

PVUNL (PATRATU VIDYUT UTPADAN NIGAM LIMITED
(A Subsidiary of NTPC Ltd in Joint Venture with
Jharkhand Bijli Vitran Nigam Limited)

3X800 MW PVUNL PATRATU TPP PHASE-I (EPC)

TECHNICAL SPECIFICATION
FOR
MOBILE PICK UP & CARRY CRANE

SPECIFICATION NO.: PE-TS-434-563-A601



BHARAT HEAVY ELECTRICALS LIMITED
(A Govt. of India Undertaking)
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, INDIA

**TITLE****3X800 MW PATRATU STPP
MOBILE PICK UP & CARRY CRANE
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SPECIFIC TECHNICAL REQUIREMENTS

SUB-SECTION IA – Specific Technical Requirement (Mechanical)

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SUB-SECTION-IA

Specific Technical Requirement (Mechanical)



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1.0 INTENT OF SPECIFICATION

- 1.1 The specification is intended to cover design, engineering, manufacturing, inspection and testing at vendor's /sub vendor's / manufacturer's works, painting, forwarding, proper packing and shipment and delivery at site on FOR site basis, of Two (02) nos. 12T capacity **MOBILE PICK UP & CARRY CRANE** as per details in different sections / volumes of this specification for **3X800 MW PATRATU STPP** at **PATRATU**.
- 1.2 The contractor shall be responsible for providing all material, equipment & services, which are required to fulfil the intent of ensuring operability, maintainability, reliability and complete safety of the complete work covered under this specification, irrespective of whether it has been specifically listed herein or not. **Omission of specific reference to any component / accessory necessary for proper performance of the equipment shall not relieve the contractor of the responsibility of providing such facilities to complete the supply of MOBILE PICK UP & CARRY CRANE.**
- 1.3 It is not the intent to specify herein all the details of design and manufacture. However, the equipment shall conform in all respects to high standards of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to purchaser who will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material which in his judgement is not in full accordance herewith.
- 1.4 The extent of supply under the contract includes all items shown in the drawings, notwithstanding the fact that such items may have been omitted from the specification or schedules. Similarly, the extent of supply also includes all items mentioned in the specification and /or schedules, notwithstanding the fact that such items may have been omitted in the drawing.
- 1.5 The general term and conditions, instructions to tenderers and other attachment referred to elsewhere are made part of the tender specification. The equipment materials and works covered by this specification is subject to compliance to all attachments referred to in the specification. The bidder shall be responsible for and governed by all requirements stipulated herein.
- 1.6 While all efforts have been made to make the specification requirement complete & unambiguous, it shall be bidders' responsibility to ask for missing information, ensure completeness of specification, to bring out any contradictory / conflicting requirement in different sections of the specification and within a section itself to the notice of BHEL and to seek any clarification on specification requirement in the format enclosed under Vol-III of the specification **within 10 days of receipt of tender documents**. In absence of any such clarifications, in case of any contradictory requirement, the more stringent requirement as per interpretation of Purchaser / Customer shall prevail and shall be complied by the bidder without any commercial implication on account of the same. Further in case of any missing information in the specification not brought out by the prospective bidders as part of pre-bid clarification, the same shall be furnished by Purchaser/ Customer as and when brought to their notice either by the bidder or by purchaser/ customer themselves. However, such requirements shall be binding on the successful bidder without any commercial & delivery implication.
- 1.7 The bidder's offer shall not carry any sections like clarification, interpretations and /or assumptions.
- 1.8 Deviations, if any, should be very clearly brought out clause by clause in the enclosed deviation schedule along with cost of withdrawal; otherwise, it will be presumed that the vendor's offer is



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strictly in line with NIT specification. If no cost of withdrawal is given against the deviation, it will be presumed that deviation can be withdrawn without any cost to BHEL/its customer

- 1.9 In the event of any conflict between the requirements of two clauses of this specification documents or requirements of different codes and standards specified, more stringent requirement as per the interpretation of the owner shall apply.
- 1.10 In case all above requirements are not complied with, the offer may be considered as incomplete and would become liable for rejection.
- 1.11 Unless specified otherwise, all through the specification, the word contractor shall have same meaning as successful bidder /vendor and Customer/ Purchaser/Employer will mean BHEL and /or Customer including their consultant as interpreted by BHEL in the relevant context.

Note:

Bidder to note that BHEL reserves the right for drawing/document submission through web based Document Management System. Bidder would be provided access to the DMS for drawing/document approval and adequate training for the same. Detailed methodology would be finalized during the kick-off meeting. Bidder to ensure following at their end.

- Internet explorer version – Minimum Internet Explorer 7.
- Internet speed – 2 Mbps (Minimum).
- Pop ups from our external DMS IP (124.124.36.198) should not be blocked.
- Vendor's internal proxy setting should not block DMS application's link <http://dmsserver.bhelpem.com/Wrench%20Web%20Access/Login.aspx>.



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1.0.0. SCOPE OF WORK**1.1.0. SUPPLIES**

1.1.1. Equipment and services to be furnished by the bidder for **12T Capacity Mobile Pick up and Carry Crane** with accessories as per the details given in data sheet-A. Any equipment / accessories not specified in the specification but required to make the crane unit complete and efficient shall also be under the bidder's scope of work.

1.1.2. SERVICES

Bidders' scope of work shall also include, arranging the statutory clearance from the concerned Government body/Authority as and when required.

Temporary registration and on road insurance will be responsibility of the Bidder

One (01) year insurance of the vehicle will be responsibility of bidder in the name of ultimate customer.

1.1.3. Maintenance Tools and Tackles

A complete unused new set of special purpose tools, tackles and accessories along with detailed instructions and maintenance manual shall be supplied. Each tool and wrench shall be stamped so as to be identified easy for its use. The tools shall be supplied in steel toolbox and with a copy of instruction manual. The items supplied shall be of the best quality and specially protected against rusting in tropical climate.

Note: - The crane shall be supplied with one set of tool and tackles with O&M manual in the toolbox separately.

1.2.0. Inspection and Testing

1.2.1. Inspection and testing at Manufacturer's works

A. Shop inspection and tests will be carried out at manufacturer's works.

Bidder shall submit detailed quality plan, indicating various test to be carried out at works at various stages along with final performance test procedure along with guaranteed parameters.

1.3.0. SURFACE PREPARATION, PAINTING & COLOUR SCHEME

1.3.1. Standard painting procedure shall be furnished by vendor during detail engineering & the same shall be subject to customer approval. Any observation on the same shall be complied by vendor without any commercial implication

1.3.1.1 Necessary touch up paint of sufficient quantity for coating at site shall be provided by the vendor



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1.3.1.2 All exposed surfaces should be made free from oil and grease before it is Sand Blasted.

1.4.0. **Drawing / design document for submission.**

A. **For Approval**

As per Annexure-II

2.0.0. **Number of drawing and documents for submission**

The number of prints / copies required for various drawing and documents are listed in Annexure-I of this specification.

3.0.0. **Deviations**

If the proposal submitted has got any deviation from the technical stipulations in the tender document, bidder shall tabulate the same in the cost of withdrawal format attached in GCC furnishing full particular of such deviations. Deviations are to be furnished with mention to specific clause Number. Notes / comments etc. are not acceptable. If there are no deviations from the tender document, bidder shall indicate so. Reasons / explanations for such deviations shall be furnished

4.0.0. **Performance/Demonstration test**

Mobile crane along with its drives, controls and other accessories shall be demonstrated for the rated capacity against the rated speed of motions and for the service conditions specified. The bidder shall have the full responsibility for the safe and efficient operation of the crane with associated accessories as a single unit. If the shop/site performance tests indicate the failure of any of the components to achieve the guaranteed performance, the deficiency shall be made good at bidder's cost.

5.0.0. **Make of Sub - Vendor items.**

Bidder shall submit the 'List of Makes of Bought-out items' for BHEL/Customer review / approval. Addition/deletion of any particular sub vendor item by BHEL/Customer shall not have commercial/delivery implication

6.0.0. **Drawing & Documents to be attached with Tender**

6.1.0. No Deviation Certificate. Deviation, if any, will have to be clearly brought out in the Cost of withdrawal format attached in the GCC.

6.2.0. List of Maintenance Tools and Tackles, Commissioning Spares, if any,



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Sl no.	Description	Specification requirement
1	Cap.	12T
2	Quantity	2 Nos.
3	Turning radius	As per manufacturer std.
4	Main Frame	Rigid construction box-type frame having high strength
5	Boom	Telescopic type boom
6	Boom Telescope	Min three part telescopic boom with hydraulically operated extension jack.
7	Boom Angle	Maximum 50 deg., minimum 0 deg.
8	Hoist System	Driven by Hydraulic Motor/ Hydraulic winch type
9	Max crane speed	25-30 Kmph without load, with load 2-3 Kmph
10	Hoisting/lowering speed	As per manufacturing standard design
11	Steering	Hydraulic power assisted steering/ Articulated power steering/ as per manufacturer's design
12	Drive	As per manufacturer's standard design.
13	Brake	Service Brake should be pneumatically assisted hydraulic brake. Front and rear brakes to be applicable through a foot pedal. Parking brakes shall also be provided
14	Transmission	As per manufacturer std
15	Engine	Water cooled diesel engine providing sufficient power to properly run the mobile crane along with the rated load.
16	Hydraulic system	Vane/gear type hydraulic pump with control valve.
17	Fluid capacities	Fuel tank – As per mfr's std Hydraulic tank – As per mfr's std
18	Wheels	Front – total 4 nos. Rear – Total 2 nos.
19	Electrical System	12V, DC starting and lighting equipment including two dipping head lights, side lights, rear and stop light, flashing direction indicator
20	Safety Features	Audio overload warning, Hose failure protection. Safety brake on hoist, Audio over hoisting warning.
21	Gauges	Water temperature Engine Oil Pressure etc.
22	Accessories	Standard accessories as per list of manufacturers including the following- a) Front and rear work lights b) Reflectors c) Safety belt for the operator d) Front bumper e) Rear view mirror
23	Cabin	Rear/Front mounted as per proven design of manufacturer
24	Tool kit	Standard tool kit in a tool box
25	Painting	Manufacturer standard
26	Battery discharge indicator	Yes
27	Side indicator	Yes
28	Engine pollution norms	shall confirm to applicable pollution norms as per National regulation at the time of dispatch of equipment.



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ANNEXURE-II

DRAWINGS/ DOCUMENTS TO BE SUBMITTED AFTER AWARD OF CONTRACT

The successful bidder shall submit the following drawings / documents during detail engineering for customer's approval /information:

BASIC ENGINEERING DOC.

Sl. No.	BHEL DRG.NO	DRAWING TITLE	Approval category	SUBMISSION SCHEDULE - WEEK NUMBER FROM DATE OF LOI
1	PE-V0-434-563-A601	Inspection Check List / Manufacturing Quality Plan of Mobile Pick and Carry Crane	A	2
2	PE-V0-434-563-A602	GA & Data sheet of Mobile Pick and Carry Crane with painting and Catalogue	A	2

List of dwg /doc after approval of basic dwg / doc:

S. No.	BHEL DRG.NO	DRAWING TITLE	Approval category	SUBMISSION SCHEDULE - WEEK NUMBER FROM DATE OF LOI
1	PE-V0-434-563-A603	O & MANUAL	A	2 weeks after approval of basic dwg/doc.

Notes:

- The above drawing list is tentative and shall be finalized with the successful bidder after placement of order. While some of the drawings indicated above may not be applicable, some additional drawings may also be required based on scope of work.
- Drawings shall be prepared in Auto-Cad latest edition. Required no. of hard and soft copies (editable) of the drawings shall be furnished as per requirement specified elsewhere in the specification.
- Only manual calculation with authentic supporting literature (e.g. extracts of hand Book/ standard/codes) shall be acceptable. All design calculations and drawings shall be in SI system only.
- Bidder to note that all values/dimensions/elevations etc. without supporting back up data adopted/assumed by the successful bidder (during contract stage) in the design calculation/drawings shall be taken by the customer/owner to be correct unless they are stipulated in the specification. Any problem arising later in this regard shall be made good by the successful bidder at his cost and no extension of time shall be granted for the same.
- All the drawings and documents including general arrangement drawing, data sheet, calculation etc. to be furnished to the customer during detailed engineering stage shall include / indicate the following details for clarity w.r.t. Inspection, construction, erection and maintenance etc.: -
 - All drawings and documents shall indicate the list of all reference drawings including general arrangement.
 - All drawings shall include / show plan, elevation, side view, cross - section, skin section, blow - up view; all major self-manufactured and bought out items shall be labeled and included in BOQ / BOM in tabular form.



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- c) Painting schedule shall also be made as a part of general arrangement drawing of each equipment / items indicating at least 3 trade names.
 - d) All the drawings required to be furnished to customer during detailed engineering stage shall include technical parameters, details of paints and lubrication, hardness and BOQ / BOM in tabular form indicating all major components including bought out items and their quantity, material of construction indicating its applicable code / standard, weight, make etc.
 - e) Drawings/ documents to be submitted for purchaser's review/ approval shall be under Revision A, B, C... etc. while drawings /documents to be submitted thereafter for customer's approval after purchaser's approval shall be under R-0, 1, 2, 3 etc.
6. Drawings and documents not covered above but required to check safety of machines/ system, shall be submitted during detailed engineering stage without any commercial implication.
 7. All drawings shall include "B.O.M" and indicate quantity, material of construction, make along with IS/BS No., Technical parameters, dimensions, hardness, machining symbol and tolerance, requirement of radiography and hydraulic tests, painting details, elevation, side view, plan, skin section and blow-up view for clarity.
 8. All drawings shall be prepared as per BHEL's title block and shall bear BHEL's drawing No.
 9. Schedule of drawings submissions, comment incorporations & approval shall be as stipulated in the specifications. The successful bidder shall depute his design personnel to BHEL's/ Customer's/ Consultant's office for across the table resolution of issues and to get documents approved in the stipulated time.
 10. Bidder to follow the following the drawing submission schedule:
 - 1st submission of drawings from date of LOI as per the submission schedule.
 - Every revised submission incorporating comments – within 7 days.
 - Bidder to submit revised drawings complete in all respects incorporating all comments. Any incomplete drawing submitted shall be treated as non-submission with delays attributable to bidder's account. For any clarification/ discussion required to complete the drawings, the bidder shall himself depute his personal to BHEL for across the table discussions/ finalizations/ submissions of drawings.

