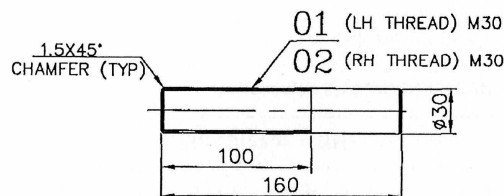
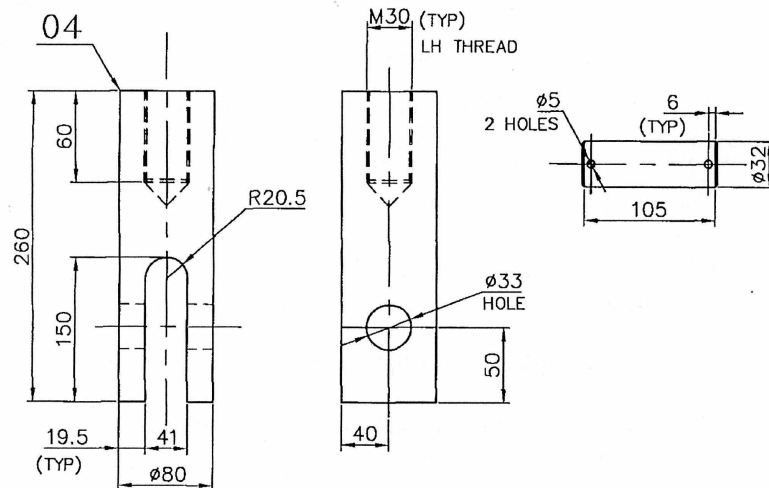
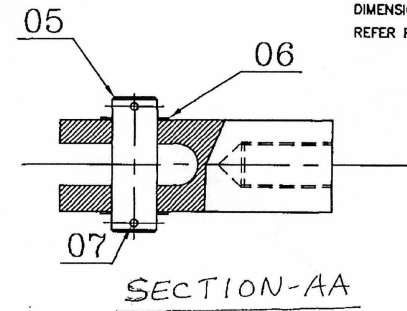
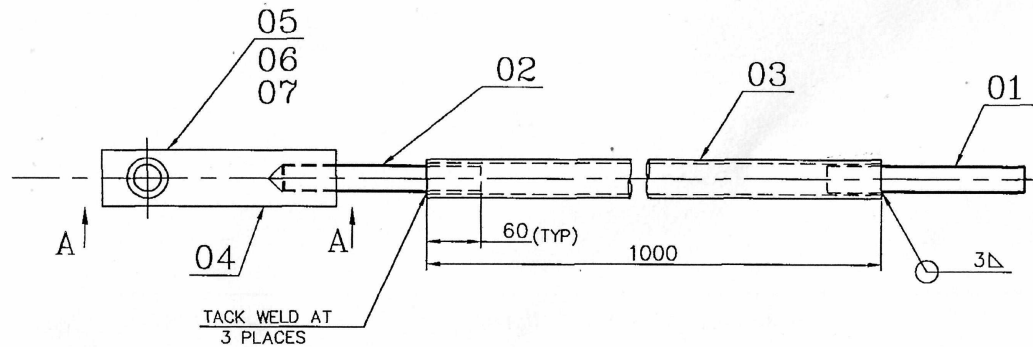


3-48-209-60188
DRAWING NO.

FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER PLANT STD.NO TP 023 0299



VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO VAR NO	MATERIAL CODE MATERIAL SPECN	UNIT DI	UNIT WEIGHT QUANTITY
	07	SPLIT PIN 4X45				41704 40045		0.004
	06	WASHER PNCHD A33				41408 00033		0.070
	05	PIN Ø32;105				15-024-194 SA479TYP304		0.630
	04	ROD Ø80;260				15-339-144 SA 105		10.500
	03	ERW TUBE 42.9X4.05;1000				15-038-081 IS 1239		3.840
	02	ROD Ø30;160				15-039-087 SA 193 B7		0.950
	01	ROD Ø30;160				15-039-087 SA 193 B7		0.950

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way detrimental to the interest of
the company.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI - 620014

DEPT
D&D
CODE
124

ALL
DIMENSIONS
ARE IN MM

PROJECTION
SCALE
NTS

WEIGHT (Kg)
17.018

REF TO ASSY / OLD DWG

DRAWING NO :
3-48-209-60188

REV
01

REV
01
DATE
30/11/02
ALTERED :
CHD & APPD:
ITEM 01 & 02 SPEC.
CORRECTED.

10X