

**MAHAGENCO
1x660 MW BHUSAWAL TPS U-6**

**TECHNICAL SPECIFICATION
FOR
MISCELLANEOUS PUMPS
(HORIZONTAL)**

Specification No. : PE-TS-415-100-N001 (REV. 01)



**BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
PPEI BUILDING, SECTOR 16 A
NOIDA - 201301**



TITLE:
**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01
SECTION:
SUB-SECTION:
REV. NO. **00** DATE 27/04/2020
SHEET **1** OF **1**

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THIS TECHNICAL SPECIFICATION CONSISTS OF FOLLOWING SECTIONS:

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IIID	Data Sheet – B and Other documents (To be submitted by successful Bidder after award of Contract)

Notes:

1) For detailed list of documents to be submitted by bidder in their technical offer, please refer cl. no. 15.00.00 of Section-IIA.

2) For detailed list of documents to be submitted by vendor after award of contract, please refer Datasheet-C of Section-IIA.

3) In case there is conflict in different clauses of specification, most stringent clause (as decided by BHEL / end customer) shall be followed, if no specific deviation is taken by bidder and accepted by BHEL during tender stage in that regard.



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

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SECTION - I

SPECIFIC TECHNICAL REQUIREMENTS

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TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **I**

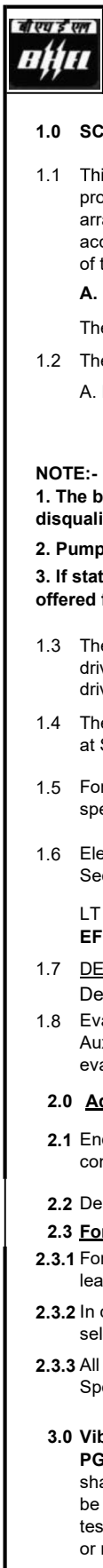
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SUB-SECTION – IA

SPECIFIC TECHNICAL REQUIREMENTS (MECHANICAL)

	TECHNICAL SPECIFICATIONS MISCELLANEOUS PUMPS SPECIFIC TECHNICAL REQUIREMENTS	Specification No. : PE-TS-415-100-N001, R01	
		SECTION:	IA
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1.0 SCOPE

1.1 This enquiry covers the design, manufacture, assembly, inspection and testing at manufacturer's and/or his sub-contractors works, proper packing for delivery and installation checks and supervision of replacement of gland packing with Mechanical Seal arrangement (if applicable) at site and PG Test at site for Miscellaneous Pumps along with mandatory spares complete with all accessories as per the requirements specified in this specification and any other services, etc. if called for in the succeeding sections of the specification for following project:

A. 1X660 MW BHUSAWAL TPS U-6 (MAHAGENCO)

The above project is referred as '1X660 MW BHUSAWAL' elsewhere in the Specification for ease of reference.

1.2 The miscellaneous pumps covered under this specification shall be grouped under various group/ type as under:

- A. Horizontal
 - i. Horizontal Pumps

NOTE:-

1. The bidder shall include complete supplies for Pump Type as above in his scope. Part supplies offered for the Pump Type shall disqualify the bidder's offer for that Pump Type.

2. Pump details shall be as per Data Sheet-A at Section-ID.

3. If stated specifically in NIT, bidder shall include complete supplies for Project/Group as above in his scope. Part supplies offered for the Project/Group shall disqualify the bidder's offer for that Project/Group.

1.3 The miscellaneous pumps and drives covered under this specification for various projects are as per Annexure-1 of this section. HT drives, wherever applicable and irrespective of motor ratings, shall be issued free of cost by BHEL. The details of pumps with HT drives shall be as per Annexure-2 of this section.

1.4 The Capacity, Head, Materials of construction, Mandatory spares and other particulars of these pumps, are detailed in Data Sheet-A at Section-ID of the specification.

1.5 For detailed scope of supply & services for Horizontal pumps, refer Standard technical Specification for Horizontal Centrifugal pumps specified under Section-II of this specification.

1.6 Electrical scope between BHEL and Vendor for Miscellaneous pumps and drives of this specification shall be as per Annexure-1 of Section-IB of this specification.

LT drives shall be energy efficient as per subsequent clauses mentioned elsewhere in the specification. **However wherever IE2 or EFF1 compliant motors are applicable same shall be provided with IE3 compliance.**

1.7 DELIVERY:

Delivery and Drg./Doc. submission shall be as per NIT.

1.8 Evaluation and LD criterion w.r.t. Auxiliary Power is defined at clause 4.0 of Section IIA of this specification. In case bidder quotes Aux. power less than Benchmark Auxiliary Power, then quoted Aux. power shall be replaced with Benchmark Auxiliary Power for both evaluation as well as LD purposes.

2.0 Additional requirements for Pumps:

2.1 End Customer specific requirements are indicated as Annexure-3 In this section, same are also to be complied. In case of any contradiction with other clauses of Section-IA, the stringentmost requirement is to be complied.

2.2 Deleted.

2.3 For Horizontal Pmps:

2.3.1 For Horizontal Pumps, in case, shaft sleeve is threaded, a water slinger shall be provided on the Pump Shaft to avoid ingress of leaked water (if any due to failure of sealing arrangement for shaft sleeve) to Bearing.

2.3.2 In case of axial split casing Multistage pumps, minimum factor of safety of '2' times shall be considered for Pump bearing capacity selection and pump design.

2.3.3 All the Pumps with HT Drives only shall be provided with RTDs for each Pump bearing temperature monitoring / tripping. Specification for RTD are attached at Section-1C.

3.0 Vibration, Noise and Parallel run test (as applicable) for all pumps shall also be conducted by bidder at site as per approved PG Test Procedure, inline with CI no. 3.04 of Sction-IIA of this specification. Mechanical run test along with Performance test shall be carried out on all pumps to determine the vibration levels, noise levels etc. at Vendor works. However, test value at site shall be used for the acceptance of the equipment. Pump vendor shall bring necessary instruments for conductance of site performance test. If the site performance is found not meeting the requirements in any respect as specified, then the equipment shall be rectified or replaced by the vendor, without any commercial implication to BHEL.

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4.0 Additional Dispatch Requirements:

MDCC after final inspection shall be provided to vendor on the basis of following:-

4.1 List of items packed in each box with description & quantity.

4.2 Photograph of each box in open & closed condition.

4.3 Bidder to include handling instructions in engineering drg/doc and packing to be done in such a way to avoid damage of items in transit and long storage at site and same shall be approved in oncontract stage by BHEL/Customer

5.0 MDL shall be as following:-

MISC. PUMPS (HORIZONTAL)	PE-V7-415-100-N001	TDS AND PERFORMACE CURVES- MISC. PUMPS
	PE-V7-415-100-N002	GENERAL ARRANGEMENT AND CROSS SECTIONAL-PUMPS
	PE-V7-415-100-N003	TDS AND CURVES OF MOTORS FOR MISC. PUMPS
	PE-V7-415-100-N004	QP-MISC PUMPS
	PE-V7-415-100-N005	QP- MOTORS
	PE-V7-415-100-N006	MOTOR TYPE TEST DOC (if applicable)
	PE-V7-415-100-N007	O& M MANUAL -HORZ. PUMPS
	PE-V7-415-100-N008	PG TEST PROCEDURE -HOR. PUMPS

Drawings submitted shall be complete in all respects with revised drawing submitted incorporating all comments. Any incomplete drawing submitted shall be treated as non-submission with delays to bidder's account. For any clarification/ discussion required to complete the drawings, the bidder shall himself depute his personal to BHEL for across the table discussions/ finalizations/ submissions of drawings.

6.0 Following to be complied by the bidder:

a. Supplier to submit detailed 'Bill of Material' (BoM) at the time of drawing/document submission after placement of PO. Each item of the BoM to be uniquely identified with item code no. or item serial no.

b. Supplier to ensure that all items which will find separate mention in the packing list are covered in this detailed BoM.

c. Supplier to give following undertaking in the BoM"
"The BoM provided herewith completes the scope (in content and intent) of material supply under PO no.-----, dated -----.
Any additional material which may become necessary for the intended application of the supplied items(s)/package will be supplied free of cost in most reasonable time."

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Annexure-1

List of Miscellaneous Pumps Horizontal and drives for:

A. 1X660 MW BHUSAWAL TPS U-6 (MAHAGENCO)

Sl. No.	Pump Description	Total Qty.	
	Horizontal Pumps		
1	CYCLE MAKEUP PUMPS	2 nos.	
2	DM WATER TRANSFER PUMPS	2 nos.	
3	BOILER FILL PUMPS	2 nos.	
4	DMCW TG AUX'S PUMPS	3 nos.	
5	DMCW SG AUX'S PUMPS	2 nos.	

**TECHNICAL SPECIFICATIONS**

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MISCELLANEOUS PUMPS

SECTION:

IA

SPECIFIC TECHNICAL REQUIREMENTS

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Annexure-2

Following HT drives for 1X660 MW BHUSAVAL TPS U-6 (MAHAGENCO), irrespective of Motor ratings shall be issue free, by BHEL:

Horizontal Pumps**1) BOILER FILL PUMPS**

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ANNEXURE-3 (a)

VOLUME III-E2
SECTION – 2
HORIZONTAL CENTRIFUGAL PUMPS

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2.0	CODES & STANDARDS
3.0	SCOPE OF WORKS
4.0	PERFORMANCE REQUIREMENTS
5.0	DESIGN AND CONSTRUCTION
6.0	DRAWING, DATA, CURVES AND INFORMATION
DATASHEET – A	HORIZONTAL CENTRIFUGAL PUMPS

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1.0 <u>GENERAL INFORMATION</u> 1.1 This section presents the general guidelines and details of Horizontal Centrifugal Pumps to be procured and shall not be limited to the pumps specified under. For other horizontal centrifugal pump, these general guidelines as specified hereinafter shall be followed. 2.0 <u>CODES AND STANDARDS</u> 2.1 The design, manufacture and performance of the Horizontal Centrifugal Pumps as specified hereinafter, shall comply with the requirements of the following codes and standards and shall include all the latest amendments subsequent to the year of publication as mentioned below. 2.1.1 IS-6595 Part-2/1993 : Horizontal Centrifugal pumps for clear, cold and fresh water. 2.1.2 IS-5120/1977 : Technical requirements for Rotodynamic special Purpose pumps 2.1.3 IS-5639/1970 : Pumps for handling chemicals & corrosive liquids 2.1.4 IS-5659/1970 : Pumps for process water 2.1.5 IS-6536/1972 : Pumps for handling volatile liquids 2.1.6 IS-9137/1978 : Code for acceptance tests for centrifugal, mixed flow and axial flow pumps – Class 'C' 2.1.7 BS EN ISO 9906: 2000 : Acceptance tests for Centrifugal, mixed flow and axial flow pumps – Class 'B' & 'C' Tests 2.1.8 API-610/1989 : Centrifugal pumps for general refinery services. 2.1.9 Standards of the Hydraulic Institute of USA (1983)		

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PTC 8.2/1965 : Power Test Codes – Centrifugal pumps.

2.2 In case of any contradiction with the above standards and Datasheet – A, the stipulations in the Datasheet – A shall prevail and shall be binding to the Contractor.

3.0 SCOPE OF WORKS

3.1 SCOPE OF SUPPLY

3.1.1 The scope of supply under this section shall be as below. Items specifically not mentioned but deemed necessary by the Bidder for making the system completely reliable and efficient shall also be included.

(a) Equipment

(i)	DMCW Pumps (Turbine Island)	Three (3) Horizontal Centrifugal Pumps and drives complete with all accessories as specified in this section and in the Datasheet – A attached with this section.
(ii)	DMCW Pumps (Boiler Island)	Two (2) Horizontal Centrifugal Pumps and drives complete with all accessories as specified in this section and in the Datasheet – A attached with this section.
(iii)	Cycle make-up Pumps	Two (2) Horizontal Centrifugal Pumps and drives complete with all accessories as specified in this section and in the Datasheet – A attached with this section.
(iv)	Boiler Fill Pumps	Two (2) Horizontal Centrifugal Pumps and drives complete with all accessories as specified in this section and in the Datasheet – A attached with this section.
(v)	Any other Horizontal Centrifugal Pump(s) included by the Bidder.	

