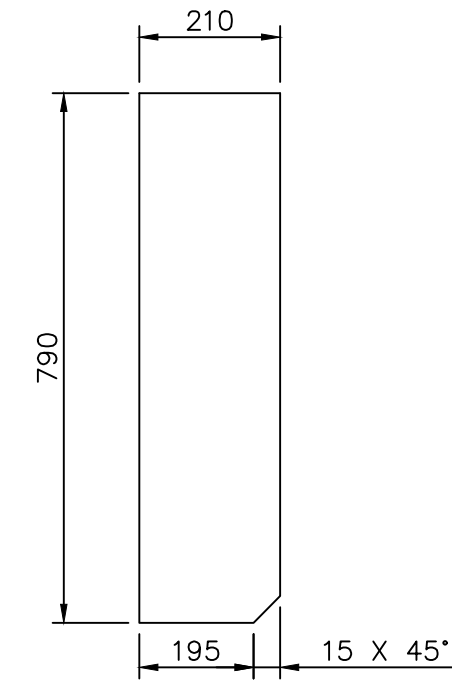
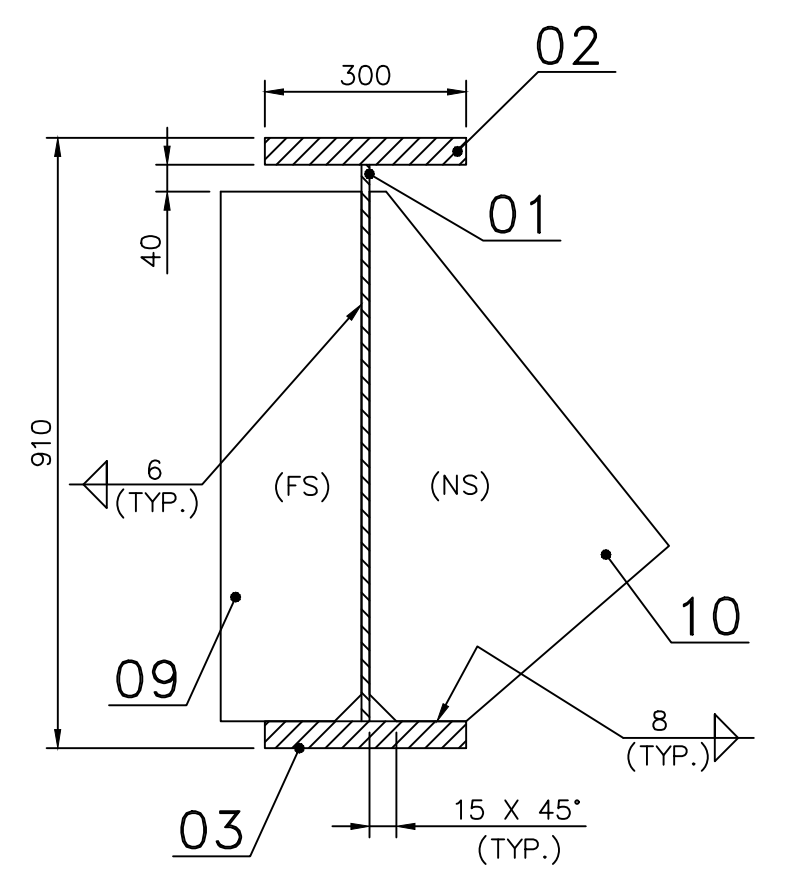
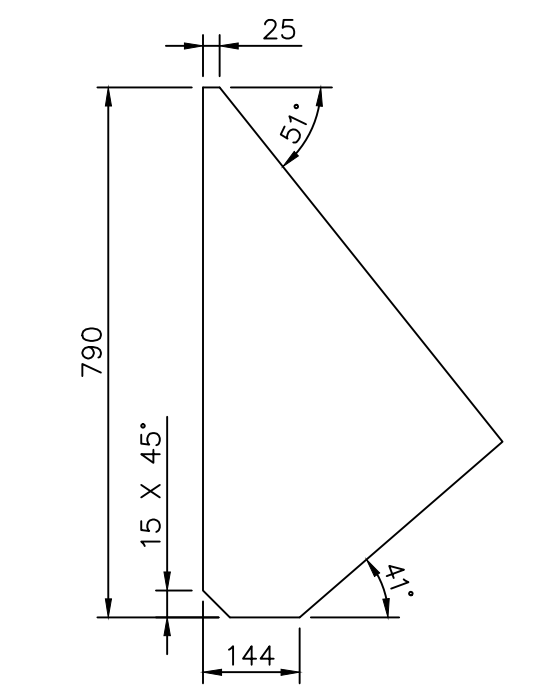