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
4.03.00	For the C&I systems, the Contractor shall be required to provide regular information about future upgrades and migration paths to the Employer.			
5.00.00	CODES & STANDARDS			
5.01.00	In addition to the codes and standards specifically mentioned in the relevant technical specifications for the equipment / plant / system, all equipment parts, systems and works covered under this specification shall comply with all currently applicable statutory regulations and safety codes of the Republic of India as well as of the locality where they will be installed, including the following : a) Indian Electricity Act b) Indian Electricity Rules c) Indian Explosives Act d) Indian Factories Act and State Factories Act e) Indian Boiler Regulations (IBR) f) Regulations of the Central Pollution Control Board, India g) Regulations of the Ministry of Environment & Forest (MoEF), Government of India h) Pollution Control Regulations of Department of Environment, Government of India i) State Pollution Control Board. (j.) Rules for Electrical installation by Tariff Advisory Committee (TAC). (k.) Building and other construction workers (Regulation of Employment and Conditions of services) Act, 1996 (l.) Building and other construction workers (Regulation of Employment and Conditions of services) Central Rules, 1998 (m.) Explosive Rules, 1983 (n.) Petroleum Act, 1984 (o.) Petroleum Rules, 1976, (p.) Gas Cylinder Rules, 1981			
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 2 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
5.02.00	(q.) Static and Mobile Pressure Vessels (Unified) Rules, 1981 (r.) Workmen's Compensation Act, 1923 (s.) Workmen's Compensation Rules, 1924 (t.) NTPC Safety Rules for Construction and Erection (u.) NTPC Safety Policy (v.) Any other statutory codes / standards / regulations, as may be applicable. Unless covered otherwise in the specifications, the latest editions (as applicable as on date of bid opening), of the codes and standards given below shall also apply : a) Bureau of Indian standards (BIS) b) Japanese Industrial Standards (JIS) c) American National Standards Institute (ANSI) d) American Society of Testing and Materials (ASTM) e) American Society of Mechanical Engineers (ASME) f) American Petroleum Institute (API) g) Standards of the Hydraulic Institute , U.S.A. h) International Organization for Standardization (ISO) i) Tubular Exchanger Manufacturer's Association (TEMA) j) American Welding Society (AWS) k) National Electrical Manufacturers Association (NEMA) l) National Fire Protection Association (NFPA) m) International Electro-Technical Commission (IEC) n) Expansion Joint Manufacturers Association (EJMA) o) Heat Exchange Institute (HEI) p) IEEE standard			
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
6.02.00	Liquidated damages for shortfall in meeting functional guarantee(s) during the performance and guarantee tests shall be assessed and recovered from the Contractor as specified elsewhere in this specification.			
7.00.00	DESIGN OF FACILITIES/ MAINTENANCE & AVAILABILITY CONSIDERATIONS			
7.01.00	DESIGN OF FACILITIES			
	All the design procedures, systems and components proposed shall have already been adequately developed and shall have demonstrated good reliability under similar conditions elsewhere. The Contractor shall be responsible for the selection and design of appropriate equipments to provide the best coordinated performance of the entire system. The basic requirements are detailed out in various clauses of the Technical Specifications. The design of various components, assemblies and subassemblies shall be done so that it facilitates easy field assembly and dismantling. All the rotating components shall be so selected that the natural frequency of the complete unit is not critical or close to the operating range of the unit.			
7.02.00	MAINTENANCE AND AVILABILITY CONSIDERATIONS			
	Equipment/works offered shall be designed for high availability, low maintenance and ease of maintenance. The Bidder shall specifically state the design features incorporated to achieve high degree of reliability/ availability and ease of maintenance. The Bidder shall also furnish details of availability records in the reference plants stated in his experience list. Bidder shall state in his offer the various maintenance intervals, spare parts and man-hour requirement during such operation. The intervals for each type of maintenance namely inspection of the furnace, inspection of the entire hot gas path and the minor and major overhauls shall be specified in terms of fired hours , clearly defining the spare parts and man-hour requirement for each stage. Lifting devices i.e. hoists and chain pulley jacks ,etc. shall be provided by the contractor for handling of any equipment or any of its part having weight in excess of 500 Kgs during erection and maintenance activities. Lifting devices like lifting tackles, slings, etc. to be connected to hook of the hoist / crane shall be provided by the contractor for lifting the equipment and accessories covered under the specification.			
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
8.00.00	DOCUMENTS, DATA AND DRAWINGS TO BE FURNISHED BY CONTRACTOR			
8.01.00	Bidders may note that this is a turnkey contract. Each of the plant and equipment shall be fully integrated, engineered and designed to perform in accordance with the technical specification. All engineering and technical services required to ensure a completely engineered plant shall be provided in respect of mechanical, electrical and power systems, control & instrumentation, civil & structural works. The Contractor shall furnish engineering data /drawings in accordance with the schedule of information as specified in Technical Data Sheets and Technical Specification. A comprehensive engg and quality coordination procedure shall be finalized with the successful bidder covering salient features as described in this section of specifications.			
8.02.00	The number of copies/prints/CD-ROMs/manuals to be furnished for various types of document is given in Annexure-VI to this Part-C, Section-VI of the Technical Specification.			
8.03.00	The documentation that shall be provided by the Contractor is indicated in the various sections of specification. This documentation shall include but not be limited to the following:			
8.03.01	A) BASIC ENGINEERING DOCUMENTATION Prior to commencement of the detailed engineering work, the Contractor shall furnish a Plant Definition Manual within 12 weeks from the date of the Notification of Award. This manual shall contain the following as a minimum: i) System description of all the mechanical, electrical, control & instrumentation & civil systems. ii) Technology scan for each system / sub-system & equipment. iii) Selection of appropriate technology / schemes for various systems/ subsystems including techno-economic studies between various options. iv) Optimisation studies including thermal cycle optimisation. v) Sizing criteria of all the systems, sub-systems/ equipments/ structures/ equipment foundations alongwith all calculations justifying and identifying the sizing and the design margins.			
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	vi) Schemes and Process & Instrumentation diagrams for the various systems/ sub-system with functional write-ups. vii) Water Balance diagram. viii) Operation Philosophy and the control philosophy of the Main Plant and other plants. ix) General Layout plan of the power station incorporating all facilities in Bidder's as well as those in the Employer's scope. This drawing shall also be furnished in the form of CD-ROMs to the Employer for engineering of areas not included in bidder's scope. x) Basic layouts and cross sections of the main plant building (various floor elevations), boiler, fuel oil area, transformer yard, switchyard and other areas included in the scope of the bidder. xi) Documentation in respect of Quality Assurance System as listed out elsewhere in this specification. The successful bidder shall furnish within three (3) weeks from the date of Notification of Award, a list of contents of the Plant Definition Manual (PDMs) including techno-economic studies, which shall then be mutually discussed & finalised with the Employer. B) DETAILED ENGINEERING DOCUMENTS i) General layout plan of the station. ii) Layouts, general arrangements, elevations and cross-sections drawings for all the equipment and facilities of the plant. iii) Flow diagram, process and instrumentation diagrams along with write up and system description. iv) Start up curves for boiler and both turbines and boiler combined together as a unit for various start ups, viz. cold, warm and hot start up. v) Piping isometric, composite layout and fabrication drawings. vi) Piping engineering diagrams, pipe and fittings schedules, valve schedules, hanger and support schedules, insulation schedules.		
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	vii) Technical data sheets for all bought out and manufactured items. Contractor shall use the Employer's specifications as a base for placement of orders on their sub vendors. viii) Detailed design calculations for components, system, piping etc., wherever applicable including sizing calculations for all auxiliaries like mills, fans, BFPs, CEPs, Heaters/ Deaerators, Condensers, vacuum pumps etc. ix) Boiler pressure part schedule and sizing calculations. Boiler performance data and boiler design dossier. x) Transient, hydraulic and thermal stress analysis of piping and system wherever applicable & input and output data alongwith stress analysis isometrics showing nodes.. xi) Thermal cycle information (heat balance diagrams, boiler performance calculations, condenser and heat exchanger thermal calculations etc.). xii) Characteristic Curves/ Performance Correction Curves. Hydraulic & Mechanical design calculations for condensers & heaters. xiii) Comprehensive list of all terminal points which interface with Employer's facilities, giving details of location, terminal pressure, temperature, fluid handled & end connection details, forces, moments etc. xiv) Power supply single line diagram, block logics, control schematics, electrical schematics, etc. xv) Protection system diagrams and relay settings. xvi) Cables schedules and interconnection diagrams. xvii) Cable routing plan. xviii) Instrument schedule, measuring point list, I/O list, Interconnection & wiring diagram, functional write-ups, installation drawings for field mounted instruments, logic diagrams, control schematics, wiring and tubing diagrams of panels and enclosures etc. Drawings for open loop and close loop controls (both hardware and software). Motor list and valve schedule including type of actuator etc. xix) Alarm and annunciation/ Sequence of Event (SOE) list and alarms & trip set points.		
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
8.03.02	xx) Sequence and protection interlock schemes. xxi) Type test reports, insulation co-ordination study report and power system stability study report. xxii) Control system configuration diagrams and card circuit diagrams and maintenance details. xxiii) Detailed DDCMIS system manuals. xxiv) Detailed flow chart for digital control system. xxv) Mimic diagram layout, Assignment for other application engg. xxvi) Civil and Structural works drawings and documents for all structures, facilities, architectural works, foundations underground and overground works and super-structural works as included in the scope of the bidder civil calculation sheets including structural analysis and design alongwith output results. xxvii) Underground facilities, levelling ,sanitary, land scaping drawings. xxviii) Geotechnical investigation and site survey reports (if and as applicable). xxix) Model study reports wherever applicable. xxx) Functional & guarantee test procedures and test reports. xxxi) Documentation in respect of Quality Assurance System, and Documentation in respect of Commissioning, as listed out elsewhere in this specification. The Contractor's while sumitting the above documents/ drawings for approval/ reference as the case may be, shall mark on each copy of submission the reference letter alongwith the date vide which the submissions are made. INSTRUCTION MANUALS The Contractor shall submit to the Employer, draft Instruction Manuals for all the equipments covered under the Contract by the end of one year from the date of his acceptance of the Letter of Award. The Instruction manuals shall contain full details required for erection, commissioning, operation and maintenance of each equipment. The manual shall be specifically compiled for this project. After finalisation and approval of the Employer the Instruction Manuals shall be submitted as indicated in Annexure-IV. The Contract shall not be considered to be completed		
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	for purposes of taking over until the final Instructions manuals have been supplied to the Employer. The Instruction Manuals shall comprise of the following. A) ERECTION MANUALS The erection manuals shall be submitted atleast three (3) months prior to the commencement of erection activities of particular equipment/system. The erection manual should contain the following as a minimum. a) Erection strategy. b) Sequence of erection. c) Erection instructions. d) Critical checks and permissible deviation/tolerances. e) List of tool, tackles, heavy equipments like cranes, dozers, etc. f) Bill of Materials g) Procedure for erection and General Safety procedures to followed during erection/installation. h) Procedure for initial checking after erection. i) Procedure for testing and acceptance norms. j) Procedure / Check list for pre-commissioning activities. k) Procedure / Check list for commissioning of the system. l) Safety precautions to be followed in electrical supply distribution during erection. B) OPERATION & MAINTENANCE MANUALS a) The manual shall be a two rim PVC bound stiff sided binder able to withstand constant usage or where a thicker type is required it shall have locking steel pins, the size of the manual shall not be larger than international size A3. The cover shall be printed with the Project Name, Services covered and Volume / Book number Each section of the manual shall be divided by a stiff divider of the same size as the holder. The dividers shall clearly state the section number and title. All written instructions within the manual not provided by the			
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	manufacturers shall be typewritten with a margin on the left hand side. b) The arrangement and contents of O & M manuals shall be as follows : 1) <u>Chapter 1 - Plant Description</u> : To contain the following sections specific to the equipment/system supplied (a) Description of operating principle of equipment / system with schematic drawing / layouts. (b) Functional description of associated accessories / controls. Control interlock protection write up. (c) Integrated operation of the equipment alongwith the intended system. (The is to be given by the supplier of the Main equipment by taking into account the operating instruction given by the associated suppliers). (d) Exploded view of the main equipment, associated accessories and auxiliaries with description. Schematic drawing of the equipment alongwith its accessories and auxiliaries. (e) Design data against which the plant performance will be compared. (f) Master list of equipments, Technical specification of the equipment/ system and approved data sheets. (g) Identification system adopted for the various components, (it will be of a simple process linked tagging system). (h) Master list of drawings (as built drawing - Drawings to be enclosed in a separate volume). 2) <u>Chapter 2.0 - Plant Operation</u>: To contain the following sections specific to the equipment supplied (a) Protection logics provided for the equipment alongwith brief philosophy behind the logic, Drawings etc. (b) Limiting values of all protection settings. (c) Various settings of annunciation/interlocks provided.		
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	(d) Startup and shut down procedure for equipment alongwith the associated systems in step mode. (e) Do's and Don'ts related to operation of the equipment. (f) Safety precautions to be take during normal operation. Emergency instruction on total power failure condition/lubrication failure/any other conditions. (g) Parameters to be monitored with normal value and limiting values. (h) Equipment isolating procedures. (i) Trouble shooting with causes and remedial measures. (j) Routine testing procedure to ascertain healthiness of the safety devices alongwith schedule of testing. (k) Routine Operational Checks, Recommended Logs and Records (l) Change over schedule if more than one auxiliary for the same purpose is given. (m) Preservation procedure on long shut down. (n) System/plant commissioning procedure. 3) <u>Chapter 3.0 - Plant Maintenance</u>- To contain the following sections specific to the equipment supplied. (a) Exploded view of each of the equipments. Drawings alongwith bill of materials including name, code no. & population. (b) Exploded view of the spare parts and critical components with dimensional drawings (In case of Electronic cards, the circuit diagram to be given) and spare parts catalogue for each equipment. (c) List of Special T/ P required for Overhauling /Trouble shooting including special testing equipment required for calibration etc. (d) Stepwise dismantling and assembly procedure clearly specifying the tools to be used, checks to be made, records to be maintained etc. Clearance to be maintained etc.		
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8.03.03	(e) Preventive Maintenance schedules linked with running hours/calendar period alongwith checks to be carried out. (f) Overhauling schedules linked with running hours/calendar period alongwith checks to be done. (g) Long term maintenance schedules (h) Consumables list alongwith the estimated quantity required during normal running and during maintenance like Preventive Maintenance and Overhauling. (i) List of lubricants with their Indian equivalent, Lubrication Schedule including charts showing lubrication checking, testing and replacement procedure to be carried daily, weekly, monthly & at longer intervals to ensure trouble free operation and quantity required for complete replacement.. (j) Tolerance for fitment of various components. (k) Details of sub vendors with their part no. in case of bought out items. (l) List of spare parts with their Part No, total population, life expediency & their interchangeability with already supplied spares to NTPC. (m) List of mandatory and recommended spare list along with manufacturing drawings, material specification & quality plan for fast moving consumable spares. (n) Lead time required for ordering of spares from the equipment supplier, instructions for storage and preservation of spares. (o) General information on the equipment such as modification carried out in the equipment from its inception, equipment population in the country / foreign country and list of utilities where similar equipments have been supplied. After finalization and approval of the Employer, the O & M Manuals shall be submitted as indicated in Annexure-VI. The Contract shall not be considered to be completed for purposes of taking over until the final Instructions manuals (both erection and O & M manuals have been supplied to the Employer. If after the commissioning and initial operation of the plant, the instruction manuals (Erection and /or O &M manuals) require modifications/additions/ changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by		
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	ii) All documents submitted by the Contractor for Employer's review shall be in electronic form (soft copies) along with the desired number of hard copies as per Annexure-VI of Part-C. The soft copies shall be uploaded by the vendors in C-folders, a Web-based system of NTPC ERP, for which a username and password will be allotted to the new vendor by NTPC. Similarly, the vendor can download the drawings/documents, approved/ commented by NTPC, through above site. The soft copies of identified drawings/documents shall be in pdf format, whereas the attachments/reply to the submitted document(s) can be in .doc, .xls, .pdf, .dwg or .std formats. iii) Final copies of the approved drawings along with requisite number of hard copies shall be submitted as per Annexure-VI of Part-C. iv) Contractor shall prepare the model of all the facilities located in Main Power Block area, covering Transformer Yard, TG building (including all facilities), Boiler area, ESP area, chimney area and any other facility located in Main Plant Block area in an integrated & intelligent 3D software solution using rule based, data centric 3D design software with equipment drawings, data sheets, intelligent P&ID correlated with intelligent 3D Model, BOQ, schematics and logic diagrams etc. attached to the respective equipment / systems in the aforesaid 3D model. All piping layouts, equipment layouts, floor plans, ducting layout (Air/flue gas, A/C, Ventilation etc.), General Arrangement drawings of major buildings, structural arrangement drawings and RCC layout drawings shall necessarily be extracted from the aforesaid 3D model and submitted for employer's review along with the 3D review model to enable NTPC to review and approve these drawings. Contractor shall prepare and provide 3D design review model (network ready, which shall include visual interference check, walk-through animation, video simulation for major equipment placement and removal, visual effect, photo realism etc.), which is extracted from intelligent 3D model and shall make a presentation of the same every 3 months from LOA to enable NTPC to review the progress of engineering or as & when required by employer. After the completion of engineering of respective area i.e. TG building/ Boiler/ ESP etc., the corresponding complete 3D review model shall be handed over to the employer for its reference.		
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	b) All documents/text information shall be in latest version of MS Office/MS Excel/PDF format as applicable. c) All drawings submitted by the Contractor including those submitted at the time of bid shall be in sufficient detail indicating the type, size, arrangement, weight of each component for packing and shipment, the external connection, fixing arrangement required, the dimensions required for installation and interconnections with other equipments and materials, clearance and spaces required between various portions of equipment and any other information specifically requested in the drawing schedules. d) Each drawing submitted by the Contractor (including those of subvendors) shall bear a title block at the right hand bottom corner with clear mention of the name of the Employer, the system designation, the specifications title, the specification number, the name of the Project, drawing number and revisions. If standard catalogue pages are submitted the applicable items shall be indicated therein. All titles, notings, markings and writings on the drawing shall be in English. All the dimensions should be in metric units. e) The drawings submitted by the Contractor (or their subvendors) shall bear Employer's drawing number in addition to contractor's (their sub-vendor's) own drawing number. Employer's drawing numbering system shall be made available to the successful bidder so as to enable him to assign Employer's drawing numbers to the drawings to be submitted by him during the course of execution of the Contract. The Contractor shall also furnish a "Master Drawing List" which shall be a comprehensive list of all drawings/ documents/ calculations envisaged to be furnished by him during the detailed engineering to the Employer. Such list should clearly indicate the purpose of submission of these drawings i.e. "FOR APPROVAL" or "FOR INFORMATION ONLY". Similarly, all the drawings/ documents submitted by the Contractor during detailed engineering stage shall be marked "FOR APPROVAL" or "FOR INFORMATION" prior to submission. Further, space shall be identified on each drawing for Approval stamp and electronic signature. f) The furnishing of detailed engineering data and drawings by the Contractor shall be in accordance with the time schedule for the project . The review of these documents/ data/ drawings by the Employer will cover only general conformance of the data/ drawings/ documents to the specifications and contract, interfaces with the equipments provided by others and external connections & dimensions which might affect plant layout. The review by the Employer should not be construed to be a thorough review of all dimensions, quantities and details of the equipments, materials, any devices or items indicated or the accuracy of the information submitted. The review and/ or			
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	approval by the Employer/ Project Manager shall not relieve the Contractor of any of his responsibilities and liabilities under this contract. g) After the approval of the drawings, further work by the Contractor shall be in strict accordance with these approved drawings and no deviation shall be permitted without the written approval of the Employer. h) All manufacturing, fabrication and execution of work in connection with the equipment / system, prior to the approval of the drawings, shall be at the Contractor's risk. The Contractor is expected not to make any changes in the design of the equipment /system, once they are approved by the Employer. However, if some changes are necessitated in the design of the equipment/system at a later date, the Contractor may do so, but such changes shall promptly be brought to the notice of the Employer indicating the reasons for the change and get the revised drawing approved again in strict conformance to the provisions of the Technical Specification. i) Drawings shall include all installations and detailed piping layout drawings. Layout drawings for all piping of 65 mm and larger diameter shall be submitted for review/ approval of Employer prior to erection. Small diameter pipes shall however be routed as per site conditions in consultation with site authority/ representative of Employer based on requirements of such piping indicated in approved/ finalised Flow Scheme/ Process & Instrumentation Diagrams and/or the requirements cropping up for draining & venting of larger diameter piping or otherwise after their erection as per actual physical condition for the entire scope of work of this turnkey package. Assessing & anticipating the requirement and supply of all piping and equipment shall be done by the contractor well in advance so as not to hinder the progress of piping & equipment erection, subsequent system charging and its effective draining & venting arrangement as per site suitability. j) As Built Drawings After final acceptance of individual equipment / system by the Employer, the Contractor will update all original drawings and documents for the equipment / system to "as built" conditions and submit no. of copies as per Annexure VI. k) Drawings must be checked by the Contractor in terms of its completeness, data adequacy and relevance with respect to Engineering schedule prior to submission to the Employer. In case drawings are found to be submitted without proper checking by the Contractor, the same shall not be reviewed and returned to the Contractor for re-submission. The contractor shall make a visit to site to see the existing facilities and understand the layout			
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8.04.00	completely and collect all necessary data/ drawings at site which are needed as an input to the engineering. The contractor shall do the complete engineering including interfacing and integration of all his equipment, systems & facilities within his scope of work as well as interface engineering & integration of systems, facilities, equipment & works under Employer's scope and submit all necessary drawings/ documents for the same. l) The Contractor shall submit adequate prints of drawing / data / document for Employer's review and approval. The Employer shall review the drawings and return soft copy to the Contractor authorizing either to proceed with manufacture or fabrication, or marked to show changes desired. When changes are required, drawings shall be re-submitted promptly, with revisions clearly marked, for final review. Any delays arising out of the failure of the Contractor to submit/rectify and resubmit in time shall not be accepted as a reason for delay in the contract schedule. m) All engineering data submitted by the Contractor after final process including review and approval by the Project Manager/ Employer shall form part of the contract documents and the entire works covered under these specification shall be performed in strict conformity with technical specifications unless otherwise expressly requested by the Project Manager in writing. ENGINEERING INFORMATION SUBMISSION SCHEDULE Prior to the award of Contract, a Detailed Engineering Information Submission Schedule shall be tied up with the Employer. For this, the bidder shall furnish a detailed list of engineering information alongwith the proposed submission schedule. This list would be a comprehensive one including all engineering data / drawings / information for all bought out items and manufactured items. The information shall be categorised into the following parts. i) Information that shall be submitted for the approval to the Employer before proceeding further, and ii) Information that would be submitted for Employer's information only. The Master Drawing List(MDL) shall be updated periodically and submitted to the employer, highlighting the changes made in MDL. The schedule should allow adequate time for proper review and incorporation of changes/ modifications, if any, to meet the contract without affecting the equipment delivery schedule and overall project schedule. The early submission of drawings and data is as important as the manufacture and delivery of equipment and hardware and this shall be duly considered while determining the overall performance and progress.		
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8.05.00 8.05.01 8.05.02 8.05.03	Engineering Co-ordination Procedure The following principal coordinators will be identified by respective organizations at time of award of contract : NTPC Engineering Coordinator (NTPC EC) : Name : _____ Designation : _____ Address : _____ a) Postal : _____ b) Telegraphic / e-Mail : _____ c) FAX : _____ TELEPHONE : _____ Contractor's/ Vendor's Engineering Coordinator (VENDOR EC): Name : _____ Designation : _____ Address : _____ a) Postal : _____ b) Telegraphic / e-Mail : _____ c) FAX : _____ TELEPHONE : _____ All engineering correspondence shall be in the name of above coordinators on behalf of the respective organizations. Contractor's/Vendor's Drawing Submission and Approval Procedure : a) All data/information furnished by Vendor in the form of drawings/ documents/catalogues or in any other form for NTPC's information/ interface and or review and approval are referred by the general term "drawings". b) The 'Master drawings list' indicating titles, Drawing Number, Date of submission and approval etc. shall be finalised mutually between Contractor and Employer before the award of contract. This list shall be updated if required at suitable interval during detailed engineering.		
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	c) All drawings (including those of subvendor's) shall bear at the right hand bottom corner the 'title plate' with all relevant information duly filled in. The Contractor shall furnish this format to his subvendor along with his purchase order for subvendor's compliance. d) Employer and contractor shall follow their own numbering systems for the drawings. However, Employer shall intimate the contractor, NTPC drawing number on receipt of the first submission of each drawing. Vendor, thereafter, shall indicate NTPC's drawing number in subsequent Submission, in the space provided for this purpose in title plate, in addition to his own drawing number. e) The contractor shall make a visit to site to see the existing facilities and understand the layout completely and collect all necessary data / drawings at site which are needed as an input to the engineering. The contractor shall do the complete engineering including interfacing and integration of all his equipment, systems & facilities within his scope of work as well as interface engineering & integration of systems, facilities, equipment & works under Employer's scope and submit all necessary drawings/ documents for the same. f) Drawings must be checked by the Contractor in terms of its completeness, data adequacy and relevance with respect to engineering schedule prior to submission to the Employer. In case drawings are found to be submitted without proper endorsement for checking by the Contractor, the same shall not be reviewed and returned to the Contractor for re-submission. g) The Contractor shall submit adequate prints of drawing / data / document for Employer's review and approval. The drawings submitted by the Contractor/vendor shall be reviewed by NTPC and their comments shall be forwarded within four (4) weeks of receipt of drawings. Upon review of each drawing, depending on the correctness and completeness of the drawing, the same will be categorized and approval accorded in one of the following categories : CATEGORY- I: Approved CATEGORY- II Approved, subject to incorporation of comments/ modification as noted. Resubmit revised drawing incorporating the comments. CATEGORY –III Not approved. Resubmit revised drawings for approval after incorporating comments/ modification as noted. CATEGORY -IV For information and records.			
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	h) Contractor shall resubmit the drawings approved under Category II, III & IV within three (3) weeks of receipt of comments on the drawings, incorporating all comments. Every revision of the drawing shall bear a revision index wherein such revisions shall be highlighted in the form of description or marked up in the drawing identifying the same with relevant revision Number enclosed in a triangle (eg. 1, 2, 3 etc). Contractor shall not make any changes in the portions of the drawing other than those commented. If changes are required to be made in the portions already approved, the Contractor shall resubmit the drawing identifying the changes for Employer's review and approval. Drawings resubmitted shall show clearly the portions where the same are revised marking the relevant revision numbers and Employer shall review only such revised portion of documents. i) In case, the Contractor/ Vendor does not agree with any specific comment, he shall furnish the explanation for the same to NTPC for consideration. In all such cases the Contractor shall necessarily enclose explanations along with the revised drawing (taking care of balance comments) to avoid any delay and/or duplication in review work. j) It is responsibility of the Contractor/ Vendor to get all the drawings approved in the Category I & IV (as the case may be) and complete engineering activities within the agreed schedule. Any delay arising out of submission and modification of drawings shall not alter the contract completion schedule. k) If Contractor/ Vendor fails to resubmit the drawings as per the schedule, construction work at site will not be held up and work will be carried out on the basis of comments furnished on previous issues of the drawing. l) These comments will be taken care by the contractor while submitting the revised drawing. The contractor shall use a single transmittal for drawings. Submission. This shall include transmittal numbers and date, number of copies being sent, names of the agencies to whom copies being sent, drawing number and titles, remarks or special notes if any etc.			
8.06.00	ENGINEERING PROGRESS AND EXCEPTION REPORT			
8.06.01	The Contractor shall submit every month an Engineering progress and Exception Report giving the status of each engineering information including a) A list of drawings/engineering information which remains unapproved for more than four (4) weeks after the date of first submission b) Drawings which were not submitted as per agreed schedule.			
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8.06.02	The draft format for this report shall be furnished to the Employer within four (4) weeks of the award of the contract, which shall then be discussed and finalised with the Employer.		
9.00.00	TECHNICAL CO-ORDINATION MEETING		
9.01.00	The Contractor shall be called upon to organise and attend monthly Design/ Technical Co-ordination Meetings (TCMs) with the Employer/Employer's representatives and other Contractors of the Employer during the period of contract. The Contractor shall attend such meetings at his own cost at NEW DELHI / NOIDA or at mutually agreed venue as and when required and fully co-operate with such persons and agencies involved during the discussions.		
9.02.00	The Contractor should note that Time is the essence of the contract. In order to expedite the early completion of engineering activities, the Contractor shall submit all drawings as per the agreed Engineering Information Submission Schedule. The drawings submitted by the Contractor will be reviewed by the Employer as far as practicable within three (3) weeks from the date of receipt of the drawing. The comments of the Employer shall then be discussed across the table during the above Technical Co-ordination Meeting (s) wherein best efforts shall be made by both sides to ensure the approval of the drawing.		
9.02.01	The Contractor shall ensure availability of the concerned experts / consultants/ personnel who are empowered to take necessary decisions during these meetings. The Contractor shall be equipped with necessary tools and facilities so that the drawings/documents can be resubmitted after incorporating necessary changes and approved during the meeting itself.		
9.02.02	Should any drawing remain unapproved for more than six (6) weeks after it's first submission, this shall be brought out in the monthly Engineering Progress and Exception Report with reasons thereof.		
9.03.0	Any delays arising out of failure by the Contractor to incorporate Employer's comments and resubmit the same during the TCM shall be considered as a default and in no case shall entitle the Contractor to alter the Contract completion date.		
10.00.00	DESIGN IMPROVEMENTS The Employer or the Contractor may propose changes in the specification of the equipment or quality thereof and if the parties agree upon any such changes the specification shall be modified accordingly. If any such agreed upon change is such that it affects the price and schedule of completion, the parties shall agree in writing as to the extent of any changing the price and/or schedule of completion before the Contractor proceeds with the change.		
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	Following such agreement, the provision thereof, shall be deemed to have been amended accordingly.		
11.00.00	EQUIPMENT BASES A cast iron or welded steel base plate shall be provided for all rotating equipment which is to be installed on a concrete base, unless otherwise specifically agreed to by the Employer. Each base plate shall support the unit and its drive assembly, shall be of a neat design with pads for anchoring the units, shall have a raised lip all around, and shall have threaded drain connections.		
12.00.00	PROTECTIVE GUARDS Suitable guards shall be provided for protection of personnel on all exposed rotating and/or moving machine parts. All such guards shall be designed for easy installation and removal for maintenance purpose.		
13.00.00	LUBRICANTS, SERVO FLUIDS AND CHEMICALS		
13.01.00	All the first fill and one year's topping requirement of consumables such as greases, oils, lubricants, servo fluids / control fluids, gases (excluding H ₂ , CO ₂ and N ₂ for generator) and essential chemicals etc. which will be required to put the equipment covered under the scope of specifications into successful commissioning/initial operation and to establish completion of facilities shall be supplied by the contractor. Suitable standard lubricants as available in india are desired. Efforts should be made to limit the variety of lubricants to minimum. Bidder scope shall also include supply of H ₂ , CO ₂ and N ₂ as applicable for the generator till successful commissioning of generator. Bidder shall also supply a quantity not less than 10% of the full charge of each variety of lubricants, servo fluids, gases, chemicals etc (as detailed above) used which is expected to be utilized during the first year of operation. This additional quantity shall be supplied in separate containers.		
13.02.00	As far as possible lubricants marketed by the Indian Oil Corporation shall be used. The variety of lubricants shall be kept to a minimum possible. Detailed specifications for the lubricating oil, grease, gases, servo fluids, control fluids, chemicals etc. required for the complete plant covered herein shall be furnished. On completion of erection, a complete list of bearings/ equipment giving their location and identification marks shall be furnished to the Employer alongwith lubrication requirements.		
14.00.00	LUBRICATION		
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14.01.00	Equipment shall be lubricated by systems designed for continuous operation. Lubricant level indicators shall be furnished and marked to indicate proper levels under both standstill and operating conditions.			
15.00.00	MATERIAL OF CONSTRUCTION			
15.01.00	All materials used for the construction of the equipment shall be new and shall be in accordance with the requirements of this specification. Materials utilised for various components shall be those which have established themselves for use in such applications.			
16.00.00	RATING PLATES, NAME PLATES & LABELS			
16.01.00	Each main and auxiliary item of plant shall have permanently attached to it in a conspicuous position, a rating plate of non-corrosive material upon which shall be engraved manufacturer's name, equipment, type or serial number together with details of the ratings, service conditions under which the item of plant in question has been designed to operate, and such diagram plates as may be required by the Employer.			
16.02.00	Each item of plant shall be provided with nameplate or label designating the service of the particular equipment. The inscriptions shall be approved by the Employer or as detailed in appropriate section of the technical specifications.			
16.03.00	Such nameplates or labels shall be of white nonhygroscopic material with engraved black lettering or alternately, in the case of indoor circuit breakers, starters, etc. of transparent plastic material with suitably coloured lettering engraved on the back.			
16.04.00	Items of plant such as valves, which are subject to handling, shall be provided with an engraved chromium plated nameplate or label with engraving filled with enamel. The name plates for valves shall be marked in accordance with MSS standard SP-25 and ANSI B 16.34 as a minimum.			
16.05.00	Hanger/ support numbers shall be marked on all pipe supports, anchors, hangers, snubbers and restraint assemblies. Each constant and variable spring support shall also have stamped upon it the designed hot and cold load which it is intended to support.			
16.06.00	Valves, steam traps and strainers shall be identified by Employer's tag number of a metal tap permanently attached to non pressure parts such as the yoke by a stainless steel wire.			
16.07.00	Safety and relief valves shall be provided with the following: a) Manufacturer's identification.			
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	b) Nominal inlet and outlet sizes in mm. c) Set pressure in Kg/cm² (abs). d) Blowdown and accumulation as percentage of set pressure. e) Certified capacity in Kg of saturated steam per hour or in case of liquid certified capacity in litres of water per minute.			
16.08.00	All such plates, instruction plates, etc. shall be bilingual with Hindi inscription first, followed by English. Alternatively, two separate plates one with Hindi and the other with English inscriptions may be provided.			
16.09.00	All segregated phases of conductors or bus ducts, indoor or outdoor, shall be provided with coloured phase plates to clearly identify the phase of the system.			
17.00.00	TOOLS AND TACKLES The Contractor shall supply with the equipment one complete set of all special tools and tackles and other instruments required and other instruments for the erection, assembly, disassembly and proper maintenance of the plant and equipment and systems (including software). These special tools will also include special material handling equipment, jigs and fixtures for maintenance and calibration / readjustment, checking and measurement aids etc. A list of such tools and tackles shall be submitted by the Bidder alongwith the offer. The price of each tool / tackle shall be deemed to have been included in the total bid price. These tools and tackles shall be separately packed and sent to site. The Contractor shall also ensure that these tools and tackles are not used by him during erection, commissioning and initial operation. For this period the Contractor should bring his own tools and tackles. All the tools and tackles shall be of reputed make acceptable to the Employer.			
18.00.00	WELDING			
18.01.00	If the manufacturer has special requirements relating to the welding procedures for welds at the terminals of the equipments to be performed by others the requirements shall be submitted to the Employer in advance of commencement of erection work.			
19.00.00	COLOUR CODE FOR ALL EQUIPMENTS/ PIPINGS/ PIPE SERVICES			
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19.01.00	All equipment/ piping/ pipe services are to be painted by the Contractor in accordance with Employer's standard colour coding scheme, which will be furnished to the Contractor during detailed engineering stage.			
20.00.00	PROTECTION AND PRESERVATIVE SHOP COATING			
20.01.00	PROTECTION			
	All coated surfaces shall be protected against abrasion, impact, discoloration and any other damages. All exposed threaded portions shall be suitably protected with either metallic or a nonmetallic protection device. All ends of all valves and piping and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage. All primers/paints/coatings shall take into account the hot humid, corrosive & alkaline, subsoil or over ground environment as the case may be. The requirements for painting specification shall be complied with as detailed out in Part-A & B of the Technical Specification.			
20.02.00	PRESERVATIVE SHOP COATING			
	All exposed metallic surfaces subject to corrosion shall be protected by shop application of suitable coatings. All surfaces which will not be easily accessible after the shop assembly, shall be treated beforehand and protected for the life of the equipment. All surfaces shall be thoroughly cleaned of all mill scales, oxides and other coatings and prepared in the shop. The surfaces that are to be finish-painted after installation or require corrosion protection until installation, shall be shop painted as per the requirements covered in the relevant part of the Technical Specification.			
	Transformers and other electrical equipments, if included shall be shop finished with one or more coats of primer and two coats of high grade resistance enamel. The finished colors shall be as per manufacturer's standards, to be selected and specified by the Employer at a later date.			
20.03.00	Shop primer for all steel surfaces which will be exposed to operating temperature below 95 degrees Celsius shall be selected by the Contractor after obtaining specific approval of the Employer regarding the quality of primer proposed to be applied. Special high temperature primer shall be used on surfaces exposed to temperature higher than 95 degrees Celsius and such primer shall also be subject to the approval of the Employer.			
20.04.00	All other steel surfaces which are not to be painted shall be coated with suitable dust preventive compound subject to the approval of the Employer.			
20.05.00	All piping shall be cleaned after shop assembly by shot blasting or other means approved by the Employer. Lube oil piping or carbon steel shall be pickled.			
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20.06.00	Painting for Civil structures and equipment/system covered under this package shall be done as specified under technical requirements on civil works in relevant part of this specifications.			
21.00.00	QUALITY ASSURANCE PROGRAMME			
21.01.00	To ensure that the equipment and services under the scope of contract whether manufactured or performed within the Contractor's works or at his sub-contractor's premises or at the Employer's site or at any other place of work are in accordance with the specifications, the Contractor shall adopt suitable quality assurance programme to control such activities at all points, as necessary. Such programmes shall be outlined by the Contractor and shall be finally accepted by the Employer/authorised representative after discussions before the award of the contract. The QA programme shall be generally in line with ISO-9001/IS-14001. A quality assurance programme of the contractor shall generally cover the following: a) His organisation structure for the management and implementation of the proposed quality assurance programme b) Quality System Manual c) Design Control System d) Documentation Control System e) Qualification data for Bidder's key Personnel. f) The procedure for purchase of materials, parts, components and selection of sub-contractor's services including vendor analysis, source inspection, incoming raw-material inspection, verification of materials purchased etc. g) System for shop manufacturing and site erection control including process controls and fabrication and assembly controls. h) Control of non-conforming items and system for corrective actions. i) Inspection and test procedure both for manufacture and field activities. j) Control of calibration and testing of measuring testing equipments. k) System for Quality Audits. l) System for indication and appraisal of inspection status. m) System for authorising release of manufactured product to the Employer.			
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	n) System for handling storage and delivery. o) System for maintenance of records, and p) Furnishing of quality plans for manufacturing and field activities detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of equipment/component as per formats enclosed as Annexure-I and Annexure-II respectively.			
22.00.00	GENERAL REQUIREMENTS - QUALITY ASSURANCE			
22.01.00	All materials, components and equipment covered under this specification shall be procured, manufactured, erected, commissioned and tested at all the stages, as per a comprehensive Quality Assurance Programme. An indicative programme of inspection/tests to be carried out by the contractor for some of the major items is given in the respective technical specification. This is, however, not intended to form a comprehensive programme as it is the contractor's responsibility to draw up and implement such programme duly approved by the Employer. The detailed Quality Plans for manufacturing and field activities shall be drawn up by the Bidder and will be submitted to Employer for approval. Schedule of finalisation of such quality plans will be finalised before award on enclosed format No. QS-01-QAI-P-1/F3-R0. Monthly progress reports shall be furnished.			
22.02.00	Manufacturing Quality Plan will detail out for all the components and equipment, various tests/inspection, to be carried out as per the requirements of this specification and standards mentioned therein and quality practices and procedures followed by Contractor's/ Sub-contractor's/ sub-supplier's Quality Control Organisation, the relevant reference documents and standards, acceptance norms, inspection documents raised etc., during all stages of materials procurement, manufacture, assembly and final testing/performance testing. The Quality Plan shall be submitted on electronic media through C-folders, a web based system of NTPC ERP in addition to hard copy, for review and approval. After approval the same shall be submitted in compiled form on CD-ROM (As per format at Annexure-I)			
22.03.00	Field Quality Plans will detail out for all the equipment, the quality practices and procedures etc. to be followed by the Contractor's "Site Quality Control Organisation", during various stages of site activities starting from receipt of materials/equipment at site (As per format at Annexure – II).			
22.04.00	The Bidder shall also furnish copies of the reference documents/plant standards/acceptance norms/tests and inspection procedure etc., as referred in Quality Plans along with Quality Plans. These Quality Plans and reference documents/standards etc. will be subject to Employer's approval without which manufacturer shall not proceed. These approved documents shall form a part of the contract. In these approved Quality Plans, Employer shall identify customer hold points (CHP), i.e. test/checks which shall be carried out in presence of the			
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	Employer's Project Manager or his authorised representative and beyond which the work will not proceed without consent of Employer in writing. All deviations to this specification, approved quality plans and applicable standards must be documented and referred to Employer along with technical justification for approval and dispositioning. 22.05.00 The contractor shall submit to the Employer Field Welding Schedule for field welding activities in the format enclosed at Annexure-V. The field welding schedule shall be submitted to the Employer along with all supporting documents, like welding procedures, heat treatment procedures, NDT procedures etc. at least ninety days before schedule start of erection work at site. 22.06.00 The contractor shall have suitable Field Quality Organization with adequate manpower at Employer's site, to effectively implement the Field Quality Plan (FQP) and Field Quality Management System for site activities. The contractor shall submit the details of proposed FQA setup (organizational structure and manpower) for employer's approval. The FQA setup shall be in place at least one month before the start of site activities. 22.07.00 No material shall be despatched from the manufacturer's works before the same is accepted, subsequent to predespatch final inspection including verification of records of all previous tests/inspections by Employer's Project Manager/Authorised representative and duly authorised for despatch by issuance of Material Despatch Clearance Certificate (MDCC). 22.08.00 All material used for equipment manufacture including casting and forging etc. shall be of tested quality as per relevant codes/standards. Details of results of the tests conducted to determine the mechanical properties; chemical analysis and details of heat treatment procedure recommended and actually followed shall be recorded on certificates and time temperature chart. Tests shall be carried out as per applicable material standards and/or agreed details 22.09.00 All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirements of ASME Section IX/BS-4870 or other International equivalent standard acceptable to the Employer. All welding/brazing procedures shall be submitted to the Employer or its authorised representative for approval prior to carrying out the welding/brazing. 22.10.00 All brazers, welders and welding operators employed on any part of the contract either in Contractor's/his sub-contractor's works or at site or elsewhere shall be qualified as per ASME Section-IX or BS-4871 or other equivalent International Standards acceptable to the Employer. 22.11.00 All brazers, welders and welding operators employed on any part of the contract either in Contractor's/sub-contractor's works or at site or elsewhere shall be qualified			
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	as per ASME Section-IX or BS-4871 or other equivalent International Standards acceptable to the Employer..			
22.12.00	For all IBR pressure parts and high pressure piping welding, the latest applicable requirements of the IBR (Indian Boiler Regulations) shall also be essentially complied with. However, other piping shall be as per relevant code. Similarly, any other statutory requirements for the equipment/systems shall also be complied with. On all back-gauged welds MPI/LPI shall be carried before seal welding			
22.13.00	All the heat treatment results shall be recorded on time temperature charts and verified with recommended regimes.			
22.14.00	No welding shall be carried out on cast iron components for repair.			
22.15.00	Unless otherwise proven and specifically agreed with the Employer, welding of dissimilar materials and high alloy materials shall be carried out at shop only.			
22.16.00	All non-destructive examination shall be performed in accordance with written procedures as per International Standards, The NDT operator shall be qualified as per SNT-TC-IA (of the American Society of non-destructive examination). NDT shall be recorded in a report, which includes details of methods and equipment used, result/evaluation, job data and identification of personnel employed and details of co-relation of the test report with the job.			
	In general all plates of thickness greater than 40mm & for pressure parts plates of thickness equal to or greater than 25mm shall be ultrasonically tested otherwise as specified in respective equipment specification. All bar stock/Forging of diameter equal to or greater than 40 mm shall be ultrasonically tested..			
22.17.00	The Contractor shall list out all major items/ equipment/ components to be manufactured in house as well as procured from sub-contractors (BOI). All the sub-contractor proposed by the Contractor for procurement of major bought out items including castings, forging, semi-finished and finished components/equipment etc., list of which shall be drawn up by the Contractor and finalised with the Employer, shall be subject to Employer's approval on enclosed format No. QS-01-QAI-P-01/F3. The contractor's proposal shall include vendor's facilities established at the respective works, the process capability, process stabilization, QC systems followed, experience list, etc. along with his own technical evaluation for identified sub-contractors enclosed and shall be submitted to the Employer for approval within the period agreed at the time of pre-awards discussion and identified in "DR" category prior to any procurement. Monthly progress reports on sub-contractor detail submission / approval shall be furnished preferably on enclosed format at Annexure-IV . Such vendor approval shall not relieve the contractor from any obligation, duty or responsibility under the contract.			
22.18.00	For components/equipment procured by the contractors for the purpose of the			
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	contract, after obtaining the written approval of the Employer, the contractor's purchase specifications and inquiries shall call for quality plans to be submitted by the suppliers. The quality plans called for from the sub-contractor shall set out, during the various stages of manufacture and installation, the quality practices and procedures followed by the vendor's quality control organisation, the relevant reference documents/standards used, acceptance level, inspection of documentation raised, etc. Such quality plans of the successful vendors shall be finalised with the Employer and such approved Quality Plans shall form a part of the purchase order/contract between the Contractor and sub-contractor. Within three weeks of the release of the purchase orders /contracts for such bought out items /components, a copy of the same without price details but together with the detailed purchase specifications, quality plans and delivery conditions shall be furnished to the Employer on the monthly basis by the Contractor along with a report of the Purchase Order placed so far for the contract. 22.19.00 Employer reserves the right to carry out quality audit and quality surveillance of the systems and procedures of the Contractor's or their sub-contractor's quality management and control activities. The contractor shall provide all necessary assistance to enable the Employer carry out such audit and surveillance. 22.20.00 The contractor shall carry out an inspection and testing programme during manufacture in his work and that of his sub-contractor's and at site to ensure the mechanical accuracy of components, compliance with drawings, conformance to functional and performance requirements, identity and acceptability of all materials parts and equipment. Contractor shall carry out all tests/inspection required to establish that the items/equipment conform to requirements of the specification and the relevant codes/standards specified in the specification, in addition to carrying out tests as per the approved quality plan. 22.21.00 Quality audit/surveillance/approval of the results of the tests and inspection will not, however, prejudice the right of the Employer to reject the equipment if it does not comply with the specification when erected or does not give complete satisfaction in service and the above shall in no way limit the liabilities and responsibilities of the Contractor in ensuring complete conformance of the materials/equipment supplied to relevant specification, standard, data sheets, drawings, etc. 22.22.00 For all spares and replacement items, the quality requirements as agreed for the main equipment supply shall be applicable. 22.23.00 Repair/rectification procedures to be adopted to make the job acceptable shall be subject to the approval of the Employer/ authorised representative. 22.24.00 Environmental Stress Screening All solid state electronic system / equipment / sub assembly shall be free from infant mortile components. For establishing the compliance to this requirement, the			
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	contractor / sub – contractor should meet the following. 1) The Contractor / Sub – contractor shall furnish the established procedure being followed for eliminating infant mortile components. The procedure followed by the Contractor / Sub – contractor should be substantiated along with the statistical figures to validate the procedure being followed. The necessary details as required under this clause shall be furnished at the stage of QP finalization. Or In case the Contractor / Sub – contractor do not have any established procedure to eliminate infant mortile components then two or 10% whichever is less, most densely populated Panels shall be tested for Elevated Temperature Cycle Test as per the following procedure. <u>Elevated Temperature Test Cycle</u> During the elevated temperature test which shall be for 48 hours, the ambient temperature shall be maintained at 50° C. The equipment shall be interconnected with devices and kept under energized conditions so as to repeatedly perform all operations it is expected to perform in actual service with load on various components being equal to those which will be experienced in actual service. During the elevated temperature test the cubicle doors shall be closed (or shall be in the position same as they are supposed to be in the field) and inside temperature in the zone of highest heat dissipating components / modules shall be monitored. The temperature rise inside the cubicle should not exceed 10° C above the ambient temperature at 50° C. In case of any failure during the test cycle, the further course of action should be mutually discussed for demonstrating the intent of the above requirement. 2) <u>Burn in Test Cycle</u> The test shall be conducted on all the panels fully assembled and wired including the panels having undergone the above mentioned elevated temperature test. The period of Burn in Test Cycle shall be 120 hrs and process shall be similar to the elevated temperature test as above except that the temperature shall be reduced to the ambient temperature prevalent at that time. During the above tests, the process I/O and other load on the system shall		
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	be simulated by simulated inputs and in the case of control systems; the process which is to be controlled shall also be simulated. Testing of individual components or modules shall not be acceptable. During the Burn in Test the cubicle doors shall be closed (or shall be in the position same as they are supposed to be in the field) and inside temperature in the zone of highest heat dissipating components / modules shall be monitored. The temperature rise inside the cubicle should not exceed 10° C above the ambient temperature.			
22.25.00	The Contractor / Sub-contractor shall carry out routine test on 100% item at contractor / sub-contractor's works. The quantum of check / test for routine & acceptance test by employer shall be generally as per criteria / sampling plan defined in referred standards. Wherever standards have not been mentioned quantum of check / test for routine / acceptance test shall be as agreed during detailed engineering stage.			
23.00.00	QUALITY ASSURANCE DOCUMENTS			
23.01.00	The Contractor shall be required to submit the QA Documentation in two hard copies and two CD ROMs, as identified in respective quality plan with tick (✓)mark.			
23.01.01	Each QA Documentation shall have a project specific Cover Sheet bearing name & identification number of equipment and including an index of its contents with page control on each document. The QA Documentation file shall be progressively completed by the Supplier's sub-supplier to allow regular reviews by all parties during the manufacturing. The final quality document will be compiled and issued at the final assembly place of equipment before despatch. However CD-Rom may be issued not later than three weeks.			
23.02.00	Typical contents of QA Documentation is as below:- (a.) Quality Plan (b.) Material mill test reports on components as specified by the specification and approved Quality Plans. (c.) Manufacturer / works test reports/results for testing required as per applicable codes and standard referred in the specification and approved Quality Plans. (d.) Non-destructive examination results /reports including radiography interpretation reports. Sketches/drawings used for indicating the method of traceability of the radiographs to the location on the equipment.			
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23.05.00	TRANSMISSION OF QA DOCUMENTATION On release of QA Documentation by Inspector, one set of quality document shall be forwarded to Corporate Quality Assurance Department and other set to respective Project Site of Employer. For the particular case of phased deliveries, the complete quality document to the Employer shall be issued not later than 3 weeks after the date of the last delivery of equipment.			
24.00.00	PROJECT MANAGER’S SUPERVISION			
24.01.00	To eliminate delays and avoid disputes and litigation, it is agreed between the parties to the Contract that all matters and questions shall be referred to the Project Manager and without prejudice to the provisions of ‘Arbitration’ clause in Section GCC, the Contractor shall proceed to comply with the Project Manager's decision.			
24.02.00	The work shall be performed under the supervision of the Project Manager. The scope of the duties of the Project Manager pursuant to the Contract, will include but not be limited to the following: (a.) Interpretation of all the terms and conditions of these documents and specifications: (b.) Review and interpretation of all the Contractor’s drawing, engineering data, etc: (c.) Witness or his authorised representative to witness tests and trials either at the manufacturer’s works or at site, or at any place where work is performed under the contract : (d.) Inspect, accept or reject any equipment, material and work under the contract : (e.) Issue certificate of acceptance and/or progressive payment and final payment certificates (f.) Review and suggest modifications and improvement in completion schedules from time to time, and (g.) Supervise Quality Assurance Programme implementation at all stages of the works.			
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25.00.00 25.01.00 25.02.00 25.03.00 25.04.00 25.05.00 25.06.00	INSPECTION, TESTING AND INSPECTION CERTIFICATES The word 'Inspector' shall mean the Project Manager and/or his authorised representative and/or an outside inspection agency acting on behalf of the Employer to inspect and examine the materials and workmanship of the works during its manufacture or erection. The Project Manager or his duly authorised representative and/or an outside inspection agency acting on behalf of the Employer shall have access at all reasonable times to inspect and examine the materials and workmanship of the works during its manufacture or erection and if part of the works is being manufactured or assembled on other premises or works, the Contractor shall obtain for the Project Manager and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Contractor's own premises or works. The Contractor shall give the Project Manager/Inspector fifteen (15) days written notice of any material being ready for testing. Such tests shall be to the Contractor's account except for the expenses of the Inspector's. The Project Manager/Inspector, unless the witnessing of the tests is virtually waived and confirmed in writing, will attend such tests within fifteen (15) days of the date on which the equipment is noticed as being ready for test/inspection failing which the contractor may proceed with test which shall be deemed to have been made in the inspector's presence and he shall forthwith forward to the inspector duly certified copies of test reports in two (2) copies. The Project Manager or Inspector shall within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Contractor, or any objection to any drawings and all or any equipment and workmanship which is in his opinion not in accordance with the contract. The Contractor shall give due consideration to such objections and shall either make modifications that may be necessary to meet the said objections or shall inform in writing to the Project Manager/Inspector giving reasons therein, that no modifications are necessary to comply with the contract. When the factory tests have been completed at the Contractor's or sub-contractor's works, the Project Manager /Inspector shall issue a certificate to this effect fifteen (15) days after completion of tests but if the tests are not witnessed by the Project Manager /Inspectors, the certificate shall be issued within fifteen (15) days of the receipt of the Contractor's test certificate by the Project Manager /Inspector. Project Manager /Inspector to issue such a certificate shall not prevent the Contractor from proceeding with the works. The completion of these tests or the issue of the certificates shall not bind the Employer to accept the equipment should it, on further tests after erection be found not to comply with the contract. In all cases where the contract provides for tests whether at the premises or works of the Contractor or any sub-contractor, the Contractor, except where otherwise			
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	specified shall provide free of charge such items as labour, material, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Project Manager /Inspector or his authorised representatives to carry out effectively such tests on the equipment in accordance with the Contractor and shall give facilities to the Project Manager/Inspector or to his authorised representative to accomplish testing.			
25.07.00	The inspection by Project Manager / Inspector and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed Quality Assurance Programme forming a part of the contract.			
25.08.00	To facilitate advance planning of inspection in addition to giving inspection notice as specified at clause no 9.05.03- of this chapter, the Contractor shall furnish quarterly inspection programme indicating schedule dates of inspection at Customer Hold Point and final inspection stages. Updated quarterly inspection plans will be made for each three consecutive months and shall be furnished before beginning of each calendar month.			
25.09.00	All inspection, measuring and test equipment used by contractor shall be calibrated periodically depending on its use and criticality of the test/measurement to be done. The Contractor shall maintain all the relevant records of periodic calibration and instrument identification, and shall produce the same for inspection by NTPC. Wherever asked specifically, the contractor shall re-calibrate the measuring/test equipment in the presence of Project Manager / Inspector.			
25.10.00	Associated document for Quality Assurance programme			
25.10.01	Manufacturing Quality Plan Format No. : QS-01-QAI-P-09/F1-R1 enclosed at Annexure-I.			
25.10.02	Field Quality Plan Format No.: QS-01-QAI-P-09/F2-R1 enclosed at Annexure-II.			
25.10.03	List of items requiring quality plan and sub supplier approval. Format No.: QS-01-QAI-P-01/F3-R0 (Annexure-III).			
25.10.04	Status of items requiring Quality Plan and sub supplier approval. Format enclosed at Annexure-IV.			
25.10.05	Field Welding Schedule Format enclosed at Annexure-V.			
25.11.00	TESTING OF MAJOR DESIGN FEATURES: The major design features of the system shall be demonstrated by the Contractor at the Contractor's works or any other place mutually agreed within Six months from the date of LOA. These are the system function tests, which have a major impact on the detailed system design & finalization of important engineering documents like			
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	configuration, functional grouping, BOM etc., but do not require a fully engineered system for conductance. Bidder shall identify these features & include detailed test procedures in the bid, which shall be finalized during discussions with the bidder before award. The developments and any augmentation of standard features undertaken by the Bidder to fulfill the various specification requirements, shall be also be tested during these major design tests. This shall include but not be limited to the following. a) System accuracy tests of DDCMIS for the various type of inputs identified in Part-B. b) Loop reaction time for sample loops/ logics. c) SOE functionality tests. d) Server changeover. e) Various response times, having serious implication on operation & maintenance philosophy. f) Duty cycle of controller/ HMIPIS with simulated load, representative of the final engineered load. g) Unified HMI for DDCMIS. The results of the above tests, after its acceptance by the Employer, shall be properly documented and submitted to Employer. If any of the envisaged tests have been carried out by Bidder in a previous NTPC project, then the same need not be specifically conducted by the Bidder for this project, provided it is clearly established by the Bidder & accepted by the Employer that there is no difference between the system offered for this project & the previous NTPC project with respect to the test. However, even in such a case, test report of the previous project shall be submitted by the Bidder as a part of MDFT (Major Design Feature Test) test report.			
25.12.00	DEMONSTRATION OF APPLICATION ENGINEERING			
25.12.01	Based on NTPC inputs, the Contractor shall prepare and submit typical implemented scheme in their system (Control system & HMI) on sample basis. The typical cases to be covered shall include but not be limited to the following. (i) Logics/Loops: a) Drive logics implementation for each type of binary drive along with its display in HMI.			
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26.01.00	commissioning tests, commissioning and start-up at Site. The list of pre-commissioning tests to be performed shall be as mutually agreed and included in the Contractor's quality assurance programme as well as those included in Part-D, Section-VI and elsewhere in the Technical Specifications. (b) The Contractor's pre-commissioning/ commissioning/start-up engineers, specially identified as far as possible, shall be responsible for carrying out all the pre-commissioning tests at Site. On completion of inspection, checking and after the pre-commissioning tests are satisfactorily over, the commissioning of the complete facilities shall be commenced during which period the complete facilities, equipments shall be operated integral with sub-systems and supporting equipment as a complete plant. (c) All piping system shall be flushed, steam blown, air blown as required and cleanliness demonstrated using acceptable industry standards. Procedures to accomplish this work shall be submitted for approval to the Employer six months prior to the respective implementations. The Employer will approve final verification of cleanliness. (d) The time consumed in the inspection and checking of the units shall be considered as a part of the erection and installation period. (e) The check outs during the pre - commissioning period should be programmed to follow the construction completion schedule. Each equipment/system, as it is completed in construction and turned over to Employer's commissioning (start-up) Engineer(s), should be checked out and cleaned. The checking and inspection of individual systems should then follow a prescribed schedule to be agreed by Employer. (f) The Contractor during initial operation and performance testing shall conduct vibration testing to determine the 'base line' of performance of all plant rotating equipment. These tests shall be conducted when the equipment is running at the base load, peak load as well as lowest sustained operating condition as far as practicable. Contractor shall furnish the commissioning organization chart for review & acceptance of employer at least eighteen months prior to the schedule date of synchronization of 1st unit. The chart should contain : (1.) Biodata including experience of the Commissioning Engineers. (2.) Role and responsibilities of the Commissioning Organisation members. (3.) Expected duration of posting of the above Commissioning Engineers at site.		
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	conduct such test. Such test will be commenced, within a period of three (3) months after the successful completion of Initial Operations. Any extension of time beyond the above three (3) months shall be mutually agreed upon. b) These tests shall be binding on both the parties of the Contract to determine compliance of the equipment with the functional guarantee. c) For performance/ demonstration tests instrumentations, of accuracy class shall be as per specified test codes. The numbers and location of the instruments shall be as per the specified test codes. In addition the values of parameters shall be logged from the information system provided under Employer's Distributed Digital Control Monitoring and Information system. Test will be conducted at specified load points. d) Any special equipment, tools and tackles required for the successful completion of the Guarantee Tests shall be provided by the Contractor, free of cost. e) The Guarantee tests and specific tests to be conducted on equipments have been brought out in detail elsewhere in the specifications.			
27.00.00	TAKING OVER Upon successful completion of Initial Operations and all the tests,other than Guarantee Tests conducted to the Employer's satisfaction,the Employer shall issue to the Contractor a Taking over Certificate as a proof of the final acceptance of the equipment. Such certificate shall not unreasonably be with held nor will the Employer delay the issuance thereof, on account of minor omissions or defects which do not affect the commercial operation and/or cause any serious risk to the equipment. Such certificate shall not relieve the Contractor of any of his obligations which otherwise survive, by the terms and conditions of the Contract after issuance of such certificate.			
28.00.00	TRAINING OF EMPLOYER'S PERSONNEL			
28.01.00	The scope of service under training of Employer's engineers shall include a training module covering the areas of Operation & Maintenance. Such training should cover the following areas as a minimum in order to enable these personnel to individually take the responsibility of operating and maintaining the power station in a manner acceptable to the Employer: (a) Training for Steam Generator & ESP Equipment, TG & Auxiliaries and related equipments. (b) Training for Electric Systems including VFD and Electric power supply system.			
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28.03.00	(c) Training for other SG/TG related C&I systems/equipments including training on Flame Monitoring System, Furnace and Flame Viewing System , Turbine Supervisory System (TSS) including vibration analyzer, vibration monitoring system axial shift, eccentricity measurements etc. for Main Turbine, BFP Turbine etc. Burner management study, control loop study, misc system for SG C&I, EHTC, Turbine stress control system, Turbine protection system, ATRS, instrumentation etc. (d) Training for special packages for various PC based systems specified elsewhere in Part-B of Technical Specification, Section-VI. (e) Training for various C&I systems/equipment supplied includes the following: i) DDCMIS - Human Machine Interface – Hardware & Operating System ii) DDCMIS-Human Machine Interface System Engineering & Application Software. iii) DDCMIS – Control System Hardware and Control system Application Software. iv) DDCMIS – Operator Training : Use of the system at Works + at site. v) DDCMIS – Specialized Network security. (f) Training for power cycle piping/critical piping. (g) Training for UPS systems Annunciation system, SWAS, PA system, flue gas analyzers, CCTV and 24 VDC system. (h) Training for numerical relays & networking systems supplied under MV & LT switchgear system. (i) Training for Simulator System (j) Details of training modules for SG, TG, Electrical, C&I systems and Simulator System are given at Annexure – VII, VIII, IX, X, XI & XII. The exact details, extent and schedule for training shall be as finalized during detailed engineering and shall be subject to Employer's approval. The scope of services under training shall also necessarily include training of Employer's Engineering personnel covering a training module as indicated in Annexure – VII, VIII, IX, X, XI & XII . This shall cover all disciplines viz, Mechanical, Electrical, C&I , QA etc. and shall include all the related areas like Design familiarization, training on product design features and product deign software of major equipment and systems, engineering, manufacturing, erection, commissioning, training on operating features of equipment, quality assurance and testing, plant visits and visits to manufacturer's works, exposure to various kinds of		
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	problems which may be encountered in fabrication, manufacturing erection, welding etc.			
28.04.00	Contractor shall also arrange for training of Employer's personnel in respect of fire detection and protection systems and other Balance of Plant equipments.			
28.05.00	Bidder shall furnish in his offer, details of training module(s) covering above requirements which shall be subject to Employer's approval. Consolidated training period included above [i.e. Annexure – VII, VIII, IX, X, XI & XII for O&M and Engineering] is indicative only. Employer reserves the right to reappropriate the training period between O&M and engineering depending upon the details of training module proposed by the Bidder.			
28.06.00	Exact details, extent of training and the training schedule shall be finalized based on the Bidder's proposal within two (2) months from placement of award.			
28.07.00	In all the above cases, wherever the training of Employer's personnel is arranged at the works of the manufacturer's it shall be noted that the lodging and boarding of the Employer's personnel shall be at the cost of Bidder. The Bidder shall make all necessary arrangements towards the same.			
28.08.00	Take off prices (product wise) should be indicated by the Bidder in the Bid Proposal Sheets. Employer reserves the right to include or exclude these item(s) during placement of Award. Note: For training purposes, one (1) man month implies 30 working days (excluding all intervening holidays) per person.			
29.00.00	SAFETY ASPECTS DURING CONSTRUCTION AND ERECTION In addition to the requirements given in Erection Conditions of Contract (ECC) the following shall also cover: i) Working platforms should be fenced and shall have means of access. ii) Ladders in accordance with Employer's safety rules for construction and erection shall be used. Rungs shall not be welded on columns. All the stairs shall be provided with handrails immediately after its erection.			
30.00.00	NOISE LEVEL The equivalent 'A' weighted sound pressure level measured at a height of 1.5 m above floor level in elevation and at a distance of one (1) metre horizontally from the nearest surface of any equipment/machine, furnished and installed under these specifications, expressed in decibels to a reference of 0.0002 microbar, shall not exceed 85 dBA except for			
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	i) Safety valves and associated vent pipes for which it shall not exceed 105 dBA-115 dBA. ii) Regulating drain valves in which case it shall be limited to 90 dBA-115 dBA. iii) Mill noise which will be limited to 85-90 dBA. iv) TG unit in which case it shall not exceed 90 dBA. v) For HP-LP bypass valves and other intermittantly operating control valves, the noise level shall be within the limit of 90 dBA. vi) For BFP Motor Noise level shall be with in the limit of 90 dBA.		
31.00.00	PACKAGING AND TRANSPORTATION All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. While packing all the materials, the limitation from the point of view of the sizes of railway wagons available in India should be taken account of. The Contractor shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. The Contractor shall ascertain the availability of Railway wagon sizes from the Indian Railways or any other agency concerned in India well before effecting despatch of equipment. Before despatch it shall be ensured that complete processing and manufacturing of the components is carried out at shop, only restricted by transport limitation, in order to ensure that site works like grinding, welding, cutting & preassembly to bare minimum. The Employer's Inspector shall have right to insist for completion of works in shops before despatch of materials for transportation.		
32.00.00	ELECTRICAL EQUIPMENTS/ENCLOSURES		
32.01.00	All electrical equipments and devices, including insulation, heating and ventilation devices shall be designed for ambient temperature and a maximum relative humidity as specified elsewhere in the specifications.		
33.00.00	INSTRUMENTATION AND CONTROL		
	All instrumentation and control systems/ equipment/ devices/ components, furnished under this contract shall be in accordance with the requirements stated herein, unless otherwise specified in the detailed specifications.		
33.01.00	All instrument scales and charts shall be calibrated and printed in metric units and shall have linear graduation. The ranges shall be selected to have the normal reading at 75% of full scale.		
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एन टी पी सी NTPC																											
	All scales and charts shall be calibrated and printed in Metric Units as follows: <table><tr><td>1. Temperature</td><td>-</td><td>Degree centigrade (deg C)</td></tr><tr><td>2. Pressure</td><td>-</td><td>Kilograms per square centimetre (Kg/cm²). Pressure instrument shall have the unit suffixed with 'a' to indicate absolute pressure. If nothing is there, that will mean that the indicated pressure is gauge pressure.</td></tr><tr><td>3. Draught</td><td>-</td><td>Millimetres of water column (mm wc).</td></tr><tr><td>4. Vacuum</td><td>-</td><td>Millimeters of mercury gauge (mm Hg) or water column (mm Wcl).</td></tr><tr><td>5. Flow (Gas)</td><td>-</td><td>Tonnes/ hour</td></tr><tr><td>6. Flow (Steam)</td><td>-</td><td>Tonnes/ hour</td></tr><tr><td>7. Flow (Liquid)</td><td>-</td><td>Tonnes / hour</td></tr><tr><td>8. Flow base</td><td>-</td><td>760 mm Hg. 15 deg.C</td></tr><tr><td>9. Density</td><td>-</td><td>Grams per cubic centimetre.</td></tr></table>				1. Temperature	-	Degree centigrade (deg C)	2. Pressure	-	Kilograms per square centimetre (Kg/cm ²). Pressure instrument shall have the unit suffixed with 'a' to indicate absolute pressure. If nothing is there, that will mean that the indicated pressure is gauge pressure.	3. Draught	-	Millimetres of water column (mm wc).	4. Vacuum	-	Millimeters of mercury gauge (mm Hg) or water column (mm Wcl).	5. Flow (Gas)	-	Tonnes/ hour	6. Flow (Steam)	-	Tonnes/ hour	7. Flow (Liquid)	-	Tonnes / hour	8. Flow base	-	760 mm Hg. 15 deg.C	9. Density	-	Grams per cubic centimetre.
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33.02.00	All instruments and control devices provided on panels shall be of miniaturized design, suitable for modular flush mounting on panels with front draw out facility and flexible plan-in connection at rear.																														
33.03.00	All electronic modules shall have gold plated connector fingers and further all input and output modules shall be short circuit proof. These shall also be tropicalised & components shall be of industrial grade or better.																														
34.00.00	ELECTRICAL NOISE CONTROL The equipment furnished by the Contractor shall incorporate necessary techniques to eliminate measurement and control problems caused by electrical noise. Areas in Contractor's equipment which are vulnerable to electrical noise shall be hardened to eliminate possible problems. Any additional equipment, services required for effectively eliminating the noise problems shall be included in the proposal. The equipment shall be protected against ESD as per IEC-61000-2. Radio Frequency interference (RFI) and Electro Magnetic Interference (EMI) protection against hardware damage and control system mal-operations/errors shall be provided for all systems as per EN-50082-2 (1995).																														
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35.00.00	SURGE PROTECTION FOR SOLID STATE EQUIPMENT All solid state systems /equipment shall be able to withstand the electrical noise and surge as encountered in actual service conditions and inherent in a power plant and shall meet the requirements of surge protection as defined in ANSI C37.90.1-1989 on its suitable equivalent class of IEC 254-4. Details of the features incorporated and relevant tests carried out. The test certificates. etc. shall be submitted by the Bidder.		
36.00.00	INSTRUMENT AIR SYSTEM The instrument air supply system as supplied by the Bidder for various pneumatic control & instrumentation devices like pneumatic actuators, power cylinders, E/P converters, piping / tubing etc. Each pneumatic instrument shall have an individual air shut - off valve. The pressure regulating valve shall be equipped with an internal filter, a 50 mm pressure gauge and a built-in filter housing blow down valve.		
37.00.00	TAPPING POINTS FOR MEASUREMENTS Tapping points shall include probes, wherever applicable, for analytical measurements and sampling. For direct temperature measurement of all working media, one stub with internal threading of approved pattern shall be provided along with suitable plug and washer. The Contractor will be intimated about thread standard to be adopted. The following shall be provided on equipment by the Bidder. The standard which is to be adopted, will be intimated to the Contractor. i) Temperature test pockets with stub and thermowell ii) Pressure test pockets		
38.00.00	SYSTEM DOCUMENTATION The Bidder shall provide drawings, system overview & description, hardware/ software details, technical literature, functional & hardware schemes, bill of material, parts list, interconnection diagrams, data sheets, erection/ installation/ commissioning procedures, instruction/ operating manuals, etc. for each of the C& I system / sub-systems/ equipment supplied under this package. The documentation shall include complete details of the C&I systems/ sub-systems/ equipment to enable review by Employer during detailed engineering stage and to provide information to plant personnel for operation & Maintenance (including quick diagnostics & trouble shooting) of these C&I systems/ sub-systems/ equipment at site. The minimum		
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	LIST OF CODES AND STANDARDS			
	Indian Standards	Title	International and Internationally recognised standards	
	IS:277	Galvanised steel sheets (plain or corrugated)		
	IS:655	Specification for metal air duct		
	IS:800	Code of practice for use of structural steel in general building construction	BS 449:1969 BS 5950 ASA A57, 1-1952	
	IS:807	Code of practice for design, manufacture, erection and testing (Structural portion) of cranes and hoists 6588 (Issued by Standards Association of Australia). DIN 120:1936 (Sheet 1) DIN 120:1936 (Sheet 2) 327 part-I, 1951 BS 466 part-II, 1960 BS 644:1960 BS 1757:1951 BS 2573:part-I:1960	Draft Revision of A.S. NO. CS.2 SAA Crane and Hoist code Doc:No. BU/4 Rev	
	IS:875	Code of practice for design loads (other than earthquake) for buildings and structures Leading standards (issued by Canadian Standard) DIN-1055-1955 (Issued by ASA)	National Building code of Canada (1953)-Part-IV Design section 4.1	
	IS:1239 Part-I	Mild steel tubes	(ISO/R 65-1957) (ISO/R-64-1958)	
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			(ISO/R-65-1958) (BS 1387 : 1957) IS:1239 Part-II Mild steel tubulars and other wrought steel pipe fittings BS 1387 : 1967 BS 1387 :1967 BS 1740 :1965 IS:2825 Code for unfired vessels IS:1520 Horizontal centrifugal pumps for clear cold and fresh water IS:1600 Code for practice for performance of constant speed IC Engines for general purpose IS:1601 Specification for performance of constant speed IC Engines for general Purpose IS:1893 Criteria for earthquake resistant design of structures IS1978-1971 Line Pipe April 1969. API Standards 5L IS:2254-1970 Dimensions of vertical shaft motor for pumps IEC Pub 72-1 part I NEMA Pub MG 1 1954 IS:2266 Steel wire ropes for general engineering purposes BS :302 : 1968 IS:2312 Propellant type Ventilation fans IS:2365 Steel wire suspension ropes for lifts and hoists BS : 1957 IS:3346 Method for the determination of thermal DIN 52612 (Deutscher Normenausschuss)	
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		conductivity of thermal insulation materials (two slab guarded hot plate method) IS:3354 Outline dimensions for electric lifts. IS:3401 Silica gel IS:3588 Specification for electrical axial flow fans IS:3589 Electrically welded steel pipes for water, gas and sewage (200mm to 2000 mm Nominal Diameter) IS:3677 Unbonded rock and slag wool for thermal insulation IS:3815 Point hook with shank for general engineering purposes IS:3895 Specification for monocrystalline semiconductor rectifier cells and stacks IS:3963 Roof extractor unit IS:3975 Mild steel wires, strips and tapes for armouring cables IS:4503 Shell and tube type heat Exchanger IS:4540 Specification for monocrystalline rectifier assembly	ASTM C 163-1964 (American Society of Testing and materials) ASTM C 167-1974 ASTM C 177-1963 BS 482 - 1968 Doc.:67/3 1284 (Revision of BS 2903) (Issued BS)
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	equipment IS:4671 Expanded polystyrene for thermal insulation purpose IS:4736 Hot dip zinc coating on steel tubes IS:4894 Centrifugal fans IS:5456 Code of practice for testing of positive displacement type air compressors and exhauster (For Test Tolerance Only) IS:5749 Forged ramshorn hooks Entwurf DIN 15402 Blett 1 Entwurf DIN 15402 BS 3017-1958 IS:6392 Steel pipe flanges BS 4504 : 1969 IS:6524 Part-I Code of practice for design of tower cranes Static and rail mounted BS 2799 : 1956 IS:7098 Cross linked Polyethylene insulated PVC sheathed cables Standard No. 1 to IPCEA (USA) Pub. No. 5-66-524 IS:7373 Specification for wrought aluminium and aluminium sheet and strips IS:7938 Air receivers for compressed air installation ISO:1217 Displacement compressor-Acceptance test ASHRAE-33 Methods of testing for rating of forced circulation air cooling and air heating coils. ASHRAE-52-76 Air cleaning device used in general ventilation for removing particle matter.			
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	ASHRAE-22-72 Method of testing for rating of water cooled refrigerant condensers. ASHRAE 23-67 Methods of testing for rating of positive displacement refrigerant compressors. ARI-450-6 Standard for water cooled refrigerant condensers. ARI-550 Standard for centrifugal water chilling packages. ARI-410 Standard for forced circulation air cooling and air heating coils ARI-430/435 Central station AHU/Application of Central Station AHU BS:848 Fans (Part-1,2) BS:400 Low carbon steel cylinders for the storage & transport of permanent gases. BS:401 Low carbon steel cylinders for the storage & transport of liquified gases. CTI Code Acceptance test code for Water Cooling Tower. ACT-105 ANSI-31.5 Refrigerant piping ASME-PTC- Atmospheric Water Cooling Equipment 23-1958 AMCA A-21C Test Code for air moving devices API:618 Reciprocating Compressor for general refinery services. HYDRAULIC INSTITUTE STANDARDS. HYDRANT SYSTEM MANUALS OF TAC. TAC MANUALS OF SPRAY SYSTEM NFPA USA/ NSC UK/ UL USA/ FM USA STANDARDS. INDIAN EXPLOSIVES ACT. INDIAN FACTORIES ACT. STANDARD OF TUBULAR EXCHANGER MANUFACTURER'S ASSOCIATION.		
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	CODE AND STANDARD FOR CIVIL WORKS Some of the applicable Standards, Codes and references are as follows: Excavation & Filling IS: 2720 (Part-II, IV TO VIII, XIV, XXI, XXIII, XXIV, XXVII TO XXIX, XL) Methods of test for soils-determination for water content etc. IS: 4701 Code of practice for earth work on canals. IS: 9758 Guide lines for Dewatering during construction. IS: 10379 Code of practice for field control of moisture and compaction of soils for embankment and sub-grade. Properties, Storage and Handling of Common Building Materials IS: 269 Specification for ordinary Portland cement, 33 grade. IS: 383 Specification for coarse and fine aggregates from natural sources for concrete. IS: 432 Specification for mild steel and (Parts 1&2) medium tensile steel bars and hard-drawn steel wires for concrete reinforcement. IS: 455 Specification for Portland slag cement. IS: 702 Specification for Industrial bitumen. IS: 712 Specification for building limes. IS: 808 Rolled steel Beam channel and angle sections. IS: 1077 Specification for common burnt clay building bricks. IS: 1161 Specification of steel tubes for structural purposes. IS: 1363 Hexagon head Bolts, Screws and nuts of production grade C. IS: 1364 Hexagon head Bolts, Screws and Nuts of Production grade A & B. IS: 1367 Technical supply conditions for Threaded fasteners. IS: 1489 Specification for Portland-pozzolana cement: (Part-I) Fly ash based.		
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	(Part-II) IS: 1542 IS: 1566 IS: 1786 IS: 2062 IS: 2116 IS: 2386 (Parts-I to VIII) IS: 3150 IS: 3495 (Parts-I to IV) IS: 3812 IS: 4031 IS: 4032 IS: 4082 IS: 8112 IS: 8500 IS: 12269 IS: 12894 Cast-In-Situ Concrete and Allied Works IS: 280 IS: 456	Calcined clay based. Specification for sand for plaster. Specification for hard-drawn steel wire fabric for concrete reinforcement. Specification for high strength deformed bars for concrete reinforcement. Specification for steel for general structural purposes. Specification for sand for masonry mortars. Testing of aggregates for concrete. Hexagonal wire netting for general purpose. Methods of tests of burnt clay building bricks. Specification for fly ash, for use as pozzolana and admixture. Methods of physical tests for hydraulic cement. Methods of chemical analysis of hydraulic cement. Recommendations on stacking and storage of construction materials at site. Specification for 43 grade ordinary portland cement. Medium and high strength structural steel. 53 grade ordinary portland cement. Specification for Fly ash lime bricks. Specification for mild steel wire for general engineering purposes. Code of practice for plain and reinforced concrete.	
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	IS: 457 IS: 516 IS: 650 IS: 1199 IS: 1791 IS: 1838 (Part-I) IS: 2204 IS: 2210 IS: 2438 IS: 2502 IS: 2505 IS: 2506 IS: 2514 IS: 2645 IS: 2722 IS: 2750 IS: 2751 IS: 3025 IS: 3366 IS: 3370	Code of practice for general construction of plain & reinforced concrete for dams & other massive structures. Method of test for strength of concrete. Specification for standard sand for testing of cement. Methods of sampling and analysis of concrete. General requirements for batch type concrete mixers. Specification for preformed fillers for expansion joints in concrete pavements and structures (non-extruding and resilient type). Code of practice for construction of reinforced concrete shell roof. Criteria for the design of reinforced concrete shell structures and folded plates. Specification for roller pan mixer. Code of practice for bending and fixing of bars for concrete reinforcement. General requirements for concrete vibrators, immersion type. General requirements for concrete vibrators, screed board type. Specification for concrete vibrating tables. Specification for Integral cement water proofing compounds. Specification for portable swing weigh batches for concrete. (single and double bucket type) Specification for Steel scaffolding. Code of practice for welding of mild steel plain and deformed bars for reinforced concrete construction. Methods of sampling and test waste water. Specification for Pan vibrators. Code of practice for concrete structures for the storage of		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 56 OF 111	