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(b) Equipment Accessories Each pump set for all the above groups shall be supplied with the following accessories: (i) Couplings of approved design to connect pump shaft directly with the motor shaft. (ii) Sets of base plates, support plates, grounding pads, lifting lugs, eye bolts, nuts etc for each pump and motor set. (iii) Slip-on type drilled steel flanges of proper rating for both suction and discharge connections of each pump set. All the counter-flanges shall be complete with requisite number of bolts, nuts, gaskets etc. (iv) Air release cocks and drain plugs for each pump set. (v) Discharge line pressure gauge and suction line pressure/ vacuum gauges complete with isolating cocks for each pump set. (vi) All internal/integral piping with valves, fittings, and pressure gauges for lubrication, cooling and sealing, wherever applicable, shall be tapped of directly from respective pump discharge. 3.2 For details regarding scope of services and works, Volume II of this specification shall be referred to. 4.0 <u>PERFORMANCE REQUIREMENT</u> 4.1 Performance requirements for the pumps shall be as guided in Section-I of this volume and by the Datasheet – A enclosed with this section. 4.2 Pumps shall preferably be designed to have the best efficiency at the specified duty point. The pumps shall be suitable for continuous operation at any point within the “Range of Operation” as stipulated in the Datasheet – A attached with this section.		

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4.3	Pumps shall preferably have continuously rising head-capacity characteristics from the specified duty point towards shut-off point, the maximum being at shut-off to enable parallel operation. Under all circumstances, the 'Range of Operation' of the pumps shall exclude any unstable operating zone of the head – capacity curve.	
4.4	Wherever specified in the Datasheet – A attached with this section, pumps of each category shall be suitable for parallel operation. The head vs capacity, the BHP vs capacity characteristics etc shall be identical to ensure equal load sharing and trouble-free operation of any pump when the other pump (s) working in parallel with it, trips.	
4.5	The pump set along with the drive motor shall run smooth without undue noise and vibration. Acceptable peak to peak vibration limits shall be generally guided by the Hydraulic Institute Standards of USA.	
5.0	<u>DESIGN AND CONSTRUCTION</u>	
5.1	<u>PUMP CASING</u>	
5.1.1	Pump casing shall be provided with adequate number of vents and priming connections with valves unless the pump is made self-venting and priming. Casing drain, as required, shall be provided complete with drain valves.	
5.1.2	Pump design must ensure that the nozzles are capable of withstanding external reactions not less than those specified in API-610.	
5.1.3	In cases where an expansion joint is located at pump discharge, the pump assembly will be subjected to an additional thrust which will be transmitted to the foundation. This additional thrust shall be taken into the consideration for pump design.	
5.2	<u>IMPELLER</u>	
5.2.1	The rotor assembly shall be dynamically balanced and designed with critical speed substantially above the operating speed.	

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5.3	<u>WEARING RINGS</u>	
5.3.1	Replaceable type wearing rings shall be furnished to prevent damage to impeller and casing.	
5.4	<u>SHAFT</u>	
5.4.1	Shaft size shall be selected considering that the critical speed shall be away from the operating speed as recommended in applicable Code/Standard. The critical speed shall also be at least 10% away from runaway speed.	
5.5	<u>SHAFT SLEEVES</u>	
5.5.1	Renewable type fine finished shaft sleeves shall be provided at the stuffing boxes/mechanical seals. Length of the shaft sleeves must extend beyond the other faces of gland packing or seal end plate so as to distinguish between the leakage past shaft and shaft sleeve and that past the seals/glands.	
5.5.2	Shaft sleeves shall be properly fastened to the shaft to prevent any leakage or loosening. Shaft and shaft sleeve assembly should ensure concentric rotation.	
5.6	<u>BEARINGS</u>	
5.6.1	Bearings shall be easily accessible without disturbing the pump assembly. A drain plug shall be provided at the bottom of each bearing housing.	
5.6.2	Heavy duty sleeve/ball/roller type bearings shall be provided to take care of the radial loads.	
5.6.3	In case of sleeve type radial bearings, axial thrust shall be absorbed in suitable hydraulic devices and/or thrust bearings.	
5.6.4	Bearings and hydraulic devices (if provided for balancing axial thrust) shall be of adequate design for taking the entire pump load arising from all probable conditions of continuous operation, as specified in the Datasheet – A. Life of the bearings shall be guided by the design standard of the	

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pump or as specified in Datasheet – A. Thrust bearing shall be capable of running continuously at maximum load.		
5.6.5	The bearings shall be oil/grease lubricated. Suitable lubricating arrangement for the bearings shall be furnished with the pump complete with all accessories like pump, filters, pipings, fittings, valves, interlocking and supervising instruments etc as necessary and specified in the Datasheet – A. The design shall be such that the bearing lubricant does not contaminate the liquid being pumped.	
5.7	<u>STUFFING BOXES</u>	
5.7.1	Stuffing box design shall permit replacement of packing without removing any part other than the gland.	
5.7.2	Stuffing boxes shall be sealed/cooled by the fluid being pumped/external clear water, as specified in the Datasheet – A. All necessary pumps, piping, fittings, valves, instruments etc as required for safe and trouble-free operation of the pumps and as specified in the Datasheet – A shall be provided.	
5.8	<u>MECHANICAL SEALS</u>	
5.8.1	Mechanical seals shall be provided for all pumps. The pump supplier shall co-ordinate with the seal maker in establishing the circulation rate for maintaining a stable film at the seal face in the chamber. The seal piping system shall form an integral part of the pump assembly.	
5.8.2	When handling liquids near their boiling point, suitable arrangement for external cooling shall be provided so as to prevent flashing at the seal faces.	
5.8.3	For the seals under vacuum service, the seal design must ensure sealing against atmospheric pressure, even when the pumps are not operating.	
5.9	<u>DRIVE UNIT</u>	
5.9.1	The pumps shall be driven by electric motor or other driving equipment like diesel engine etc directly coupled or through a gear box/belt drives, as	

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specified in the Datasheet – A. A heavy-duty coupling along with coupling guard shall be provided between the pump and drive unit (except for belt drives). 5.9.2 Unless otherwise specified in Datasheet – A, drive unit power rating shall be the larger of the following requirements. (a) 10% margin over the pump shaft input power at the rated duty point. (b) 5% margin over the maximum pump shaft input power required within the 'Range of Operation'. (c) Pump shaft input power required considering the overloading of the pump assuming single pump operation in the event of tripping of one or more of the pumps operating in parallel. 6.0 <u>DRAWINGS, DATA, CURVES AND INFORMATION</u> Refer Volume VIII A.		

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<u>DATASHEET - A</u>					
Sr. No.	Description	DMCW Pump – Turbine Island	DMCW Pump – Boiler Island	Cycle Make-up pump	Boiler Fill Pump
1.0	Service	D. M. Water	D. M. Water	D. M. Water	D. M. Water
2.0	Designation	Demineralised Cooling Water Pump - Turbine Island	Demineralised Cooling Water Pump - Boiler Island	Cycle Make-up Pump	Boiler Fill Pump
3.0	Duty	Continuous	Continuous	Continuous/ Intermittent	Continuous/ Intermittent
4.0	Location	Indoor	Indoor	Indoor	Indoor
5.0	Number of Pumps required	Three (3)	Two (2)	Two (2)	Two (2)
6.0	Number of pumps working	Two (2)	One (1)	One (1)	One (1)
7.0	Number of pumps standby	One (1)	One (1)	One (1)	One (1)
8.0	Number of pumps working in parallel	Two (2)	Not Applicable	Not Applicable	Not Applicable
9.0	Liquid handled	D.M. Water	D.M. Water	D.M. Water	D.M. Water
10.0	Design Temperature	45°C (design), 48°C (maximum)	45°C (design), 48°C (maximum)	35°C	35°C

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Sr. No.	Description	DMCW Pump – Turbine Island	DMCW Pump – Boiler Island	Cycle Make-up pump	Boiler Fill Pump
11.0	Suction Lift/ Head available (MLC)	Flooded suction shall be ensured			
12.0	Pump Performance Requirements				
(a)	Performance standard	IS-1520 / HIS	IS-1520 / HIS	IS-1520 / HIS	IS-1520 / HIS
(b)	Rated Capacity (m³/hr)	To be computed and indicated by the Bidder as per guidelines stipulated in Section-I of this Volume.			
(c)	Total Dynamic Head as per IS-5120 at Rated Capacity (MLC)	To be computed and indicated by the Bidder as per guidelines stipulated in Section-I of this Volume			
(d)	Rated Speed (RPM)	Refer note 1			
(e)	Noise Level	For details, refer Volume-II, Section-IV			
(f)	Permissible Tolerance in Rated Capacity (%)	<----- As per IS:1520 ----->			
(g)	Permissible Tolerance in Efficiency at Rated Capacity (%)	<----- No Negative tolerance ----->			

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Sr. No.	Description	DMCW Pump – Turbine Island	DMCW Pump – Boiler Island	Cycle Make-up pump	Boiler Fill Pump
(h)	Range of Operations	By bidder			
13.0	Design Standard	<--Hydraulic Institute Standard /IS-5120/ Equivalent Standard ->			
14.0	Impeller Type	Closed	Closed	Closed	Closed
15.0	Type of Gland Lubrication and Sealing	Self-water	Self-water	Self-water	Self-water
16.0	Shaft Sealing Arrangement	<----- Mechanical Seal ----->			
17.0	Type of Pump-motor Connection	Direct	Direct	Direct	Direct
18.0	Type of Coupling	Flexible	Flexible	Flexible	Flexible
19.0	Mode of Pump Starting	<----- Discharge Valve Fully Closed ----->			
20.0	Material of Construction				
(a)	Casing	<----- ASTM-A296 Gr. CF8M ----->			
(b)	Casing Liner	<----- ASTM-A296 Gr. CF8M ----->			
(c)	Diffuser	<----- ASTM-A296 Gr. CF8M ----->			
(d)	Impeller	<----- ASTM-A296 Gr. CF8M ----->			

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Sr. No.	Description	DMCW Pump – Turbine Island	DMCW Pump – Boiler Island	Cycle Make-up pump	Boiler Fill Pump
(e)	Wearing Rings	<----- ASTM-A296 Gr. C440 ----->			
(f)	Shaft	AISI-410	AISI-410	AISI-410	AISI-410
(g)	Shaft Sleeves	<----- ASTM-A276 Type 316 ----->			
(h)	Mechanical Seal	<----- Manufacturer's Standard ----->			
(i)	Base Plate	IS-2062	IS-2062	IS-2062	IS-2062
(j)	Wetted Fastener	Stainless Steel AISI-304	Stainless Steel AISI-304	Stainless Steel AISI-304	Stainless Steel AISI-304
21.0	Supply of Accessories & Services				
(a)	Base Plate	Yes	Yes	Yes	Yes
(b)	Foundation Bolts, Nuts, Sleeves etc.	Yes	Yes	Yes	Yes
(c)	Suction and Discharge Companion Flanges with Bolts, Nuts and Gaskets	Yes	Yes	Yes	Yes
(d)	Gland Sealing and Cooling Arrangement	Yes	Yes	Yes	Yes

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Sr. No.	Description	DMCW Pump – Turbine Island	DMCW Pump – Boiler Island	Cycle Make-up pump	Boiler Fill Pump
(e)	Bearing Lubrication and Cooling Arrangement	Yes	Yes	Yes	Yes
(f)	Suction and discharge pressure Indicator	Yes, along with Diaphragm Seal	Yes, along with Diaphragm Seal	Yes	Yes
(g)	Priming Connection with 3-way SS Isolating Valve	Yes	Yes	Yes	Yes
(h)	Pump-motor Coupling Guard	Yes	Yes	Yes	Yes
(i)	Vent with 3-way SS Isolating Valve	Yes	Yes	Yes	Yes
(j)	Drain Connection with Valve	Yes	Yes	Yes	Yes
(k)	Eye-bolts, Lifting Tackle etc.	Yes	Yes	Yes	Yes

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Note 1:

Speed shall be selected based on the pump parameters, trading off amongst operation range, NPSH margins and efficiency.