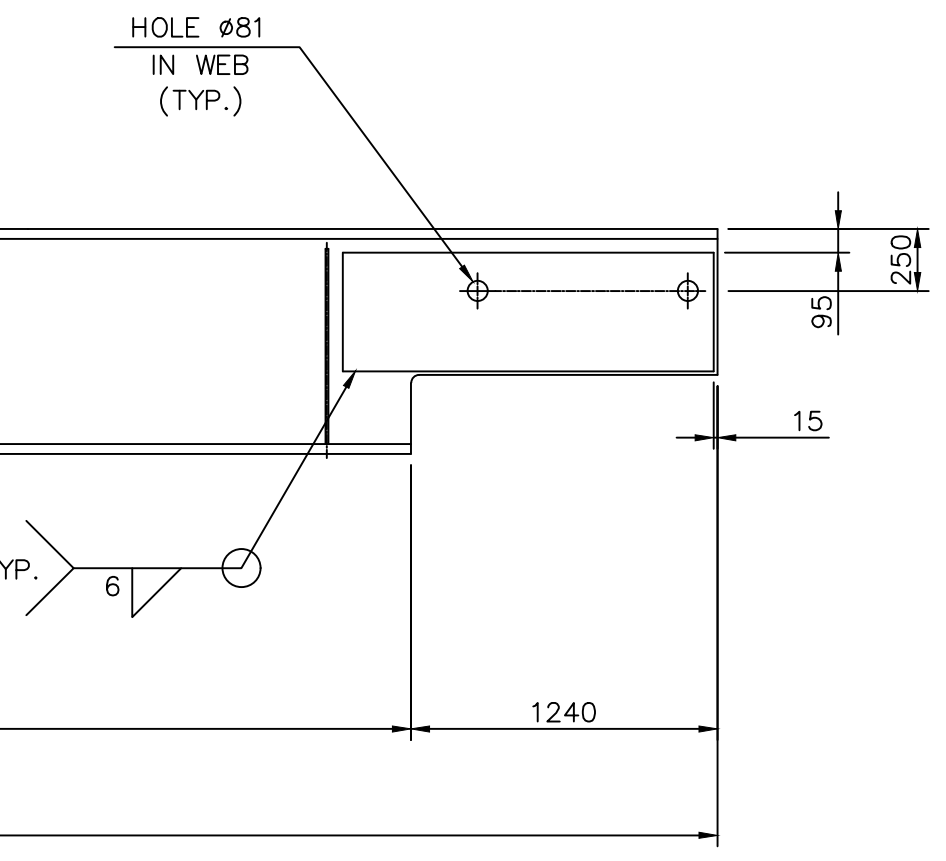
FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER PLANT STD. NO. TP 023 0299



