

PRICE-BID FORMAT

Name of work: Scraping, Matching & Oil point formation on flat and sliding guide ways of various machines to be reconditioned.

Following machines shall be covered in the above work:

1. DC Vertical boring machine (Model 1563) Plan no- 3/1-010
2. Skoda Ram Borer (Model – W200-HB) Plan No. – 3/1-119
3. Russian Lathe (Model - 165) Plan No. – 3/2-104
4. Russian Planer (Model – 7A256T) Plan No. – 1/1-001
5. DC Vert. Borer (Model- 1M553), Plan No. - 1/1-037
6. SC Vert. Borer (Model - 1541) Plan No. -1/1-040

NIT NO.: 20160119/WEX/MCR/NIT/SCRAPING/2016-17 DTD. 05.12.2016

SL. NO.	ITEM DESCRIPTION	QUANTITY (APPROXIMATE TOTAL AREA)	ESTIMATED RATES (RS. /SQ. INCH.)
1.	Scraping & Colour Matching of all type of flat surfaces / guide ways of machine tools. The accuracy of scraped flat surfaces / guide ways to be 0.02mm/mtr with 12-20 points / sq. inch. (This will include making of oil points / picturing with double cut)	54614 Sq. inch	<u>Vendor to quote</u>
2.	Scraping & Colour Matching of all type of slideways of machine tools. The accuracy of scraped slideways to be 0.02mm/mtr with 12-20 points / sq.inch. (This will include making of oil points / picturing with double cut)	17806 Sq. inch	<u>Vendor to quote</u>

(Signature and seal of contractor)