ANNEXURE-3 (b)

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openings shall be closed with forged steel plugs. The closures shall be taped to seal the interior of the equipment. Open ends of piping, tubing and conduit shall be sealed and taped. Returnable containers and special shipping devices shall be returned by the manufacturer's field representative at the Contractor's expense. 15.0 <u>PAINTING</u> 15.1 <u>GENERAL</u> All exposed metallic surfaces subject to corrosion shall be protected by shop application of suitable coatings. Surfaces not easily accessible after shop assembly shall be treated before-hand and protected for life of the equipment. Surfaces to be finish painted after installation shall be shop painted with at least two (2) coats of primer. Steel surfaces, which are not to be painted, shall be coated with suitable rust preventive compound subject to the approval of the Owner. All paints shall be used in accordance with the manufacturer's instructions. No thinners or other substance shall be added to the coating material without the approval of the Engineer. The quality and vendor of the paints shall require approval of the Owner. All paints, when applied in a normal full coat, shall be free from runs, sags, wrinkles, patchiness, brush marks or other defects. All primers shall be well marked into the surface, particularly in areas where pitting is evident, and the first priming coat shall be applied as soon as possible after cleaning, within four hours maximum. The paint shall be applied by brush, roller or airless spray, according to the manufacturer's instructions. Spray painting shall be carried out by operators trained and thoroughly experienced in the use of the equipment. If the drying interval between successive coats, which should not exceed one week, has been so long as to endanger the adhesion of the following coat, the paint already applied shall be lightly rubbed down with fine abrasive paper before putting on the next coat. Paint spraying on large surfaces shall not normally be done indoors, except with the approval of the Engineer. Spray guns shall not be used outdoors in		

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windy weather or near unprotected surfaces of a contrasting colour and under no circumstances shall spray guns be used where spray may be carried into or onto exposed electrical equipment. Paint containers shall not be opened until required and the paint shall be mechanically mixed thoroughly before use, and agitated occasionally during use. Electrical equipment shall be shop finished with one or more coats of primer and two coats of high-grade oil resistant enamel. The interior of all panels' cabinets and enclosures shall be finished with gloss white enamel. The Contractor shall furnish sufficient touch-up paint for one complete finish coat on all exterior factory surfaces of each item of equipment. The touch-up paint shall be of the same type and colour as the factory applied paint and shall be carefully packed to avoid damage during shipment. Complete painting instructions shall be furnished. The Contractor shall select shop primer for steel and iron surfaces, which will have a continuous operating temperature below 35°C, in accordance to the relevant standard. Special high temperature primer shall be used on surface exposed to operating temperature above 35°C. The Owner/Engineer shall submit the colour scheme during execution of contract for approval.		
15.2	<u>PREPARATION</u> Oil and grease shall be removed from the surface by washing with a suitable detergent, rinsing with clean water, and drying. Surfaces to be shot blasted shall be cleaned to Swedish Standard SA 2.5 or equivalent, and all dust remaining after cleaning shall be removed. The priming coat shall be applied without delay.	
15.3	<u>DAMAGED PAINTWORK</u> Any damaged paintwork shall be made good as follows:	

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15.3.1	The damaged area, together with an area extending 25 mm around its boundary, shall be cleaned down to bare metal.	
15.3.2	A priming coat shall be immediately applied, followed by a full paint finish equal to that originally applied and extending 50 mm around the perimeter of the original damage.	
15.3.3	The repainted surface shall present a smooth surface. This shall be obtained by carefully chamfering the paint edges before and after priming	
15.4	<u>PAINTING SYSTEMS</u> The requirements for the Dry Film Thickness (DFT) of paint and the materials to be used shall be as stated below, unless otherwise specified elsewhere in this specification.	
15.4.1	Surfaces subject to Weathering All surfaces shall have a minimum of four coats of paint made up as follows: (a) Primer coat : 35 micron DFT (b) Tie coat : 35 micron DFT (c) Finishing coat (Two Nos.) : 35 micron DFT per coat (d) The total minimum DFT : 140 micron	
15.4.2	Surfaces Inside Buildings All surfaces shall have a minimum of three coats of paint made up as follows: (a) Primer coat : 35 micron DFT (b) Tie coat : 35 micron DFT (c) Finishing coat (Two Nos.) : 25 micron DFT per coat (d) The total minimum DFT : 120 micron	

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The Contractor shall select the type and colour of primer & finish coat after approval by the Owner.

For detail painting on building & structural steel elements, please refer **Volume VI / A & B** of this specification.

16.0 COLOUR CO-ORDINATION & FINISH

16.1 Exterior surfaces throughout the plant shall be finished in colours and textures which will blend harmoniously together and with the surrounding landscape.

16.2 Interior surfaces throughout the plant shall be finished in colours and textures which will blend harmoniously together and which will be conducive to; the comfort, well-being and high productivity of the operators. Operating plant and services provided shall be colour coded for ease of identification.

16.3 All finishes shall be durable and as far as possible maintenance free. Finishes shall be easily cleaned.

16.4 Final colours and finishes shall be to the Approval of the Engineer.

17.0 ENVIRONMENT PROTECTION AND NOISE LEVEL REQUIREMENT

17.1 ENVIRONMENT PROTECTION

The plant shall be designed for installation and operation in harmony with the surrounding environment and all measures of pollution control shall be ensured by the Bidder to restrict pollution from the liquid effluent and Stack emission within the limits as given below with due consideration of Environment (Protection) Rules 1986 as amended till date.

In case the Ministry of Environment & Forest stipulates any other conditions not specified hereunder while clearing the project, same shall be complied with by the Contractor.

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ANNEXURE-3 (c)

ANNEXURE I

MINIMUM TESTING AND INSPECTION REQUIREMENTS

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1.0 GENERAL:

- 1.1 An indicative list of Inspection and testing requirements for each package has been given for various equipments across various volumes of this specification. Bidder shall note that these testing and inspections listed herein are the minimum requirements as perceived by the Owner; the bidder shall consider this only as a general guidance and is not meant to be exhaustive. The bidder shall consider requisite testing and inspections across the equipments/systems forming the proposed power plant unit based on his own experience and in line with the current industry practices for identically rated power plant for the technology under consideration and relevant codes and standards. The comprehensive list of tests considered for each of the equipment/ systems shall be furnished as part of the bid

2.0 ~~PUMPS, STRAINERS & FILTERS FOR GENERAL SERVICE, ACW & DMCW~~

- 2.1 ~~Centrifugal Pumps (Horizontal/Vertical), Sump Pump, Vertical Turbine Pumps, Submersible Pumps:~~

The Manufacturer shall conduct all tests required to ensure that the equipment furnished conforms to the requirements of Technical specifications. All materials shall be of tested quality. No weld repair on Cast Iron is allowed.

Following minimum NDT shall be carried out:

- UT on Shaft in proof machined condition for Dia 50 mm or above.
- MPI/DPT on machined surface of Casing, Shaft, Impeller and on Welds of fabricated parts.
- All rotating components shall be subjected to Static/Dynamic Balancing to ISO 1940 Gr.6.3. Any change in balancing grade shall be subject to owner's approval

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- All pressure retaining parts (e.g. Casing, Bowl Assembly, Discharge Head, Column Pipes etc.) shall be Hydrostatically tested at 200% of Pump Rated Head or at 150% of Shut-off head, whichever is higher, for at least 30 minutes. No leakage or pressure drop is allowed. 2.2 <u>PERFORMANCE TEST</u> All pumps shall be tested at shop at rated speed for Head, Capacity, Efficiency and Power consumption. Pump shall be given running test for the entire operating range i.e. from Shut-off head to Maximum flow for at least 1 (one) hour. A sufficient number of readings shall be taken to plot the curve, with one point at Design flow. Testing standard shall be HIS (Hydraulic Institute Standard) of USA or equivalent acceptable to Owner. Noise and Vibration readings shall be taken at shop for reference and shall meet the guaranteed value as per Technical Specifications at site. Only those pumps shall be subjected to Strip Down test, to visually check for mechanical damages, where abnormal noise or excessive vibrations are observed during the Performance test. NPSH test shall be conducted with water as the medium.		



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **I**

SUB-SECTION: **IB**

REV. NO. **00** DATE **27/04/2020**

SHEET **1** OF **1**

SUB-SECTION – IB

SPECIFIC TECHNICAL REQUIREMENTS (ELECTRICAL)



TITLE: ELECTRICAL EQUIPMENT SPECIFICATION FOR MISC PUMPS	SPECIFICATION NO.
	SECTION: C
	REV NO. : 00 DATE: 21/08/2019
	SHEET: 1 OF 2

SPECIFIC TECHNICAL REQUIREMENTS: ELECTRICAL

1.0 EQUIPMENT & SERVICES TO BE PROVIDED BY BIDDER/ PURCHASER

- a) Services and equipment as per "Electrical Scope between BHEL and Vendor".
- b) Any item/work either supply of equipment or erection material which have not been specifically mentioned but are necessary to complete the work for trouble free and efficient operation of the plant shall be deemed to be included within the scope of this specification. The same shall be provided by the bidder without any extra charge.
- c) Supply of mandatory spares as specified in the specifications of mechanical equipments.
- d) Electrical load requirement for MISC. PUMPS
- e) All equipment shall be suitable for the power supply fault levels and other climatic conditions mentioned in the enclosed project information.
- f) Bidder to furnish list of makes for each equipment at contract stage, which shall be subject to customer/BHEL approval without any commercial and delivery implications to BHEL
- g) Various drawings, data sheets as per required format, Quality plans, calculations, test reports, test certificates, operation and maintenance manuals etc shall be furnished as specified at contract stage. All documents shall be subject to customer/BHEL approval without any commercial implication to BHEL.
- h) Motor shall meet minimum requirement of motor specification.
- i) Vendor to clearly indicate equipment locations and local routing lengths in their cable listing furnished to BHEL.
- j) Cable BOQ worked out based on routing of cable listing provided by the vendor for "both end equipment in vendor's scope" shall be binding to the vendor with +10 % margin to take care of slight variation in routing length & wastages.
- k) Technical requirements shall be as per specifications listed in Clause 4.1, 4.2, 4.3, 4.4 ,4.5, 4.6, 4.7 & 4.8 below.

2.0 EQUIPMENT & SERVICES TO BE PROVIDED BY PURCHASER FOR ELECTRICAL & TERMINAL POINTS:

Refer "Electrical Scope between BHEL and Vendor".

3.0 DOCUMENTS TO BE SUBMITTED ALONG WITH BID

- 3.1 The electrical specification without any deviation from the technical/quality assurance requirements stipulated shall be deemed to be complied by the bidder in case bidder furnishes the overall compliance of package technical specification in the form of compliance certificate/No deviation certificate.
- 3.2 No technical submittal such as copies of data sheets, drawings, write-up, quality plans, type test certificates, technical literature, etc, is required during tender stage. Any such submission even if made, shall not be considered as part of offer.



TITLE:

**ELECTRICAL EQUIPMENT SPECIFICATION
FOR
MISC PUMPS**

SPECIFICATION NO.