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	(Part I to IV) IS: 3414 IS: 3550 IS: 3558 concrete. IS: 4014 (Parts I & II) IS: 4326 of buildings. IS: 4461 IS: 4656 IS: 4925 IS: 4990 IS: 4995 (Parts I & II) IS: 5256 IS: 5525 concrete work. IS: 5624 IS: 6461 IS: 6494 IS: 6509 IS: 7861 IS: 9012 IS: 9103	liquids. Code of practice for design and installation of joints in buildings. Methods of test for routine control for water used in industry. Code of practice for use of immersion vibrators for consolidating concrete. Code of practice for steel tubular scaffolding. Code of practice for earthquake resistant design and construction of buildings. Code of practice for joints in surface hydro-electric power stations. Specification for form vibrators for concrete. Specification for batching and mixing plant. Specification for plywood for concrete shuttering work. Criteria for design of reinforced concrete bins for the storage of granular and powdery materials. Code or practice for sealing joints in concrete lining on canals. Recommendations for detailing of reinforcement in reinforced concrete work. Specification for foundation bolts. Glossary of terms relating to cement concrete. Code of practice for water proofing of underground water reservoirs and swimming pools. Code of practice for installation of joints in concrete pavements. Code of practice for extreme weather concreting. (Parts I & II) Recommended practice for shot concreting. Specification for admixtures for concrete.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 57 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IS: 9417 IS: 10262 IS: 11384 IS: 11504 IS: 12118 IS: 12200 IS: 13311 Part-1 Part-2 SP:23 SP: 24 SP: 34 Precast Concrete Works SP: 7(PartVI/ IS: 10297 IS: 10505 Masonry and Allied Works IS: 1905 IS: 2212	Recommendations for welding cold worked steel bars for reinforced concrete construction. Recommended guidelines for concrete mix design. Code of practice for composite construction in structural steel and concrete. Criteria for structural design of reinforced concrete natural draught cooling towers. Specification for two-parts poly sulphide. Code of practice for provision of water stops at transverse contraction joints in masonry and concrete dams. Method of non-destructive testing of concrete. Ultrasonic pulse velocity. Rebound hammer. Handbook of concrete mixes Explanatory Handbook on IS: 456-1978 Handbook on concrete reinforcement and detailing. National Building Code- Structural design of prefabrication and Sec.7) systems building. Code of practice for design and construction of floors and roofs using precast reinforced/prestressed concrete ribbed or cored slab units. Code of practice for construction of floors and roofs using pre-cast reinforced concrete units. Code of Practice for Structural Safety of Buildings-Masonry walls. Code of Practice for Brickwork.	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 58 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IS: 2250 Code of Practice for Preparation and use of Masonry Mortar. SP: 20 Explanatory hand book on masonry code. Sheeting Works IS:277 Galvanised steel sheets (plain or corrugated). IS: 459 Unreinforced corrugated and semi-corrugated asbestos cement sheets. IS: 513 Cold-rolled carbon steel sheets. IS: 730 Specification for fixing accessories for corrugated sheet roofing. IS: 1626 Specification for Asbestos cement building pipes and pipe fittings, gutters and gutter fittings and roofing fittings. IS: 2527 Code of practice for fixing rain water gutters and down pipe for roof drainage. IS: 3007 Code of practice for laying of asbestos cement sheets. IS: 5913 Methods of test for asbestos cement products. IS: 7178 Technical supply conditions for tapping screw. IS: 8183 Bonded mineral wool. IS: 8869 Washers for corrugated sheet roofing. IS: 12093 Code of practice for laying and fixing of sloped roof covering using plain and corrugated galvanised steel sheets. IS: 12866 Plastic translucent sheets made from thermosetting polyester resin (glass fibre reinforced). IS: 14246 Specification for continuously pre-painted galvanised steel sheets and coils. Fabrication and Erection of Structural Steel Work IS: 2016 Specification for plain washers.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 59 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IS: 814 IS: 1852 IS: 3502 IS: 6911 IS: 3757 IS: 6623 IS: 6649 IS: 800 IS: 816 IS: 4000 IS: 9595 IS: 817 IS: 1811 IS: 9178 IS: 9006 IS: 7215 IS: 12843 IS: 4353 SP: 6 (Part 1 to 7)	Specification for covered Electrodes for Metal Arc Welding for weld steel. Specification for Rolling and Cutting Tolerances for Hot rolled steel products. Specifications for chequered plate. Specification for stainless steel plate, sheet and strip. Specification for high strength structural bolts Specification for high strength structural nuts. High Tensile friction grip washers. Code of practice for use of structural steel in general building construction. Code of practice for use of Metal Arc Welding for General Construction. Code of practice for assembly of structural joints using high tensile friction grip fasteners. Code of procedure of Manual Metal Arc Welding of Mild Steel. Code of practice for Training and Testing of Metal Arc Welders. Qualifying tests for Metal Arc Welders (engaged in welding structures other than pipes). Criteria for Design of steel bins for storage of Bulk Materials. Recommended Practice for Welding of Clad Steel. Tolerances for fabrication steel structures. Tolerance for erection of structural steel. Recommendations for submerged arc welding of mild steel and low alloy steels. ISI Hand book for structural Engineers.	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 60 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IS: 1608 IS: 1599 IS : 228 IS : 2595 IS : 1182 IS : 3664 IS : 3613 IS : 3658 IS : 5334 Plastering and Allied Works IS : 1635 IS : 1661 IS : 2333 IS : 2402 IS : 2547 IS : 3150 Acid and Alkali Resistant Lining IS : 158 IS : 412	Method of Tensile Testing of Steel products other than sheets, strip, wire and tube. Method of Bend Tests for Steel products other than sheet, strip, wire and tube Methods of chemical Analysis of pig iron, cast iron and plain carbon and low alloy steel. Code of Practice for Radio graphic testing. Recommended practice for Radiographic Examination of fusion welded butt joints in steel plates. Code of practice for Ultra sonic Testing by pulse echo method. Acceptance tests for wire flux combination for submerged Arc Welding. Code of practice for Liquid penetrant Flaw Detection. Code of practice for Magnetic Particle Flaw Detection of Welds. Code of practice for field slaking of Building lime and preparation of putty. Application of cement and cement lime plaster finishes. Plaster-of-paris. Code of practice for external rendered finishes. Gypsum building plaster. Hexagonal wire netting for general purpose. Ready mixed paint, brushing, bituminous, black, lead free, acid, alkali & heat resisting. Specification for expanded metal steel sheets for general purpose.	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 61 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IS : 4441	Code of practice for use of silicate type chemical resistant mortars.	
	IS : 4443	Code of practice for use of resin type chemical resistant mortars.	
	IS : 4456	Method of test for chemical resistant tiles. (Part I & II)	
	IS : 4457	Specification for ceramic unglazed vitreous acid resistant tiles.	
	IS : 4832	Specification for chemical resistant mortars. Part I Silicate type Part II Resin type Part III Sulphur type	
	IS : 4860	Specification for acid resistant bricks.	
	IS : 9510	Specification for bitumasitc, Acid resisting grade.	
	Water Supply, Drainage and Sanitation		
	IS : 458	Specification for concrete pipes.	
	IS : 554	Dimensions for pipe threads, where pressure tight joints are made on thread.	
	IS : 651	Specification for salt glazed stoneware pipes.	
	IS : 774	Flushing cisterns for water closets and urinals.	
	IS : 775	Cast iron brackets and supports for wash basins and sinks.	
	IS : 778	Copper alloy gate, globe and check valves for water works purposes.	
	IS : 781	Cast copper alloy screw down bib taps and stop valves for water services.	
	IS : 782	Caulking lead.	
	IS : 783	Code of practice for laying of concrete pipes.	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS PAGE 62 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS		एनटीपीसी NTPC	
	IS : 1172	Basic requirements for water supply, drainage and sanitation.		
	IS : 1230	Cast iron rain water pipes and fittings.		
	IS : 1239	Mild steel tubes, tubulars and other wrought steel fittings.		
	IS : 1536	Centrifugally cast (Spun) iron pressure pipes for water, gas and sewage.		
	IS : 1537	Vertically cast iron pressure pipes for water, gas and sewage.		
	IS : 1538	Cast iron fittings for pressure pipe for water, gas and sewage.		
	IS : 1703	Ball valves (horizontal plunger type) including float for water supply purposes.		
	IS : 1726	Cast iron manhole covers and frames.		
	IS : 1729	Sand cast iron spigot and socket, soil, water and ventilating pipes, fittings and accessories.		
	IS : 1742	Code of practice for building drainage.		
	IS : 1795	Pillar taps for water supply purposes.		
	IS : 1879	Malleable cast iron pipe fittings.		
	IS : 2064	Code of practice for selection, installation and maintenance of sanitary appliances.		
	IS : 2065	Code of practice for water supply in building.		
	IS : 2326	Automatic flushing cisterns for urinals.		
	IS : 2470 (Part-I & II)	Code of practice for installation of septic tanks.		
	IS : 2501	Copper tubes for general engineering purposes.		
	IS : 2548	Plastic seat and cover for water-closets.		
	IS : 2556 (Part 1 to 15)	Vitreous sanitary appliances (vitreous china).		
	IS : 2963	Non-ferrous waste fittings for wash basins and sinks.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 63 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	IS : 3114 Code of practice for laying of cast iron pipes. IS : 3311 Waste plug and its accessories for sinks and wash basins. IS : 3438 Silvered glass mirrors for general purposes. IS : 3486 Cast iron spigot and socket drain pipes. IS : 3589 Electrically welded steel pipes for water, gas and sewage (200mm to 2000mm nominal diameter). IS : 3989 Centrifugally cast (Spun) iron spigot and socket soil, waste and ventilating pipes, fittings and accessories. IS : 4111 (Part I to IV) Code of practice for ancillary structure in sewerage system. IS : 4127 Code of practice for laying of glazed stone-ware pipes. IS : 4764 Tolerance limits for sewage effluents discharged into inland-surface waters. IS : 4827 Electro plated coating of nickel and chromium on copper and copper alloys. IS : 5329 Code of practice for sanitary pipe work above ground for buildings. IS : 5382 Rubber sealing rings for gas mains, water mains and sewers. IS : 5822 Code of practice for laying of welded steel pipes for water supply. IS : 5961 Cast iron grating for drainage purpose. IS : 7740 Code of practice for road gullies. IS : 8931 Cast copper alloy fancy bib taps and stop valves for water services. IS : 8934 Cast copper alloy fancy pillar taps for water services. IS : 9762 Polyethylene floats for ball valves. IS : 10446 Glossary of terms for water supply and sanitation.			
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 64 OF 111	

