

ESP-001-
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PROJECT ENGINEERING & SYSTEMS DIVISION

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Sheet 1 of 33

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TECHNICAL SPECIFICATION
FOR
EMERGENCY DG SET

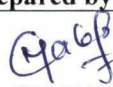
PROJECT : STP-Raipur (6Nos.)

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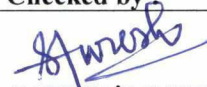
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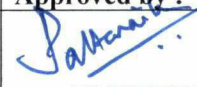
Prepared by :


CH MAHESH

Checked by :


G SESHU/P SURESH

Approved by :


J K PATTANAIK

Date :

19.04.18



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 2 of 33

C O N T E N T S

CLAUSE NO.	DESCRIPTION	PAGE NO.
1.00.00	INTENT OF SPECIFICATION	3
2.00.00	DESIGN CRITERIA	5
3.00.00	SCOPE & SPECIFIC REQUIREMENTS	5
4.00.00	INSPECTION & TESTS	17
5.00.00	DRAWINGS, DATA AND MANUALS	18
6.00.00	TYPICAL SLD	21
7.00.00	MAKE OF COMPONENTS	21
8.00.00	MATERIAL CODES	21
9.00.00	PRICE FORMAT	21
	ANNEXURE-1	24
	(DATA SHEET FOR ENGINE)	
	ANNEXURE-2	25
	(DATA SHEET FOR ALTERNATOR)	
	ANNEXURE-3	26
	(COMMISSIONING SPARES, TOOLS & TACKLES)	
	ANNEXURE-4	27
	(DEVIATION SCHEDULE)	
	ANNEXURE-5	28
	(PACKAGE EXECUTION MILESTONES/SCHEDULE)	
	ANNEXURE-6	29
	(CHECK LIST)	
	ANNEXURE-7	
	(QAP GUIDELINES & FORMAT AND TYPICAL QAP)	



PROJECT ENGINEERING & SYSTEMS DIVISION (TECHNICAL SPECIFICATION FOR L.T DG SET)

1.00.00 INTENT OF SPECIFICATION

1.01.0 This specification is intended to cover the design, manufacture, assembly, testing at manufacturer's works, supply & delivery, properly packed for transport of the DIESEL GENERATOR and supervision of erection & commissioning as specified herein under, complete with all accessories, fittings and auxiliary equipment as required for efficient and trouble-free operation.

1.02.0 SCOPE OF WORK

Bidder's scope of supply & services shall consist of the following:-

- a) Design, Manufacture, Assembly, Testing, supply & transportation of Diesel Engine driven Generating Sets to site.
- b) Supply of startup & commissioning spares required for successful commissioning including supply of any other spares as required during commissioning at free of cost.
- c) Supply of tools & tackles
- d) Supervision of erection and assembly
- e) Complete testing & commissioning at site.

The scope of supply work (Point 1.02.0(a) of above) covers the Manufacturing & testing supply of suitable capacity D.G. set which including the following:

- a) Alternator along with its excitation system auxiliaries, circuits, control panel, metering and protection circuits.
- b) Diesel engine along with its accessories and starting system.
- c) Common heavy-duty channel for base frame supported by anti-vibration damper at bottom.
- d) Cooling arrangements etc.
- e) Exhaust piping with heavy-duty residential type silencer, insulation of exhaust piping and etc. height of piping as per pollution control regulation.
- f) Starting lead Acid batteries with battery charger having trickle and boost charging arrangements complete with Ammeter with switch and voltmeter with fuse and switch to read battery voltage, starting motor, fuel oil, service tank, fuel oil piping etc.
- g) All control and power wiring between D.G. set, control panel batteries, safety controls, pumps and AMF panel etc.
- h) First fill of lubricating oil; etc. including cleaning and flushing out of the system after the test at manufacture facility.
- i) Acoustic enclosure.
- j) Fuel and oil for testing, trials runs and up to commissioning
- k) Control & instrumentation cables between DG set & AMF panel.
- l) Cable glands & lugs for power, control & instrumentation cables.
- m) Power cable between LT panel to DG set is in BHEL scope of supply. However bidder shall supply cable glands & lugs for these cables.
- n) All civil works are in BHEL scope.
- o) Any other material required for successful operation of DG set.



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 4 of 33

Brief scope of supply & services for present requirement:

Sl. No	Item Description	Qty.
1.1	Supply of 415V,50HZ,50KVA DG SET & accessories as per specification	2Nos.
1.2	Supply of 415V,50HZ,125KVA DG SET & accessories as per specification	2Nos.
1.3	Supply of 415V,50HZ,180KVA DG SET & accessories as per specification	2Nos.
1.4	Commissioning Spares for 50KVA DG Set	2 Sets
1.5	Commissioning Spares for 125KVA DG Set	2 Sets
1.6	Commissioning Spares for 180KVA DG Set	2 Sets
1.7	Tools & Tackles	1 Set
1.8	Supervision of I&C of 6 no. of DG Sets	3 Sets

1.03.0 POWER SUPPLY SYSTEM

System voltage /DG OUT PUT	: 415V, $\pm 10\%$ System
Frequency	: 50HZ, +5% to -5%
Phase	: 3ph,4 wire.
System fault level	: 10 kA R.M.S for 1 sec.
System Grounding	: Solidly Grounded System.
DG SET Neutral Grounding	: Solidly grounded
AC Voltage	: 415 V,3 Ph-4Wire
AC Control Supply	: 1 Ph 240 V AC
DC Voltage for engine control & Instrumentation	: 24V DC
AC Voltage for Space heater & Battery Charger	: 240V, 1Ph

1.04.0 APPLICABLE STANDARDS

The equipment & accessories covered by this Specification shall be designed, manufactured and tested in accordance with the latest relevant Indian/international standards and codes of practice.

The Diesel Engine, Alternator & Electrical panels & accessories shall also confirm to the latest Electricity Rules AS APPLICABLE & other related statutory agencies as applicable.



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Applicable Standards: -

BS : 5514, ISO : 3046,8528 ,SAE J1349, IS - 10000	For Engine
IS- 1271, 2253, 4722, 4728, 4889, 6362, 7132, 7306, 7816, 12065, 12075, 12802, 13364, 13118, IEC-600 34	For Alternator
IS-5, 1994	Color for ready mixed paints & enamels
IS-694, 1990	PVC Insulated cables for working voltage up to and including 1100 Volts.
IS-1248Part - 1 to 9, 1991	Direct acting indicating analogue electrical measuring instrument & their accessories.
IS-2026, Part-1, 1991	Power Transformers (General)
IS-2551, 1990	Danger Notice Plates.
IS-2705,Part-1, 2,3,4, 1992	Current Transformers
IS-3156,Part-1, 2,3,4, 1992	Voltage Transformers
IS-3231,Part-0, 1,2,3, 1992	Electrical Relays for Power System Protection.
IS-5082, 1991	Wrought Aluminum & Aluminum alloy bars, Rods, Tools & Sections for Electrical purpose.
IS-5578, 1991	Guide for marking of Insulated Conductors.
IS-7372, 1995	Lead Acid storage batteries for Motor vehicles.
IS-8623, Part-1, 1993	Low voltage Switchgear & Control Gear assemblies.
IS-8923, 1990	Warning Symbol for dangerous voltages.
IS-9224, Part-2, 1991	Low Voltage Fuses: Supplementary requirement for fuses for Industrial applications.
IS-12065, 1987	Classification of degree of protection provided by enclosures of electrical equipment's.

This above list is not exhaustive. Standards not listed above but are applicable also to be followed to meet the requirement

2.00.00 DESIGN CRITERIA

2.01.00 Design Basis

- a) Diesel generator set covered under this specification is meant for providing safe operation of sewage treatment plant.

DG set shall be 415V, 3-Phase, 4-Wire, 50Hz, 50KVA,125KVA and 180KVA at 50 deg. C (amb), 0.8 pf (lag) and suitable for emergency operation at full load at 50deg. C (amb) with acoustic enclosure , canopy, exhaust pipe and a lightning protection rod.



- b) The equipment will be installed outdoor in a clean but hot, humid and tropical atmosphere in an acoustic enclosure.
- c) DG set shall be suitable for Prime Power Duty as per ISO 8528.

3.00.00 SCOPE & SPECIFIC REQUIREMENTS

3.01.00 Diesel Engine

3.01.01 Ratings & Requirement

- a) Type : Outdoor, multi cylinder, totally enclosed, Prime Power Duty, liquid cooled, Turbo charged.
- b) Nominal Output: 50KVA/125KVA/180 KVA rating at 0.8 p.f
- c) Fuel : High-speed diesel oil as per IS-1460.
- d) Governor : Electronic type.
- e) Lubrication : Engine driven lube oil pump
- f) Location : Outdoor with acoustic enclosure
- g) Engine Speed : 1500 RPM.
- h) Over speed Set: 110% engine speed.
- i) Cooling System : Radiator cooled heat exchanger

3.01.02 All equipment shall be of proven design using materials with well established physical and chemical properties adequately demonstrated in operation and appropriate to the service intended to.

3.01.03 **Engine Cranking:** DC motor starter (inclusive of DC battery & charger system) with starting switch and key facility.