SECTION: **C**

REV NO. : **00** DATE: 21/08/2019

SHEET: 2 OF 2

4.0 LIST OF ENCLOSURES

- 4.1 Electrical scope between BHEL & vendor (Annexure-A).
- 4.2 Technical specification for Motors DG/BSL U-6/2011/T-1
- 4.3 Data Sheet- A along with Annexure-I.
- 4.4 Load data format (Annexure-B).
- 4.5 Explanatory notes for cable routing
- 4.6 Quality Plan

STANDARD ELECTRICAL SCOPE BETWEEN BHEL AND VENDOR(FOR EPC PROJECTS)**PACKAGE: MISC. PUMP (Supply Package)****PROJECT: 1X660MW BHUSAVAL THERMAL POWER STATION, UNIT-6**

<u>S.NO</u>	<u>DETAILS</u>	<u>SCOPE SUPPLY</u>	<u>SCOPE E&C</u>	<u>REMARKS</u>
1	415 V MCC	BHEL	BHEL	240 V AC (supply feeder)/415 V AC (3 PHASE 4 WIRE) supply shall be provided by BHEL based on load data provided by vendor at contract stage for all equipment supplied by vendor as part of contract. Any other voltage level (AC/DC) required will be derived by the vendor.
2	Local Push Button Station (for motors)	BHEL	BHEL	Located near the motors.
3	Power cables, control cables and screened control cables	BHEL	BHEL	Incoming cable from BHEL supplied MCC will be informed by BHEL. Screened control cable between DCS & field equipment will also be informed by BHEL. Vendor shall provide lugs & glands accordingly.
4	Cable trays, accessories & cable trays supporting system	BHEL	BHEL	
5	Cable glands and lugs for equipments supplied by Vendor	Vendor	BHEL	1. Double compression Ni-Cr plated brass cable glands 2. Solder less crimping type heavy duty tinned copper lugs for power and control cables.
6	Conduit and conduit accessories for cabling between equipments supplied by vendor	BHEL	BHEL	
7	Equipment grounding & lightning protection	BHEL	BHEL	
8	Below grade grounding	BHEL	BHEL	
9	LT Motors with base plate and foundation hardware	Vendor	BHEL	Makes shall be subject to BHEL approval at contract stage.
10	Mandatory spares	Vendor	-	Vendor to quote as per specification.
11	Recommended O & M spares	Vendor	-	As per specification
12	Any other equipment/material/service required for completeness of system but not specified above (to ensure trouble free and efficient operation of the system).	Vendor	BHEL	
13	Electrical equipment GA drawing	Vendor	-	For necessary interface review.

NOTES:

1. Make of all electrical equipments/items supplied shall be reputed make & shall be subject to approval of BHEL after award of contract.
2. All QPs shall be subject to approval of BHEL after award of contract without any commercial implication.

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1.0 <u>SCOPE</u> 1.1 This section covers the general requirements of the drive motors for power station auxiliary equipment. 1.2 Motors shall be furnished in accordance with both this general specification and the accompanying driven equipment specification. 1.3 In case of any discrepancy, the driven equipment specification shall govern etc. 2.0 <u>STANDARDS</u> 2.1 All motors shall conform to the latest applicable IS, IEC and CBIP Standards/ Publications except when otherwise stated herein or in the driven equipment specification. 2.2 Major standards, which shall be followed, are listed below other applicable Indian Standards for any component part even if not covered in the listed standards shall also be followed (a) IS-325 (b) IS-12615 (c) IEC-34 3.0 <u>SERVICE CONDITIONS</u> 3.1 The motors will be installed in hot, humid and tropical atmosphere, highly polluted at places with coal dust and/or fly ash canopy to be provided to all outdoor install motors. 3.2 Unless otherwise noted, electrical equipment/system design shall be based on the service conditions and auxiliary power supply given in the annexure to this specification.		

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3.3	For motor installed outdoor and exposed to direct sunrays, the effect of solar heat shall be considered in the determination of the design ambient temperature	
4.0	<u>TYPE AND RATING</u>	
4.1	<u>A.C. MOTORS</u>	
4.1.1	Motors shall be general purpose, constant speed, squirrel cage, three phase, induction type.	
4.1.2	All motors shall be rated for continuous duty. They shall also be suitable for long period of inactivity.	
4.1.3	The motor name-plate rating at 50°C shall have at least 10% margin over the input power requirement of the driven HT equipment at rated duty point unless stated otherwise in driven equipment specification or in general electrical specification.	
4.1.4	The motor characteristics shall match the requirements of the driven equipment so that adequate starting, accelerating, pull up, break down and full load torques are available for the intended service.	
4.1.5	All LT motors used in this project are proposed to be energy efficient type suitable for EFF1 efficiency rating.	
4.1.6	The motor name plate rating shall have at least 10% margin over the input power requirement of the HT driven equipment and 15% for LT driven equipments at rated duty point.	
4.1.7	Motors located in hazardous area shall be flame proof type.	
4.2	<u>D.C. MOTORS</u>	
4.2.1	D.C. Motor provided for emergency service shall be shunt/compound wound type.	
4.2.2	Motor shall be sized for operation with fixed resistance starter for maximum reliability.	

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4.2.3	Starter panel complete with all accessories shall be included in the scope of supply.	
4.3	For equipment installed outdoor and exposed to direct sun rays, the effect of solar heat shall be considered in determining the design ambient temperature.	
5.0	<u>PERFORMANCE</u>	
5.1	<u>RUNNING REQUIREMENTS</u>	
5.1.1	Motor shall run continuously at rated output over the entire range of voltage and frequency variations as given in the annexure.	
5.1.2	The motor shall be capable of operating satisfactorily at full load for 5 minutes without injurious heating with 75% rated voltage at motor terminals.	
5.1.3	The motor shall be designed to withstand momentary overload of 60% of full load torque for 15 second without any damage.	
5.1.4	Motor shall not be stalled if the supply voltage drops to 70% of the rated voltage for 2 seconds duration.	
5.2	<u>STARTING REQUIREMENTS</u>	
	Motor shall be designed for direct online starting at full voltage. Starting current shall not exceed 6 times full load current for all auxiliaries except boiler feed pump where the starting current shall be limited to 4.5 times. No further tolerances are applicable on starting current specified above for HT motors	
5.2.1	The motor shall be capable of withstanding the stresses imposed if started at 110% rated voltage	
5.2.2	Motor shall start with rated load and accelerate to full speed with 80% rated voltage at motor terminal except BFP motor. In case of BFP motor, it shall	

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be 75% rated voltage. Minimum starting requirement for mill motor (double cage) shall be 85% rated voltage at motor terminals. 5.2.3 Motor shall be capable of three equally spread starts per hour, two starts in quick succession from cold condition and one restart from hot condition. Cranking motor shall be capable of six equally spread starts per hour, three starts in quick succession from cold condition and one restart from hot condition. The coal conveyor and crusher motors shall be suitable for 3 consecutive hot starts with maximum 20 starts per day. Pump motor subject to reverse rotation shall be designed to withstand the stresses encountered when starting with shaft rotating at 125% rated speed in reverse direction. 5.2.4 HT pump motors shall be suitable to start with forward rotation. 5.2.5 The motors shall be designed to withstand 120% of rated speed for 2 minutes without any mechanical damage 5.3 <u>STRESS DURING BUS TRANSFER.</u> 5.3.1 The motor may be subjected to sudden application of 150% rated voltage during bus transfer, due to the phase difference between the incoming voltage and motor residual voltage. 5.3.2 The motor shall be designed to withstand any torsional and/or high current stresses, which may result, without experiencing any deterioration in the normal life and performance characteristics. 5.4 <u>LOCKED ROTOR WITHSTAND TIME</u> 5.4.1 The locked rotor withstand time under hot condition at 110% rated voltage shall be more than motor starting time by at least 2.5 seconds for motors up to 20 seconds starting time and by 5 seconds for motor with more than 20 seconds starting time.		

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5.4.2	Starting time mentioned above is at minimum permissible voltage of 80% rated voltage.	
5.4.3	Hot thermal withstand curve shall have a margin of at least 10% over the full load current of the motor to permit relay setting utilizing motor rated capacity	
6.0	<u>SPECIFIC REQUIREMENTS</u>	
6.1	<u>ENCLOSURE</u>	
6.1.1	All indoor motor enclosures shall conform to the degree of protection IP-55 unless otherwise specified and outdoor motor enclosure shall confirm to degree of IPW-55. Motor for outdoor or semi-outdoor service shall be of weather-proof construction.	
6.1.2	For hazardous area approved type of increased safety enclosure shall be furnished.	
6.2	<u>COOLING</u>	
6.2.1	The motor shall be self ventilated type, either totally enclosed fan cooled (TEFC) or closed air circuit air- cooled (CACA).	
6.2.2	In case water cooling is required for very large motors, prior approval of the customer is to be obtained before proceeding ahead with design & manufacture.	
6.3	<u>WINDING AND INSULATION</u>	
6.3.1	All insulated winding shall be of copper.	
6.3.2	All motors shall have class F insulation but limited to class B temperature rise.	
6.3.3	Windings shall be impregnated to make them non-hygroscopic and oil resistant.	

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6.4 <u>TROPICAL PROTECTION</u> 6.4.1 All motors shall have fungus protection involving special treatment of insulation and metal against fungus, insects and corrosion. 6.4.2 All fittings and hardware shall be corrosion resistant. 6.5 <u>BEARINGS</u> 6.5.1 Motor shall be provided with antifriction bearings, unless sleeve bearings are required by the motor application. 6.5.2 Vertical shaft motors shall be provided with thrust and guide bearings. Thrust bearing of tilting pad type is preferred. 6.5.3 Bearings shall be provided with seals to prevent leakage of lubricant or entrance of foreign matters like dirt, water etc. into the bearing area. 6.5.4 Sleeve bearings shall be split type, ring oiled, with permanently aligned, close running shaft sleeves. 6.5.5 Grease lubricated bearings shall be prelubricated and shall have provisions for in-service positive lubrication with drains to guard against over lubrication. 6.5.6 Oiled bearing shall have an integral self cooled oil reservoir with oil ring inspection ports, oil sight glass with oil level marked for standstill and running conditions and oil fill and drain plugs. 6.5.7 Forced lubricated or water cooled bearing shall not be used without prior approval of Owner. 6.5.8 Lubricant shall not deteriorate under all service conditions. The lubricant shall be limited to normally available types with IOC equivalent. 6.5.9 Bearings shall be insulated as required to prevent shaft current and resultant bearing damage.		

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6.6	<u>NOISE & VIBRATION</u>	
6.6.1	The noise level shall be as per statutory acceptance (IS/IEC).	
6.6.2	The peak amplitude of the vibration shall be within IS/IEC specified limits.	
6.7	<u>MOTOR TERMINAL BOX</u>	
6.7.1	Motor terminal box shall be phase segregated (PSTB) type and located in accordance with Indian Standards clearing the motor base- plate/ foundation.	
6.7.2	Terminal box shall be capable of being turned 360 Deg. in steps of 180 Deg. For HT motors and 90 Deg. for LT motors unless otherwise approved.	
6.7.3	The terminal box shall be split type with removable cover with access to connections and shall have the same degree of protection as motor.	
6.7.4	The terminal box shall have sufficient space inside for termination/connection of XLPE insulated armoured aluminium cables.	
6.7.5	Terminals shall be stud or lead wire type, substantially constructed and thoroughly insulated from the frame.	
6.7.6	The terminals shall be clearly identified by phase markings, with corresponding direction of rotation marked on the non-driving end of the motor.	
6.7.7	The terminal box shall be capable of withstanding maximum system fault current for duration of 0.25 sec.	
6.7.8	For 11kV and 3.3kV motor, the terminal box shall be phase-segregated type. The neutral leads shall be brought out in a separate terminal box (not necessarily phase segregated type) with shorting links for star connection.	
6.7.9	Motor terminal box shall be furnished with suitable cable lugs and double compression brass glands to match with cable used.	
6.7.10	The gland plate for single core cable shall be non-magnetic type.	

CONSULTANT : PROCON ENGINEERS

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6.7.11 Due to any reason, if the terminal box is found to be not suitable for the approved cable size for either HT/LT motors, then the bidder shall arrange necessary adopter box to facilitate the termination of cables. The adopter box shall be of the same short circuit rating and specifications as the main terminal box. The adopter box shall be located as near as possible to the main terminal box. The interconnecting cabling between adopter box and main terminal box along with providing suitable cable glands and termination kits as applicable shall also be done by the bidder. 6.8 <u>GROUNDING</u> 6.8.1 The frame of each motor shall be provided with two separate and distinct grounding pads complete with tapped hole, GS bolts and washer 6.8.2 The grounding connection shall be suitable for accommodation of ground conductors as follows : Motor above 90 kW : 75 x 10 mm GS Flat Motor above 30 kW up to 90 kW : 50 x 6 mm GS Flat Motor above 5 kW up to 30 kW : 25 x 6 mm GS Flat Motor up to 5 kW : 8 SWG GS Wire 6.8.3 The cable terminal box shall have a separate grounding pad 6.9 <u>RATING PLATE</u> In addition to the minimum information required by IS, the following information shall be shown on motor rating plate: (a) Temperature rise in Deg.C under rated condition and method of measurement. (b) Degree of protection.		