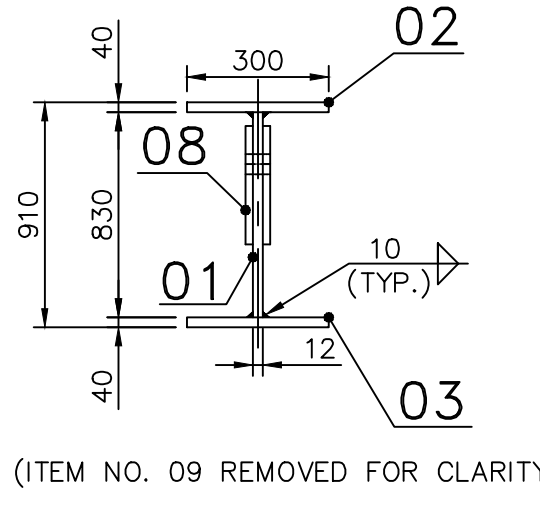
ITEM NO.09



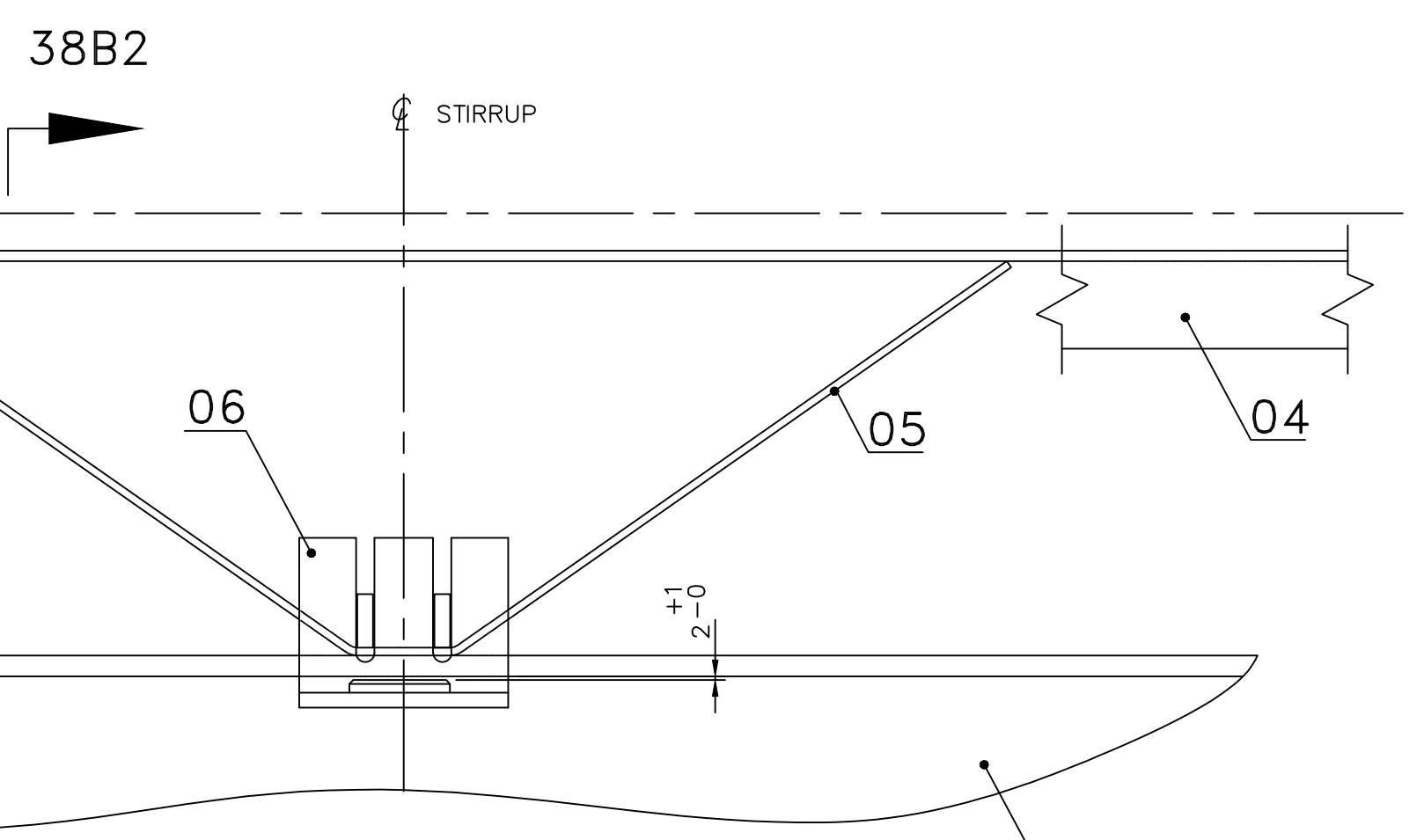