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
		IS : 10592 Industrial emergency showers, eye and face fountains and combination units. IS : 12592 Specification for precast concrete manhole covers and frames. IS : 12701 Rotational moulded polyethylene water storage tanks. SP: 35 Hand book on water supply and drainage. - Manual on Sewerage and sewage treatment (Published by CPH & EEO) As updated. Doors, Windows and Allied Works IS : 204 Tower Bolts Part-I Ferrous metals. Part-II Nonferrous metals. IS : 208 Door Handles. IS : 281 Mild steel sliding door bolts for use with padlocks. IS : 362 Parliament Hinges. IS : 420 Specification for putty, for use on metal frames. IS : 1003 Specification for timber panelled and glazed shutters- Part-I door (Part-I) shutters. IS : 1038 Steel doors, windows and ventilators. IS : 1081 Code of practice for fixing and glazing of metal (steel and aluminium) doors, windows and ventilators. IS : 1341 Steel butt hinges. IS : 1361 Steel windows for industrial buildings. IS : 1823 Floor door stoppers. IS : 1868 Anodic coatings on Aluminium and its alloys. IS : 2202 Specification for wooden flush door shutters (solid core type); (Part-II) particle board face panels and hard board face panels		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS PAGE 65 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS		एनटीपीसी NTPC	
	IS:2209	Mortice locks (vertical type).		
	IS:2553	Safety glass		
	IS:2835	Flat transparent sheet glass.		
	IS:3548	Code of practice for glazing in buildings.		
	IS:3564	Door closers (Hydraulically regulated).		
	IS : 3614	Fire check doors; plate, metal covered and rolling type.		
	IS:4351	Steel door frames.		
	IS:5187	Flush bolts.		
	IS:5437	Wired and figured glass		
	IS:6248	Metal rolling shutters and rolling grills.		
	IS:6315	Floor springs (hydraulically regulated) for heavy doors.		
	IS:7196	Hold fasts.		
	IS:7452	Hot rolled steel sections for doors, windows and ventilators.		
	IS:10019	Mild steel stays and fasteners.		
	IS:10451	Steel sliding shutters (top hung type).		
	IS:10521	Collapsible gates.		
	R oof Water Proofing and AlliedWorks			
	IS:1203	Methods of testing tar and bitumen.		
	IS:1322	Specification for bitumen felts for water proofing and damp proofing.		
	IS:1346	Code of practice for water proofing of roofs with bitumen felts.		
	IS:1580	Specification for bituminous compound for water proofing and caulking purposes.		
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IS:3067 Code of practice for general design details and preparatory work for damp proofing and water proofing of buildings. IS:3384 Specification for bitumen primer for use in water proofing and damp proofing. Floor Finishes and Allied Works IS:1237 Specification for cement concrete flooring tiles. IS:1443 Code of practice for laying and finishing of cement concrete flooring tiles. IS:2114 Code of practice for laying in-situ terrazzo floor finish. IS:2571 Code of practice for laying in-situ cement concrete flooring. IS:3462 Specification for unbacked flexible PVC flooring. IS:4971 Recommendations for selection of industrial floor finishes. IS:5318 Code of practice for laying of flexible PVC sheet and tile flooring. IS:8042 Specification for white portland cement. IS:13801 Specification for chequered cement concrete flooring tiles. Painting and Allied Works IS:162 Specification for fire resisting silicate type, brushing, for use on wood, colour as required. IS:1477 Code of practice for painting of ferrous metals in buildings. Part-I Pretreatment. Part-II Painting. IS:1650 Specification for colours for building and decorative finishes. IS:2074 Specification for red oxide-zinc chrome, priming, ready mixed paint air drying. IS:2338 Code of practice for finishing of wood and wood based materials. Part-I Operations and workmanship		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 67 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
	Part-II IS:2395 Part-I Part-II IS:2524 Part-I Part-II IS:2932 IS:2933 IS:4759 IS:5410 IS:5411 (Part-I) IS:6278 IS:10403 Piling and Foundation IS:1080 IS:1904 IS:2911 IS:2950 IS:2974 (Part-I TO V) IS:6403	Schedules Code of practice for painting concrete, masonry and plaster surfaces. Operations and workmanship. Schedule. Code of practice for painting of nonferrous metals in buildings. Pretreatment. Painting. Specification of synthetic enamel paint, exterior, under-coating and finishing. Specification enamel paint, under coating and finishing. Code of practice for hot dip zinc coating on structural steel and other allied products. Specification for cement paint Specification for plastic emulsion paint-for exterior use Code of practices for white washing and colour washing. Glossary of terms relating to building finishes. Piling and Foundation Code of practice for design and construction of simple spread foundations. Code of practice for design and construction of foundations in Soils; General Requirements. Code of practice for designs and construction of Pile foundations (Relevant Parts). Code of practice for designs and construction of Raft (Part-I) foundation. Code of practice for design and construction of machine foundations. Code of practice for determination of Allowable Bearing pressure on Shallow foundation.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 68 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IS:8009 Code of practice for calculation of settlement of foundation subjected to symmetrical vertical loads. Part-I Shallow foundations. Part-II Deep foundations. IS:12070 Code of practice for design and construction of shallow foundations on rocks. DIN:4024 Flexible supporting structures for machines with rotating machines. VDI:2056 Criteria for assessing mechanical vibrations of machines. VDI:2060 Criteria for assessing rotating imbalances in machines. Stop Log and Trash Rack IS:4622 Recommendations for fixed - wheel gates structural design. IS:5620 Recommendations for structural design criteria for low head slide gates. IS:11388 Recommendations for design of trash rack for intakes. IS:11855 General requirements for rubber seals for hydraulic gates. Roads IRC:5 Standard specifications and Code of practice for road bridges, section-I general Features of Design. IRC:14 Recommended practice of 2cm thick bitumen and tar carpets. IRC:16 Specification for priming of base course with bituminous primers. IRC:19 Standard specifications and code of practice for water bound macadam. IRC:21 Standard specifications and Code of practice for road bridges, section-III - Cement concrete (plain and reinforced). IRC:34 Recommendations for road construction in waterlogged areas. IRC:36 Recommended practice for the construction of earth embankments for road works. IRC:37 Guidelines for the Design of flexible pavements. IRC:56 Recommended practice for treatment of embankment slopes for erosion control. IRC:73 Geometric design standards for rural (non-urban) highways. IRC:86 Geometric Design standards for urban roads in plains.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 69 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	IRC:SP:13 Guidelines for the design of small bridges & culverts. IRC - Public- Ministry of Surface Transport (Roads Wing), Specifications ation for road and bridge works. IS:73 Specification for paving bitumen Loadings IS:875 Code of practice for design loads other than earthquake) for (Pt. I to V) buildings and structures. IS:1893 Criteria for earthquake resistant design of structures. IS:4091 Code of Practice for design and construction of foundation for transmission line towers & poles. IRC:6 Standard specifications & code of practice for road bridges, Section-II Loads and stresses. M.O.T. Deptt. of railways Bridge Rules. Safety IS:3696 Safety code for scaffolds and ladders. (Part I & II) IS:3764 Safety code for excavation work. IS:4081 Safety code for blasting and related drilling operations. IS:4130 Safety code for demolition of buildings. IS:5121 Safety code for piling and other deep foundations. IS:5916 Safety code for construction involving use of hot bituminous materials. IS:7205 Safety code for erection on structural steelwork. IS:7293 Safety code for working with construction machinery. IS:7969 Safety code for handling and storage of building materials IS:11769 Guidelines for safe use of products containing asbestos. - Indian Explosives Act. 1940 as updated. Architectural design of buildings SP:7 National Building Code of India SP:41 Hand book on functional requirements of buildings (other than industrial buildings)		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 70 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS एनटीपीसी NTPC		
	Miscellaneous IS:802 Code of practice for use of structural steel in (Relevant parts) overhead transmission line towers. IS:803 Code of practice for design, fabrication and erection of vertical mild steel cylindrically welded in storage tanks. IS:10430 Creteria for design of lined canals and liner for selection of type of lining. IS:11592 Code of practice for selection and design of belt conveyors. IS:12867 PVC handrails covers. CIRIA Design and construction of buried thin-wall pipes. Publication REFERENCE CODES AND STANDARDS FOR CONTROL AND INSTRUMENTATION The design, manufacture, inspection, testing & installation of all equipment and system covered under this specification shall conform to the latest editions of codes and standards mentioned below and all other applicable VDE, IEEE, ANSI, ASME, NEC, NEMA, ISA AND Indian Standards and their equivalents. Temperature Measurements - Instrument and apparatus for temperature measurement - ASME PTC 19.3 (1974). - Temperature measurement - Thermocouples ANSI MC 96.1 - 1982. - Temperature measurement by electrical Resistance thermometers - IS:2806. - Thermometer - element - Platinum resistance - IS:2848. Pressure Measurements - Instruments and apparatus for pressure measurement - ASME PTC 19.2 (1964). - Electronic transmitters BS:6447. - Bourdon tube pressure and vacuum gauges - IS:3624 - 1966. - Process operated switch devices (Pr. Switch) BS-6134.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 71 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	Flow Measurements Instruments and apparatus for flow measurements - ASME PTC 19.5 (1972) Interim supplement, Part-II. Measurement of fluid flow in closed conduits - BS-1042. Electronic Measuring Instrument & Control Hardware/ Software - Automatic null balancing electrical measuring instruments - ANSI C 39.4 (Rev. 1973): IS:9319. - Safety requirements for electrical and electronic measuring and controlling instrument - ANSI C 39.5 - 1974. - Compatibility of analog signals for electronic industrial process instruments - ISA - S 50.1 (1982) ANSI MC 12.1 - 1975. - Dynamic response testing of process control instrumentation ISA - S 26 (1968). - Surge Withstand Capability (SWC) tests - ANSI C 37.90 a/IEEE-472 or suitable class of IEC-255-4 equivalent to ANSI C37.90a/IEEE-472. - Printed circuit boards - IPC TM - 650, IEC 326 C. - General requirement and tests for printed wiring boards - IS 7405 (Part-I) 1973. - Edge socket connectors - IEC 130-11. - Requirements and methods of testing of wire wrap terminations DIN 41611 Part-2. - Dimensions of attachment plugs & receptacles - ANSI C 73 - 1973 (Supplement ANSI C 73 a - 1980). - Direct acting electrical indicating instrument - IS:1248 - 1968 (R). - Standard Digital Interface for Programmable Instrumentation - IEEE-488.2 - 1990. - Information Processing Systems - Local Area Networks - Part 2 : Logical Link Control - IEEE-802.2 - 1989. - Standard for Local Area Networks : Carrier Sense Multiple Access with Collision Detection - IEEE-802.3 - 1985. - Supplements A, B, C and E to Carrier Sense Multiple Access with Collision Detection - IEEE-802.3 - 1988.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 72 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	16. Standard for Local Area Networks : Token - Passing Bus Access Method - IEEE-802.4 - 1985. 17. Standard for Local Area Networks : Token - Ring Access Method and Physical Layer Specification - IEEE-802.5 - 1985. 18. IEEE Guide to Software Requirements Specifications - IEEE-830 - 1984. 19. Hardware Testing of Digital Process Computers - ISA RP55.1 - 1983. 20. Electromagnetic Susceptibility of Process Control Instrumentation - SAMA PMC 33.1 - 1978. 21. Interface Between the Data Terminal Equipment and Data Circuit - Terminating Equipment Employing Serial Binary Data Interchange - EIA-232-D-1987. 22. Electromagnetic Compatibility for Industrial Process Measurement and Control Equipment, Part 3 : Radiated Electromagnetic Field Requirements - IEC 801-3-1984. Instrument Switches and Contact 1. Contact rating - AC services NEMA ICS 2 - 1978 (with revision through May 1983), Part - 2-125, A6000. 2. Contact rating - DC services NEMA ICS 2-1978 Part-2 125, N600. Enclosures 1. Type of Enclosures - NEMA ICS Part - 6 - 1978 (with Rev. 1 4/80) through 110.22 (Type 4 to 13). 2. Racks, panels and associated equipment - EIA : RS - 310 C- 1983 (ANSI C 83.9 - 1972). 3. Protection class for Enclosures, cabinets, control panels & desks - IS:2147 - 1962. Apparatus, enclosures and installation practices in hazardous area 1. Classification of hazardous area - NFPA 70 - 1984, Article 500. 2. Electrical Instruments in hazardous dust location - ISA - 512.11, 1973. 3. Intrinsically safe apparatus - NFPA 493 1978. 4. Purged and pressurised enclosure for electrical equipment in hazardous location - NFPA 496-1982. 5. Enclosures for Industrial Controls and Systems - NEMA IS 1.1 - 1977.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 73 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	Sampling System 1. Stainless steel material of tubing and valves for sampling system - ASTMA 296-82, Grade 7 P 316. 2. Submerged helical coil heat exchangers for sample coolers ASTM D11 92-1977. 3. Water and steam in power cycle - ASME PTC 19.11. 4. Standard methods of sampling system - ASTM D 1066-99. Annunciators 1. Specifications and guides for the use of general purpose annunciators - ISA S 19.1, 1979. 2. Surge withstand capability tests - ANSI C 37.90a - 1989/IEEE-472 or suitable class of IEC 255-4 equivalent to ANSI C37.90a 1989/IEEE-472 3. Damp heat cycling test - IS:2106 4. Specification for Electromagnetic Susceptibility - SAMA DMC 33, 1/78 Protections 1. Relays and relay system associated with electric power apparatus. ANSI C 37.90, 1 - 1989. 2. General requirements & tests for switching devices for control and auxiliary circuits including contactor relays - IS:6875 (Part-I) - 1973. 3. Turbine water damage prevention - ASME TDP-1-1980. 4. Boiler safety interlocks - NFPA Section 85 B - 1984, 85 C - 1991. UPS System 1. Practices and requirements for semi-conductor power rectifiers - ANSI C 34.2, 1973. 2. Relays and relays system associated with electrical power apparatus - ANSI C 3.90 - 1983. 3. Surge withstand capability test - ANSI C 37.90 1 -1989. 4. Performance testing of UPS - IEC 146. 5. Stationary cells & Batteries Lead Acid type (with tubular positive plates) specification IS-1651-1991.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 74 OF 111