3.01.04 **Engine Starting Mode:** Auto and manual mode for cold and hot start applications. Quick starting aspect as required shall be provided.

3.01.05 **Operating Conditions:** As per Prime Power Duty.

3.01.06 **Coupling with generator:** As per OEM standard practice.

3.01.07 **Sound Level (in dBA):** 75 dB (A) at a distance of 1 meter for DG set (with acoustic enclosure).

3.01.08 **Engine Derating to be provided for:** Turbo charged engine.

3.01.09 Performance test required

Guarantees shall be given for the following for the DG set:

- a) Rated continuous output (BHP) of engine at design and at site conditions.
- b) Rated continuous output (KVA with rated p.f.) of generator at design and at site conditions.



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

- c) Specific fuel consumption of engine (gms/KWH.) at rated BHP of engine, both at rated output of generator and at 75% rated output of generator.
- d) Overall efficiency of DG set at rated output of engine, at rated output of generator and at 75% rated output of generator.
- e) Speed regulation of DG set, over speed capability and trip speed (rpm).
- f) Vibration and noise level (including noise due to exhaust) of the DG set at full load.
- g) DG set starting time
- h) Voltage regulator response.
- i) The starting time of the DG set should be as less as possible, but not exceeding 15 sec. to come on load. In case the first starting operation is not successful, two more attempts with preset time intervals should be attempts; the particular set should be locked out. When an engine speeds up and alternator develops desired voltage in frequency, generator circuit breakers will be switched on.
- j) Both the engine and Generator shall be rated for prime power duty at full load and have an overload capacity of 10% for an hour in 12 hours operation. The excitation system shall be designed to maintain the rated voltage constant even if a load of 150% of rated load is imposed on to the Generator for duration of 15 secs.

3.01.10 **Diesel Generator set mounted control panel** shall have the following instruments and interlocks apart from what is indicated elsewhere in this specification.

- a) Engine Speed with running hour meter and RPM indicator.
- b) Lube oil temperature indicator.
- c) Engine speed raise/lower switch.
- d) Lube oil pressure gauge.
- e) Engine running indication

3.01.11 **Starting Battery**

- a) Type : Maintenance free VRLA
- b) Nominal Voltage : 24V D.C $\pm$ 5%
- c) No. of Cells : 12
- d) Nominal voltage of Cell : 2V
- e) **Capacity:** Battery shall be suitable for six consecutive Starting/Cranking of Engine. To be decided by vendor considering engine starting, indication, protection, metering & control and annunciation of DG Plant auxiliaries. 10% design margin and 1.25 aging factor shall be considered.
- f) **Mounting:** Preferably on engine base



3.01.12 Battery Charger

- a) Type : Outdoor, sheet metal enclosed floor/wall mounted, within DC enclosure
- b) Charging System: Automatic Float and boost charging.
- c) Voltage Control : Thyristor control/SMPS based.
- d) Input Voltage : 240V $\pm$ 10%, 1 ph, 50 Hz. (To be taken from DG Control Panel)

3.01.13 Fuel Oil Service Tank (Day Tank)

Fuel tank of suitable storage capacity sufficient to run the DG Set for minimum 8 hours, with mounting brackets, complete with level indicator fuel inlet and outlet air vent, drain plug, inlet arrangement for direct filling with pumping arrangement of suitable rating and capacity and set of 10mtrs or as per the requirement of site long fuel hoses.

The day tank shall be filled manually by operating Hand pump. In order to transfer fuel from day tank to engine has to be done through fuel transfer pump which should be engine driven only. The fuel oil day tank shall be provided with gauge glass, filling, drainage and vent connections with valves. Fuel Transformer pump between Engine & Day tank should be engine driven only.

3.01.14 Fittings and Accessories

Following accessories shall be supplied with the engine and the quoted rate for supply and installation of DG set shall be deemed to have included for the accessories described below:

- a) Outlet exhaust pipe with silencer.

Complete Air & Exhaust gas system comprising of intake filters, intake manifold/ exhaust manifold, expansion bellows, exhaust piping, bends, fittings shall be in scope of vendor. Exhaust piping shall meet all the pollution control requirements as applicable. Exhaust piping shall be glass wool insulated with aluminum cladding.

System Consists of:

- i) Dry type filter
- ii) Air intake manifold with necessary connections.
- iii) Turbocharger with after cooler
- iv) Exhaust manifold.
- v) Flexible piping.
- vi) Residential silencer.
- b) Closed circuit water cooling radiator heat exchanger. Suitable arrangement for discharging the hot air from radiator to outside the DG area shall be supplied.
- c) Inlet air duct with filter and louver.
- d) Exhaust duct/piping with flexible bellow connector at radiator end. The radiator fan shall be capable of handling exhaust up to the exit point.
- e) Main lube oil pump gear driven from diesel engine.



- f) Jacket Water Heater: Thermostatic controlled jacket water heater.
- g) Engine Emission Data: The Engine shall meet all emission norms as applicable.
- h) Other standard accessories.

3.01.15 Lubricating Oil System:

The Lubricating oil for engine lubrication shall be collected in the oil pan located at the bottom of the cylinder block. From oil pan, the lubricating oil shall be let off to a separate lube oil sump, if required. From the oil pan or from the oil sump the lubricating oil shall be drawn by engine driven lubricating oil pump through foot strainer (in the oil sump) and then Through oil filter of suitable capacity . The lube oil pump shall be of Gear type and Engine driven only and the entire assembly should be filter inside the sump. All the inter connecting oil piping together with valves, fittings, hangers, supports, etc. shall be provided by Contractor.

3.01.16 Air/Exhaust Oil System:

Exhaust gas Driven Turbocharger shall be fitted to each bank and each turbocharger shall have its own self-contained lubricating oil system. Air shall be normally supplied and ducted to the turbo-charger of low & high pressure one. Air from the Turbocharger compressor passes to the after cooler and then to the engine manifolds. The cooler shall be of Tabular constructed with aluminium bronze MS and cat-Iron water Boxes. An Engine Drive water pump shall cool it. The engine turbo charging system including exhaust and intake Manifolds, valve timing and arrangement of the cylinder Head shall be designed for optimum performance at High boost pressure with subsequent high specific Engine Power output.

3.01.17 Governing System:

Electronic governing system shall be provided with the necessary sensors. The governor shall be suitable for operating without external power supply ad shall be provided with adequate speed control system.

3.01.18 Engine Starting System:

Manual Electrical starting arrangements of the engine in case of power failure shall be provided. The system will consist of DC starter motor mounted on turning gear will receive power from the set of 24V DC Batteries.

3.01.19 Safety: All couplings, gears and exposed rotating parts shall be provided with adequate guards of non-sparking type. Drive belts, if use, shall be of antistatic type. Fuel Manifold & Silencer of engine shall be insulated to ensure the cladding skid temperature not exceeding 70°C.

3.01.20 Base Frame

- a) All the equipment of the Diesel Generator and accessories shall be mounted on a common base frame. The base frame of sturdy design made of M.S. channel with necessary



PROJECT ENGINEERING & SYSTEMS DIVISION (TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet **10** of **33**

reinforcement to take the loads of engine and alternator, pre-drilled holes for permanent installation on pre-casted foundation. The foundation bolts shall be supplied by vendor.

- b) In case the manufacturer recommends Vibration isolators for the installation of the equipment, the same shall be provided.
- c) Two (2) nos. grounding pad shall be provided on the base frame to terminate 50 mm x 6 mm G.S. flats for grounding.

3.01.21 Sound Proofing System: The sound proofing system shall be designed to achieve noise reduction as per relevant norms.

DG Acoustic Enclosure : Shall be suitably designed for outdoor installation. The acoustic enclosure shall be provided at 800 mm(suitable) distance from the DG Set. It shall be fabricated from 2.0 mm THICK CRCA Sheet with angle/channel frame of suitable size.

The construction shall be modular type to facilitate dismantling as required for maintenance. The ISMC shall be of sufficient stiffness and rigidity. It shall be suitably painted for outdoor installation.

The sound absorptive layer (Min 2 –layers) shall comprise of bonded type mineral wool /rock wool (48 Kg/cu. M. 100 thick.)/ glass wool of adequate thickness (Min.100mm) and density (not less than 65 Kg./Cu.mtr) to comply the design requirements.

The exposed surface of lining shall be retained in place by a 2.0 mm thick CRCA / aluminum perforated sheet. Absorptive lining shall be provided between the perforated plate and absorbing material. Necessary acoustic sealing shall be done in the Panels/ modular unit joints.

All hardware of mild steel shall be electro – galvanized.

The acoustic enclosure shall be of modular construction to facilitate engine removal from front side. Necessary provisions shall be made in enclosure and associated ventilation.

If required, the exhaust air from radiator shall be discharged through modular duct duly insulated of adequate size/construction.

The door design shall be generally compatible to the enclosure design. The bonded mineral wool slab of adequate thickness shall be used. The door shall be provided with heavy duty hinges and handles. The sealing shall be done with neoprene / silicon rubber gasket to avoid leakage of noise. Fans if required shall be provided in the acoustic enclosure.

3.02.00 Generator

3.02.01 Ratings & Requirement

- a) Type : Salient pole, Synchronous.
- b) KVA : To be decided by the Vendor.



