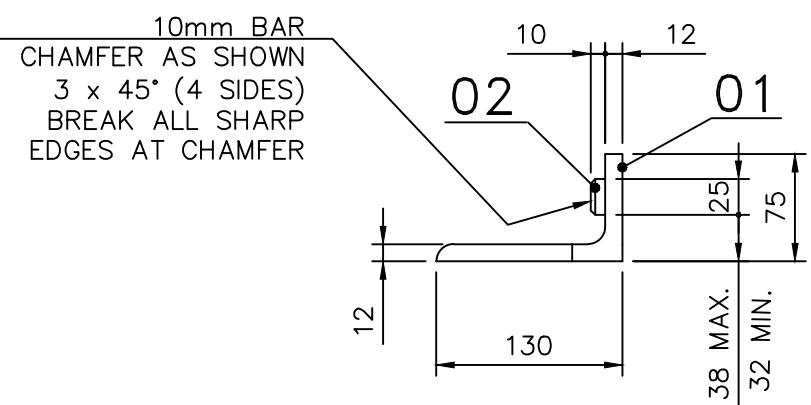


FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD.NO TP 023 0299


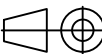


* REQUIRED SIZE OF ANGLE TO BE CUT FROM ISA 130 X 130 X 12

	02	PLATE 10 25 x 80				152110980000			0.160	
						IS2062E250A			1	
	01	ISA 130 X 75 X 12 150 LONG				150131710000			2.400	
						IS2062E250A			1	
VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT	G
					VAR NO	MATERIAL SPECN		DI	QUANTITY	

REV 01	DATE	ALTERED :
		CHD & APPD:
ZONE		

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TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
		Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI – 620014 355-055		DRN CHD APPD	NAME GIRI DHANAJI R.J.PETER	SIGNATURE	DATE 13/03/18 13/03/18 13/03/18
DEPT	ST	ALL DIMENSIONS ARE IN MM		SCALE N.T.S	WEIGHT (Kg) 2.56	REF TO ASSY / OLD DWG 3-08-111-03664	
CODE	122						
TITLE						DRAWING NO : 3-08-111-04751	REV
RETAINER ANGLE							