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	6. Recommended practice for sizing large lead storage batteries for generating stations & sub-stations - IEEE-485-1985. 7. Printed Circuit Board - IPC TM 650, IEC 326C. 8. General Requirements & tests for printed wiring boards, IS:7405 (Part-I) 1973. Control Valves 1. Control valve sizing - Compressible & Incompressible fluids - ISA S 75.01-1985. 2. Face to face dimensions of control valves - ANSI B 16.00 - 1973. 3. ISA Hand Book of Control Valves - (ISBN : B: 1047-087664-234-2). 4. Codes for pressure piping - ANSI B 31.1 5. Control Valve leak class - ISA RP 39.6 Process Connection & Piping 1. Codes for pressure piping "power piping" - ANSI B 31.1. 2. Seamless carbon steel pipe ASTM - A - 106. 3. Forged & Rolled Alloy steel pipe flanges, forged fittings and valves and parts - ASTM - A - 182. 4. Material for socket welded fittings - ASTM - A - 105. 5. Seamless ferritic alloy steep pipe - ASTM - A - 335. 6. Pipe fittings of wrought carbon steel and alloy steel - ASTM - A - 234. 7. Composition bronze of ounce metal castings - ASTM - B - 62. 8. Seamless Copper tube, bright annealed - ASTM - B - 168. 9. Seamless copper tube - ASTM - B - 75. 10. Dimension of fittings - ANSI - B - 16.11. 11. Valves flanged and butt welding ends - ANSI - B - 16.34. Instrument Tubing 1. Seamless carbon steel pipe - ASTM - A 106. 2. Material of socketweld fittings - ASTM - A105. 3. Dimensions of fittings - ANSI - B - 16.11.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 75 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	4. Code for pressure piping, welding, hydrostatic testing - ANSI B 31.1. Cables 1. Thermocouples extension wires/cables - ANSI MC 96.1 - 1992. 2. Requirements for copper conductor-Wiring cables for telecommunications & information processing system - VDE:0815. 3. Colour coding of single or multi-pair cables - ICEA - S - 61-402 (third edition) NEMA WCS - 1979 with revisions thorough 2/83. 4. Insulation & Sheathing compounds for cables : VDE 0207 (Part-4, 5 & 6). 5. Guide design and installation of cable systems in power generating stations (insulation, jacket materials) - IEEE Std. 422-1977. 6. Rules for Testing insulated cables and flexible cables : VVDE - 0472 7. Requirements of vertical flame propagation test - IEEE 383 - 1974 (R 1980) 8. Standard specification for tinned soft or annealed copper wire for electrical purpose - ASTM B-33-81. 9. Oxygen index and temperature index test - ASTM D - 2863. 10. Smoke density measurement test - ASTM D - 2843. 11. Acid gas generation test - IEC - 754 - 1. 12. Swedish Chimney test - SEN - 4241475 (F3). 13. Teflon (FEP) insulation & sheath test - ASTM D - 2116. 14. Thermocouple compensating cables - Testing requirements & sampling plan IS:8784. 15. PVC insulated electric cables for working voltage upto and including 1100 V - IS:1554 (Part-I). Cable Trays, Conduits 1. Guide for design and installation of cable systems in power generating station (Cable trays, support systems, conduits) - IEEE Std. 422, 1977, NEMA VE-1 1979, NFPA 70-1984. 2. -do- Test Standards. NEMA VE-1-1979. 3. Zinc coating "hot dip" on assembled products for galvanising of carbon steel cable trays - ASTM A - 386-78.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 76 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS 		
	Public Address System - Specifications for loud speakers - IS:7741 (Part-I, II and III) - Code of safety requirement for electric mains operated audio amplifiers - IS:1301 - Specification for Public Address Amplifiers - IS:10426. - Code of practice for outdoor installation of PA system - IS:1982. - Code of practice for installation for indoor amplifying and sound distribution system - IS:1881. - Basic environmental testing procedures for electronic and electrical items - IS:9000. - Characteristics and methods of measurements for sound system equipment - IS:9302 - Code of practice of electrical wiring installations (System voltage not exceeding 650 volts) - IS:732 - Rigid steel conduits for electric wiring - IS:9537 (Part-I and II) - Fittings for rigid steel conduits for electrical wiring - IS:2667 - Degree of protection provided by enclosure for low voltage switchgear and control gear - IS:2147. Vibration Monitoring System - API 670 - 1994 - BS : 4675 Part-2		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS	PAGE 77 OF 111