- c) Voltage : 415 Volts
- d) Phase : 3 phase
- e) Frequency : 50 Hz
- f) Power Factor : 0.80 (lagging)
- g) Maximum Transient Reactance ($X'd$) : To be decided by the Vendor
- h) Short circuit ratio : Not less than 0.5
- i) Excitation Type: Self Excited and self regulated with Brushless exciter.
- j) Excitation Response : 3.0
- k) Insulation Class: Class H with Temperature rise limited to class F.
- l) Cooling : Air cooled
- m) Connection: Star with isolated neutral terminals.
- n) Voltage regulator: Fast acting solid state.
- o) Standard Applicable: BS:5000/IS:4722

3.02.02 Unit Performance

- a) Frequency regulation shall be within $\pm 5\%$ from no load to full load.
- b) Voltage regulation shall be within $\pm 2\%$ of rated voltage from no load to full load.
- c) The instantaneous voltage dip shall be less than 15% of rated voltage when full three phase load at rated power factor is applied to the generator. Recovery of stable operation shall occur within 4.0 second.
- d) For steady state operation, frequency variation shall not exceed $\pm 0.25\%$ and voltage variation $\pm 1\%$ of their mean value for constant load from no load to full load.
- e) The Diesel Generator shall be capable of starting and taking the full load within 10 seconds.

3.02.03 Short Circuit Condition

The generator shall be capable of withstanding for three (3) seconds without injury for a three phase short circuit at its terminal when operating at rated KVA, power factor and a voltage 5% over the rated voltage with fixed excitation. The generators shall be capable of continuously operating without injury or damage on an unbalanced system such that the ratio of the negative sequence component of the system current to the rated current of the generator is 10% (max). The generator shall also be capable of withstanding without injury any asymmetrical short circuit at its terminal or asymmetrical loading on the system, such that the negative phase sequence current (I_2) expressed in terms of per unit stator current at rated KVA, and the duration of fault in seconds (t) are limited to values which gives an integrated product $(I_2)^2 t$ equal to or less than 20 and also the maximum asymmetrical phase current shall not exceed the maximum phase current obtained from a three (3) phase short circuit at no load at rated voltage at machine terminals.

3.02.04 Short Time Overload

The generator shall be capable of withstanding on test without injury for not less than Thirty (30) seconds a current of 50% in excess of its rated current after having attained the thermal equilibrium corresponding to rated load. The terminal voltage being maintained as near the rated value as possible.



3.02.05 Over speed

The generator shall withstand without mechanical injury an over speed of twenty (20) percent for a period of two (2) minutes.

3.02.06 Current Transformer

The C.T. ratio, accuracy class, VA burden. ALF/ISF (for protective and metering C.Ts.) shall meet the requirement of the relays metering and control.

3.02.07 Excitation System

The generator shall be provided with brushless excitation system capable of supplying the excitation current of the generator under all conditions of output from no load to full load and capable of maintaining voltage of the generator constant or within $\pm 1\%$ at any set value within $\pm 5\%$ of the rated voltage. Shaft driven A.C. exciter shall be provided.

3.02.08 Voltage Regulator

- a) An automatic high speed, non-dead band voltage regulator shall be furnished with the generator.
- b) The voltage regulator system shall be provided with all necessary equipment's for both automatic and manual control and shall be furnished for the following:
 - i) To prevent automatic rise of field voltage in case of failure of generator potential signal to AVR.
 - ii) To initiate transfer from automatic to manual control of excitation on fuse failure in the generator potential signal.
- c) The regulator shall regulate from generator current and potential signals.
- d) The system shall function without hunting and shall be capable of preventing any abnormal change or oscillation in the generator voltage.
- e) The reference voltage set point shall be adjustable over a range of 90 to 110% of the nominal rated voltage.
- f) The voltage regulator system shall have high initial and transient response to improve the steady state and dynamic characteristics of the generator.
- g) The regulator excitation system shall be provided with necessary limiters if required for voltage and speed.
- h) The regulation equipment shall function correctly between the frequencies 47 and 53 Hz and shall assure to maintain a constant voltage in steady operating condition between no load to full load.
- i) The excitation and voltage regulation should be designed so as to cause necessary de-excitation in case of any short circuit.

3.03.00 Diesel Generator AMF Panel:

3.03.01 DG AMF Panel consisting of all devices, equipment and accessories required for control, protections, monitoring and operation of the DG set, Auto Transfer Switch (ATS), fully wired and complete protection, with annunciation system. The paint shade of AMF panel shall be RAL7032. It will be located near DG set.



Control & instrumentation cabling between AMF panel and DG set in bidders scope.

3.03.02 The AMF Panel shall house all the relays, meters, controls, indications, annunciators etc. which are required for the safe and trouble free operation of the Diesel Generators. Indicating lamps shall be clustered type LED module.

The following items/features shall be included:

- a) Control of automatic engine start-up, test and shutdown sequence.
- b) Manual Start and Shut down
- c) Automatic and Manual control of voltage & frequency.
- d) AC Voltmeter with selector switch.
- e) AC Ammeter with selector switch.
- f) All protection relays, auxiliary relays, timers etc.
- g) Indication, annunciation, control switches, push buttons etc.
- h) There shall be separate Ammeters for Float and Boost charging currents for measurement.
- i) Suitable rating Auto Transfer Switch (ATS)/MCCB with overload & short circuit protection.
- j) Battery voltage
- k) DG Starting switch with key.
- l) Lube oil pressure gauge.

3.03.03 **Annunciation**

- a) Indicating lamps shall be provided, complete with proper actuating devices and legends.
- b) The arrangement shall be such that on occurrence of a fault, the corresponding indication lamp will light up and stays lighted until the fault is cleared and reset button is pressed. Test push button shall be provided to check the annunciation circuit. No hooter shall be provided.
- c) The following indications/annunciations shall be provided in the AMF panel:
 - i) DG tripped on fault.
 - ii) DG tripped on over-speed.
 - iii) Engine trouble
 - iv) Low Lube oil pressure (LLOP)
 - v) Lube oil temperature high
 - vi) Fuel oil day tank level low
 - vii) Normal supply 'ON'
 - viii) DG 'ON'.
 - ix) DG 'TRIPPED' / DG 'OFF'.
 - x) Low battery voltage.
 - xi) DG failed to start
 - xii) High water temperature (HWT) – if applicable



xiii) Any other alarm/indication necessary for proper operation of the DG Set.

d) Contacts shall be suitably rated at operating voltage.

3.03.04 **Protective Devices**

The vendor shall provide all the protective devices required for the safe operation of the Diesel Generator. Actuation of any of the protective devices will cause the Diesel Generator stopped. Protective devices shall correspond to the annunciation lists given above. Over speed tripping actuator shall be of adjustable type.

All protective relays shall be multifunction type numerical relays.

Multifunction numerical relays shall be selected to provide an integrated protection, continuous measurement and monitoring functions. Features such as self-diagnosis and external testing, disturbance recording, sequence of event recording, time stampings shall be available with the relay. Relevant data shall be possible to be stored in non-volatile memory backed up by battery. The relay shall have multiple setting groups, optically isolated input / output, fixed function and programmable LEDs, keypad and password protection.

All functions including protection, automation, communication, LEDs, input/output shall be programmable and can be modified, if required, using the front panel user interface. The relay shall be housed in dust tight enclosure, suitable for IP 52 degree of protection.

3.03.05 **Start-Stop Operation**

a) The Diesel Generator will be controlled from AMF panel which will be located near by DG set.

b) The following switches shall be installed in the AMF Panel:

i) Auto/Manual & L/R selector switch

ii) DG set Start & Stop push buttons / Switch (spring return to normal)

c) The starting and stopping methods for the DG set are envisaged as indicated below. The control circuit shall be developed by the Vendor considering the same.

i) The DG set can be stopped from the DG Control Panel irrespective of the position of the 'Auto/Local/Remote' selector switch through Stop push button.

ii) 'Auto/Local/Remote' selector switch at '**Local**' position:

The DG set can be started and stopped manually for testing purpose from the AMF Panel through Start & Stop push buttons.

iii) 'Auto/Local/Remote' selector switch at '**Remote**' position:

The DG set can be started and stopped manually from the AMF control panel. At this condition the DG set can be run in parallel with station auxiliary system by manual closing of circuit



breaker of 415 V station switchgear after synchronization. This is required for testing the DG set under no load.

iv) Auto/Local/Remote' selector switch in AMF Panel in 'Auto' position:

The DG set will start automatically on failure of normal power supply. The simulated auxiliary contact for this purpose will be derived from the system. This signal will be of stay-put type and fed to the D.G. control panel. A timer in the DG Control Panel will introduce an adjustable (1 thru' 10 seconds) time delay to ensure that the DG set is started only under sustained under voltage (power failure) condition.

Contacts for voltage & frequency check start permissive at rated condition, shall be provided through voltage relay & frequency relay located in the AMF panel for opening & closing of circuit breaker of 415 V station switchgear.