ITEM NO.10



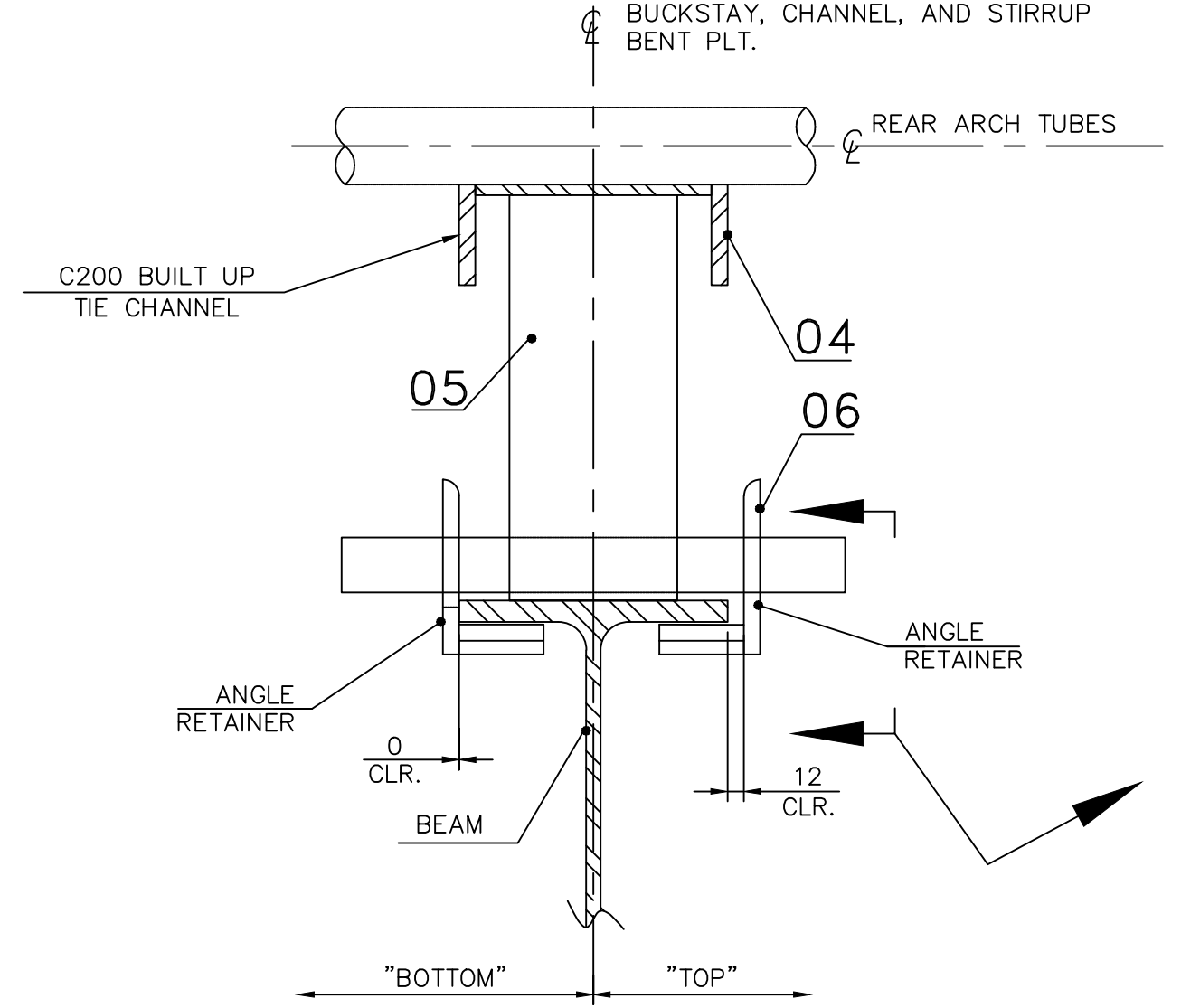
ITEM NO.08



