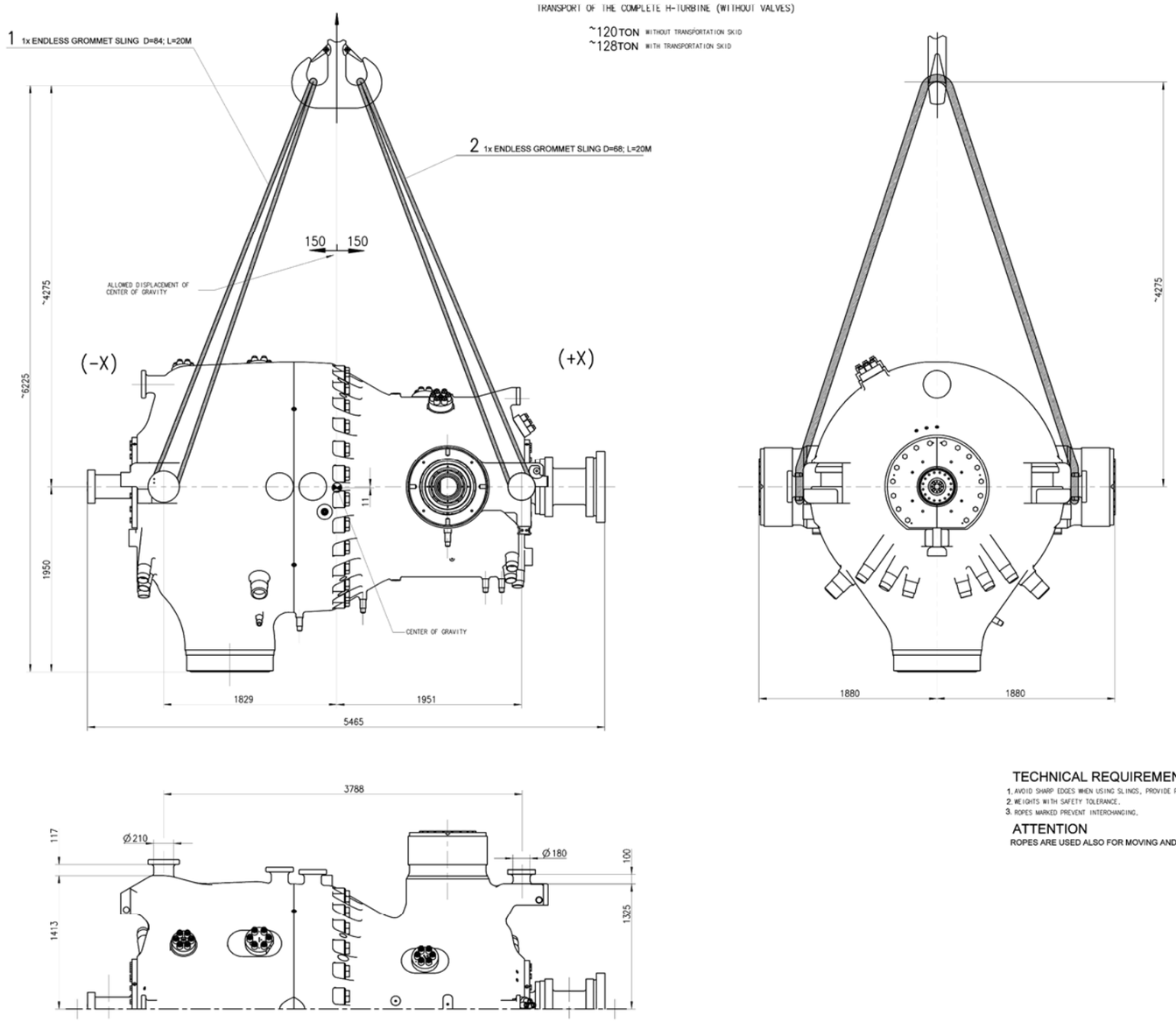
FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm) FORM DG 46 (B)

DRAWING No. 0-12004-56000

TRANSPORT OF THE COMPLETE H-TURBINE (WITHOUT VALVES)

~120TON WITHOUT TRANSPORTATION SKID
~128TON WITH TRANSPORTATION SKID



TECHNICAL REQUIREMENTS

1. AVOID SHARP EDGES WHEN USING SLINGS, PROVIDE PROTECTION WHERE NECESSARY
2. WEIGHTS WITH SAFETY TOLERANCE.
3. ROPES MARKED PREVENT INTERCHANGING.

ATTENTION

ROPES ARE USED ALSO FOR MOVING AND TURNING FOR JOB SIDE ASSEMBLY AND REVISION

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INVENTORY No.	
SIGN & DATE	
WBT DRAWING No.	DSPPG-0049003
TIN NO.	

C.B.O.M				STATUS OF DRG	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: STEAM TURBINE
	AGREED DEPT	NAME	SIGN	DATE	
GRADE OF UNTOL. DIM					
M/CG.- AA0230208 m					
WELDING-CLASS 'B' OF AA062104					
~~GAS CUTTING TABLE 3 OF AA06C110~~					

REV	DATE	ALTERED	REV	DATE	ALTERED	ANOOP
		CHECKED	01	26.07.12	CHECKED	MAHENDRA

SHEET NO.3 HAS BEEN DELETED FROM THE ASSEMBLY AND CALLED OF A PART DRG. DUE TO MISMATCH OF SIZE OF THE DRG.

AS PER CIA NO. STE-12-F0305

BHARAT HEAVY ELECTRICALS LTD. RANIPUR, HARDWAR

	NAME	SIGN	DATE	NO. OF VAR
DRN	M.KUMAR	SD/-	25-09-2011	—
CHD	M.KUMAR	SD/-	25-09-2011	—
APP'D	D.K.RAY	SD/-	28-12-2011	

DEPT STE CODE 4011	SCALE -----	WEIGHT (KG) -----	REF. TO ASSY. DRG. -----	ITEM No. —	NO. OF ITEMS —

TITLE : WIRE ROPE FOR SHIPMENT

CARD CODE

DRAWING NO. 0-12004-56000

SHEET No. 01 No. OF SHEETS 02

A0 SIZE