ANNEXURE-I

MFGR.'s LOGO	MANUFACTURER'S NAME AND ADDRESS	MANUFACTURING QUALITY PLAN		PROJECT :
		ITEM :	QP NO.:	PACKAGE :
		SUB-SYSTEM:	REV.NO.:	CONTRACT NO. :
			DATE:	MAIN-SUPPLIER:
			PAGE: OF....	

SL. NO	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD		AGENCY			REMARKS
					M	C / N						M	C	
1.	2.	3.	4.	5.	6.		7.	8.	9.	D*	**	10.		11.

		LEGEND: * RECORDS, IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. ** M: MANUFACTURER/SUB-SUPPLIER C: MAIN SUPPLIER, N: NTPC P: PERFORM W: WITNESS AND V: VERIFICATION. AS APPROPRIATE, CHP: NTPC SHALL IDENTIFY IN COLUM "N" AS ' W"	 FOR NTPC USE	DOC. NO.:		REV..... CAT.....	
MANUFACTURER/ SUB-SUPPLIER	MAIN-SUPPLIER						
SIGNATURE				REVIEWED BY	APPROVED BY	APPROVAL SEAL	

FORMAT NO.: QS-01-QAI-P-09/F1-R1

1/1

ENGG. DIV./QA&I

EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATION SECTION – VI, PART-C BID DOC. NO.: CS-9585-001-2	GENERAL TECHNICAL REQUIREMENT	PAGE 78 OF 111
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ANNEXURE-II

SUPPLIER'S LOGO	SUPPLIER'S NAME AND ADDRESS	FIELD QUALITY PLAN		PROJECT :
		ITEM :	QP NO.:	PACKAGE :
		SUB-SYSTEM:	REV. NO.:	CONTRACT NO. :
			DATE:	MAIN-SUPPLIER:
			PAGE: OF....	

SL. NO	ACTIVITY AND OPERATION	CHARACTERISTICS / INSTRUMENTS	CLASS OF CHECK #	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD		REMARKS
1.	2.	3.	4.	5.	6.	7.	8.	9.	D*	10.

		LEGEND: * RECORDS, IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. LEGEND TO BE USED: CLASS # : A = CRITICAL, B=MAJOR, C=MINOR; 'A' SHALL BE WITNESSED BY NTPC FQA, 'B' SHALL BE WITNESSED BY NTPC ERECTION / CONSTRUCTION DEPTT. AND 'C' SHALL BE WITNESSED BY MAIN SUPPLIER (A & B CHECK SHALL BE NTPC CHP STAGE)		DOC. NO.:			REV.....		
MANUFACTURER/ SUB-SUPPLIER	MAIN-SUPPLIER								
SIGNATURE				FOR NTPC USE	REVIEWED BY	APPROVED BY	APPROVAL SEAL		

FORMAT NO.: QS-01-QAI-P-09/F2-R1

1/1

ENGG. DIV./QA&I

EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATION SECTION – VI, PART-C BID DOC.NO.: CS-9585-001-2	GENERAL TECHNICAL REQUIREMENT	PAGE 79 OF111
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ANNEXURE-III

	Project :	Stage ::	LIST OF ITEMS REQUIRING QUALITY PLAN AND SUB-SUPPLIER APPROVAL					DOC. NO.:		
	Package :							REV. NO.:		
	Supplier :		SUB-SYSTEM :					DATE :		
	Contractor No. :							PAGE : OF		
S. N.	Item	QP/ Insp. Cat.	QP No.	QP Sub. Schedule	QP approval schedule	Proposed sub-supplier	Place	Sub-suppliers approval status / category	Sub-supplier Details submission schedule	Remarks

LEGENDS
SYSTEM SUPPLIER/SUB-SUPPLIER APPROVAL STATUS CATEGORY (SHALL BE FILLED BY NTPC)
 A – For these items proposed vendor is acceptable to NTPC. To be indicated with letter “A” in the list alongwith the condition of approval, if any.
 DR – For these items “Detailed required” for NTPC review. To be identified with letter “DR” in the list.
 NOTED – For these items vendors are approved by Main Supplier and accepted by NTPC without specific vendor approval from NTPC. To be identified with “NOTED.”
QP/INSPN CATEGORY:
 CAT-I : For these items the Quality Plans are approved by NTPC and the final acceptance will be on physical inspection witness by NTPC.
 CAT-II : For these items the Quality Plans approved by NTPC. However no physical inspection shall be done by NTPC. The final acceptance by NTPC shall be on the basis review of documents as per approved QP.
 CAT-III : For these items Main Supplier approves the Quality Plans. The final acceptance by NTPC shall be on the basis certificate of conformance by the main supplier.
UNITS/WORKS : Place of manufacturing Place of Main Supplier of multi units/works.

ANNEXURE-IV

[illegible]

ANNEXURE-V

		Project :		Stage :		FIELD WELDING SCHEDULE (To be raised by the contractor) Welding Code:							DOC. NO.:			
		Contractor :											REV. NO.:			
		Contractor No. :				DATE :										
		System :				PAGE : OF										
Sl. No.	DRG No. for Weld Location and Identification mark	Description of parts to welded	Matl. Spec.	Dimensions		Process of welding	Type of Weld	Electrode filler spec.	WPS. No.	Min. pre-heat	Heat treatment		NDT method/ Quantum	REF		Remarks
											Temp.	Holding time		Spec. No.	ACC Norm Ref.	
NOTES:																
SIGNATURE																
FORMAT						1/1						Engg. Div. / QA&I				

EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATION SECTION – VI, PART-C BID DOC.NO.: CS-9585-001-2	GENERAL TECHNICAL REQUIREMENT	PAGE 82 OF 111
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS (Annexure-VI)			एनटीपीसी NTPC																																																								
	<table><tr><th>S.No</th><th>Description of Drgs/Docs</th><th>No of Prints</th><th>No of CD ROMs/DVDs/Portable Hard Disk</th></tr><tr><td rowspan="8">1</td><td>Drawings, Data sheets, Design calculations, Purchase specifications and other documents</td><td></td><td></td></tr><tr><td>First submission and submission with major changes</td><td></td><td></td></tr><tr><td>▪ Layout (A0&A1 sizes)</td><td>4</td><td>-</td></tr><tr><td>▪ Other Drawings/Documents (A0&A1 sizes)</td><td>2</td><td>-</td></tr><tr><td>▪ P&ID (All sizes)</td><td>4</td><td>-</td></tr><tr><td>a) Final drawings/documents (Directly to site)</td><td>6</td><td>2</td></tr><tr><td>b) "As Built" Drawing/Documents (Directly to site)</td><td>6</td><td>2</td></tr><tr><td>c) Analysis reports of Equipments / piping /structures components/system employing software packages as detailed in the specifications.</td><td>2</td><td>2</td></tr><tr><td>2</td><td>Erection Manual (Directly to site)</td><td>4 sets</td><td>2</td></tr><tr><td rowspan="2">3</td><td>Operation & Maintenance manual</td><td rowspan="2">1 set</td><td rowspan="2">--</td></tr><tr><td>i) First Submission</td></tr><tr><td></td><td>ii) Final Submission (Directly to site)</td><td>4 sets</td><td>2</td></tr><tr><td rowspan="2">4</td><td>Plant Hand Book</td><td rowspan="2">1</td><td rowspan="2">1</td></tr><tr><td>i) First Submission</td></tr><tr><td rowspan="2">5</td><td>Commissioning and Performance Test Procedure manual</td><td rowspan="2">1 set</td><td rowspan="2">--</td></tr><tr><td>i) First Submission</td></tr><tr><td></td><td>ii) Final Submission (Directly to site)</td><td>4 sets</td><td>2</td></tr></table>	S.No	Description of Drgs/Docs	No of Prints	No of CD ROMs/DVDs/Portable Hard Disk	1	Drawings, Data sheets, Design calculations, Purchase specifications and other documents			First submission and submission with major changes			▪ Layout (A0&A1 sizes)	4	-	▪ Other Drawings/Documents (A0&A1 sizes)	2	-	▪ P&ID (All sizes)	4	-	a) Final drawings/documents (Directly to site)	6	2	b) "As Built" Drawing/Documents (Directly to site)	6	2	c) Analysis reports of Equipments / piping /structures components/system employing software packages as detailed in the specifications.	2	2	2	Erection Manual (Directly to site)	4 sets	2	3	Operation & Maintenance manual	1 set	--	i) First Submission		ii) Final Submission (Directly to site)	4 sets	2	4	Plant Hand Book	1	1	i) First Submission	5	Commissioning and Performance Test Procedure manual	1 set	--	i) First Submission		ii) Final Submission (Directly to site)	4 sets	2			
S.No	Description of Drgs/Docs	No of Prints	No of CD ROMs/DVDs/Portable Hard Disk																																																									
1	Drawings, Data sheets, Design calculations, Purchase specifications and other documents																																																											
	First submission and submission with major changes																																																											
	▪ Layout (A0&A1 sizes)	4	-																																																									
	▪ Other Drawings/Documents (A0&A1 sizes)	2	-																																																									
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2	Erection Manual (Directly to site)	4 sets	2																																																									
3	Operation & Maintenance manual	1 set	--																																																									
	i) First Submission																																																											
	ii) Final Submission (Directly to site)	4 sets	2																																																									
4	Plant Hand Book	1	1																																																									
	i) First Submission																																																											
5	Commissioning and Performance Test Procedure manual	1 set	--																																																									
	i) First Submission																																																											
	ii) Final Submission (Directly to site)	4 sets	2																																																									
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS Annexure-VI	PAGE 83 OF 111																																																								

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS (Annexure-VI)				
	S.No	Description of Drgs/Docs	No of Prints	No of CD ROMs/DVDs/Portable Hard Disk	
	6	Performance and Functional Guarantee Test Report i) First Submission	2 sets	—	
		ii) Approved Copies (Direct to Site)	4 sets	2	
	7	Project Completion Report (Directly to site)	6 sets	2	
	8	QA programme including Organisation for implementation and QA system manual(with revisions)	1	—	
	9	Vendor details in respect of proposed vendors including contractor's evaluation report.	2	—	
	10	Manufacturing QPs, Field QPs, Field welding schedules and their reference document like test procedures, WPS, POR etc			
		i) For review/comment	1	—	
		ii) Approved final copies of Field QPs, Field welding schedules and their reference document like test procedures, WPS, POR etc (Direct to Site)	4	2	
	11	Welding Manual, Heat Treatment Manuals, Storage & preservation manuals			
		i) For review/comment	1 set	—	
		ii) Approved copies (Direct to Site)	4 sets	2	
	12	QA Documentation Package for items / equipment manufactured and despatched to site	2 sets	2	
	13	QA Documentation Package for field activities on equipment/systems at site	2 sets	2	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS Annexure-VI	PAGE 84 OF 111

STEAM GENERATOR AUXILIARIES

Sl.No	Area	Sub Area	Time of training from date of award	Batch size	Class Room training			Training at Manufacturer works			Training at Operating Plants			Total no. of days
					Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	
1.0	Steam Generator & Auxiliaries (Mechanical)													
1.1	Boiler	General famlarisatio n of supplied boiler	6 months	3	a) General Design, equipment, system and parameter famlarisation of supplied boiler i.e. features, design, operating parameters etc. b) Genaral Layout of boiler & ESP area, basic layout selection criteria, arrangement of pressure part, flue gas duct, coal pipe, bunker, valves, dampers, equipments, piping trestles etc.	Design office of the QSGM	3	1. Manufacturing of pressure parts 2. Welding processes 3. Testing Facilities 4. Product Development in process/ progress 5. Future plan for Technology induction 6. R&D work in progress	Manufacturer's works where the boilers of the subject project is being manufactured.	4	1. General Design, equipment, system and parameter famlarisation of operating boiler (visited) (which preferably should be simillar to supplied boiler) i.e. features, design, operating parameters. The palnt visit should include the following: a) Boiler each floor level walk through b) Visit to all the boiler auxiliaries location. c) Visit to BOP area. 2. Collection of Performance data of the plant	Operating plants in any country including India where same make with similar capacity boilers are under operation.	2	27
1.2	Boiler	Pressure parts	6 months	3	Basic theory/ concept, calculation with illustrative example, Design application, arrangement of following: 1. Thermal design and hydraulic circulation balance 2. Strength Calculation 3. Pressure Part arrangement, coil orientation and basis. 4. Tube metal temperature calculation, criteria for location of thermocouple. 5. Selection Creiteria for soot blower (i.e. location, nos. etc.)	Design office of the QSGM	3							9
1.3	Boiler	Performanc e	6 months	3	Basic concept, calculation of performance data with illustrative example (such as Heat Duty, boiler efficiency, predicted performance, NOX calculation, furnace sizing etc.) of offered boiler and its application to boiler design.	Design office of the QSGM	4							12
1.4	Boiler	Boiler System	6 months	3	a) Basic concept, Sizing calculation of following systems with illustrative examples alongwith details of criteria affecting the sizing calculation : 1. Air & Gas System (duct sizing, air & gas weight calculation, damper & gates sizing etc.) 2. Start up system (Circulation calculation, sizing and input data for SGWC pump etc.) 3. Fuel firing/ Combustion system (Sizing calculation of Pulveriser, feeders, burners, PA & Seal Air Fans etc.) 4. Fuel Oil firing system (Sizing calculation of HFO/ LFO pump, heater, strainers, pressure drop calculation etc.) 5. Draft System (sizing calculation of FD & ID Fans etc.) b) Impact of the above sizing calculation on the overall boiler design/ performance.	Design office of the QSGM	6							18