During operation of the DG set under the above condition, if any stop command is initiated (either thru' stop push button in DG Control Panel or actuation of any protective device) the DG set will stop and will not restart even though the above DG auto start command is available.

v) On restoration of normal power supply, the operator will manually (through stop push button in AMF Panel) stop the DG set depending on the plant status.

vi) Under all the above operating conditions, the DG stop command from DG Control Panel will be able to stop the DG set irrespective of whether normal power supply is restored or not.

vii) DG set with individual Auto Transfer starting facilities/switch (ATS) is required to provide electric power to the essential loads in the events of failure of normal power supply or when normal supply is switched off under abnormal conditions like fire. When normal power fails or is tripped manually, the D.G. set should start automatically and restore electrical supply for essential loads. It should have provision to start all the equipments one by one so as to reduce higher starting current. The DG set shall also run continuously to supply power to the loads till restoration of normal power supply. Suitable Auto Transfer Switch shall be provided in AMF panel.

3.03.06 Tripping

Any one or more of the following reasons shall cause the running diesel generator to be tripped and re-start shall be prevented until the fault/faults are removed and manual resetting is done.

- a) Failure to start-up
- b) Overload
- c) Lube oil pressure inadequate
- d) High lube oil temperature
- e) Over speed
- f) Generator stator temperature high
- g) Generator bearing temperature high
- h) Electrical protective relays operated.



- i) D.G. Set fails to build-up rated voltage and speed in preset time.

3.03.07 Construction

- a) The generator shall conform to the latest standard such as BS: 5000/IS:4722/IEC 34.
- b) The panel shall be indoor, air insulated, dust and vermin proof, metal-clad, floor mounting.
- c) AMF Panel enclosure shall conform to the degree of protection IP-52. Minimum thickness of sheet metal used shall be 14 SWG/2mm.
- d) The panel design shall be of fully compartmentalized execution with metal/ insulating partitions. Working height shall be limited to 250 mm to 1800 mm from the floor level.
- e) All switches, lamps, relays, indicating instruments, annunciations etc. shall be flush mounted on the panel.
- f) Exhaust Emissions, Height of engine exhaust piping system, Engine sound etc. should be within the limits as per CPCB (Central Pollution Control Board) guidelines/norms.
- g) The Diesel generating set should be housed in acoustic enclosure for reduction of sound
- h) Terminal box should be Dust tight, weather proof phase segregated doubled walled having degree of protection of IP54.
- i) Terminal box shall be of sufficient size to accommodate termination of minimum 3 nos. cable of size 3.5Cx300 sq mm (3cables per phase). Cable box shall be suitable to withstand fault level of 20KA for 1sec.However exact cable details shall be provided during detailed engineering.
- j) Suitable cable glands & lugs of above power cable size shall be provided on both sides (source &DG end) to terminate cables.

3.03.08 Current Transformer & Voltage Transformer

- a) Current Transformers shall be cast-resin type. All secondary connections shall be brought out to terminal blocks where wye or delta connection will be made. The CT secondary shall be rated for 1A.
- b) Voltage transformers shall be cast-resin, fixed type and shall have an accuracy class of 1.0

3.03.09 Relays

- a) All protective relays shall be Numerical type & of draw-out design with built-in testing facilities. Small auxiliary relays may be in non-draw out execution and mounted within the cubicle.
- b) Relays shall be rated for operation on 1A C.T. secondary current and 110V secondary voltage. Number and rating of relay contacts shall suit the job requirements.
- c) The Vendor shall furnish, install & co-ordinate all relays to suit the requirements of protection, and interlock scheme.

3.03.10 Meters and Meter Selector Switches

- a) All Indicating meters (96 x 96 mm) shall be switchboard type, with 240 degree scale, anti-glare glass and accuracy class of $\pm 2\%$. Each meter shall have zero adjuster on the front.



- b) Motor ammeter shall have extended suppressed end-scale range to indicate starting current (6-8 times full load).
- c) Energy Meter shall be three phase multifunction, digital type with communication port for customer panel interface.
- d) Selector switches shall be maintained contact, stay put type with knob handle. Ammeter & Voltmeter selector switches shall be four position type. Ammeter selector switches shall have make before break feature to prevent open circuiting of CT secondary.

3.03.11 Secondary Wiring

- a) The panel shall be fully wired at the factory to ensure proper functioning of control, protection, transfer and interlocking schemes.
- b) Fuse and links shall be provided to permit individual circuit isolation from bus wires without disturbing other circuits. All spare contacts of relays, switches and other devices shall be wired up to terminal blocks.
- c) Wiring shall be done with flexible, 650V grade, PVC insulated switchboard wires with stranded copper conductors of 2.5 Sq.mm for control & current circuits and 1.5 Sq.mm for voltage circuits.
- d) Each wire shall be identified, at both ends, with permanent markers bearing wire numbers as per approved wiring diagrams.
- e) Wire termination shall be made with crimping type connectors with insulating sleeves. Wires shall not be spliced between terminals.

3.03.12 Terminal Blocks

- a) Terminal blocks shall be 660 V grade box-clamp type with marking strips ELMEX 10 Sq.mm or equal. Terminals for C.T. Secondary leads shall have provision for shorting.
- b) Not more than two wires shall be connected to any terminal. Spare terminals equal in number to 20% active terminals shall be furnished.
- c) Terminal blocks shall be located to allow easy access. Wiring shall be so arranged that individual wires of an external cable can be connected to consecutive terminals.

3.03.13 Cables , Cable Termination, Glands & Lugs

- a) Glands & Lugs for control cables shall be in the scope of vendor. Glands shall be double compression nickel-plated brass cable glands & Lugs shall be tinned copper heavy-duty lugs.
- b) The panel shall be designed for cable entry from the bottom. Sufficient space shall be provided for ease of termination and connection.
- c) All provisions and accessories shall be furnished for termination and connection of cables, including removable gland plates, cables supports, crimp type tinned copper/aluminum lugs, brass compression glands with tapered washer (Power cables only) and terminal blocks.
- d) Gland plates shall be minimum 3 mm thick. The gland plate and supporting arrangement for 1C power cables shall be of non-magnetic material to minimize flow of eddy current.



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

- e) Sufficient space shall be provided between the power cable termination (end boxes) and gland plate.
- f) Power Cable of 3RX3.5CX300sq.mm(typical-exact sizes shall be informed during detailed engineering) between DG set to AMF panel and AMF panel to LSWGR shall be in BHEL scope of supply. However, lugs and glands at DG end shall be in the scope of DG vendor.

3.03.14 A.C Power Supply

- a) For control panel, the Vendor shall make his own distribution arrangements for control, annunciation, space heater and other auxiliary purposes from the 1 No. 415V, 3 ϕ , 4W, 50 Hz AC feeder using suitable control transformer.
- b) Bus-wires of adequate capacity shall be provided to distribute the incoming supplies to different cubicles.
- c) Isolating switch fuse units shall be provided in control panel for incoming A.C.

3.03.15 Provision for Earthing

All the equipment of the Diesel Generator and accessories shall be earthed to common base frame. Two (2) nos. grounding pad shall be provided on the base frame to connect 50 mm x 6 mm G.I strip for grounding. Earthing is in BHEL scope, however Nuts & bolts required for connecting earthing strip shall be in vendor scope. Separate provision for Neutral earthing shall be provided.

3.03.16 Supervision of Erection & Commissioning of following Activities:

Supervision of erection of the DG Set, alignment, mounting along with AVM pads on ready floor, testing, commissioning.

4.00.00 INSPECTION & TESTS

All equipment shall be completely assembled, wired, adjusted and tested at the factory as per the relevant IS/IEC standards. The following tests shall however be carried out as a minimum. All the tests being conducted shall clearly be brought out in the Quality Assurance Plan (QAP) by Bidder. The category of test i.e whether it is a routine test or type test or both, must also be brought out clearly in the QAP with specific mention of relevant standard Number against each test.

a)	BOM verification	100 % Witness
b)	Dimensional check , Painting thickness , finish quality & workmanship	100 % Witness
c)	One Set of Manufacturer's Test certificates for major bought out equipment shall be made available during inspection	100 % Review
d)	All Routine & acceptance tests including Load test for DG set as per relevant standards shall be conducted	100 % Witness
e)	All type tests shall be as per the relevant IS/IEC standard .	100 % Review



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet **19** of **33**

f)	The DG Control Panel & AMF panel shall be subjected to all the routine tests with test procedures as per the codes and standards for the equipment.	100 % Witness
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4.01.00 Test certificates for the type tests (as per Latest & relevant standards) of not older than 5years (as on date of enquiry) issued by any recognized laboratory for the similar rating DG set shall be furnished for BHEL's review along with Technical data sheets. If Type test certificates are not available same shall be conducted by vendor at his own cost in any recognized laboratory.

4.02.00 Shop Tests

4.02.01 All equipment and material shall be subjected to manufacturer's standard shop tests. Tests shall be carried out at the manufacturer's works during and after completion of manufacture of different component parts in accordance with the requirements of relevant codes, and wherever not specified in the said codes/regulations, the tests shall be carried out in accordance with the standards approved by the Purchaser.

4.02.02 Factory tests of components to be conducted shall include, but not limited to the following:

- a) Manual analysis and testing
- b) Static and dynamic balance tests of all rotating parts, at specified over speed and to determine the mass center and vibration level.

