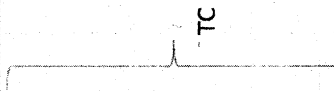
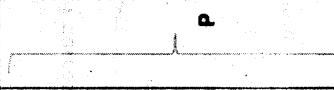


		MANUFACTURING QUALITY PLAN QP No: QP-ZES:PMR Rev No: 00 Date: 12/08/2015 Page: 01 of 01		Purchase Order No: General		
				Date: 12/08/2015 Reference standard: IS 14946 Customer: BHEL - BAP - RANIPET		
Item/subsystem: ZINC ETHYL SILICATE PRIMER to IS 14946		ACCEPTANCE NORMS		Agency M M B		REMAR KS
CHARACTERISTICS				FORMAT OF RECORD		

1	Wet paint	IS 14946				
2	Drying Time (Time to top coat)					
3	Mud-cracking					
4	Pot life					
5	dry film thickness					
6	Consistency					
7	Flash Point					
8	Drying Time (Surface dry)					
9	Drying Time (Hard dry)					
10	Packing & Stenciling					

LEGENDS: M - Manufacturer / Subcontractor, B - BHEL /BHEL Authorized Inspection Agency (AIA), P - perform, V - Verification of reports, W - Witness, R - Report, TC - Test certificate, DR - Dimensional report. CC - Compliance certificate ,	Prepared By  Abdul Ghani M V (Engineer/QA)	Reviewed & Approved By  R Arunachalam (SM/QA)
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		MANUFACTURING QUALITY PLAN Item/subsystem: ZINC ETHYL SILICATE PRIMER to IS 14946		Purchase Order No: General Date: 12/08/2015 Reference standard: IS 14946 Customer: BHEL - BAP - RANIPET	
				QP: No: QP-ZES:PMR Rev No: 00 Date : 12/08/2015 Page: 01 of 01	
BHEL Ranipet					
SL NO	CHARACTERISTICS	ACCEPTANCE NORMS	FORMAT OF RECORD	Agency M M B	
				REMAR KS	

1	Dry Coat				
2	Dry film thickness				
3	Protection against corrosion				
4	Salt spray test				V
	Heat resistance test				
5	Colour				
6	Finish				
7	Effect of welding				
8	Packing & Stenciling				W
		IS 14946	TC	P	

Record of Revision

REV NO	EFFECTIVE DATE	DETAILS OF REVISION MADE
REV. 00	12/08/2015	Original Issue – First submission

LEGENDS:

M – Manufacturer / Subcontractor, B – BHEL /BHEL Authorized Inspection Agency (AIA),
 P – perform, V – Verification of reports, W – Witness, R – Report, TC - Test certificate, DR
 - Dimensional report. CC –Compliance certificate ,

Prepared By

Reviewed & Approved By

[Signature]

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Abdul Ghani M V(Engineer/QA)

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