STEAM GENERATOR AUXILIARIES

Sl.No	Area	Sub Area	Time of training from date of award	Batch size	Class Room training			Training at Manufacturer works			Training at Operating Plants			Total no. of days
					Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	
					c) Selection/ optamisation of above system from techno-economics point of view such as start up system: selection criteria for wet mode upto 30% or 40% BMCR flow etc. d) Selection/ Optimisation of various auxiliaries/ equipments covered under above systems from techno-economics point of view. Such as type & no. of fans (axial- single/ double stage), APH (Tri sector/ bisector APH), Mills etc.	Design office of the QSGM								
1.5	Boiler	General familarisatio n of supplied SCR System	6 months	3	General Design, equipment, system and parameter famlarisation of supplied SCR system i.e. features, design, operating parameters etc.	Design office of the SCR System supplier	2	1. Manufacturing of Catalyst 2. Testing Facilities for Catalyst 3. Product Development in process/ progress	Manufacturer's works where the SCR Catalysts of the subject project is being manufactured.	1	1. General Design, equipment, system and parameter famlarisation of operating SCR System (visited) (which preferably should be similar to supplied boiler) i.e. features, design, operating parameters. The plant visit should include the following: a) SCR system each floor level walk through b) Visit to all the SCR system auxiliaries location including Ammonia Dosing system.	Operating plants in any country including India where same make with similar capacity SCR system are under operation.	1	12
1.6	Boiler	Ammonia Dosing System for SCR System	6 months	3	1. Basic theory/ concept. 2. Selection & Sizing calculation of Ammonia dosing system with illustrative examples for Compressors, Storage Tanks, Pumps, vaporisers, Air-NH3 mixers, Glycol-water heaters etc. 3. Familirisation of Safety measures to be ensured for Storage & Using Ammonia. 4. Selection & Sizing Criteria for Safety equipments to be ensured as per Indian Regulations for Ammonia Handling	Design office of the SCR System supplier	2	4. Future plan for Technology induction 5. R&D work in progress						6
1.7	Boiler	Catalyst Modules for SCR System	6 months	3	1. Basic theory/ concept. 2. Selection criteria of catalyst 3. Sizing calculation of catalyst & calculation of performance data (i.e. Activity etc.) with illustrative examples	Design office of the SCR System supplier	1				2. Collection of Performance data of the plant			3
1.8	Boiler	FGD System	6 months	3	1. Mass balance, Design, selection and sizing calculations of FGD 2. Training on factors affecting sizing/ efficiency of FGD system, equipments & auxiliaries 3. Materials for FGD & selection 4. Basic concepts, Design and sizing calculations on slurry systems including piping, valves, etc. 5. Layout & model of FGD area, cable & piping trestles etc. 6. Erection strategies, erection procedures. 7. Performance as per applicable code and demonstration tests.	Design office of the FGD System supplier	5	1. Manufacturing process of Absorber and other equipment 2. Welding process 3. Testing facilities 4.Product development in process 5. Future plan for technology induction 6. R&D work in progress.	Manufacturer's works where FGD system equipment of the subject project are being manufactured.	2	1. Familiarization with various system and equipment 2. Performance, data collection analysis and review 3. O&M feed back 4.Operation history of various equipment and system 5. Failure analysis	Operating plants in any country including India where same type with similar capacity FGD system are under operation.	3	30
1.9	Boiler	Buck stay & structure	6 months	3	Basic theory, calculations with illustrative example & Design application of Buck stay & structure design	Design office of the QSGM	2							6
1.10	Boiler	Erection & PG Test	6 months	3	Erection strategies, erection procedures Performance and demonstration tests.	NTPC PMI	2							6

STEAM GENERATOR AUXILIARIES

Sl.No	Area	Sub Area	Time of training from date of award	Batch size	Class Room training			Training at Manufacturer works			Training at Operating Plants			Total no. of days
					Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	
1.11	Boiler	Review & discussion after Plant Visit	6 months	3	1. Analysis and review of collected performance data of the plant visited. 2. Co-relation of the operating plant design, parameter visited wrt to boiler supplied under contract. 3. O&M feedback of the plant 5. Failure analysis: Atleast elaborative case study of one major failure	NTPC PMI	2							6
1.12	Boiler Auxiliaries	Equipments /Auxiliaries	6 months		Selection criteria of auxiliaries (Type, Model, Nos. etc.) based on input data, design features, working & importance of	NTPC PMI			Manufacturer's works where the equipment of the subject project is being manufactured.					
				2	1. Coal pulveriser		2	Visit to manufacturer Works		1			6	
				2	2. Fans (ID, FD, PA & Seal Air Fans)		2	Visit to manufacturer Works		1			6	
				2	3. Air-preheater		2	Visit to manufacturer Works		1			6	
				2	4. Soot Blowers		1						2	
				2	5. Dampers & Gates		1						2	
				2	6. Valves including safety valves		2						4	
				2	7. Feeder		1						2	
				2	8. Burner		1						2	
				2	9. SG WC pump		1						2	
				2	10. Fuel Oil (HFO & LFO) Pumps, Heaters, Strainers etc.		2						4	
				2	11. Any other equipment/ auxiliaries not specified above		1						2	
Steam Generator & Auxiliaries (Mechanical) TOTAL Mandays		173				128			27			18	173	

STEAM GENERATOR AUXILIARIES

Sl.No	Area	Sub Area	Time of training from date of award	Batch size	Class Room training			Training at Manufacturer works			Training at Operating Plants			Total no. of days
					Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	
2.0	Steam Generator & Auxiliaries (Power Cycle Piping)													
2.1	Power Cycle Piping	Stress analysis of piping	6months	4	1. Critical pipe sizing including pressure drop calculation	Design office of the QSGM	2	1. Familiarisation of manufacturing/ fabrication/testing of critical piping (including welding techniques & heat treatment methods employed) and norms	Manufacturer's works	2	Familiarisation of Power cycle piping & equipment layout	Operating plants in any country including India operating on similar parameters	1	20
2.2	Power Cycle Piping			4	2.Static analysis of critical piping system	Design office of the QSGM	2	2. Familiarisation of variable & constant load hanger setting & snubber setting	Manufacturer's works	1				12
2.3	Power Cycle Piping			4	3.Dynamic analysis (safety valve blowing, wind, siesmic & steam hammer) of critical piping	Design office of the QSGM	2							8
2.4	Power Cycle Piping			4	4.Familiarisation of Hanger engineering	Design office of the QSGM	1							4
2.5	Power Cycle Piping			4	5.Familiarisation of piping vibration analysis & norms	Design office of the QSGM	1							4
POWER CYCLE PIPING TOTAL Mandays		48		4			32			12			4	48
3.0	Steam Generator & Auxiliaries (Electrical)													
3.1	Boiler	Electrical	6 months	3	Integral Actuator	Manufacturer Works	3	1. Design,interface and funtional aspect 2. Familiarisation with various types of actuator	Manufacturer Works	2				15
3.2	Boiler	Electrical	6 months	3	BCW motor	Manufacturer Works	3	1. Design review , manufacturing process, preservation. 2. operation and maintenance,preservatio n during storage	Manufacturer Works	2				15
3.3	Boiler	Electrical	6 months	3	HT Motor	Manufacturer Works	3	Design review , manufacturing process, storage.	Manufacturer Works	2				15
Electrical TOTAL Mandays		45		3			27			18			0	45

STEAM GENERATOR AUXILIARIES

Sl.No	Area	Sub Area	Time of training from date of award	Batch size	Class Room training			Training at Manufacturer works			Training at Operating Plants			Total no. of days
					Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	
4.0	Steam Generator & Auxiliaries (Control & Instrumentation)													
4.1	C&I	SG-DDCMIS- Hardware and Operating System	18 months	4	(a) Hardware & Software organization of the system (b) Basis of selection of H/W memory sizing (c) Operating System features (d) Interface with other system, Openness and inter-operability (e) Upgradability and System testing features	SG-DDCMIS vendor works	2	(a) Hardware & Software organization of the system (b) Basis of selection of H/W memory sizing (c) Operating System features (d) Interface with other system, Openness and inter-operability (e) Upgradability and System testing features	SG-DDCMIS vendor works	2	Operational feedback	Operating plants in any country including India where same make/ model of SG-DDCMIS is in operation.	1.5	22
4.2	C&I	SG-DDCMIS- Human Machine Interface System Engineering & Application Software	18 months	5	(a) Specific system customization (b) Various system modules & interface with OS © Database organisation & development (d) Development of mimics, other applications like calculations, logs, historical storage functionalities & use	SG-DDCMIS vendor works	4	Hands on experience, Testing methodologies	SG-DDCMIS vendor works	2	Operational feedback	Operating plants in any country including India where same make/ model of SG-DDCMIS is in operation.	1	35
4.3	C&I	SG-DDCMIS- (i) Control system hardware (ii) Control system Application Software	18 months	4	(i) (a) Basic design features for system & its Modules, (b) System capabilites & system design techniques (c) Communication with HMI & other systems	SG-DDCMIS vendor works	4	(a) Manufacturing processes with special attention to handling of the modules (b)	SG-DDCMIS vendor works	1	Operational feedback	Operating plants in any country including India where same make/ model of SG-DDCMIS is in	1	24
				4	(ii) (a) Database structure (b) Organization & interface between application program & database(c) Application for implementation of Control functions (d) Study of standard algorithms & development of new algorithm	SG-DDCMIS vendor works	3	(ii) (a) System integration & system capabilites testing	SG-DDCMIS vendor works	1				16
4.4	C&I	Boiler Controls: (i) Study of Control loops (ii) Burner Manageme nt system	20 months	4	(i) (a) General concept of closed loop controls of the OEM (b) Critical analysis of some important control loops like Boiler Start up control, Feedwater control etc.	Design office of the QSGM	3				Operational feedback	Operating plants in any country including India where same make/ model of SG-DDCMIS is in operation.	1	16
				4	(ii) (a) Hardware logic (b) NFPA-85/ EN-50156/ EN-61508/ En-61511 requirements and other applicable safety standards (c) Flame scanner locations.	Design office of the QSGM	4						16	
4.5	C&I	Special SG- related instrumenta tion (i) Flame Scaneers (ii) Boiler Flame viewing system(iii) Acoustic	24 months	2	(i) (a) Flame scanners: Principle of Operation (b) Suitability for the proposed boiler	Flame scanner vendor's work	1	Manufacturing & testing procedures	Flame scanner vendor's work	1	Operational feedback	Operating plants in any country including India where same make/ model of Flame scanner is in operation.	1	6
				2	(ii) (a) Boiler Flame viewing system: Principle of operation (b) Location (c) Details of software & methods of modification/ customization	Flame camera vendor's work	1				Operational feedback	Operating plants in any country including India where same make/ model of Flame scanner is in operation.	1	4

STEAM GENERATOR AUXILIARIES

Sl.No	Area	Sub Area	Time of training from date of award	Batch size	Class Room training			Training at Manufacturer works			Training at Operating Plants			Total no. of days
					Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	
		Pyrometer		2	(iii) (a) Acoustic Pyrometer: Principle of operation (b) Location (c) Details of software & methods of modification/ customization	Acoustic Pyrometer vendor's work	1				Operational feedback	Operating plants in any country including India where same make/ model of Acoustic Pyrometer is in operation.	1	4
4.6	C&I	Electric Power Supply System	22 months	2	System architecture and Component details	Electric power supply system vendor's work	2	Manufacturing/ assebling & testing procedures	Electric power supply system vendor's work	0.5				5
C&I TOTAL Mandays		148					94			29			25	148
5.0	Steam Generator & Auxiliaries (Quality Assurance)													
5.1	Quality Assurance & Inspection- QA System & Programme	QA System Procedure, Plant Standard	12 months	2	a) Integrated QAManagement System for enhanced reliability of equipments. b) QA system in design, procurement, manufacturing, installation and operation of equipments/ systems. c) QA System for developing and establishing new processes and vendors. d) System of structured documentation of Engg. and test records.	Manufacturer's work	5	1. Appreciation of implementation of QA programmes in various manufacturing, asembly and testing activities. 2. Appreciation of developmental activities for new processes and vendors. 3. System of prequalification of special processes.	Manufacturer's works where the equipment of the subject project is being manufactured.	3	1. operating feedbacks 2. Co-relation of reliability and performance of the equipment with implementation of QA system. 3. Appreciation of the use of structured Engg./ QA documentation during operational phase of plant and during RLA studies of plant.	Operating plants in any country includinh india where same make and similar capacity boilers are under operation.	1	18
5.2	Quality Assurance	SG & Auxiliaries	12 months	5	a) General Design, equipment, system and parameter famlarisation of supplied boiler	PMI	3							15
5.3	Quality Assurance	SG & Auxiliaries (Mechanical)	12 months	4	Pressure parts (Water wall panels, superheaters, Reheaters, headers, economiser, power cycle piping etc.) & Auxiliaries (Fans, Pulversier, APH, Soot blowers, Gates & Dampers, Feeder, SGWC pump etc.) Main design aspect including material of construction and applicable codes/ standards, manufacturing processes, machinery involved, various welding process involved, testing and inspection etc.	Manufacturer's work	3	1. Manufacturing, testing and inspection at various stages of Boiler Pressure parts and Auxiliaries 2. Shop level exposure to these processes with understanding of applicable code/ standard/ parameters involved in manufacturing of main pressure parts and auxiliaries. 3. Various testing and inspection activity in shop for above components.	Manufacturer's works where the equipment of the subject project is being manufactured.	4				28

STEAM GENERATOR AUXILIARIES

Sl.No	Area	Sub Area	Time of training from date of award	Batch size	Class Room training			Training at Manufacturer works			Training at Operating Plants			Total no. of days
					Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	Content of traning	Location of training	No of days	
5.4	Quality Assurance	SG & Auxiliaries: Control & instrumentation: Material, construction, Manufacturing, assembly, testing wrt QA aspects, quality procedure and QA system & I	12 months	1	1. Familiarisation with control system and instrumentation. 2. QA system for manufacturing of reliable components.	Manufacturer's work	2	1. Manufacturing activities for critical instruments/ items. 2. Implementation of testing programme to ensure reliability.	Manufacturer's works where the equipment of the subject project is being manufactured.	2	Feedback on performance of C&I system	Operating plants in any country includinh india where same make and similar capacity boilers are under operation.	1	5
QA TOTAL Mandays		66					39			24			3	66

SUMMARY

1.0	Steam Generator & Auxiliaries (Mechanical) TOTAL Mandays	173
2.0	Power Cycle Piping TOTAL Mandays	48
3.0	Electrical TOTAL Mandays	45
4.0	C&I TOTAL Mandays	148
5.0	QA TOTAL Mandays	66
GRAND TOTAL MANDAYS OF TRAINING FOR STEAM GENERATOR & AUXILIARIES		480
GRAND TOTAL MANMONTHS OF TRAINING FOR STEAM GENERATOR & AUXILIARIES		16.0

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS				ANNEXURE-VIII
PRODUCT	AREAS OF TRAINING REQUIEMENT				
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant	
TURBINE GENERATOR AND IT'S INTEGRAL AUXILIARIES	Turbine cycle optimization and turbine performance in off design condition.	Familiarization of power plants of various makes of turbines for super critical units	Manufacturing processes of turbine		
	Rotor design and strength calculation	Collection of data for analysis of availability of turbines	Assembly of turbine		
	Rotor dynamic behavior studies wrt natural frequency, critical speed, vibration etc.	Comparative studies for integral systems of turbine	Testing of turbines		
	Blade profile/root design and blade strength design, blade vibration analysis	O&M history/problems related to turbine	Product development in process		
	Casing & diaphragm design	Failure analysis	Future plan for technology induction		
	Labyrinth seal selection & design for different turbine configurations		R&D work in progress		
	Selection of turbine type (i.e. Tandem vs cross compounding, separate HP/IP vs combined HP/IP, material of construction etc.)				
	Design principle for Up rating/down rating of existing design/ modules for the				
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII	PAGE 92 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIEMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
	specific project. of bearings, load calculation on bearings, bearing oil flow calculation Selection, design and control principle for Turbine governing system Performance calculation Steam path audit Layout principle of various equipment's of TG and its integral system Latest technological advancements			
MANDAYS Boiler Feed Pumps	45 Techno-economic studies for Selection of BFP Configuration and its drive Criteria for selection of boiler Feed Pump parameters Rotor design, strength calculation and rotor dynamic behavior studies wrt critical speed, vibration etc	10 Familiarization of power plants of various makes of feed pumps for super critical units Data collection of BFP parameters and configuration Collection of data for analysis of availability of BFP	10 Manufacturing process of various components of BFP Assembly of BFP Testing, capabilities of BFP at works wrt performance, NPSH, dry run, visual cavitation, axial thrust measurement	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII PAGE 93 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIREMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
	Impeller design and its hydraulic behavior Role of critical parameters such as NPSH(R), Suction specific speed, running clearances, speed etc. in design of feed pumps Material selection of BFP components Guiding factors for selection of BFP seals Computation of axial thrust under various flows Performance calculation Transient analysis in pump suction piping wrt NPSH margin Latest technological trends in BFP design	O&M history/problems related to BFP Comparative studies for various types of BFP& its features	Product development in process Future plan for technology induction R&D work in progress	
MANDAYS	20	5	10	
Condenser	Selection of condenser type and its optimization wrt temp rise across condenser, pressure drop in condenser, surface area etc.	Comparative studies of salient features	Manufacturing process of various components of condenser Assembly	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII PAGE 94 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIEMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
	Techno economic studies for Selection of condenser tube material and other parts depending on water quality Condenser support selection & design Sizing of condenser w.r.t. super critical units Latest technological trends in condenser arrangement and design Condenser vacuum system design	Collection of data for analysis of availability of Condenser O&M history/problems related to condenser	Testing capability at works Product development in process Future plan for technology induction R&D work in progress	
MANDAYS	10	5	5	
Feed Regenerative Equipment's	Thermal and mechanical design calculation of heaters Basis of selecting horizontal/vertical heaters Selection of TTD and DCAs for various heaters, and their effect on turbine heat rate Configuration of HP heaters (2x50% v/s100% capacity) Sizing criteria for De-aerator/Heaters Selection of tube & tube sheet material of heaters	Comparative studies of salient features Analysis of data O&M history/problems related to heaters	Manufacturing process of various components of heaters Assembly Testing capability at works Product development in process Future plan for technology induction R&D work in progress	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII	PAGE 95 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIREMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
MANDAYS	Latest technological trends in heaters design 15	10	10	
3-dimensional CFD modeling	CFD model development and validation of design data for steam turbine, BFP, CEP, condenser, heaters etc.			
MANDAYS	20			
CONTROL & INSTRUMENTATION DDCMIS*-Man Machine Interface Hardware & Operating System	Hardware & Software organization of the system Basis of selection of H/W memory sizing Operating system features, interface with other system, openness & interoperability Upgradability System testing features Trouble shooting and fault analysis	Operational feedback		
MANDAYS	15	5		
DDCMIS*-Man Machine Interface System Engineering & Application Software	Specific system customization Various system modules & interface with OS Database organization & development	Operation feedback		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII	PAGE 96 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIREMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
	Development of mimics Other application like calculations, logs historical storage functionalities & use Trouble shooting and fault analysis			
MANDAYS	30	5		
DDCMIS* - Control System Hardware	Basic design features for system & its modules System capabilities & system design techniques Communication with MMI & other system	Operation feedback	Manufacturing processes special attention to handling of the modules Maintenance facilities	
MANDAYS	15	3	10	
DDCMIS*- Control system Application Software	Database structure Organisation & interface between application program & database Application for implementation of Control functions Study of standard algorithms & development of new algorithms Trouble shooting and fault analysis	Operation feedback	System integration & System capabilities testing	
MANDAYS	8	2	4	
DDCMIS* - DDCMIS- Control Strategies for TG System:	P&ID and process/System Descriptions of Governing System, Protection System, Automatic Turbine Testing, Oil System, Evacuation System & Generator Auxiliaries, Turbine stress Computation	Yes	Yes	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIEMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
Process Concepts of Main TG Integral Systems	System, Gland seals, Turbine Start up and Shut-down process, Hot ,cold and Warm modes of Turbine start up etc.			
DDCMIS* DDCMIS- Control Strategies for TG System: Control Strategies	- Measurement System-Redundancy in Measurement for OLCS/CLCS and Protection system. Function Blocks: Introduction and explanation of TG process specific Function block as being implemented in offered Control system. Open Loop Control strategies for ATRS, including turbine Run/Up Shutdown, Auto Synch, Oil System Automation concept, Auto Changer over philosophies, Condenser evacuation system, ATT and Generator Auxiliaries. Close Loop Control strategy-EHTC, Seal/Leak steam Controls, Interfacing of unit Controls Protection-Fail Safe philosophy implementation in turbine protection.	Yes	Yes	
DDCMIS- Control Strategies for TG System: Process Concepts of HP/LP BP Systems	P&ID and process/System Descriptions of HP/LP BP System, Protection System, Oil System, HPBP operations under various modes like start up, Shutdown, Load throw off etc.	Yes	Yes	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII	PAGE 98 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIREMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
DDCMIS-Control Strategies for TG System: HP/LP BP Systems Control Strategies	Measurement System-Redundancy in Measurement for OLCS/CLCS and Protection system. Function Blocks:- Introduction and explanation of HP/LP process specific Function block as being implemented in offered Control system. Open Loop Control strategies for HPBP operation during various modes of plant operation like Start Up/Shut down and Load Throw Off etc. Close Loop Control strategy- Applicable Control Loops like HP/LP BP Press Control/Position Control, LP BP Spray Controls etc. Interfacing o unit Controls etc. Protection-Fail Safe philosophy implementation in HP/LP BP system	Yes	Yes	
DDCMIS-Control Strategies for TG System: Process Concepts of BFP Drive Turbine/ BFP Systems	P&ID and process/System Descriptions of Drive Turbine Governing System, Protection System, Oil System, Turbine Start up and Shut-down process, Hot, cold and Warm modes of Turbine start up etc.	Yes	Yes	
DDCMIS-Control Strategies for TG System:	Measurement System-Redundancy in Measurement for OLCS/CLCS and Protection system.	Yes	Yes	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII	PAGE 99 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIREMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
BFP Drive Turbine/ BFP Systems Control Strategies	Function Blocks:- Introduction and explanation of BFP Drive Turbine process specific Function block as being implemented in offered Control system. Open Loop Control strategies for Drive Turbine Start UP/Shutdown, Oil System Automation concept, Auto Changer over philosophies. Close Loop Control strategy-EHTC, Seal/Leak steam Controls, Interfacing of unit Controls Protection-Fail Safe philosophy implementation in Drive turbine protection.			
MANDAYS	24	5	4	
DDCMIS-operator	Use of the system at work + at Site			
MANDAYS	4			
Turbo supervisory system : Measurement Concepts	Discussions on various measurement points, Types, Ranges and locations for the offered Turbine	Yes	Yes	
Turbo supervisory system : System Concepts	System implementation of sensors, Monitors, Drivers, Cabling, earthing shielding and grounding, Buffered signals, Technical aspects of sensor selection, Sensor specifications, filter setting, Configuration settings for displacement, Velocity ,acceleration, key phasor and other types of sensors. Diagnostics and	Yes	Yes	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIREMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
	trouble shooting features of Sensors, Drivers and Monitors.			
Turbo supervisory system : Analysis Software	1)System Setup-Hardware and Software 2)Case Studies showing utilization of various data displays e.g Bode Plot, Polar Plot, Waterfall Plot, Orbit & Waterfall Plot etc. 3)Tools and methods of finding Machinery faults like oil whirl, Oil whip, Mis-alignment etc	Yes	Yes	
MANDAYS	8	2	2	
Wherever "DDCMIS" is indicated, it will mean TG C&I part of DDCMIS, which is in Contractor's Scope				
(ELECTRICAL) GENERATOR	(a) Design aspects of the following areas - Insulation system - Cooling medium & arrangement - Winding & core support systems b) Design aspects associated auxiliary systems	- Operational feed back - Familiarisation with different sub-systems	(a) Manufacturing process for - Core - Winding bars - Assembly (b) Testing facilities	
MANDAYS	30	15	15	
Generator Excitation system including AVR.	Design features of various sub- System Exciter PMG Transformer Controllers & different limiters etc.	- Operational feed back - Familiarisation with various equipment functioning at reference plants	Manufacturing process & testing facilities for various equipment of excitation system	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII	PAGE 101 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
	ANNEXURE-VIII			
PRODUCT	AREAS OF TRAINING REQUIREMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
	PSS & associated system studies	functioning at referplants		
MANDAYS	30	15	15	
Integral Actuators	a) Basic design philosophy of integral actuator b) Design aspects of wiring diagram c) Type and range of application of integral actuators d) Operation and selection of integral actuator to various type of loads Methods of fault diagnose system.		Manufacturing process & testing facilities for various equipment of actuators	
MANDAYS	2	1	1	
MDBFP motor	Design criteria for the stator core and winding rotor core and winding, insulation systems and cooling arrangement. Study of forces and vibration. Diagnostic and testing of large Electrical machines	Operational Feedback	Manufacturing process and testing facilities.	
MANDAYS	14	4	10	
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-VIII	PAGE 102 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
	ANNEXURE-IX			
	Area	Topics	MANDAYS	
	DDCMIS-Man Machine Interface - Hardware & Operating System	- Hardware & Software organization of the system - Basis of selection of H/W memory sizing - Operating system features, interface with other system, openness & inter-operability - Upgradeability - System testing features	20	
		Trouble shooting and fault analysis.		
	DDCMIS-Man Machine Interface System Engineering & Application Software	- Specific system customisation - Various system modules & interface with OS - Database organisation & development - Development of mimics - Other application like calculations, logs historical storage functionalities & use - Trouble shooting and fault analysis.	40	
	DDCMIS - Control System Hardware and Control system Application Software	- Basic design features for system & its modules - Manufacturing processes with special attention to handling of the modules Maintenance facilities	50	
		- System capabilities & system design techniques - System integration & System capabilities testing		
Communication with MMI & other system				
	Database structure Organisation & inter- face between application program & database			
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-IX	PAGE 103 OF 111	