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(c) Bearing identification no. and recommended lubricant. (d) Location of insulated bearings. 6.10 <u>CONSTRUCTION</u> 6.10.1 Stator Core The Stator Core Lamination shall be made of high-grade silicon/magnetic steel sheet varnished on both sides and pressed to form rigid core. 6.10.2 Rotor The rotor construction shall be such that in case of dislodging of the rotor bar from the end ring, it should not come out and hit the stator core/stator winding and damage. 7.0 <u>ACCESSORIES</u> 7.1 <u>GENERAL</u> Accessories shall be furnished, as listed below, or if otherwise required by driven equipment specification or application 7.2 <u>SPACE HEATER</u> 7.2.1 Motor of rating 30 kW and above shall be provided with space heaters, suitably located for easy removal or replacement. 7.2.2 The space heater shall be rated 240 V, 1 phase 50 Hz and sized to maintain the motor internal temperature above dew point when the motor is idle. 7.3 <u>TEMPERATURE DETECTORS</u> 7.3.1 All 11kV and 3.3kV motors shall be provided with twelve (12) nos. Simplex type winding temperature detectors, four (4) nos. per phase.		

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7.3.2	11kV and 3.3kV motor bearing shall be provided with duplex type temperature detectors.	
7.3.3	The temperature detector mentioned above shall be resistance type, 3 wire, platinum wound, 100 Ohms at 0°C.	
7.3.4	Leads of all simplex type motor winding RTDS and motor bearing RTDS shall be wired up to respective switchgear metering & protection compartment. From which one set of RTDS will be connected to numerical protection relay and another set shall be kept free for DCS connectivity.	
7.3.5	Five numbers of Temperature detectors / thermistors shall be provided for L.T. Motors above 90 kW (3 nos. Winding temperatures & 2 nos. bearing temperatures).	
7.4	<u>INDICATOR/SWITCH</u>	
7.4.1	Dial type local indicator with alarm contacts shall be provided for the following :	
	(a) 11kV and 3.3kV motor bearing temperature	
	(b) Hot and cold air temperature of the closed air circuit for CACA and CACW motor	
7.4.2	Flow switches shall be provided for monitoring cooling water flow of CACW motor and oil flow of forced lubrication bearing, if used.	
7.4.3	Alarm switch contact rating shall be minimum 0.5 A at 220V D.C. and 5A at 240V A.C.	
7.5	<u>CURRENT TRANSFORMER FOR DIFFERENTIAL PROTECTION</u>	
7.5.1	Motor 1000 KW and above shall be provided with three differential current transformers mounted over the neutral leads within the enclosure. Loose 3 nos. CT for mounting on switchgear side shall be in bidder's scope.	

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7.5.2	The arrangement shall be such as to permit easy access for C.T. testing and replacement. Current transformer characteristics shall match Owner's requirements to be intimated later.	
7.6	<u>ACCESSORY TERMINAL BOX</u>	
7.6.1	All accessory equipment such as space heater, temperature detector, current transformers etc., shall be wired to and terminated in terminal boxes, separate from and independent of motor (power) terminal box.	
7.6.2	Accessory terminal box shall be complete with double compression brass glands and pressure type terminals to suit cable connections.	
7.7	<u>DRAIN PLUG</u>	
	Motor shall have drain plugs so located that they will drain the water, resulting from the condensation or other causes from all pockets of the motor casing.	
7.8	<u>LIFTING PROVISIONS</u>	
	Motor weighing 25 Kg. or more shall be provided with eyebolt or other adequate provision of lifting.	
7.9	<u>DOWEL PINS</u>	
	The motor shall be designed to permit easy access for drilling holes through motor feet or mounting flange for installation of dowel pins after assembling the motor and driven equipment.	
7.10	<u>PAINTING</u>	
	Motor including fan shall be painted with corrosion proof paints of colour shade (RAL-7032).	
8.0	<u>TESTS</u>	
8.1	<u>ROUTINE AND TYPE TEST:</u>	

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Tests are to be conducted for HT and LT motors 60kW and above in presence of Mahagenco representative and contractor as per IS: 325 and required copies of test certificates are to be furnished for approval and despatch clearance. In addition, following tests shall have to be carried out on the motors in presence of MAHAGENCO representative & contractor on LT & HT motors. For Motors below 60kW type and routine test conducted as per IS325 shall be witnessed by contractor and test certificate shall be submitted for review of Mahagenco & Dispatch clearance

8.1.1 FOR HT MOTORS:

(a) Impulse test by 1.2 / 50 micro sec. On sample coil of Stator winding insulation as type test as per IEC-671/IS 14422,1995 test voltages as under

Voltage rating of motor	Impulse Test Voltage
3.3 kV	: 18 kV peak
11 kV	: 49 kV peak

(b) Tan delta, charging current and dielectric loss measurements on each phase of motor stator winding as routine test

(c) Polarization Index Test as per IS:7816 as routine test

(d) Tan delta measurement on coils

(e) Surge withstand test for inter turn insulation.

(f) Test to diagnose rotor bar failure during manufacture.

Tests indicated at (d), (e), (f) shall be carried out during manufacture of the coils and shall be furnished for verification .

8.1.2 FOR HT & LT MOTORS:

(a) Test for suitability of IP55/ IPW– 55 as per IS 4691 as type test. Type test certificate for first numeral shall be acceptable in lieu to test,

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provided the test motor is identical to motor being supplied. Second numeral test shall be carried out on one motor of each type and rating. (b) Fault Withstand Test for main terminal box as type test. Type test certificate shall be acceptable, if the test is conducted on exactly identical terminal box within last three years. (c) Test for noise level as routine test. (d) Test for vibration as routine test. (e) Overspeed test as type test. 8.2 <u>TEST WITNESS:</u> Test shall be performed in presence of Owner/Purchaser's representative so desired by the Owner/Purchaser. The Contractor shall give at least fifteen (15) days advance notice of the date when the tests are to be carried out.		

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SR. NO.	ITEM	UNIT	
2.1	<u>A.C. SUPPLY:</u>		
	Voltage		± 10%
	Frequency		± 5%
	Combined Voltage & frequency		± 10% (absolute sum)
	During starting of large motor, the voltage may drop to 80% of the rated voltage for a period of 60 seconds. All electrical equipment while running shall successfully ride over such period without affecting system performance		
2.2	<u>D.C. SUPPLY</u>		
	Voltage		198 to 240 Volt

CONSULTANT : PROCON ENGINEERS



TITLE

**LV MOTORS
DATA SHEET-A****1X660 MW BHUSAWAL TPP**

SPECIFICATION NO.

VOLUME II B

SECTION

D

REV NO. 00

DATE

28.01.2019

SHEET 1

OF

1

- 1.0 Design ambient temperature : 50 °C
- 2.0 Maximum acceptable kW rating of LV motor : 160KW
- 3.0 Installation (Indoors/ Outdoors) : As required
- 4.0 Details of supply system
- a) Rated voltage (with variation) : 415V $\pm$ 10%
 - b) Rated frequency (with variation) : 50 Hz (+5% and -5%)
 - c) Combined voltage & freq. variation : 10% (sum of absolute values)
 - d) System fault level at rated voltage : 50 kA for 1 sec
 - e) Short time rating for terminal boxes
 - o 90 kW and upto 160kW : 50 KA for 1 sec.
(Breaker controlled)
 - o Below 90 kW : 50 KA protected by fuse for 0.2 sec
(SFU + Contactor controlled)
 - f) LV System grounding : Effectively grounded
- 5.0 Class of insulation : Class 'F', with temp rise limited to class B.
- 6.0 Minimum voltage for starting : 80% of rated voltage
(As percentage of rated voltage)
- 7.0 Power cables data : Shall be given during Detailed engg
- 8.0 Earth Conductor Size & Material : Shall be given during Detailed engg
- 9.0 Space heater supply : 240 V, 1 ϕ , 50 Hz
- 10.0 Rating up to which Single phase motor : Acceptable below 0.20 kW
- 11.0 Additional tests : As per QP and customer motor spec
- 12.0 Flame-proof motor
- a) Enclosure suitable (As per IS:2148) : As per requirement
 - b) Classification of Hazardous area : As per requirement
(As per IS: 5572 part-I)
- 13.0 Makes : As per ANNEXURE-I
- 14.0 Paint shade : RAL 7032
- 15.0 Degree of Protection of enclosure (motors):
INDOOR IP-55
OUTDOOR IPW-55
- 16.0 Energy efficiency : IE3 as per IS:12615: 2011

❖ Also detail Customer spec. for Motors to be referred as enclosed with spec.

ANNEXURE-I

SUB-VENDOR LIST

The list of approved make of the LT Motors are as mentioned below:

S.No.	LIST OF LT MOTORS
1.	BHARAT BIJLEE LTD.
2.	CROMPTON GREAVES
3.	ASEA BROWN BOVERI
4.	KIRLOSKAR ELECTRIC CO LTD.
5.	NGEF
6.	SIEMENS
7.	MARATHON
8.	GE-POWER
9.	RAJINDRA ELECT INDUSTRIES
10.	LAXMI HYDRAULICS PVT. LTD

However, the final list of makes for the LT Motors is subjected to BHEL/Customer approval, during contract stage, without any commercial implications.

Explanatory notes for filling up cable list for routing through WinPath, the cable routing program (developed by Corporate R&D) being used in PEM.

1. For the purpose of clarity, it may please be noted that the information given in regard to the cables to be routed through WinPath as per the system elaborated below is called "Cable List", while the term "Cable Schedule" applies to the cable list with routing information added after routing has been carried out.
2. The cable list shall be entered as an MS Excel file in the format as per enclosed template EXT_CAB_SCH_FORMAT.XLS. No blank lines, special characters, header, footer, lines, etc. shall be introduced in the file. No changes shall be made in the title line (first line) of the template.
3. The field properties shall be as under:
 - a. UNITCABLENO: A/N, up to sixteen (16) characters; each cable shall have its own unique, unduplicated cable number. In case this rule is violated, the cable cannot be taken up for routing.
 - b. FROM: A/N, up to sixty (60) characters; the "From" end equipment/ device description and location to be specified here. Information in excess of 60 characters will be truncated after 60 characters.
 - c. TO: A/N, up to sixty (60) characters; the "To" end equipment/ device description and location to be specified here. Information in excess of 60 characters will be truncated after 60 characters.
 - d. PURPOSE: A/N, up to sixty (60) characters; the purpose (i.e. power cable/ indication/ measurement, etc.) to be specified here. Information in excess of 60 characters will be truncated after 60 characters.
 - e. REMARKS: A/N, up to forty (40) characters; Any information pertinent to routing to be specified here (e.g., cable number of the cable redundant to the cable number being entered). Information in excess of 40 characters will be truncated after 40 characters.
 - f. CABLESIZE: A/N, 7 characters exactly as per the codes indicated below shall be specified here. The program cannot route cables described in any other way/ format.
 - g. PATHCABLENO: Field reserved for utilization by the program. User shall not enter any information here.
4. One list shall be prepared for each system/ equipment (i.e., separate and unique cable lists shall be prepared for each system).
5. The cables shall be described as per the scheme listed below:

A	NN	A	NNN
Cable	No. of cores	Cable code	Cable size
Voltage	(e.g. 01,03,3H, 07)	(See C below)	(e.g. 035,185,2.5, 0.5)
Code (see B below)			

(A) SYSTEM VOLTAGE CODES:

(ac) A = 11KV, B = 6.6KV, C = 3.3KV, D = 415V, E = 240V, F = 110V

(dc) G = 220V, H = 110V, J = 48V, K = +24V, L = -24V

(B) CABLE VOLTAGE CODES:

A = 11KV (Power cables)

Explanatory notes for filling up cable list for routing through WinPath, the cable routing program (developed by Corporate R&D) being used in PEM.