5.00.00 DRAWINGS, DATA AND MANUALS

5.01.00 To be submitted with the Offer

Sl. No.	Documents to be submitted with the Offer
i.	Electrical single line diagram showing ratings of all equipment
ii.	Layout drawings showing arrangement of the Diesel Generator and Auxiliaries, Control Panels, Oil Day Tanks, etc.
iii.	Type test certificates on similar equipment

5.02.00 To be submitted for Approval and Distribution

Sl.no	Document to be submitted for Approval	Approval/ Information
i.	Electrical single line diagram showing rating of all equipment.	Approval
ii.	GA / OGA Drawing and BOM of Diesel Engine, ECP, Fuel Tank, Associated accessories, Alternator . Terminal Box /Adopter Box; DG Set , Base Frame	Approval
iii	Data Sheets of DG Set & all accessories	Approval
iv	Foundation Plan & Loading Details of DG Set.	Information
v	DG area Layout and Cross Section considering acoustic enclosure, exhaust piping, cable trenches, cable trays, fuel trenches etc.	Approval



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet **20** of **33**

vi	Sizing Calculations for battery & battery charger and catalogue of Engine, Governor, Alternator, AVR, wiring diagram of Engine Control Panel	Information
vii	GA,BOM,Schematic diagrams of AMF PANEL	Approval
viii.	Co-ordinated relay setting chart for all protective relays supplied under this specification.	Information
ix	Any other relevant drawings, documents or data necessary for satisfactory installation, operation and maintenance	Information
x	Type test certificates	Information
xi	O&M, Storage & Erection instruction manual	Information
xii	As built & Commissioned / final document	Information
xiii	PG test, all required documents & support for obtaining statutory clearances for explosive, electrical etc. for one DG Set, accessories & control panels	Information

Note: i)The manuals shall clearly indicate method of installation, check-ups and tests to be carried out before commissioning of the equipment.

ii)The Vendor may note that the drawings, data and manuals listed herein are minimum requirements only.

iii)The Vendor shall ensure that all other necessary write-ups, curves, calculations and information required to fully describe the equipment offered are submitted with his bid.



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

6.00.00 Make of components:

Sub vendors for the DG set/AMF panel components shall be as per the following.

S.NO.	ITEM	RECOMMENDED ELECTRICAL VENDOR
1	Diesel Engines	Kirloskar, Greaves Cotton, Cummins, Ashok Leyland, Cater Piller, Perkins, Volvo, Sterling Wilson, Mahindra & Mahendra, Powerica
2	Alternators	Kirloskar, Jyoti, NGEF, AVK-SEGC, KEL, Caterpillar, Stamford, CG Newage
3	Relays	ABB C&S Electric, Larsen & Toubro Ltd., Schneider Electric, Siemens, GE, Alstom (AREVA)
4	Contactors	ABB, BCH Electric, C&S Electric, GE India, Larsen & Toubro, Schneider Electric, Siemens, Telemachanique, HH-ELCON, Kirloskar, Crompton
5	Control switches (Breaker)	Areva T&D India Ltd, Reliable Electronic Components, Switron Devices, Alstom, Kaycee, OEM's Standard Vendors*
6	Control switches/Selector switches	Areva T&D, Hotline Switchgear & Controls, Kaycee Industries Ltd., Larsen & Toubro, Reliable Electronic Components Pvt. Ltd., Siemens Limited, Switron Devices, OEM's Standard Vendors*
7	Earth Leakage Circuit Breaker	Datar Switchgear, MDS, standard, GE, Indo Asian Fusegear, Legrand, Havell's, ABB, Siemens, Schneider, Telemachanique, Havells, safex, HH-ELCON, Naptune, Gutts.
8	Fuses	GE India Industrial, Indo Asian Fusegear., Larsen & Toubro, Siemens, Cooper Bussman, Havells, ARCON, standard, samrat
9	Heavy duty switches	C&S Electric, Indo Asian Fusegear, Larsen & Toubro, Siemens, OEM's Standard Vendors*
10	MCBs	Datar Switchgear, Havell's, Indiana Current Control, Indo Asian Fusegear, Legrand, Standard Electricals, Schneider, ABB, Siemens, MDS, EE, Telemachanique, Versa Trip, Helcon, Safeline
11	MCCBs	GE India, Siemens, Larsen & Toubro, Schneider Electric, OEM's Standard Vendors*
12	Meters	Automatic Electric, MECO Instruments, Nippen Electrical Instruments Co., Rishabh Instruments, IMP, UE, FE, Rishiline (L&T).



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 22 of 33

14	Push buttons & Indicating lamps	BCH Electric, C& S Electric, Hotline Switchgear & Controls, Larsen & Toubro, Precifine Products, Schneider Electric India, Shri Tulsi Switchgears., Siemens, Teknic Controls, Essen Deinki, OEM's Standard Vendors*
15	Fuse-switch combination	ABB, C&S Electric, Havell's, Indo Asian Fusegear, Larsen & Toubro, Schneider Electric India, Siemens, GE.
16	Timers	BCH Electric., Electronic Automation Pvt. Ltd., Larsen & Toubro Ltd., Siemens Limited, OEM's Standard Vendors*
17	CT & PTs	Gilbert & Maxwell Electricals, AE, IMP, Siemens, VM Electric.
18	Cable glands & lugs	Dowell, Lotus, A.G Electricals, Siemens, Jaison, Braco, Electromac, FCG Flameproof Control Gears, Flameproof Equipments, Prompt, FCG Power Industries, Flexpro Electricals, United Agro, Automic Electric, Chetna, Electromac, Forward Engineering
19	Batteries	Amararaja, HBL, Exide, AMCO

NOTES:

1. Vendor shall strictly follow the list of makes for equipment as specified above.
2. OEM's Standard Vendors* - vendor shall submit past track record for the proposed sub-vendors and obtain written approval from BHEL before placing order. Final right on taking decision on proposed vendor approval is by purchaser.
3. For components/items mentioned other than the above, vendor shall submit past track record for the proposed sub-vendors and obtain written approval from BHEL before placing order. The makes chosen shall have sufficient PTR, preferably where BHEL approvals were taken earlier.

7. 00.00 Material Codes:

S. No	Material Description	Material Code
1.	415V, 50KVA Emergency DG Set with AMF panel	PY9755281010
2.	415V, 125KVA Emergency DG Set with AMF panel	PY9755281029
3.	415V, 180KVA Emergency DG Set with AMF panel	PY9755281037
4.	Tools & Tackles for DG Sets	PY9755281053
5.	Supervision of Erection & Commissioning of DG Sets	PY9855281063
6.	Commissioning Spares for 50KVA DG Set	PY9755281070
7.	Commissioning Spares for 125KVA DG Set	PY9755281088
8.	Commissioning Spares for 180KVA DG Set	PY9755281096



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 23 of 33

9.00.00 PRICE FORMAT FOR DG SET:

Project: Sewage Treatment Plant (RDA-Raipur)

Enquiry no:

Sl. No	Description	Material Code	Qty	Unit Price	Total Price	Remarks
I	Main Equipment/Services					
1	415V, 50Hz, 50kVA DG set as described in specification	PY9755281010	2 Sets			
2	415V, 50Hz 125kVA DG set as described in specification	PY9755281029	2 Sets			
3	415V, 50Hz 180kVA DG set as described in specification	PY9755281037	2 Sets			
4	Lump sum Price for supervision of installation, testing & commissioning of 6 no. of DG Set	PY9855281063	4 Sets			1Set = 1 Visit Refer Note-2
5.	Commissioning spares for 50KVA DG Set as per Annexure-3	PY9755281070	2 Sets			
6.	Commissioning spares for 125KVA DG Set as per Annexure-3	PY9755281088	2 Sets			
7.	Commissioning spares for 180KVA DG Set as per Annexure-3	PY9755281096	2 Sets			
8.	Tools & Tackles as per Annexure-3	PY9755281053	1 set			
II	Optional Items					

ESP-001- 2A Rev.00		PROJECT ENGINEERING & SYSTEMS DIVISION (TECHNICAL SPECIFICATION FOR L.T DG SET)		Std. / Doc. Number	
				PY55281	
				Rev. No.	00
				Sheet 24 of 33	

1	Price for recommended spares for 2 years operation with BOM					Ref note-4
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Notes:-

- 1. The evaluation shall be done considering Sl. No I(1, 2, 3,4,5,6,7 & 8) above.**
- Lump sum prices for each visit for Supervision of Installation, testing & commissioning of Equipment at site shall include Travel expenses, Incidental charges, Man-day charges and any other charges if applicable. Vendor shall quote for **Four visits (1 Set=1Visit - Each visit is minimum period of 5 working days)** to site. For realization of payment vendor needs to submit job completion report/certificate issued by BHEL site office. During the Guarantee Period, if any trouble shooting or re-work is needed, the vendor is to provide the necessary assistance within the quoted rates.
- The validity of prices for the main & Spares shall be kept firm till the execution of order or minimum of 18 months from the date of P.O, whichever is later.
- For Sl. No. II (1) of above, bidder to provide list of **2 years strictly recommended O&M spares** along with unit price of each item. BHEL reserves the right to order full/partial quantity of the 2 years recommended O&M spares along with the main equipment or separately or not at all. The bidder will keep their prices valid till execution of order or till 18 months from the date of P.O, whichever is later.
- Vendor shall submit the prices in the above format only. No other format is acceptable. Vendor shall submit above format duly signed & indicating each item as quoted or not quoted (without prices) along with technical offer.
- Check list regarding requirements to be finalized at site before his visit.
- When the no. of Visits mentioned above exceeds unit prices quoted above will be applicable.