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS एनटीपीसी NTPC		
		- Application for implementation of Control functions - Study of standard algorithms & development of new algorithms	
		Trouble shooting and fault analysis.	
	DDCMIS-Operator Training	Use of the system at Works + at Site	20 + 100
	DDCMIS-Specialized Network security training	To be finalized during detailed engineering.	15
	UPS system	- Theory & design features Manufacturing/assembly process - Testing methodology	5
		Trouble shooting and fault analysis.	
	24 V DC system	- Theory & design features Manufacturing/assembly process - Testing methodology - Trouble shooting and fault analysis.	5
	SWAS	- Theory & design features - Trouble shooting and fault analysis	5
	PA System	- Theory & design features - Trouble shooting and fault analysis	4
	CCTV System	- Theory & design features - Trouble shooting and fault analysis	4
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-IX PAGE 104 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
	QA SYSTEM & PROGRAMME	- Integrated QA Management system for enhanced reliability of equipments. - QA system in design, procurement, manufacturing, installation and operation of the equipments/ systems. - QA system for developing and establishing new processes and vendors. - System of structured documentation of Engg and test records. - Appreciation of implementation of QA Programme in various manufacturing, assembly and testing activities. - Appreciation of develop-mental activities for new processes and vendors. - System of pre-qualification of special processes.	10	
	Controls & Instruments	- Familiarization with control system and instrumentation - QA System for manufacture of reliable components. Manufacturing activities for critical instruments/items. - Implementation of testing programme to ensure reliability.	10	
	Note	One week shall constitute of five (5) man days.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-IX	PAGE 105 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			
ANNEXURE-X				
PRODUCT	AREAS OF TRAINING REQUIEMENT			
	PRODUCT DESIGN	Plant Visit	Visit to Manufacturer's Work	Operation & Maintenance of Plant
GIS			Training on GIS equipments including system description basic design and engineering. Quality assurance concepts and Erection and operational aspects for the offered equipments. Concepts and operational aspects for the offered equipments	Training on Operation, Maintenance,, site testing & troubleshooting of GIS.
MANDAYS			40	30
Substation Automation System				Training for site personnel for operation, maintenance & troubleshooting of total system for 5 working days at NTPC site.
MV and LT Switchgear : Numerical relays & Switchgear SCADA system	Numerical relay engineering and associated training for relay software and O&M SCADA system design, engineering and associated training for SCADA and O&M			
MANDAYS	60 (Total) inclusive of visit to manufacturer's site)			
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATION SECTION-VI, PART-C BID DOC. NO.: CS-9585-001-2		GENERAL TECHNICAL REQUIREMENTS ANNEXURE-X
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CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS									
	ANNEXURE - XI									
	<table><tr><th>Area</th><th>Topics</th><th>MANDAYS</th></tr><tr><td>UF Membranes</td><td> Product design - Basic design features - Theory & principle of operation - Latest technological trends in Ultrafiltration membranes and design Plant Visit - Operational feedback - O&M history/problems related to UF membranes Visit to Manufacturer's Work - Manufacturing process of UF membranes and equipments - Testing facilities Operation & Maintenance of Plant - Trouble shooting and fault analysis - Familiarization of special maintenance techniques - Special tool and tackles familiarization </td><td>7</td></tr></table>	Area	Topics	MANDAYS	UF Membranes	Product design - Basic design features - Theory & principle of operation - Latest technological trends in Ultrafiltration membranes and design Plant Visit - Operational feedback - O&M history/problems related to UF membranes Visit to Manufacturer's Work - Manufacturing process of UF membranes and equipments - Testing facilities Operation & Maintenance of Plant - Trouble shooting and fault analysis - Familiarization of special maintenance techniques - Special tool and tackles familiarization	7			
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EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-XI	PAGE 107 OF 111						

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
	RO membranes	Product design - Basic design features - Theory & principle of operation - Latest technological trends in RO membranes and design Plant Visit - Operational feedback - O&M history/problems related to RO membranes Visit to Manufacturer's Work - Manufacturing process of RO membranes and equipments - Testing facilities Operation & Maintenance of Plant - Trouble shooting and fault analysis - Familiarization of special maintenance techniques - Special tool and tackles familiarization	7	
	Zero Liquid Discharge (ZLD)	System Design - Plant water optimization and Scheme to achieve the ZLD - Basic design features - Latest technological trends for ZLD in Thermal Power Plant Plant Visit - Operational feedback	5	
	Note	One week shall constitute of five (5) man days.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-XI	PAGE 108 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS										
	Annexure-XII TRAINING REQUIREMENTS FOR SIMULATOR In addition to the other stipulations in the bidding documents regarding training of Employer's personnel, the following shall also be covered: (i) The scope of service under training of Employer's Engineers shall necessarily include, training in the areas of: (a) Design, engineering and Quality Assurance. (b) Operation & maintenance. Arrangement for the trainees to get trained at the Works of the Contractor's, Works of their sub-vendors and at the plants of similar type and comparable size, operating elsewhere shall be made by the Contractor. (ii) The training shall enable the O&M personnel to individually take responsibility of operating & maintaining the respective systems to ensure sustained guaranteed performance of the equipment and availability of the systems offered. The design & engineering personnel of the Employer shall be familiarized with the design philosophy adopted & practices followed by the Contractor or Sub-Contractor's Engineers for design engineering and shall be given special training in the shops, where the equipment will be manufactured and/or in their collaborator's works and where possible, in any other plant where equipment manufactured by the Contractor or his collaborator is under installation operation, or testing to enable these personnel to become familiar with the equipment being furnished by the Contractor. The training requirements of Employer's Engineering and O&M personnel are as below: <table border="1" data-bbox="352 1458 1433 1877"> <thead> <tr> <th>Area</th><th>Topics</th><th>MANDAYS</th></tr> </thead> <tbody> <tr> <td rowspan="4">Simulator & Human Machine Interface – Hardware and Operating System</td><td>• Hardware & software organization of the system</td><td rowspan="4" style="text-align: center; vertical-align: middle;">90</td></tr> <tr> <td>• Basis of selection of HW memory sizing</td></tr> <tr> <td>• Operating system features, interface with other system, openness & inter operability & upgradability System Testing features</td></tr> <tr> <td>• Trouble shooting & Fault Analysis</td></tr> </tbody> </table>	Area	Topics	MANDAYS	Simulator & Human Machine Interface – Hardware and Operating System	• Hardware & software organization of the system	90	• Basis of selection of HW memory sizing	• Operating system features, interface with other system, openness & inter operability & upgradability System Testing features	• Trouble shooting & Fault Analysis	
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EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)	TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-XII PAGE 109 OF 111									

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
	Simulator System Engineering (Simulator Kernel and Interface) & Application Software (Process and C&I Modelling)	• Overview of Simulator • Starting up and Shutting down of the simulator • Details of Simulator hardware & software • Interaction between Simulator Models and controls & Instructor Station operations • Manipulation of Simulator parameters and data.	150	
		• Details of Plant Modelling & C&I Modelling simulation software		
		• Details of Simulator and DCS interface		
		• Backup and Restore procedures		
		• Details of I/O system		
		• Fault finding of simulator hardware & Software diagnostic procedures		
		• Simulator maintenance procedures		
		Human Machine Interface System Engineering & Application Software		• Specific system customisation
	• Various system modules & interface with OS			
	• Database organisation & development • Development of mimics • Other application like calculations, logs historical storage functionalities & use			
	• Trouble shooting and fault analysis.			
	Instructor Training	Use of the system including • Interaction between Simulator Models and controls • Instructor Station operations	150	
		• Communication with MMI & other system		
• Database structure Organisation & inter-face between application program & database				
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-XII	PAGE 110 OF 111

CLAUSE NO.	GENERAL TECHNICAL REQUIREMENTS			एनटीपीसी NTPC
		• Application for implementation of Control functions • Study of standard algorithms & development of new algorithms		
		• Trouble shooting and fault analysis.		
	UPS system	• Theory & design features manufacturing/assembly process • Testing methodology	10	
		• Trouble shooting and fault analysis.		
	Note	Note One week shall constitute of five (5) man days.		
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X800MW)		TECHNICAL SPECIFICATIONS SECTION VI, PART-C BID DOC. NO.:CS-9585-001-2	GENERAL TECHNICAL REQUIREMENTS ANNEXURE-XII	PAGE 111 OF 111



**TECHNICAL SPECIFICATION
3X800 MW PATRATU STPP
MOBILE PICK & CARRY CRANE**

SPECIFICATION NO. PE-TS-434-563-A601

SECTION II

REV. 00

Sub Sec

DATE: MAY 2020

SHEET

SECTION: II

STANDARD TECHNICAL REQUIREMENTS



**TECHNICAL SPECIFICATION FOR
MOBILE PICK AND CARRY CRANE
3X800 MW PATRATU STPP**

SPECIFICATION NO. PE-TS-434-563-A601

SECTION -II

REV 00

SUB SEC.

DATE MAY 2020

1.0. SCOPE

This specification covers the design, material, manufacture, assembly, inspection and testing at manufacturer works for Mobile Pick-up and Carry crane.

2.0. CODES AND STANDARDS

The equipment to be supplied under this specification shall conform to **IS 4573 (latest revision) – Specification for Power Driven Mobile Cranes (Type 3)** unless otherwise specified hereinafter.

3.0 DESIGN REQUIREMENTS

- 3.1 Mass of hook, hook block, slings shackles, etc, except that of the hoist rope shall be considered part of the tipping load.
- 3.2 Rated loads at specified radii shall not exceed the limits given under IS 4573 - 2006
- 3.3 Maximum speeds for a crane handling its working load on a firm level surface shall be as per Appendix D of IS 4573 – 2006.
- 3.4 The breaking strength of all splicing, sockets, thimbles and rope anchorages shall be not less than 90 percent of the minimum breaking strength of the rope or ropes to which they are attached.
- 3.5 Rope drums shall be made of cast iron, cast steel or mild steel conforming to relevant Indian Standards.
- 3.6 When a safe load indicator is specified, certain duties may be modified to compensate for indicator characteristics. Sheaves shall be machine grooved to a depth of not less than 1.5 times diameter of rope. The grooves shall be finished smooth and shall be free from surface defects likely to injure the rope. The contour at the bottom of the groove shall be circular over an angle of 130° approximately.
- 3.7 Shafts and axles shall have ample strength and rigidity and adequate bearing surfaces for their purposes. They shall, where necessary, be finished smoothly
- 3.8 Bearings shall be generally of ball, roller or ring lubricated type. Bush bearings may be used for shafts running at 450 rev/min or below.
- 3.9 Road wheels shall be fitted with resilient tyres of a type to suit application. When pneumatic tyres are fitted the valves shall be brought to the outside of the wheels.

4.0 SPECIFICATIONS

Main Frame	Rigid construction box-type frame having high strength
Boom	Box type telescopic boom
Boom Angle	Maximum 50 deg., minimum 0 deg.
Hoist System	Driven by Hydraulic Motor employing 4 falls.
Brake	Service Brake should be pneumatically assisted hydraulic brake. Front and rear brakes to be applicable through a foot pedal. Parking brakes are compulsory.
Boom Telescope	Three part boom with hydraulically operated extension jack.



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Transmission	Sliding mesh with minimum 6 forward and 2 reverse speeds and high low range selector				
Clutch	Single dry friction clutch plate				
Engine	Water cooled diesel engine providing sufficient power to properly run the mobile crane along with the rated load.				
Steering	Articulated steering with double acting hydraulically operated jacks				
Hydraulic system	Main pump of intra-vane type driven from engine crank shaft pulley through propeller shaft, 4 spool control valve.				
Fluid capacities	<table border="0"> <tr> <td>Fuel tank –</td><td rowspan="3">} As per Manufacturer's standard</td></tr> <tr> <td>Hydraulic tank –</td></tr> <tr> <td>Transmission –</td></tr> </table>	Fuel tank –	} As per Manufacturer's standard	Hydraulic tank –	Transmission –
Fuel tank –	} As per Manufacturer's standard				
Hydraulic tank –					
Transmission –					
Wheels	Front – total 4 nos. Rear – Total 2 nos.				
Electrical System	12 V Battery with around 35 amp alternator.				
Safety Features	Audio overload warning. Hose failure protection. Safety brake on hoist (Fail-safe). Audio over hoisting warning.				
Gauges	Water temperature. Engine Oil Pressure etc.				
Tool kit	Standard tool kit in a tool box.				



**TECHNICAL SPECIFICATION
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SPECIFICATION NO. PE-TS-434-563-A601

SECTION III

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Sub Sec IIIA

DATE: MAY 2020

SUB SECTION: III A

LIST OF DOCUMENTS TO BE SUBMITTED ALONG WITH BID



**TECHNICAL SPECIFICATION
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MOBILE PICK & CARRY CRANE**

SPECIFICATION NO.PE-TS-434-563-A601

SECTION III

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Sub Sec IIIA

DATE: MAY 2020

BIDDER HAS TO SUBMIT ONLY FOLLOWING DOCUMENTS ALONG WITH THE OFFER, FOR TECHNICAL EVALUATION OF THE BID: -

- 1) SCHEDULE OF TECHNICAL DEVIATION (IF ANY)
OR
'NO DEVIATION CERTIFICATE' – Clearly mentioning that bidder has considered 'No - Deviation' from the technical specification provided by BHEL.
- 2) SIGNED AND STAMPED COPY OF COMPLIANCE CUM CONFIRMATION CERTIFICATE.
- 3) Unpriced format, duly mentioned 'Quoted' against each Sl. No. / Clause no.

Note 1: - Any other standard document/ details furnished by the bidder i.e. Data sheet / GA Drawing/ QAP etc. shall not be taken in to consideration for evaluation.

Note 2: - Bidder to note that if the bidder does not submit the documents mentioned in Sl. No. 1.0 to 3.0 along with their offer then their offer is liable to be rejected.



**TECHNICAL SPECIFICATION
3X800 MW PATRATU STPP
MOBILE PICK & CARRY CRANE**

SPECIFICATION NO. PE-TS-434-563-A601

SECTION III

REV. 00

Sub Sec IIIB

DATE: MAY 2020

SUB SECTION: III B

COMPLIANCE CUM CONFIRMATION CERTIFICATE



TITLE:

**3X800 MW PATRATU TPS
TECHNICAL SPECIFICATION FOR
MOBILE PICK UP & CARRY CRANE
COMPLIANCE CUM CONFIRMATION
CERTIFICATE**

SPEC. NO.: PE-TS-434-563-A601

SECTION: III

REV. NO. 00

SUB SECTION: III B

COMPLIANCE CUM CONFIRMATION CERTIFICATE

The bidder shall confirm compliance with following by signing / stamping this compliance certificate (every sheet) and furnish same with the offer.

- a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions, other than those mentioned under “exclusion and those resolved as per ‘Schedule of Deviations’, with regard to same.
- b) There are no other deviations w.r.t. specifications other than those furnished in the ‘Schedule of Deviations’. Any other deviation, stated or implied, taken elsewhere in the offer stands withdrawn unless specifically brought out in the ‘Schedule of Deviations’
- c) Bidder shall submit QP in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL / CUSTOMER approval & customer hold points for inspection / testing shall be marked in the QP at the contract stage. Inspection / testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc. This is within the contracted price without any extra implications to BHEL after award of the contract.
- d) All drawings/ data-sheets / calculations etc. submitted along with the offer shall not be taken cognizance off.
- e) The offered materials shall be either equivalent or superior to those specified in the specification & shall meet the specified / intended duty requirements. In case the material specified in the specifications is not compatible for intended duty requirements then same shall be resolved by the bidder with BHEL during the pre-bid discussions, otherwise BHEL / Customer’s decision shall be binding on the bidder whenever the deficiency is pointed out.

For components where materials are not specified, same shall be suitable for intended duty, all materials shall be subject to approval in the event of order.

- f) The commissioning spares shall be supplied on ‘As Required Basis’ & prices for same included in the base price itself.
- g) All sub vendors shall be subject to BHEL / CUSTOMER approval in the event of order.
- h) Guarantee for plant/equipment shall be as per relevant clause of GCC / SCC / Other Commercial Terms & Conditions
- i) In the event of order, all the material required for completing the job at site shall be supplied by the bidder within the ordered price even if the same are additional to approved billing break up, approved drawing or approved Bill of quantities within the scope of work as tender specification. This clause will apply in case during site commissioning, additional requirements emerges due to customer and / or consultant’s comments. No extra claims shall be put on this account



TITLE:

**3X800 MW PATRATU TPS
TECHNICAL SPECIFICATION FOR
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COMPLIANCE CUM CONFIRMATION
CERTIFICATE**

SPEC. NO.: PE-TS-434-563-A601

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SUB SECTION: III B

- j) Schedule of drawings submissions, comment incorporations & approval shall be as stipulated in the specifications. The successful bidder shall depute his design personnel to BHEL's / Customer's / Consultant's office for across the table resolution of issues and to get documents approved in the stipulated time.
- k) As built drawings shall be submitted as and when required during the project execution.
- l) The bidder has not tempered with this compliance cum confirmation certificate and if at any stage any tempering in the signed copy of this document is noticed then same shall be treated as breach of contract and suitable actions shall be taken against the bidder.
- m) Successful bidder shall furnish detailed erection manual for each of the equipment supplied under this contract at least 3 months before the scheduled erection of the concerned equipment / component or along with supply of concerned equipment / component whichever is earlier.
- n) Document approval by customer under Approval category or information category shall not absolve the vendor of their contractual obligations of completing the work as per specification requirement. Any deviation from specified requirement shall be reported by the vendor in writing and require written approval. Unless any change in specified requirement has been brought out by the vendor during detail engineering in writing while submitting the document to customer for approval, approved document (with implicit deviation) will not be cited as a reason for not following the specification requirement.
- o) In case vendor submits revised drawing after approval of the corresponding drawing, any delay in approval of revised drawing shall be to vendor's account and shall not be used as a reason for extension in contract completion.



**TECHNICAL SPECIFICATION
3X800 MW PATRATU STPP
MOBILE PICK & CARRY CRANE**

SPECIFICATION NO. PE-TS-434-563-A601

SECTION III

REV. 00

Sub Sec IIIB

DATE: MAY 2020

SUB SECTION: III C
PRE BID CLARIFICATION SCHEDULE



TITLE

TECHNICAL SPECIFICATION FOR MOBILE PICK AND CARRY CRANE

SPECIFICATION NO. PE-TS-434-563-A601

SECTION III

REV 00

SUB SECTION III C

DATE MAY 2020

PRE-BID CLARIFICATION SCHEDULE

S. No.	Section/Clause /Page No.	Statement of the referred clause	Clarification Required

The bidder hereby certifies that above mentioned are the only clarifications required on the technical specification for the subject package.

SIGNATURE: _____

NAME: _____

DESIGNATION: _____

COMPANY: _____

DATE: _____

COMPANY SEAL