

PRICE BID**SCHEDULE OF RATE OF FORGING**

Sl. No.	Job Description		Offered Rate (Gross machining charges Rs. per Kg of chip removal without considering chips value)
1	Machining of shaft type of forgings:		
	Category 1	Single piece wt upto 10 MT & length upto 5mtr	
	Category 2	Single piece wt upto 10 MT & length more than 5mtr and upto 10mtr	
	Category 3	Single piece wt between 10 MT to 25 MT & length upto 5mtr	
	Category 4(a)	Single piece wt between 10 MT to 25 MT & length above 5mtr and upto 10mtr (in case of outgoing job is one piece and return job is also in one piece)	
	Category 4(b)	Single piece wt between 10 MT to 25 MT & length above 5 mtr and upto 10mtr (in case of outgoing job is one piece and return job shall be in multiple pieces)	
	Category 5(a)	Single pc wt above 25 MT and upto 40MT & length upto 10 mtr(in case of outgoing job is one piece and return job is also in one piece)	
	Category 5(b)	Single pc wt above 25 MT and upto 40MT & length upto 10mtr(in case of outgoing job is one piece and return job shall be in multiple pieces)	
2	Machining of Disc Type forging:		
	Category 6	Single piece wt upto 10 MT & dia upto 1500 mm	
	Category 7	Single piece wt upto 10 MT & dia more than 1500 mm and upto 3000mm	
	Category 8	Single piece wt between 10 MT to 25 MT & dia upto 1500 mm	
	Category 9	Single piece wt between 10 MT to 25 MT & dia more than 1500 mm and upto 3000mm	
	Category 10	Single piece more than 25 MT and upto 40MT & dia upto 3000 mm	
3	Stock / Parting charges for per cut on shaft type jobs *		Rs/Parting
	1	Between \varnothing 500 mm to \varnothing 1000 mm	
	2	More than \varnothing 1000 mm to <3000 mm	
4	Test Piece (TP) Cutting: *		Rs/ TP Cutting
	1	TP cutting between \varnothing 500 mm to \varnothing 1000 mm	
	2	TP cutting more than \varnothing 1000 mm	
5	Transportation:		Rs./ TP
	1	TP Transportation	
	2	Job Transportation in case of TP failure:	Rs/MT
		i) For upto 10 MT	
		ii) More than 10 MT to 25 MT	
		iii) More than 25 MT	

* TP cutting & parting of Dia upto 500mm shall be included in scope of work at category 1 to 10.

Conditions:

- For S.No. 1 & 2, rates will be on per Kg of chip removal.
- For S.No. 3 & 4, rates will be on per parting / T P cutting.
- Only T P transportation charge will be paid to party. All other transportation charges will be borne by party. Return transportation charge only will be paid to party in case of TP failure & return of material without machining, except T P cutting.
- For stock only parting charges will be applicable.
- Parting charges & T P cutting charges will remain fixed throughout the contract period and no deduction for scrap will be made, as that will be included in machining of total job itself.
- For multiple pieces, parting charge will be paid on per cut basis. No separate billing will be done for scrap generated during parting, as that will be included in over all scrap generated in the machining.
- Please put rates in figures & words for each category.
- Vendor is required to submit the above price bid on their Letter Pad duly signed.