

BHEL/TRICHY

MM/RM/PURCHASE/STEEL

REF:MM:PUR:ROUNDS

09.03.2018

Pre-Qualification requirements (PQR) for the procurement of Alloy steel Rounds/Forgings to
specification: SA182F91 through Open Tender – IBR Quality

(TDC:0:309 Rev 11 / TDC:0:404 Rev 18)

A) Organizational Capability:

1. Manufacturers having Rounds/Forgings manufacturing facilities are only eligible to participate. Offer from traders, fabricators and stockists are not acceptable and will not be considered for evaluation. Vendor to indicate the nature of the firm. Product catalogue shall be submitted.
2. Suppliers without basic manufacturing facilities in-house, shall not be considered for evaluation. In house facilities for hot finishing or cold finishing, rolling/ Forging, Heat treatment, UT testing, Wet/Dry MPI as applicable as per TDC are mandatory requirements for consideration of the offer. Details of the mill with list of manufacturing facilities and List of testing equipments & measuring instruments with Calibration details to be submitted.
3. If the supplier is not having steel making facility then source of raw material for the manufacturing shall be from IBR approved well known steel maker or certified by IBR approved inspecting authority (suitable IBR form to be attached). The supplier shall confirm that the raw material test certificate/s will be furnished along with product test certificate/s.
4. Chemical, Mechanical testing shall be done in house or at Labs certified as per ISO 17025 or Government approved labs.
5. Suppliers shall submit a valid ISO 9001 certificate or equivalent Quality management system certificate.
6. BHEL/End customer reserve the right to inspect the item ordered at any stage at vendor's works and if found not meeting the stipulated conditions, material is liable for rejection.
7. BHEL/End customer reserves the right to inspect the sample at vendor's works for giving clearance before bulk production.

B) Technical Competence:

1. Point by point confirmation to the TDC requirements is mandatory for consideration of offer and signed TDC shall be submitted.
2. Suppliers shall submit manufacturing quality plan/ Manufacturing process sequence flow chart to meet the TDC requirements along with technical bid.

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C) Past Experience/ Performance:

1. Suppliers should have supplied rounds/forgings in tendered specification. As proof of having manufactured and supplied these grades, supplier shall submit MTC copy, with corresponding unpriced PO copy.
2. Supplier shall submit supply credentials (quantity, specification & grade, size & customer details, year wise along with the unpriced PO copies and test certificates) for minimum & maximum diameter rounds/forgings in the quoted range for the tendered specification or higher grade.
3. Suppliers shall indicate their annual installed capacity for the tendered specifications & it shall be more than the tendered quantity.

D) Financial Soundness:

1. Indigenous suppliers shall submit copies of annual reports (Balance Sheets , Profit & Loss statement) for last three years (or from date of incorporation whichever is less) and GST certificate.
2. Import suppliers shall submit latest D&B report / Creditreform report for both principal & mill.

Necessary supporting documents shall be submitted for meeting each of the above Pre-Qualification Criteria for evaluation of the offers.

BHEL reserves the right to consider/Not-consider the offers based on the evaluation of documents submitted for the above Pre-Qualification Criteria. BHEL also reserves the right to have on-site assessment of the facilities at supplier's works during the bid evaluation.


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