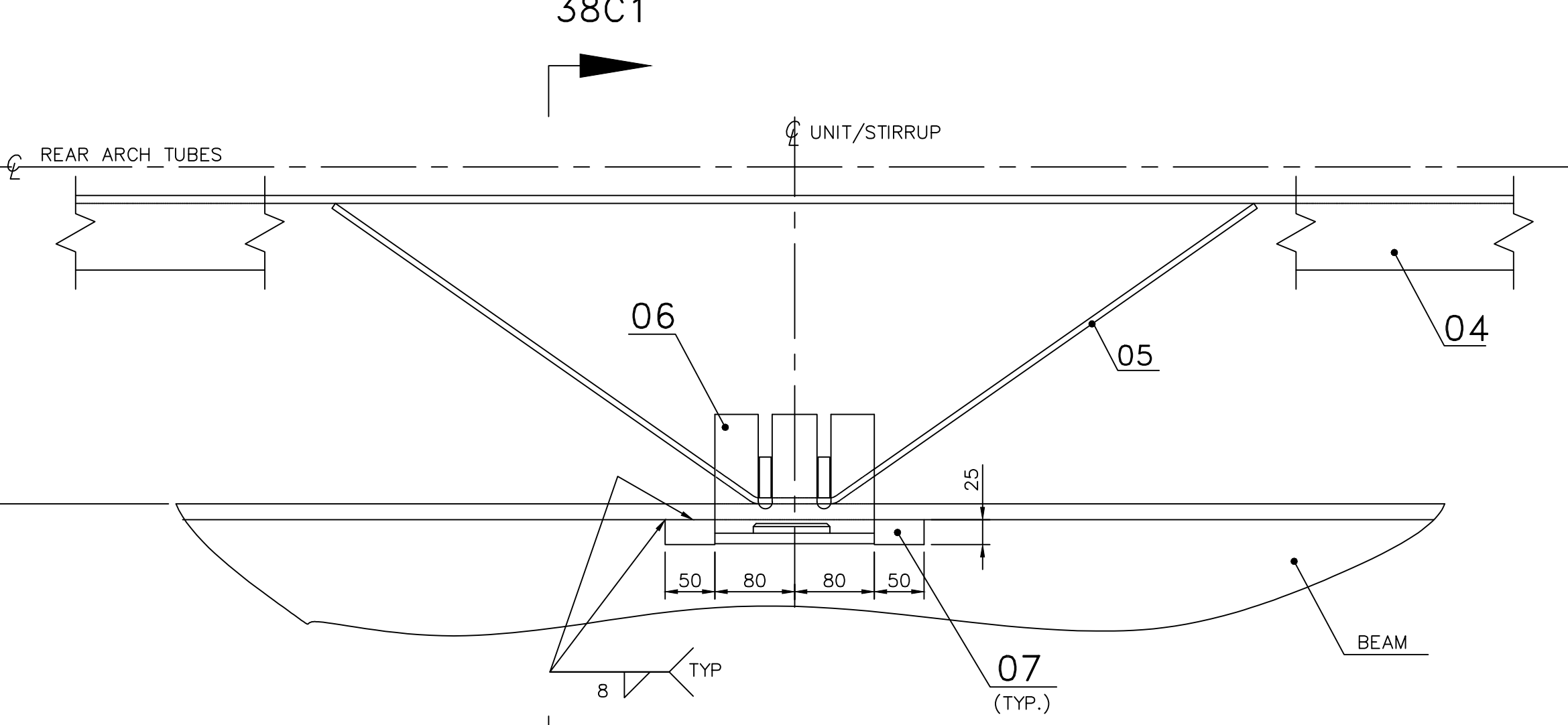
(ITEM NO. 09 REMOVED FOR CLARITY)



