

	ELECTRO-PORCELAINS DIVISION	PRE-QUALIFYING REQUIREMENTS (PQRS) Revision No. 01	CERALIN MS CASINGS-ST. PIPE & BENDS
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SL NO.	PARAMETER	REQUIREMENT	VENDOR OFFER
1.	MINIMUM CAPACITY / MONTH TO BHEL FOR FABRICATION OF MS CASINGS	Vendor's minimum capacity to supply <u>50 MT</u> of fabricated casings per month, implies vendor's ability to supply such quantities of items meeting the quality requirements and delivery schedules. Vendors shall intimate only such capacity that can be allocated exclusively to BHEL EPD and not their total capacity. Those who are not meeting this requirement, their offers are likely to be rejected. To assess the vendor capacity and capability BHEL-EPD reserves the right to visit vendor works before qualifying the "Techno Commercial Bid's submitted by the vendors. Provide documentary evidence like copy of LR/PO/Customer Certificate etc., for having supplied above quantity (50 MT per month) with in last 3 years as on date of tender opening.	
2.	TURNOVER BALANCE SHEET	Vendor should have a minimum average annual turnover of Rs. 2 crores during last 3 financial years (FY 2013-14, 2014-15 & 2015-16) and submit Annual reports (Audited balance sheets, profit & loss accounts).	
3.	EXPERIENCE OF FABRICATION	Vendor shall submit details of experience minimum 3 years in the field of similar items like pipes and bends fabrication and supply of MS Casings. (Major jobs)	
4.	VENDOR CAPABILITY & PROCESS REQUIREMENT	Vendor shall have adequate facilities: 1. ROLLING and BENDING up to 24mm thick, width 1600mm. 2. MACHINING up to 1000 mm dia. 3. DRILLING up to 40 mm. 4. WELDING (CO2 /ARC) AND GRINDING. 5. Testing facility for Die penetration test. 6. Layout checking table i.e Calibrated surface plates of suitable size, Calibrated height gauges of suitable ranges, Calibrated feeler gauges suitable range, Availability of spirit level shall be available in addition to measuring instruments duly calibrated. The Vendor shall have personnel / process qualification where applicable and shall maintain valid record of the same.	

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		The Vendor shall have enough trained crew to ensure smooth flow of work in addition to requisite handling facilities. Periodic calibration of measuring instruments shall be done and necessary calibration certificates shall be submit certificate along with tender document. Only specified electrodes should be used for the fabrication. Vendor shall demonstrate documentary proof for having used the same during process audit. Vendor to provide list of machineries, measuring instruments, and list of qualified welder and their certificates.	
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