B = 6.6KV (Power cables)
C = 3.3KV (Power cables)
D = 1.1KV (LV & DC system power & control cables)
E = 0.6KV (0.5 sq. mm. Control cables)

(C) CABLE CODES

PVC Copper

A = Armoured FRLS	B = Armoured Non-FRLS
C = unarmoured FRLS	D = Unarmoured Non-FRLS

PVC Aluminium

E = Armoured FRLS	F = Armoured Non-FRLS
G = unarmoured FRLS	H = Unarmoured Non-FRLS

XLPE Copper

J = Armoured FRLS	K = Armoured Non-FRLS
L = unarmoured FRLS	M = Unarmoured Non-FRLS

XLPE Aluminium

N = Armoured FRLS	P = Armoured Non-FRLS
Q = unarmoured FRLS	R = Unarmoured Non-FRLS

S = FIRE SURVIVAL CABLES
T = TOUGH RUBBER SHEATH
U = OVERALL SCREENED
V = PAIRED OVERALL SCREENED
W = PAIRED INDIVIDUAL SCREENED
Y = COMPENSATING CABLES
I = PRE-FABRICATED CABLES
Z = JELLY FILLED CABLES



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **I**

SUB-SECTION: IC

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SUB-SECTION – IC

SPECIFIC TECHNICAL REQUIREMENTS (C&I)

	MAHARASHTRA STATE POWER GENERATION CO. LTD.		Volume : V
	BID SPECIFICATION NO.:DG/BSL U-6/2011/T-1		Section – 5
REV: R0	CONTROL & INSTRUMENTATION		Page 236 of 718
SR. NO.	ITEM	DESCRIPTION	
		thermowells.	
1.9.8	Accessories	(a) Adjustable nipple-union-nipple (½", Sch 80 x ½" NPT M) with thermowell connection.	
		(b) Compression fittings/unions.	
		(c) Flanges etc. (for flanged connections only).	
		(d) Forged barstock thermowell as per ASME PTC code. Process connection M 33 x 2 (M) in general or 1½" Flanged for Flue gas / Furnace / Air etc. application. Material of construction of Thermowell: SS 316 : In general Inconel: For flue gas application Tungsten carbide : For coal mill application.	
1.9.9	Name plate	Tag number, service engraved in stainless steel tag plate.	
1.10	<u>RESISTANCE TEMPERATURE DETECTOR</u>		
1.10.1	Type	Platinum (Duplex), Ungrounded.	
1.10.2	Resistance	100 ohm at 0 °C.	
1.10.3	Base	Wound on ceramic (anti-inductive).	
1.10.4	Wiring	3 / 4 Wire.	

CONSULTANT : PROCON ENGINEERS

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SR. NO.	ITEM	DESCRIPTION	
1.10.5	Protecting Tube		
(a)	O.D.	8 mm.	
(b)	Material	SS-316, Seamless.	
(c)	Filling	Magnesium oxide (Purity above 99.4%).	
1.10.6	Response time	(a) < 20 seconds for measurement.	
		(b) < 10 seconds for control.	
1.10.7	Calibration	DIN 43760.	
1.10.8	Accuracy	± 0.5%.	
1.10.9	Head:		
(a)	Type	IP-65 universal screwed type.	
(b)	Material	Die cast aluminium or better.	
(c)	Terminal blocks	Nickel plated Brass-screw type / silver plated.	
(d)	Cable connection	½" NPT gland and grommet.	
(e)	Others	Terminal head cover with SS chain and suitable gasket. All thermowells in the high velocity steam service shall be checked for Strouhal's frequency limit to arrive at a safe size and design of thermowells.	
1.10.10	Accessories	(a) Adjustable nipple-union-nipple (½" Sch 80 x ½" NPT M) with Thermowell connection.	

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SR. NO.	ITEM	DESCRIPTION	
		(b) Compression fittings / unions.	
		(c) Flanges etc. (for flanged connections only)	
		(d) Forged / barstock Thermowell as per ASME PTC code. Process connection M33 x 2 (M). Material of construction of Thermowell: SS 316: In general. Inconel: For flue gas application. Tungsten carbide: For coal mill application.	
1.10.11	Name plate	Tag number, service engraved in stainless steel tag plate	
1.11	<u>PRESSURE SWITCH</u>		
1.11.1	Type	(a) Piston for high pressure application.	
		(b) Bellow / Diaphragm for low pressure application.	
1.11.2	Sensing element material	AISI SS-316. All other wetted part SS316.	
1.11.3	Case Material	Die-cast aluminium alloy, neoprene gasket.	
1.11.4	Setter Scale	Black graduation on white linear scale. Graduation 0-100% with red pointer for set points.	

CONSULTANT : PROCON ENGINEERS



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **I**

SUB-SECTION: **ID**

REV. NO. **00** DATE **27/04/2020**

SHEET **2** OF **1**

SUB-SECTION – ID

DATASHEET-A

	DATA SHEET - A				SPECIFICATION NO.:	PE-TS-415-100-N001 R01
	MISCELLANEOUS PUMPS (HORIZONTAL)				REV. NO.: 00	DATE : 27/04/2020
	1X660 MW BHUSAWAL TPS				SECTION:	I D
Sl. No.	DESCRIPTION	CYCLE MAKE UP PUMPS	DM WATER TRANSFER PUMPS	BOILER FILL PUMPS	DMCW TG AUX'S PUMPS	DMCW SG AUX'S PUMPS
1.0	SERVICE					
1.1	Total no. of pumps for Project	2	2	2	3	2
1.2	No. of working & standby pumps	1W+1S	1W+1S	1W+1S	2W+1S	1W+1S
1.3	Liquid Handled (ref. water analysis enclosed herein)	DM Water	DM Water	DM Water	pH corrected DM Water	pH corrected DM Water
1.4	Location (Indoor / Outdoor)	Indoor	Indoor	Indoor	Indoor	Indoor
1.5	Duty	Intermittent	Continuous	Intermittent	Continuous	Continuous
1.6	No. of pumps working in parallel	-	-	-	2	-
1.7	Specific gravity	1	1	1	1	1
1.8	System design pressure (kg/sqcm), g	10	10	25	10	12
2.0	DESIGN PARAMETERS					
2.1	Design capacity each, M ³ /hr	150	50	400	1150	530
2.2	Total dynamic head (MWC)	50	50	150	31	50
2.3	Suction Pressure(MWC)	Flooded Suction	Flooded Suction	Flooded Suction	32.5	32.5
2.4	Design Temperature (°C)	50	50	50	60	60
2.5	Maximum permissible speed of pump (RPM)	1500	1500	1500	1500	1500
2.6	Max. limit on shut off head Corresponding to pump TDH (MWC) at 51.5 Hz	Not to exceed 90 MWC	Not to exceed 90 MWC	Not to exceed 225 MWC	Not to exceed 58 MWC	Not to exceed 77 MWC
2.7	Operating range	-----30-130% of design duty point flow-----				
2.8	Motor rating	MAXIMUM OF FOLLOWING A) Continuous motor rating (at 50 deg. C ambient) shall be 5% above the max power requirement at any condition of the entire characteristic curve of the pump (viz. 0-130%). B) 10 % margin over power requirement at rated duty point. C) Pump shaft input power required considering the overloading of the pump assuming single pump operation in the event of tripping of one or more of the pumps operating in parallel.				
2.9	Permissible tolerance in rated capacity & TDH	no negative tolerance				
2.10	Permissible tolerance in efficiency at rated capacity(%)	no negative tolerance				
2.11	Performance/Design Standard	IS-1520 / HIS				
3.0	CONSTRUCTION FEATURES					
3.1	Pump type	Horizontal centrifugal type Pump	Horizontal centrifugal type Pump	Horizontal centrifugal type between bearing Pump	Horizontal centrifugal type Between Bearing Pump	Horizontal centrifugal type Between Bearing Pump
3.2	Impeller type	Closed	Closed	Closed	Closed	Closed
3.3	Casing type	To be decided by bidder	To be decided by bidder	Preferably radially split type	Horizontally Axial split type	Horizontally Axial split type
3.4	Coupling type	Flexible type	Flexible type	Flexible type	Flexible type	Flexible type
3.5	Sealing arrangement	Gland packing initially & Mechanical seal finally after commisioning	Gland packing initially & Mechanical seal finally after commisioning	Gland packing initially & Mechanical seal finally after commisioning	Gland packing initially & Mechanical seal finally after commisioning	Gland packing initially & Mechanical seal finally after commisioning

	DATA SHEET - A				SPECIFICATION NO.:	PE-TS-415-100-N001 R01
	MISCELLANEOUS PUMPS (HORIZONTAL)				REV. NO.: 00	DATE : 21/10/2019
	1X660 MW BHUSAWAL TPS				SECTION:	I D
SI. No.	DESCRIPTION	CYCLE MAKE UP PUMPS	DM WATER TRANSFER PUMPS	BOILER FILL PUMPS	DMCW TG AUX'S PUMPS	DMCW SG AUX'S PUMPS
3.6	Type of Lubrication	Self Liquid	Self Liquid	Self Liquid	Self Liquid	Self Liquid
3.7	Pump characteristics	Non Overloading type & stable	Non Overloading type & stable	Non Overloading type & stable	Non Overloading type & stable	Non Overloading type & stable
3.8	Drain Plugs, vent with valve, lifting lugs, priming connection	YES				
4.0	MATERIALS OF CONSTRUCTION					
4.1	Casing	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M
4.2	Impeller	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M
4.3	Shaft	SS 410	SS 410	SS 410	SS-410	SS-410
4.4	Shaft Sleeves	ASTM-A276 TYPE-316	ASTM-A276 TYPE-316	ASTM-A276 TYPE-316	ASTM-A276 TYPE-316	ASTM-A276 TYPE-316
4.5	Impeller Wearing rings (If applicable)	ASTM-A296 Gr. C440	ASTM-A296 Gr. C440	ASTM-A296 Gr. C440	ASTM-A296 Gr. C440	ASTM-A296 Gr. C440
4.6	Wetted Fastner	SS AISI-304	SS AISI-304	SS AISI-304	SS AISI-304	SS AISI-304
4.7	Gland / Seal Cover	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M	ASTM-A296 Gr. CF8M
4.8	Lantern Ring	As per Manufacturer standard	As per Manufacturer standard	As per Manufacturer standard	As per Manufacturer standard	As per Manufacturer standard
4.9	Mech. seal	As per Manufacturer standard	As per Manufacturer standard	As per Manufacturer standard	As per Manufacturer standard	As per Manufacturer standard
4.10	Gland Packing	Braided Impregnated Teflon (Asbestos Free)	Braided Impregnated Teflon (Asbestos Free)	Braided Impregnated Teflon (Asbestos Free)	Braided Impregnated Teflon (Asbestos Free)	Braided Impregnated Teflon (Asbestos Free)
4.11	Base Plate	MS fabricated IS-2062 (min. thk.-10 mm) Epoxy Coated				
4.12	Stuffing Box	ASTM-A296 Gr. CF8M with asbestos free packing.	ASTM-A296 Gr. CF8M with asbestos free packing.	ASTM-A296 Gr. CF8M with asbestos free packing.	ASTM-A296 Gr. CF8M with asbestos free packing.	ASTM-A296 Gr. CF8M with asbestos free packing.
4.13	Casing Wearing rings (If applicable)	SS 316	SS 316	SS 316	SS 316	SS 316
4.14	Coupling	SS	SS	SS	SS	SS
4.15	Connecting Pipe material (for deciding counterflange material)	SA 312 TP 304 (stainless steel) (ERW)	SA 312 TP 304 (stainless steel) (ERW)	SA 312 TP 304 (stainless steel) (ERW)	Carbon Steel as per IS:2062, Plates rolled & welded as per IS 3589	Carbon Steel as per IS:2062, Plates rolled & welded as per IS 3589
4.16	Non Wetted Fastner	As per SAE 1045	As per SAE 1045	As per SAE 1045	As per SAE 1045	As per SAE 1045
5.0	MANDATORY SPARES FOR PUMP-MOTOR SET					
5.1	Spares for Pumps					
5.1.1	Impellers	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.2	Wearing rings	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.3	Pumps bearings	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.4	Motor bearings	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.5	Pump shaft	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.6	Shaft sleeves	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.7	Gaskets, dust seals and 'O' ring etc.	1 LOT (Two (2) sets for each type)	1 LOT (Two (2) sets for each type)	1 LOT (Two (2) sets for each type)	2 sets (as required for one pump)	2 sets (as required for one pump)

