## Technical Pre-Qualification Requirement (PQR) for procurement of Silicone Rubber Coated Fiberglass Sleeving with High Dielectric Strength

Ref. No. TME/521A

Date: 17.05.2019

Technical Pre-Qualification Requirement for procurement of Silicone rubber coated fiberglass sleeving is as under:

SI No.	Description	Vendor to comment	
		Yes/No	Supporting relevant document to be submitted
1.	Sleeve shall meet the following properties:  a. Operating Temperature: -70 to 200°C  b. Dielectric Breakdown Voltage: >12KV     (individual), 15KV (Average)  c. Dielectric Breakdown Voltage after short term ageing: >10KV (individual) after 96 hrs. at 250°C  d. Arc resistance: 150 seconds minimum  e. Thermal Endurance: Temperature Index of 200°C at 15,000 hrs. minimum.	Yes/No	Deviation in specification (if any), should be clearly mentioned.
	<ul> <li>f. Pushback after heat ageing: After heat 168 hrs. at 250°C, Visual inspection shall show no cracks or rupture in the pushed in area of the samples. BDV &gt; 10KV (individual)</li> <li>g. Hydrolytic stability: 336 hrs over water at 21°C, No disintegration, reversion or tackiness and BDV &gt; 10KV (individual)</li> </ul>		
2.	All testing facilities should either be NABL accredited or duly calibrated with NABL or equivalent international agency.	Yes/No	<ul> <li>Undertaking from manufacturer that testing facility used is/ are calibrated by NABL or equivalent international agency.</li> </ul>
3.	Manufacturing and supply experience in preceding 2 years (from tender opening date) of same/similar* item.	Yes/No	Un-priced PO copy.

In case vendor is not a manufacturer, in such case authorization from manufacturer stating that vendor is authorized to quote the above item to BHEL is mandatorily required in addition to above information mentioned in PQR.

## Note:

Sleeves with Silicone rubber coated fiberglass shall be considered as same/similar item.

Prepared By:	Checked By:	Approved By
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