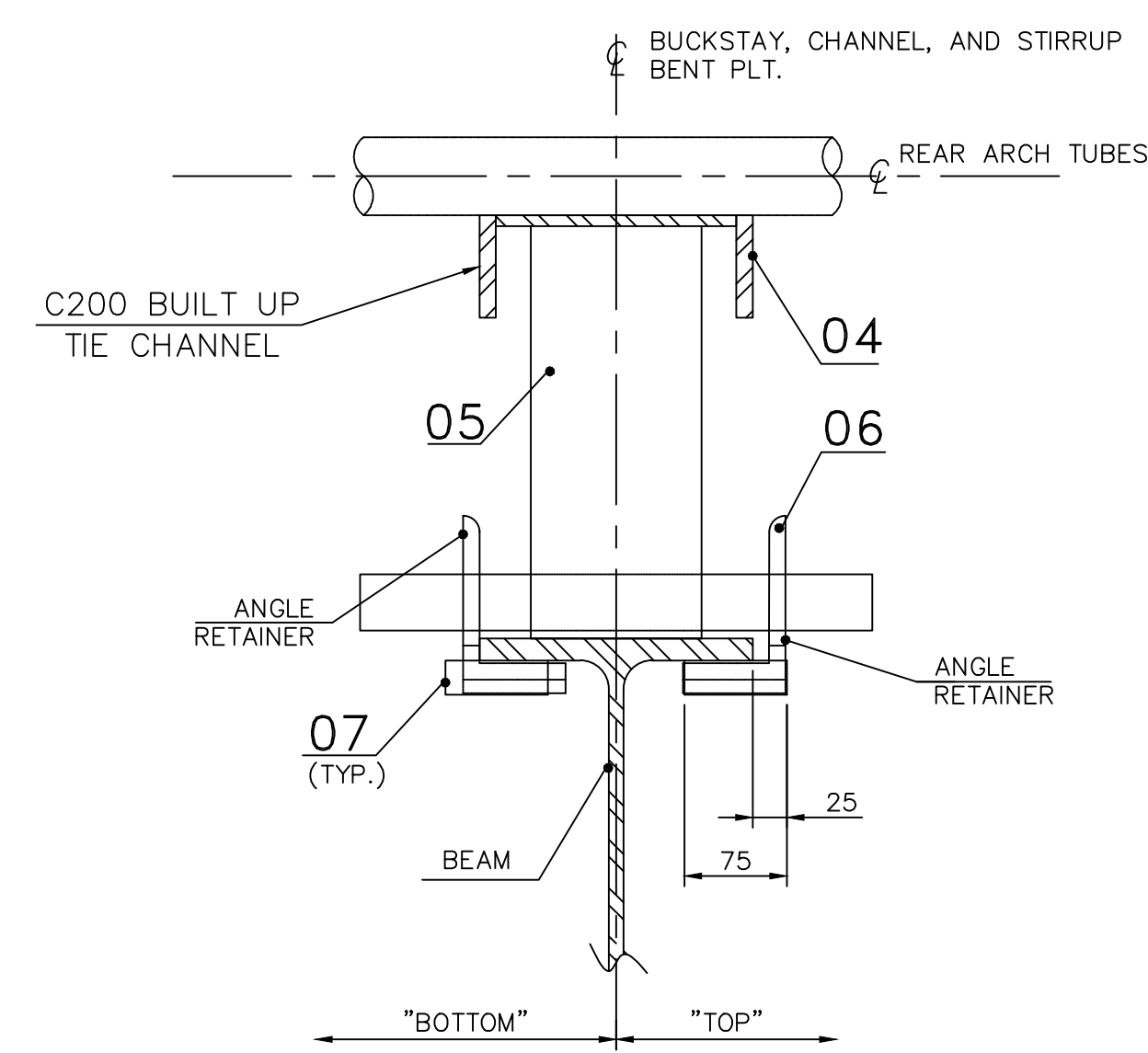


SECTION 38B2-38B2





SECTION 38C1-38C1

LEGEND:—
NS – NEAR SIDE
FS – FAR SIDE

NOTES:-

01. BOTTOM RETAINER ANGLE TO CONTACT EDGE OF BUCKSTAY FLANGE
02. C.I. OF W.W. C.I. OF BOILER / FURNACE TO BE CLEARLY MARKED ON BEAM & CHANNEL, BY SUITABLE COLOUR PAINT, FOR EASY IDENTIFICATION AT SITE.
03. NO. OFF TO BE MANUFACTURED
FRA-68 - 1 NO.
04. FOR PRODUCTION NOTE REF. DRAWING NO. 4-08-000-02900

WARRANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	UNIT WEIGHT		ZONE
					VAR NO	MATERIAL SPECN		MT	QTY	
	09	PLATE 12 194 X 790				150111320000 IS2062E250A	N0 L	14.437 5		
	08	PLATE 12 480 X 1460				150111320000 IS2062E250A	N0 L	66.015 4		
	07	PLATE 25 50 X 75				150110810000 IS2062E250B	N0 L	0.735 4		
	06	RETAINER ANGLE	3-08-111--04751			WELDMENT	M M	2.560 43		
	05	STIRRUP	3-08-111-04748			WELDMENT	M M	9.452 21		B
	04	BUILT UP TIE CHANNEL	3-08-111-04747			WELDMENT	N0 M	606.478 1		B
	03	PLATE 40 300 X 18860				150111840000 IS2062E250B	L L	1778.612 1		
	02	PLATE 40 300 X 21340				150111840000 IS2062E250B	L L	2010.228 1		
01	PLATE 12 830 X 21340				150111320000 IS2062E250A	N0 L	1591.832 1			

<div>CAUTION: The information on this label is for the use of the equipment only. It must not be used for any other purpose. The information is not intended to be the subject of any contract.</div> <div>CAUTION: The information on this label is for the use of the equipment only. It must not be used for any other purpose. The information is not intended to be the subject of any contract.</div>		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT					
				Bharat Heavy Electricals Ltd			
		UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014		DIN		NAME GIRI	DATE 13/03/18
		100-003		CNO		DHANAJA	13/03/18
DEPT		ST	SCALE	WEIGHT (kg)	REF TO ASSY / OR DWG		
122				N.T.S	6630.347	D-08-111-04891	
TITLE		BUCKSTAY BEAM ASSY. FRA-68				DRAWING NO :	REV
						0-08-111-06197	01