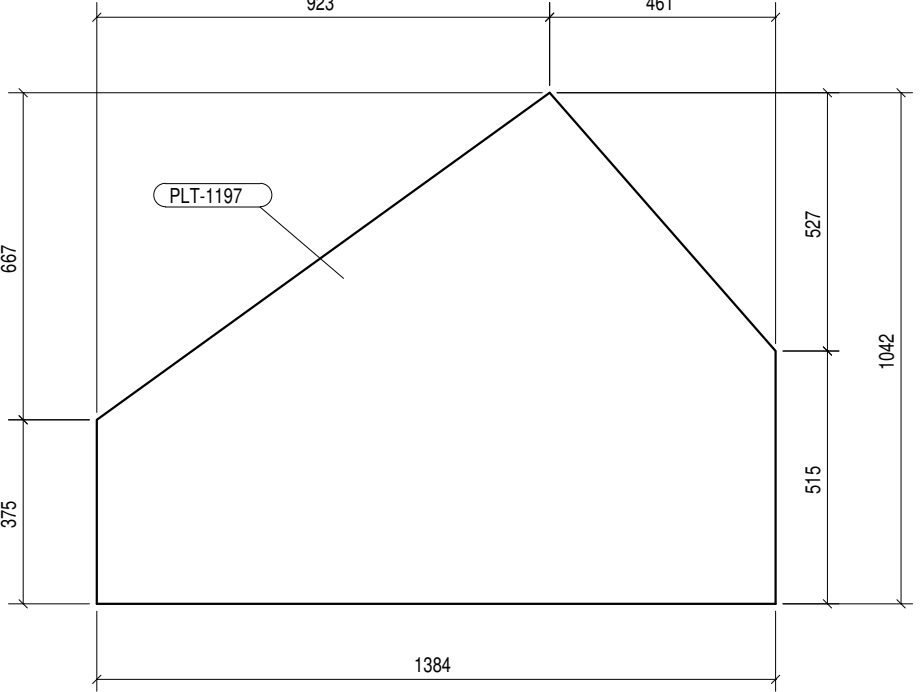
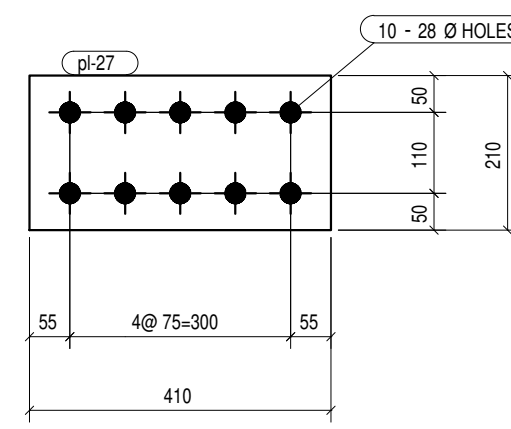
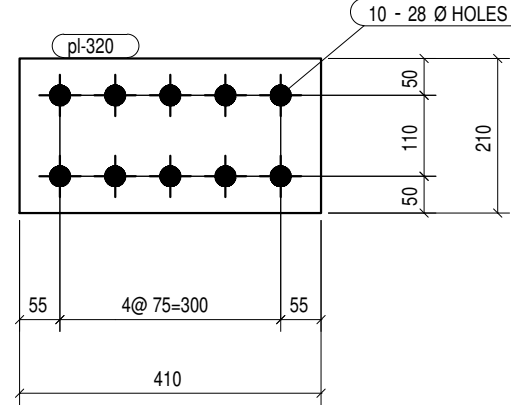
3D VIEW



A - A



B - B



NOTES:-

FOR ASSEMBLY DRAWING REFER PRINCIPAL DRAWING MENTIONED IN GMS NOTES

1.FOR MANUFACTURING AND WELD DETAILS OF BRACINGS

REFER DRG.No:0-35-511-28526

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	UNIT	UNIT WEIGHT	OS	ZONE
17	NUT HEX Gr.C			4130400024	No	0.110				
16	BOLT HEX Gr.C			4122124080	No	0.384				
15	PLATE-10	210.0x410.0	pl-320	15-011-039	No	6.759				
14	PLATE-16	510.0x855.0	pl-184	15-011-041	No	54.768				
13	PLATE-12	189.0x1384.0	pl-35	15-011-040	No	24.649				
12	PLATE-10	210.0x410.0	pl-27	15-011-039	No	6.759				
11	PLATE-45	855.0x928.0	pl-23	15-011-051	No	280.283				
10	PLATE-22	800.0x810.0	PLT-1881	15-011-044	No	111.910				
9	PLATE-22	372.0x810.0	PLT-1200	15-011-044	No	52.038				
8	PLATE-36	1042.0x1384.0	PLT-1197	15-011-048	No	286.380				
7	PLATE-45	855.0x928.0	PLT-1191	15-011-051	No	280.283				
6	PLATE-25	325.0x810.0	PLT-795	15-011-045	No	51.663				
5	PLATE-10	325.0x210.0	PLT-756	15-011-039	No	5.358				
4	PLATE-25	700.0x810.0	PLT-654	15-011-045	No	111.274				
3	PLATE-16	510.0x1204.2	M-2492WEB	15-011-041	No	771.358				
2	PLATE-45	800.0x1204.2	M-2492xTFL	15-011-051	No	3403.051				
1	PLATE-45	800.0x1204.2	M-2492xBFL	15-011-051	No	3403.050				

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It is not to be used directly or indirectly in any way detrimental to the interest of the company.		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		NAME S.SETHUPATHI		SIGNATURE		DATE 27.10.2020	
DEPT ST		ALL DIMENSIONS ARE IN MM		PROJECTION FIRST ANGLE		SCALE NTS		WEIGHT (kg) 9710.983	
CODE 122		TITLE VBR521-109		DRAWING NO : 1-35-521-35015		REV			