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 25 of 33

ANNEXURE –1

DATA SHEET FOR ENGINE TO BE SUBMITTED				
1	Manufacturer			
2	Engine Model / frame			
3	WT of Engine			
4	Dimension of Engine			
5	O/L Capacity of Engine in %		12 hours continuous of which 110% for 1 hr at every 12 hrs of running	
6	Duty		Prime Power Duty	
7	No. of Cylinders & Arrangement			
8	Bore/Stroke			
9	Speed (rpm)			
10	Mean piston Speed(m)/sec			
11	Compression Ratio			
12	Type Combustion Chamber			
13	Rotation viewed from coupling end			
14	Engine cooling		Liquid Cooled Radiator	
15	Method of starting		Electric Start	
16	Mode of starting		Auto /manual	
17	Mode of stopping		Manual	
18	Cold starting		Required	
19	Rated engine power at operating Site condition in BHP / KW (with engine driving all its ancillaries including radiator fans & Motor Driven Pumps)			
20	Power required for following Auxiliaries driven by Engine			
	Radiator Fan Motor		Fuel Pump (if applicable)	Other Auxiliary (VENDOR TO SPECIFY)
21	Engine Governing		Class A1 as per BS-5514 with facility for synchronizing with mains.	
22	Lube oil consumption			
23	Fuel consumption in ltr/ kw/ hr at following load			
	¼ Load	½ Load	¾ Load	Full Load
				110% Load
23	Mechanical Efficiency			
24	Vibration Level			
25	Noise Level			
26	Time required for starting from cold to full load			10 to 15 sec

**PROJECT ENGINEERING & SYSTEMS DIVISION**
(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet **26** of **33**

27	Time Intervals between starting impulses	
28	No. of Starting impulses	
28	Capacity of fuel tank	Sufficient to run min. 8hrs
30	Battery & Battery charger	
31	List of electrical & Mechanical Aux. And their Power consumption	
32	Complete technical literature and catalogue of Engine along with all its accessories including starting device, cooling system, governing system, fuel oil system etc.,	



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 27 of 33

ANNEXURE 2

DATA SHEET FOR ALTERNATOR TO BE SUBMITTED

1	Make	
2	Design ambient	50 deg. C
3	Alt above MSL	298.15 MTRs
4	Humidity	85%
5	Area classification	Safe
6	Frame designation	
7	Rated output	
8	Applicable Code	
9	No. of units	
10	Type of driver	Diesel engine
11	Terminal Voltage	415V
12	Enclosure	IP 23
13	Rated P.F	0.8 Lag
14	Phase/connection/ no. of terminals	3 Phase , 3 /4 Wire
15	Full load current	
16	Speed	1500RPM
17	Rated frequency	50 HZ
18	Cooling system	Air cooled
19	Max. permissible inductive loading	
20	Excitation system	
21	Steady state 3 - phase S.C currents	
22	Type of voltage regulator	
23	3- phase S.C withstand time	
24	Painting	
25	Colour shade	
26	Insulation class	Class H temp rise limited to Class F
27	Type of excitation system	Brush less.
28	Type of cooling	Air cooled
29	Enclosure for terminal box	IP-54
30	Continuous parallel operation	Applicable.
31	Black start facility	Required
32	Generator line side termination	Cable
33	Line side cable - type / size	
34	Neutral side cable -type / size	



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet **28** of **33**

35	Max. permissible impact load				
36	Method of Drive		As per OEM standard		
	Reactance's :				
37	Direct axis transient reactance Xd'				
38	Direct axis sub transient reactance Xd				
39	Synchronous reactance Xd				
40	Zero sequence reactance Xo				
41	Negative sequence reactance X2				
42	Resistances and time constants :				
43	Armature resistance (25 deg.C)				
44	Armature resistance (100 deg.C)				
45	Transient time constant Td'				
46	Sub - transient time constant Td'				
47	Efficiency	P.F	25% load	75% load	100% load
	%	0.8(lag)			
	%	Unity P.F			

The above lists are indicative. Any other relevant information, if required shall be given as and when required.



PROJECT ENGINEERING & SYSTEMS DIVISION (TECHNICAL SPECIFICATION FOR L.T DG SET)

ANNEXURE 3

COMMISSIONING SPARES (For each DG Set):

Sl.no	Description	Quantity
1	Lube Oil filters	1no. of each type & rating
2	By pass oil filters	1no. of each type & rating
3	Fuel oil filter kit & its sealing ring	1no. of each type & rating

Anything else required beyond the above mentioned list shall be considered by vendor and the same shall be quoted in their offer.

LIST OF TOOLS AND TACKLES

SPECIAL TOOLS & TACKLES: Vendor to supply new tools for each DG set for the maintenance of the equipment exclusively by customer. These tools should be separately packed and shipped. Tentative list of tools is enclosed. Vendor to confirm suitability of the following tools for their equipment. If any addition / deletion / new list is required for the DG, it may please be furnished and will be decided after discussion. Tools supplied should be specific to equipment supplied by vendor.

LIST OF TOOLS & TACKLES:

Sl. No	Description	QTY
1	Torque Wrench (2-8 ft lb), 3/8" square drive	1 set
2	3/8" to 1/2" square drive	1 set
3	Dial gauge – 1" Travel, Least count 0.001"	1 No
4	Extension – 1/2" square drive, 5" long	1 set
5	Socket 1/2" – 1/2" square drive	1 set
6	Adjustable wrench – 10" long	1 No
7	Allen wrench set – 1/16", 5/64", 3/32", 1/8", 5/32", 3/16", 7/32", 1/4", 5/16", 3/8"	1 set
8	Feeler gauge set – 4" long (0.0015", 0.002", 0.003", 0.004", 0.006", 0.008", 0.010", 0.012", 0.015", 0.023"	1 set
9	Vacuum gauge 0-30"hg	1 No
10	Pressure gauge 0-300psi	1 No
11	Hand Tachometer – 0-1500 rpm	1 No
12	Socket 7/8" – 1/2" square drive	1 set
13	Torch Light	1 No

**PROJECT ENGINEERING & SYSTEMS DIVISION**
(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No. 00

Sheet **30** of **33****ANNEXURE-4**
DEVIATION SCHEDULE

ENQUIRY No. _____ NAME OF BIDDER _____

ITEM _____ OFFER REF NUMBER _____

Sl.No.	Clause.no. & Spec.no	Description as per specification	Deviation taken	Nature of Deviation	Remarks

NOTES

1. Technical offer of the bidder will be evaluated only on the basis of Deviation Schedule. Deviation Schedule constitutes this sheet (with these Notes) duly signed and stamped.
2. Deviations, if any, shall be clearly brought out only in this format. Deviations mentioned / taken elsewhere or in any other format will be ignored.
3. Additional sheets in the same format can be attached by the vendor, if necessary.
4. Nature of Deviations shall only be of Design / Manufacturing constraints and non-availability of items / components / makes in market.
5. No price implications shall be entertained for deviations withdrawn during the technical scrutiny. If any deviations are accepted by BHEL during technical scrutiny then also there will be no price implication. Hence, in no case there will be consideration of Price implications.
6. Reasons for the deviations shall be specified in the Remarks column.
7. If there are no deviations from the specifications, bidder still has to submit the Deviation Schedule by writing "NO Deviations" in this format.
8. If the "Deviation Schedule" is not submitted along with the offer, the bidder's offer is likely to be rejected without any further interaction with the bidder.
9. Only the accepted deviations in conjunction with the original tender shall constitute the contract document for the award of job to the bidder.

SIGNATURE OF BIDDER

NAME

DESIGNATION

DATE

Company Seal



PROJECT ENGINEERING & SYSTEMS DIVISION

(TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 31 of 33

ANNEXURE-5

PACKAGE EXECUTION MILESTONES/SCHEDULE

Sl. No.	Event	Schedule	
		For GA & Layouts	For Scheme Drawings , BOM,SLD
1	Drawings submission	Within 2 week from P.O. date	Within 2 week from P.O. date
2	BHEL Comments (along with Final/Firm inputs and revisions)	Within 2 week from receipt of the "Drawings in line with Inputs" (Note-2)	Within 2 week from receipt of the "Drawings in line with Inputs" (Note-2)
3	Revised Drawings submission	Within 1 week from BHEL's comments date	Within 1 week from BHEL's comments date
4	BHEL Comments / Approval for Manufacture Clearance	Within 1 week from receipt of the revised Drawings	Within 1 week from receipt of the revised Drawings
5	Revised Drawings submission	Within 1 week from BHEL's comments / Manufacture Clearance date	Within 1 week from BHEL's comments / Manufacture Clearance date
6	BHEL Approval on Revised Drawings	Within 1 week from receipt of the revised Drawings	Within 1 week from receipt of the revised Drawings
7	As-Manufactured Drawings + Commissioning Manuals	Note-3	

Notes:

1. Kick off Meeting will be held after order placement at BHEL-Hyderabad. It is Vendor's responsibility to call and fix up date for the meeting. It is intended to provide revised inputs (if any) and clarifications on the inputs during the Kick off meeting. It is vendor's responsibility to collect the above within 2 weeks from P.O. / L.O.I. beyond which delays will be to the vendor's account.
2. It is Vendor's responsibility to submit the Drawings in line with the latest inputs else the drawings will be rejected. Delays on account of this will be attributed to the Vendor.
3. Six sets of all As-Manufactured drawings and Commissioning Manuals shall be dispatched along with the first consignment.
4. The total delivery time from P.O. / L.O.I. date is 20 weeks progressively. For package execution schedule and accounting of delays, the schedule for GA & SLD drawings shall be taken as reference.