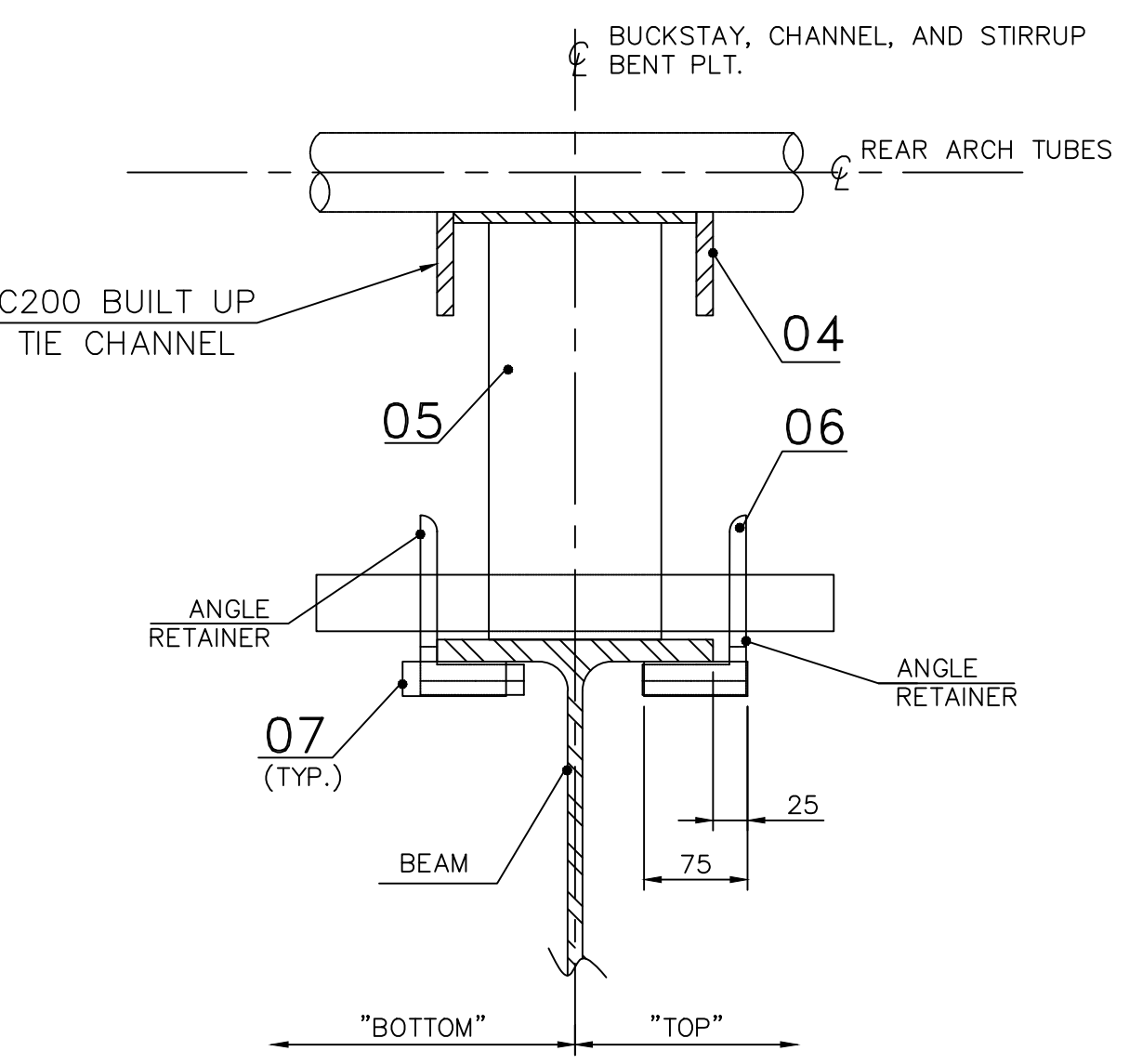
DETAIL 38B
TYPICAL STIRRUP ASSEMBLY



SECTION 38B2-38B2



DETAIL 38C
TYPICAL FIXED STIRRUP ARRANGEMENT



SECTION 38C1-38C1

LEGEND:-
NS - NEAR SIDE
FS - FAR SIDE

NOTES:-

- 01. BOTTOM RETAINER ANGLE TO CONTACT EDGE OF BUCKSTAY FLANGE
- 02. C.L OF W.W. C.L OF BOILER / FURNACE TO BE CLEARLY MARKED ON BEAM & CHANNEL, BY SUITABLE COLOUR PAINT, FOR EASY IDENTIFICATION AT SITE.
- 03. No. OFF TO BE MANUFACTURED
- 04. FOR PRODUCTION NOTE. REF. DRAWING NO. 4-08-000-02900

THIS ITEM SHOULD NOT BE PAINTED IN YELLOW COLOUR

10	PLATE 12 447 X 790		150111320000	NO	19.016
			IS2062E250A	L	5
09	PLATE 12 210 X 790		150111320000	NO	15.627
			IS2062E250A	L	5
08	PLATE 12 480 X 1460		150111320000	NO	66.015
			IS2062E250A	L	4
07	PLATE 25 50 X 75		150110810000	NO	0.735
			IS2062E250B	L	4
06	RETAINER ANGLE	3-08-111-04751	WELDMENT	NO	2.560
				M	42
05	STIRRUP	3-08-111-04748	WELDMENT	NO	9.452
				M	21
04	BUILT UP TIE CHANNEL	3-08-111-04747	WELDMENT	NO	606.478
				M	1
03	PLATE 40 300 X 18860		150111840000	NO	1776.612
			IS2062E250B	L	1
02	PLATE 40 300 X 21340		150111840000	NO	2010.228
			IS2062E250B	L	1
01	PLATE 12 830 X 21340		150111320000	NO	1591.832
			IS2062E250A	L	1

REVISION	DATE	ALTERED BY	APPROVED BY	DATE	REVISION	DATE	ALTERED BY	APPROVED BY	DATE
01	27.06.18	CHD & APPD	GRI		01	27.06.18	CHD & APPD	GRI	
DIMENSIONS REVISED AS MARKED									
CAUTION: The information on this drawing is the property of Bharat Heavy Electricals Ltd. It is not to be used for any other purpose without the written consent of the company.									
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014									
DEPT: ST CODE: 122 TITLE: BUCKSTAY BEAM ASSY. FRA-64									
PROJECTION: N.T.S. SCALE: 6/31.377									
WEIGHT (kg): 6731.377									
REF TO ASSY / OLD DWG: 0-08-111-04892									
DRAWING NO: 0-08-111-06198 01									
REV									