	DATA SHEET - A				SPECIFICATION NO.:	PE-TS-415-100-N001 R01
	MISCELLANEOUS PUMPS (HORIZONTAL)				REV. NO.: 00	DATE : 21/10/2019
	1X660 MW BHUSAWAL TPS				SECTION:	I D
Sl. No.	DESCRIPTION	CYCLE MAKE UP PUMPS	DM WATER TRANSFER PUMPS	BOILER FILL PUMPS	DMCW TG AUX'S PUMPS	DMCW SG AUX'S PUMPS
5.1.8	Nut and bolts etc.	1 LOT (Two (2) sets for each type)	1 LOT (Two (2) sets for each type)	1 LOT (Two (2) sets for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.9	Mechanical seal	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 set (as required for one pump)	1 set (as required for one pump)
5.1.10	Complete set of coupling with accessories	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	-	-
5.1.11	Shaft nuts & keys	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	1 LOT (One (1) set for each type)	-	-
5.2	Spares for Motors					
5.2.1	Terminal plates for motors upto 30kw for each rating	1 LOT (1 nos. For each type & rating of Motor)	1 LOT (1 nos. For each type & rating of Motor)	-	1 LOT (1 nos. For each type & rating of Motor)	1 LOT (1 nos. For each type & rating of Motor)
5.2.2	Terminal plates for motors above 30kw for each rating	1 LOT (1 nos. For each type & rating of Motor)	1 LOT (1 nos. For each type & rating of Motor)	-	1 LOT (1 nos. For each type & rating of Motor)	1 LOT (1 nos. For each type & rating of Motor)
5.2.3	Heaters	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)	-	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)
5.2.4	Greasing arrangements	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)	-	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)
5.2.5	Motor of each type and rating	1 LOT (10% of the installed quantity or minimum 1 number whichever is higher)	1 LOT (10% of the installed quantity or minimum 1 number whichever is higher)	-	1 LOT (10% of the installed quantity or minimum 1 number whichever is higher)	1 LOT (10% of the installed quantity or minimum 1 number whichever is higher)
5.2.6	Bearings (DE and NDE)	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)	-	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)
5.2.7	End shield cover (driving and non driving end)	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)	-	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)
5.2.8	Cooling fan	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)	-	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)
5.2.9	Motor terminal block	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)	-	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)
5.2.10	Complete set of coupling	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)	-	1 LOT (1 set For each type & rating of Motor)	1 LOT (1 set For each type & rating of Motor)
5.3	C&I Spares					
5.3.1	RTDs of each type & length	-	-	10% or 2 nos. whichever is more	-	-
5.3.2	Thermowell for T/C & RTDs	-	-	10% or 1 no. of each type, rating, length used in the system whichever is more	-	-

	DATA SHEET - A				SPECIFICATION NO.:	PE-TS-415-100-N001 R01
	MISCELLANEOUS PUMPS (HORIZONTAL)				REV. NO.: 00	DATE : 21/10/2019
	1X660 MW BHUSAWAL TPS				SECTION:	I D
Sl. No.	DESCRIPTION	CYCLE MAKE UP PUMPS	DM WATER TRANSFER PUMPS	BOILER FILL PUMPS	DMCW TG AUX'S PUMPS	DMCW SG AUX'S PUMPS
				-		
	Mandatory Spare Note: 1. Whenever the quantity is indicated as a percentage, it shall mean percentage of total population of that item in the station (project) unless specified otherwise, and the fraction will be rounded off to the next higher whole number. Wherever the requirement has been specified a 'set', it will include the total requirement of the item for a unit, module or the station or as specified. Where it is not specified, a 'set' would mean the requirement for the single equipment/system as the case may be. Also, the 'set' would include all components required to replace the item. 2. Wherever the quantities have been indicated for each type, size, thickness, material, radius, range etc. these shall cover all the items supplied and installed and the break up for these shall be furnished in the bid. 3. In case spares indicated in the list are not applicable to the particular design offered by the bidder, the bidder should offer spares applicable to offered design with quantities generally in line with the approach followed as above. 4. Each spare shall be clearly marked and labeled on the outside of the packing with its description. When more than one spare part is packed in single case, a general description of the contents shall be shown on the outside of such case and a detailed list enclosed. All cases, containers and other packages must be suitably marked and numbered for the purpose of identification.					
6.0	BID EVALUATION RATE					
6.1	Bid evaluation rate	NA	Rs. 4.5 Lacs/KW	NA	Rs. 4.5 Lacs/KW	Rs. 4.5 Lacs/KW
6.2	Maximum permissible efficiency for Bid evaluation					
6.2.1	Pump Efficiency	-	68	-	86	84
6.2.2	Motor Efficiency	-	91.3	-	95.2	94.9
Notes :						
1	Material of construction for other components not specified above shall be similarly selected in line with the above for the duty intended and subject to approval.					
2	For items stated as not applicable by bidder, shall have to be supplied without any cost implication to BHEL in the event they are found to be applicable during detail engineering stage.					
3	For all HT motor driven pumps (wherever applicable), bidder shall provide flat surface with dimensions 60 MM x60 MM on bearing Housing for mounting vibration measuring block and a key slots of dimensions 30MM (L) X 15 MM (W) X 3 MM (D) on each pump shaft or some other suitable location which shall be confirmed during detail engineering by BHEL for Phase Marker.					
4	Wherever SS material is coming in contact with non SS material, suitable isolation (rubber etc.) shall be provided to avoid galvanic corrosion.					

	TECHNICAL SPECIFICATIONS	Specification No. : PE-TS-415-100-N001, R01			
	MISCELLANEOUS PUMPS	VOLUME:		SECTION:	D1
		REV. NO.	0	DATE:	21.10.19
A. DM WATER ANALYSIS: Conductivity: Less than 0.1 micro mho/cm at 25 deg.C Total silica: 0.01 to 0.02 ppm pH: 6.8 to 7.2 B. PASSIVATED DM WATER ANALYSIS: Conductivity: Less than 0.1 micro mho/cm Total silica: 0.01 to 0.02 ppm pH: 8.5 to 9.5					



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **II**

SUB-SECTION: **IIA**

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SUB-SECTION - IIA

STANDARD TECHNICAL SPECIFICATION (MECHANICAL)

- **STANDARD TECHNICAL SPECIFICATION FOR MISC. PUMPS (HORIZONTAL) INCLUDING DATASHEET-C**
- **STANDARD QUALITY PLANS**

	TITLE: STANDARD TECHNICAL SPECIFICATION HORIZONTAL PUMPS	SPECIFICATION NO. PES-179-06	
		VOLUME:	
		SECTION: IIA	
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1.00.00	GENERAL INFORMATION
1.01.0	The general guidelines as illustrated in the subsequent clauses of this section shall be applicable for horizontal centrifugal pumps to be procured under the scope of this package.
1.02.0	It is not the intent to specify herein all the details of design and manufacture. However, the equipment shall conform in all respects to high standards of design, engineering and workmanship, and shall be capable of performing the required duties in a manner acceptable to Engineer/Owner who will interpret the meaning of drawings and specifications and shall be entitled to reject any component or material, which in his judgement is not in full accordance herewith.
1.03.0	The omission of specific reference to any component/accessory necessary for the proper performance of Miscellaneous Pumps and drives shall not relieve the bidder of the responsibility of providing such facilities to complete the supply of equipment at quoted prices.
1.04.0	BHEL's / Customer's representative shall be given full access to the shop in which the equipment are being manufactured or tested and all test records shall be made available to him.
1.05.0	The equipment covered under this specification shall not be dispatched unless the same have been finally inspected, accepted and shipping release issued by BHEL/Customer.
2.00.00	CODES AND STANDARDS
2.01.00	In addition to the requirements spelt out elsewhere in the specification, the equipment to be provided under this section shall specifically conform to the following codes, standards, specifications and regulations, as applicable, including all the latest amendments subsequent to the year of publication as mentioned below.
2.01.01	IS-1520/1980: Horizontal Centrifugal pumps for clear, cold and fresh water.
2.01.02	IS-5120/1977: Technical requirements for Rotodynamic special Purpose pumps.
2.01.03	IS-5639/1970: Pumps for handling chemicals & corrosive liquids.
2.01.04	IS-5659/1970: Pumps for process water.
2.01.05	IS-6536/1972: Pumps for handling volatile liquids.
2.01.06	IS-9137/1978: Code for acceptance tests for centrifugal, mixed flow and axial flow pumps- Class 'C'.

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2.01.07	ISO 3555/1977: BS 5316/1977 Part 2	Acceptance test for centrifugal, mixed flow and axial flow pumps - Class 'B' tests.	
2.01.08	ISO 2548/1973: BS 5316/1976 Part 1	- Do - Class 'C' tests.	
2.01.09	API-610/1989:	Centrifugal pumps for general refinery services.	
2.01.10	HIS	Hydraulic Institute Standards, USA	
2.01.11	PTC 8.2/1965:	Power Test Codes - Centrifugal pumps.	
2.01.12	ASTM-1-165-55	Standard Methods for Liquid Penetration Inspection.	
2.02.00	In case of any contradiction with the above standards and annexure, the stipulations in the annexure shall prevail and shall be binding on the bidder.		
3.00.00	SCOPE OF SUPPLY & SERVICES:		
3.01.00	The miscellaneous pumps and drives scope shall be as specified in Data Sheet A /Section IA.		
3.02.00	The Capacity, Head, Materials of construction and other particulars of pumps are detailed in Data Sheet A of the specification.		
3.03.00	Accessories:		
	All the pumps under this specification shall be complete with following standard/special accessories.		
3.03.01	Standard accessories:		
	a)	LT Electric drives/motors (as applicable) with cable gland and lugs at motor end. (The bare HT drive motors and LT motors not in bidder's scope of supply, wherever required supplied as free issue by BHEL refer Cl. 5.08.00).	
	b)	Pump motor coupling along with coupling guard.	
	c)	Common base plate for pumps and motor.	
	d)	Self contained lubrication system along with all internal piping, valves, fittings, specialties etc. as required.	

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	e)	Counter flanges for suction/ discharge nozzles along with fixing nuts, bolts and gaskets.	
	f)	Anchor bolts, nuts, seating steel works, shims etc. as necessary for mounting the pump-motor unit on civil foundations.	
	g)	Suitable vent (with valves)/ lifting/ handling attachments for the pump/ motor/ accessories.	
	h)	Suitable drain connections with isolating valves as applicable.	
	i)	Supply of first fill of lubricants with topping requirements for one year of operation after commissioning and handing over of equipment.	
	j)	Set of “Special” Tools & Tackles for Pumps and motors, if any.	
	k)	Erection and commissioning spares, “on as required” basis.	
	l)	Bidder shall provide various drawings, data, calculations, test reports/ certificates, operation and maintenance manuals, As-built drawings, etc. as specified and as necessary.	
	m)	Mandatory spares as specified in respective Data Sheet-A of this section.	
3.04.00	Services included in Bidder’s Scope:		
3.04.01	The pumps shall be guaranteed to meet the performance requirements specified vide Data Sheet -A and also for trouble free operation after commissioning. Schedule of performance guarantees (Section-IIIA) duly filled and signed shall be furnished with the bid.		
3.04.02	Pumps with Mechanical seal shall be supplied with gland packing arrangement initially to site and gland packing arrangement shall be replaced by vendor with mechanical seal arrangement at site after commissioning of the pumps with gland packing. However Mechanical seal shall be dispatched along with main supply for this purpose. Shaft sleeve and any other item required for satisfactory operation of Mechanical seal after replacement at site shall be provided by the pump supplier without any cost implication to BHEL.		
3.04.03	The pumps erected by the purchaser shall be checked by the bidder for correctness of their installation, alignment, etc. at site prior to their commissioning.		
3.04.04	After commissioning of pumps at site, site performance test for Noise, vibration and parallel running of pumps of all pumps for each unit/project shall be conducted by pump vendor at project site to ensure that the pumps meet the specified requirements. Pump vendor shall bring necessary instruments for conductance of site performance test.		