PROJECT ENGINEERING & SYSTEMS DIVISION (TECHNICAL SPECIFICATION FOR L.T DG SET)

Std. / Doc. Number

PY55281

Rev. No.

00

Sheet 32 of 33

ANNEXURE-6

CHECK LIST FOR DG-SET

(FOR INTIAL CHECK OF BIDDER OFFERS DOCUMENTATION)

1.0 CHECK LIST

(TO BE FILLED BY BIDDER AND SUBMITTED ALONG WITH TECHNICAL OFFER)

Sl. No.	Check point description	Supplier Confirmation
1.	Completely filled-in Technical Datasheet of Alternator & Engine as per specification enclosed.	YES/NO
2.	Duly signed Deviation Schedule(Technical) enclosed	YES/NO
3.	Relevant Type Test Certificates enclosed	YES/NO
4.	Unpriced Schedule enclosed as per BHEL specification complying to following: 1. Signed & Stamped 2. In BHEL format. 3. All items are quoted	YES/NO
5.	Clause wise confirmation to BHEL specification included in technical offer except the deviations listed in deviation schedule.	YES/NO
6.	Bidder Credentials attached	YES/NO

Along with the offer, bidder to furnish this checklist duly filled and signed. No deviation is acceptable in this regard. Without duly signed & stamped checklist offer shall not be considered for evaluation.

BIDDER'S STAMP & SIGNATURE



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BHEL

Sheet 33 of 33

[illegible]

TD-201 Rev No. 00	Form No.	 HYDERABAD	PRODUCT STANDARD PROJECT ENGINEERING & SYSTEMS DIVISION HYDERABAD	ANNEXURE -7 to PY55281
				Rev No. 00
				Page 1 of 3
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED, It must not be used directly or indirectly in any way detrimental to the interest of the company. QAP GUIDELINES & FORMAT (ANNEXURE -7) The QAP format and guidelines for filling up the format shall be used by vendor for preparation and submission of QAP after order placement. Note : 1. Typical /Indicative /Standard QAP(s) for equipment /package attached is reference document and to use by successful bidder in future for preparation and submission of QAP for BHEL /CUSTOMER approval. 2. No deviation to reference document is acceptable.				

Form No.	 HYDERABAD	PRODUCT STANDARD PROJECT ENGINEERING & SYSTEMS DIVISION HYDERABAD	ANNEXURE -1 to PY55281
	Rev No. 00		
	Page 2 of 3		
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED . It must not be used directly or indirectly in any way detrimental to the interest of the company.	<u>GUIDELINES TO VENDORS FOR PREPARATION OF QUALITY ASSURANCE PLAN</u> - QAP shall be made in landscape mode on A4 size paper as per the format enclosed. Font size shall be minimum 10. - Each page of QAP shall contain the following information. - Vendor's name & address. - Customer: BHEL, Hyderabad. - Project. - BHEL Product Standard Number/revision number as referred in P.O. - BHEL Purchase Order Number & Date. - Product as per P.O. description. - QAP Number (unique and shall not repeat)/revision number/date. - Page number and number of pages - QAP shall contain four parts / stages as follows. - Raw materials and bought out items. - In process Control / Inspection. - Final assembly, Inspection & Testing. - Painting, preservation & packing. - Under 'Component', indicate name of the component (say casing, rotor, pressure gauge, etc). - Under 'Characteristics', indicate appropriately (say chemical analysis, mechanical properties, NDT (UT,DP etc.), hydrostatic test, calibration check etc.) - Under 'Class', indicate minor, major or critical depending on the importance of characteristic. - Under 'Type of check', indicate appropriately (say chemical, mechanical, UT, DP etc.) - Under 'Quantum of check', indicate appropriately (say 100%, 10%, sample, per melt, per heat, all pieces etc.) - Under 'Reference document' and 'Acceptance norms', appropriate National & International standards, BHEL standards, approved drawing references etc. should be indicated. It is not correct to mention as "Vendor's internal standards or Vendor's standard practice etc.". If vendors' internal standards are referred, same shall be in line with BHEL Spec. indicated in the P.O. These may require review & approval by our Engineering dept. - Under 'Format of record', indicate appropriately supplier's test certificate, calibration certificate, lab report, inspection report etc.		
	Ref. Doc	Please refer 'Agency' in QAP format. Under P: Perform, W: Witness, V: Verify Indicate against each characteristic 1: (BHEL CQS/Nominated inspection agency), OR 2: (Vendor / Sub vendor)	

	Form No.	 HYDERABAD	PRODUCT STANDARD PROJECT ENGINEERING & SYSTEMS DIVISION HYDERABAD	ANNEXURE -1 to PY55281 Rev No. 00 Page 3 of 3
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED . It must not be used directly or indirectly in any way detrimental to the interest of the company.		Note: Performing agency is normally vendor or his sub vendor (Legend 2). Where witness points are indicated in specification, P.O., Drawing etc., for such operations, under Witness (W) column use 1. Under 'Verify' column, use code1. 12. Under 'D' please put (☐ Tick) against each characteristic where vendor proposes to submit test certificate/report etc. OR as required as per BHEL Specification. 13. Vendor's signature & stamp should be available on each page of QAP. 14. Vendor should read the BHEL Product Standard thoroughly and QAP should be made only inline and relevant to the Specification & Approved Drawings. 15. The following operations/characteristics/check points may be included (AS APPROPRIATE) a) Visual check b) Dimensional check c) Mechanical and Chemical properties. d) Surface preparation before painting (by chemical cleaning, sand blasting, shot blasting etc. as the case may be.) e) Painting check for shade, Dry Film Thickness (DFT), Adhesion/ peel off test etc. f) Check for correctness for all components mounted as per General arrangement Drawing, Bill Of Materials (BOM), etc. for range, rating, make, color, size, location as per GA, quantity, label description including tag nos., annunciator facia, loose components, accessories, spares etc. g) Verification of test certificate for protection class for the enclosures. h) Mechanical functioning of switches. i) Continuity of earthing and provision of earth points. j) Colour coding of wiring, size, tightness & dressing of wiring. k) Review of test certificates of assembled items, raw materials, internal test reports etc. l) Witness of functional checks, which may include mechanical run & electrical run, H.V.test, IR measurement, Electrical and Mechanical tests etc. m) PQR, WPS, Welder Qualification Record, welding records (fit up, DP) etc. n) Material identification (for punch marks of serial numbers, Heat No, Melt No, Inspector's stamp etc.) o) Hydraulic Pressure Test, Pneumatic Pressure Test, Liquid Penetration Examination and other Non Destructive Tests. p) Tests on Galvanised items (Visual, Hammer Test, Knife Test, Thickness, Pierce Test (Copper sulphate test), Hydrogen evaluation test, Stripping test (for Mass of Zinc coating) q) All tests as per BHEL Product Standard & approved drawings including Type tests and Routine tests on individual items and on System as a whole. r) For loose items test certificate or COC is required. s) Packing and Preservation. 16. QAP Format enclosed. 17. Typical Manufacturing QAP is attached.		
	Ref. Doc			

VENDOR'S NAME & ADDRESS:			MANUFACTURING QUALITY PLAN						QP. NO.:				
			CUSTOMER: BHEL, HYDERABAD – 32.			BHEL P.O.NO.:			REV NO:		DATE:		
			PROJECT:			P.O.DATE:			PAGE 1 OF 1				
PRODUCT:			BHEL SPEC:			REV:							
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	* D	AGENCY			REMARKS
										P	W	V	
1.0	RAW MATERIALS & BOUGHT OUT ITEMS												
2.0	INPROCESS INSPECTION												
3.0	FINAL INSPECTION & TESTING												
4.0	PRESERVATION & PACKING												

VENDOR TO NOTE: THIS FORMAT IS IN MICROSOFT WORD. HEADER & FOOTER SHALL BE AVAILABLE IN EACH PAGE OF QP. QP SHALL BE IN LANDSCAPE & A4 SIZE ONLY. FONT SIZE SHALL BE MIN 10. VENDOR SHALL SIGN & STAMP IN EACH PAGE OF QP. LOI REF. & DATE ARE NOT ACCEPTABLE. P.O.NO. & DATE SHALL BE INDICATED. QP NO. SHOULD BE UNIQUE AND SHALL NOT REPEAT. ALL THE TESTS / CHECKS INDICATED IN THE BHEL SPEC. SHALL BE INDICATED IN THE QP.

