

		MANUFACTURING QUALITY PLAN Item/subsystem: Epoxy Enamel Paints to IS 14209		Purchase Order No: General Date: 11/08/2015 Reference standard: IS 14209 Customer: BHEL - BAP -RANIPET	
BHEL Ranipet	QP: No: QP:EPX:ENA Rev No: 00 Date : 11/08/2015 Page: 01 of 01		ACCEPTANCE NORMS		
	CHARACTERISTICS		FORMAT OF RECORD Agency: M M B REMAR KS		

1	Drying(HD)	IS 14209	TC	P	W	V	W
2	Pot Life						
3	Shelf Life						
4	Mixing Ratio						
5	Volume Solids						
6	DFT						
7	Flash point						
8	Consistency						
9	Wt. per Litre(Mix)						
10	Drying(SD)						
11	Finish						
12	Color						
13	Flexibility & adhesion (as per IS 101)						
14	Packing & Stenciling						

Record of Revision

REV NO	EFFECTIVE DATE	DETAILS OF REVISION MADE
REV. 00	11/08/2015	Original Issue - First submission

LEGENDS: M - Manufacturer / Subcontractor, B - BHEL /BHEL Authorized Inspection Agency (AIA), P - perform, V - Verification of reports, W - Witness, R - Report, TC - Test certificate, DR - Dimensional report. CC -Compliance certificate ,	Prepared By 	Reviewed & Approved By 
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