LEGEND: P: PERFORM, W: WITNESS, V: VERIFICATION. INDICATE 1 FOR BHEL CQS (OR BHEL NOMINATED INSPECTION AGENCY) & 2 FOR VENDOR/SUB VENDOR AS APPROPRIATE AGAINST EACH COMPONENT /CHARACTERISTIC UNDER P, W & V COLUMNS. * FOR ITEMS MARKED ✓ (TICK) IN COLUMN 'D', TEST CERTIFICATES SHALL BE SUBMITTED TO BHEL FOR RECORDS.	PREPARED BY	APPROVED BY	APPROVED BY
	VENDOR'S SIGNATURE & STAMP	BHEL QA SIGNATURE & STAMP	CUSTOMER'S SIGNATURE & STAMP

		TYPICAL MANUFACTURING QUALITY PLAN						MQP. NO.:					
		PROJECT ENGINEERING & SYSTEMS DIVISION, BHEL, RC PURAM, HYD-502032			PRODUCT: Emergency DG Set BHEL Spec: PY55281			REV NO:		DATE:			
		PAGE 1 OF 7											
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	* D	AGENCY			REMARKS
										P	W	V	
1.0	ENGINE/ALTERNATOR ASSEMBLY												
1.1	ENGINE	Appl. Code, BHP, Model No	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Manufacturer's Test Certi.		2	-	1	
		All routine tests & manual analysis of Engine as per relevant std.	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Manufacturer's Test Certi.		2	-	1	
		Static & dynamic balance tests of all rotating parts	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Manufacturer's Test Certi.		2	-	1	
1.2	ALTERNATOR	kVA, Rating, Phase	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Manufacturer's Test Certi.		2	-	1	
		All routine test & manual analysis of Alternator as per relevant std.	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Manufacturer's Test Certi.		2	-	1	
		Static & dynamic balance tests of all rotating parts	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Manufacturer's Test Certi.		2	-	1	
1.3	ASSEMBLY	a) Torque to coupling bolts, b) Torque to AV Mountings c) End Play	MA	Torque Wrench/ Dial gauge	100%	Torque chart/End play chart	Torque chart/End play chart	Test Certi.		2	-	1	
2.0	BASE FRAME												

LEGEND: P: PERFORM, W: WITNESS, V: TEST CERTIFICATE REVIEW. INDICATE 1 FOR BHEL / BHEL NOMINATED INSPECTION AGENCY & 2 FOR VENDOR/SUB VENDOR AS APPROPRIATE AGAINST EACH COMPONENT / CHARACTERISTIC UNDER P, W & V COLUMNS. * FOR ITEMS MARKED ✓ (TICK) IN COLUMN 'D', TEST CERTIFICATES SHALL BE SUBMITTED TO BHEL FOR RECORDS.

		TYPICAL MANUFACTURING QUALITY PLAN						MQP. NO.:					
		PROJECT ENGINEERING & SYSTEMS DIVISION, BHEL, RC PURAM, HYD-502032			PRODUCT: Emergency DG Set BHEL Spec: PY55281			REV NO:		DATE:			
								PAGE 2 OF 7					
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	*	AGENCY			REMARKS
									D	P	W	V	
2.1	Overall dimensions	Length, Breadth, Height, thickness, size,	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
2.2	Engine/Alternator /Radiator mounting support	Dimensions	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
2.3	Channels	size	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
2.4	Welding	Welding quality, continuous, free from splitting	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
2.5	Painting of base frame	Finishing of painting	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Report		2	-	1	
3.0	Fuel Tank												
3.1	Size of tank	Length, Breadth, Height, thickness, size,	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Report		2	-	1	
3.2	Sheet specifications	Thickness	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Report		2	-	1	

LEGEND: P: PERFORM, W: WITNESS, V: TEST CERTIFICATE REVIEW. INDICATE 1 FOR BHEL / BHEL NOMINATED INSPECTION AGENCY & 2 FOR VENDOR/SUB VENDOR AS APPROPRIATE AGAINST EACH COMPONENT / CHARACTERISTIC UNDER P, W & V COLUMNS. * FOR ITEMS MARKED ✓ (TICK) IN COLUMN 'D', TEST CERTIFICATES SHALL BE SUBMITTED TO BHEL FOR RECORDS.

		TYPICAL MANUFACTURING QUALITY PLAN							MQP. NO.:					
PROJECT ENGINEERING & SYSTEMS DIVISION, BHEL, RC PURAM, HYD-502032					PRODUCT: Emergency DG Set BHEL Spec: PY55281			REV NO:		DATE:				
										PAGE 3 OF 7				
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	* D	AGENCY			REMARKS	
										P	W	V		
3.3	Welding	Welding quality, continuous, free from spatter & burrs	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1		
3.4	Fuel tank leakage test	Leakage of fuel tank by air pressure	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Report		2	-	1		
3.5	Fuel Filling/Drain mountings	Visual	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1		
4.0	BATTERY													
4.1	Battery	Physical verification of battery	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Manufacturer's Test Certi.		2	-	1		
5.0	ACCOUSTIC ENCLOSURE													
5.1	Sheet CRCA	Thickness	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Report		2	-	1		
5.2	Punching	Dimensions	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Report		2	-	1		
5.3	Bending	Dimensions, angularity	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Report		2	-	1		

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		TYPICAL MANUFACTURING QUALITY PLAN							MQP. NO.:				
		PROJECT ENGINEERING & SYSTEMS DIVISION, BHEL, RC PURAM, HYD-502032			PRODUCT: Emergency DG Set BHEL Spec: PY55281				REV NO:		DATE:		
									PAGE 4 OF 7				
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	* D	AGENCY			REMARKS
										P	W	V	
5.4	Welding	Spatter, uniformity	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
5.5	Pre-treatment	Surface free from oil, rust & should be clean	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
5.6	Powder Coating	DFT, finishing,scratch test, impact test	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
5.7	Stuffing of components/panels	Rockwool & Foam Density, fixing of perforated sheet by riveting	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
6.0	SILENCER												
6.1	Silencer model & Size	No. punched on the silencer & dimensions	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
6.2	Exhaust pipe	Welding quality, continuous, free from splitting	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
6.3	Exhaust bellow	Straightness, Perpendicular to Exhaust manifold	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	

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		TYPICAL MANUFACTURING QUALITY PLAN						MQP. NO.:					
		PROJECT ENGINEERING & SYSTEMS DIVISION, BHEL, RC PURAM, HYD-502032			PRODUCT: Emergency DG Set BHEL Spec: PY55281			REV NO:		DATE:			
								PAGE 5 OF 7					
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	* D	AGENCY			REMARKS
										P	W	V	
6.4	Sound level at the time of testing	Sound level	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
7.0	DG SET CONTROLLER												
7.1	DG Set Controller panel & AMF panel	All routine tests as per relevant code & standards	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
7.2		Digital display of Engine & Alternator parameters during running of the DG Set	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
8.0	TESTING OF DG SET												
8.1	All Routine & acceptance tests for DG set	As per relevant standards	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
8.1	Performance Load tests	At different loads 25%,50%,100%,110 %	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
8.2	Safety Tests	HWT, LLOP, Emergency Stop, Over speed	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
8.3	Sound level test	Sound level < 75 dB at one meter	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	

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		TYPICAL MANUFACTURING QUALITY PLAN							MQP. NO.:				
		PROJECT ENGINEERING & SYSTEMS DIVISION, BHEL, RC PURAM, HYD-502032			PRODUCT: Emergency DG Set BHEL Spec: PY55281				REV NO:		DATE:		
									PAGE 6 OF 7				
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	* D	AGENCY			REMARKS
										P	W	V	
8.4	Vibration	Checking of vibration	MA	Measurement	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
8.5	Dimensional check, Painting thickness, finish quality & workmanship	Physical	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
8.6	Type tests	*All type tests as per relevant IS/IEC	MA	Test	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	*Type test reports not older than 5 years.
9.0	BOM VERIFICATION	Verification of approved BOM	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	1	-	
10.0	LABELLING & PACKING												
10.1	Labels	Instructions, Do & Do not labels at right place	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	
10.2	Packing	Wrapping of canopy by stretch plastic film	MA	Visual	100%	BHEL Specification/ Datasheet/ Drawing	BHEL Specification/ Datasheet/ Drawing	Test Certi.		2	-	1	

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		TYPICAL MANUFACTURING QUALITY PLAN						MQP. NO.:						
		PROJECT ENGINEERING & SYSTEMS DIVISION, BHEL, RC PURAM, HYD-502032				PRODUCT: Emergency DG Set BHEL Spec: PY55281		REV NO:		DATE:				
								PAGE 7 OF 7						
SL NO	COMPONENTS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	*	AGENCY				REMARKS
									D	P	W	V		

Notes:

1. This typical MQP should be read along with specification (latest revision), approved drawings & approved data sheet.
2. Drawing/Data sheet shall prevail over Quality Plan for contradiction if any between quality plan and drawing/specification.
3. All test certificates/type test reports reviewed and certified by TPI/BHEL shall be submitted to BHEL as documentation package.
4. All type test reports submitted shall not be older than 5 yrs from the date of purchase order. If type test reports not available, same shall be conducted by vendor at his own cost in any recognized laboratory.
5. Any project/customer specific requirements which shall be notified have to be fulfilled by the vendor at the time of execution of order.

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