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If the site performance is found not meeting the requirements in any respect as specified, then the equipment shall be rectified or replaced by the vendor, without any commercial implication to BHEL Note: Applicability of conducting PG test at site by vendor as per above clause shall be applicable if indicated in Section-1A. If conductance of PG test of pumps at site for Noise, vibration and parallel running of pumps of all pumps for each unit/project is not in bidders scope and same is conducted by BHEL/ customer. In such cases also, if the site performance is found not meeting the requirements in any respect as specified, then the equipment shall be rectified or replaced by the vendor, without any commercial implication to BHEL.			
3.04.05	Performance Guarantees for pumps shall stand valid till the satisfactory completion of performance testing by BHEL and its acceptance by purchaser / customer.		
3.05.00	Works excluded from Bidder’s Scope:		
	a) All HT motors and those LT Motors which are specifically excluded. b) Civil foundation c) Suction/ discharge pipe works d) MCC/ Switchgear/Power supply e) Power and Control Cables, unless specifically specified in Electrical/ Systems portion of the specification. f) Erection of equipments.		
4.00.00	BID EVALUATION CRITERIA & LIQUIDATED DAMAGES FOR SHORTFALL:		
4.01.00	The bids received shall be evaluated for power consumption at inlet to the motors, in respect of pumps specified in Data Sheet-A (working pump only viz. not the standby), for the purpose of price comparisons as briefed below: The bid evaluation shall be done at the rate as specified in Data Sheet A per one (1) KW Power consumption, per working pump as follows. $KW = \frac{Q \times H \times S}{P \times M \times 367.2}$ Where Q = Rated capacity M³/hr H = Rated TDH, MWC P = Pump Efficiency M = Motor Efficiency. S = Specific Gravity of fluid handled		
4.02.00	The efficiencies for pumps and motors for arriving at benchmark power for Bid Evaluation shall be as indicated in Data Sheet A for various pumps.		

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No advantage shall be given to the bidder for Aux. Power quoted lower than the Bench mark values calculated with KW calculation formula at Cl. 4.01.00 <i>above, considering the bid evaluation efficiencies for pump and motor as indicated in Data Sheet-A.</i> However the bids shall be evaluated as above if the Aux. Power quoted are higher than Bench mark values. NOTE: 1. Efficiencies for HT motors and LT motors not in bidder's scope, for bid evaluation purpose shall be taken based on the maximum value as furnished in Data Sheet A. 2. During contract stage the Guaranteed power consumption of Pumps with BHEL supplied drives (HT/LT) for successful bidder shall be reworked by BHEL as below: Revised guarantee power consumption shall be as per KW calculation formula at Cl. 4.01.00 <i>above, where P = pump efficiency guaranteed by bidder and M = motor efficiency as per approved datasheet of the supplied HT/LT motor.</i> 4.03.00 Liquidated damages for shortfall in Guaranteed KW The above guaranteed power consumption shall be demonstrated by the successful bidder during performance testing at works/ site. For pumps with BHEL supplied drives, the power consumption shall be compared with the reworked guarantee power consumption, defined as per note no. 2 of Cl. 4.02.00 above for the purpose of shortfall. The liquated damages @ twice the bid evaluation rate as above per KW per working pump shall be levied in the event of failure of bidder to demonstrate the guaranteed power consumption. 5.00.00 TECHNICAL REQUIREMENTS: 5.01.00 The pumps shall meet the technical requirements of Section-I as well as Section-II. In the event of any contradiction of Section-II with Section-I, the Section-I will prevail. 5.02.00 The pumps shall be Electric motor driven. 5.03.00 The Pumps shall conform to HIS. It is bare minimum requirement, however, any other equivalent or stringent standard is also acceptable, if, all the requirements of HIS are also met. 5.04.00 The horizontal pumps shall be Horizontal split casing type with speeds not exceeding 1500 RPM or as indicated in Data Sheet-A. 5.05.00 No negative tolerance shall be permitted in rated capacity & TDH. 5.06.00 No negative tolerance shall be permitted in efficiency at rated capacity.			

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5.07.00	The shut off head of pumps shall be more than pump rated TDH and percentage variation may vary depending on the specific speed of the pump as under: i. 10-15% for pumps of specific speed up to 1000 US units, ii. 15-20% for pumps of specific speed in the range of 1000 to 2000 US units, iii. 20-40% for pumps of specific speed in the range of 2000 to 4000 US units, iv. Above 50% for pumps of specific speed in the range of 4000 to 7000 US units.		
5.08.00	All HT motors and those LT motors which are not in bidder's scope of supply: bare motors only, shall be supplied as free issue by BHEL through BHEL, based on ratings and TS (Torque - Speed) curve selected and furnished by the bidders along with their un-priced bid. The responsibility for satisfactory operation for combined performance of pumps & motors shall rest with the bidder only as if, the drive motors also have been supplied by the bidder. Couplings, base plate, foundation bolts, any other fittings, etc. as required shall be supplied by the bidders only. BHEL shall supply one number of each type of drive motors (where drive motor is not in bidder's scope of supply) for shop testing of pumps with job motors. All other motors shall be dispatched by BHEL directly to project sites.		
5.09.00	For all HT motor driven pumps, BHEL has envisaged vibration-monitoring system in their own scope. The bidder shall make provisions for mounting following on the pump/ pump shaft: • Purchaser's probes in both DE/NDE bearings of pumps • Key slots on pump shaft and flat surface on bearing housing for mounting vibration measuring block with dimensions as specified in Data Sheet A. • Other components as finalized during detailing. • For mounting of above on the HT motors & specifically excluded LT motors, same shall be taken care by BHEL.		
5.10.00	The pumps shall be capable of developing the required total head at rated capacity for continuous operation. The pumps shall operate satisfactorily at any point on the Q-H characteristic curve over a range of 0% to 130% capacity and shall be suitable for continuous operation between 30% to 130% capacity.		
5.11.00	Selection of the pumps shall be such that the design point shall be met even with negative manufacturing tolerance.		
5.12.00	The total head capacity curve shall be continuously rising towards the shut off, the pumps shall preferably be non-overloading type and stable.		
5.13.00	The pumps shall be capable of running over the entire range of NPSH conditions required without any noise, vibration or cavitations. The prevailing suction pressures for various pumps are indicated in Data Sheet-A for suitable mechanical design of pumps.		

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5.14.00	The pumps shall be of stiff shaft design. The minimum internal clearances should be sufficiently more than the maximum static deflection of the shaft. Shaft size selected must take into consideration the critical speed as specified in API-610.		
5.15.00	Pumps and motors shall run smooth without undue noise and vibration. The vibration shall be within vibration norms for testing as per American National Standard for 'Rotodynamics Pump' for Vibration Measurement and allowable values, Doc. ANSI/ HIS 9.6.4-2009. The applicable vibration limits for each pump, shall be indicated in the Technical Data sheet to be furnished by the successful bidder after award of LOI/ PO. The noise level shall be limited to 85 dB at distance of 1.0M.		
5.16.00	Pumps of a particular category shall be identical and shall be suitable for parallel operation with equal load division. Components of identical pumps shall be interchangeable.		
5.17.00	After installation, the guaranteed values of noise, vibration and parallel operation of pumps shall be tested and verified. If the site performance is found not meeting the requirements in any respect as specified, then the equipment shall be rectified or replaced by the vendor, at his own cost.		
5.18.00	High reliability of the pumps is an essential requirement and therefore it gets weightage over its efficiency. It is therefore essential that the bidder choose a standard proven model from the range of pumps manufactured.		
5.19.00	The offered pumps shall be of proven design meeting the experience-qualifying requirement of their operation at two sites for a minimum period of one year or as specified in technical PQR. Any deviation to this criterion shall be suitably highlighted in the deviations schedule.		
5.20.00	The bearings shall be self-water lubricated, no external water supply shall be available. The cooling/ lubrication water for bearings, etc. shall be tapped from the pump discharge and supplied thru' bidder's integral pipe work. If water handled by pump is dirty/ not suitable for lubrication/ cooling, the bidder shall provide requisite strainer/ filters, tanks, motorized valves, etc. after the tap off for the required service, the arrangement provided shall be subject to Purchaser's approval.		
6.00.00	MANDATORY SPARES:		
6.01.00	Bidder to provide the Mandatory spares listed vide Data Sheet-A. Unit price of mandatory spares shall be furnished in price Schedule.		
6.02.00	Bidder shall include the cost of Mandatory Spares, unless specified otherwise in Sec-IA of the specification or NIT.		

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7.00.00	OTHER REQUIREMENTS:		
7.01.00	The quality of water handled by various pumps shall be as per Data Sheet-A.		
7.02.00	The materials of construction for various components specified are the minimum requirements and materials of construction for other components not specified shall be similarly selected by the bidder for the intended duty.		
7.03.00	The makes of various bought out items of bidder (i.e. motor, bearings, mechanical seal etc.) shall be subject to purchaser’s approval in the event of order.		
7.04.00	Painting for Pumps		
	a) The surface of SS, Gun metal, brass, bronze and non-metallic component shall not be applied with any painting.		
	b) The Steel surface to be applied with painting shall be thoroughly cleaned before applying painting by brushing, shop blasting etc. as per the agreed procedure.		
	c) For all the steel surfaces inside the (indoor installation) building, a coat of red oxide primes of min. thickness DFT of 50 microns followed up with under coat of Synthetic Enamel paint of min. thickness DFT of 50 microns shall be applied. The top coat shall consist of two coats each of min. thickness DFT of 50 microns of synthetic enamel paint and thus total DFT shall be min. 200 microns.		
	d) For all the steel surfaces exposed to (outdoor installation) atmosphere, a coat of chlorinated rubber based zinc phosphate primer of min. thickness DFT of 50 microns followed up with under coat of chlorinated rubber paint of min. thickness DFT of 50 microns shall be applied. Then, intermediate coat consisting of one coat of chlorinated rubber based paint pigmented with Titanium di-oxide with min. thickness DFT of 50 microns and top coat shall consist of two coats each of min. thickness DFT of 50 microns of chlorinated rubber paint shall be provided. Total DFT of paint system shall be min. 200 microns.		
7.05.00	It is mandatory for the bidder to submit along with the bid, the deviations if any – whether major or minor in the schedule of deviations only. In the absence of deviations listed in the “Schedule of deviations, the offer shall be deemed to be full conformity with the specification, “notwithstanding” anything else stated elsewhere in bidder’s offer. The implied/indirect deviations shall not be binding on the purchaser.		

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8.00.00	PERFORMANCE REQUIREMENTS		
8.01.00	Performance requirements for the pumps shall be as guided in Data sheet - A enclosed with Section-I.		
8.02.00	Pump(s) shall preferably be designed to have the best efficiency at flow within ± 10% of the specified duty point flow. The pumps shall be suitable for continuous operation at any point within the “Range of Operation” as stipulated in the Data Sheet - A attached with Section-I.		
8.03.00	Pump(s) shall preferably have a continuously rising head-capacity characteristics from the specified duty point towards shut-off point, the maximum being at shut-off to enable parallel operation. Under all circumstances, the ‘range of operation’ of the pumps shall exclude any unstable operating zone of the head-capacity curve.		
8.04.00	Wherever specified in the Data Sheet - A, pumps of each category shall be suitable for parallel operation. The head vs. capacity, the BHP vs. capacity characteristics etc. shall be identical to ensure equal load sharing and trouble-free operation of any pump when the other pump(s) working in parallel with it trip.		
8.05.00	The pump set along with drive motor shall run smooth without undue noise and vibration. Acceptable vibration limits shall be guided by the HIS of USA. Refer clause 5.15.00 above for permissible limits.		
9.00.00	DESIGN AND CONSTRUCTION		
9.01.00	Pump Casing		
9.01.01	Pump casing shall be provided with adequate number of vents and priming connections with valves unless the pump is made self-venting and priming. Casing drain, as required, shall be provided complete with drain valves. It shall be provided with a connection for suction and discharge pressure gauge as standard feature.		
9.01.02	Pump design must ensure that the nozzles are capable of withstanding external reactions not less than those specified in API-610.		
9.01.03	In case where an expansion joint is located at pump discharge, the pump assembly will be subjected to an additional thrust which will be transmitted to the foundation. This additional thrust shall be taken into the consideration of pump design.		
9.02.00	Impeller		
9.02.01	The Impeller assembly shall be dynamically balanced and designed with critical speed substantially above the operating speed.		

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9.03.00	Wearing Rings		
9.03.01	Replaceable type wearing rings shall be furnished to prevent damage to impeller and casing.		
9.04.00	Shaft		
9.04.01	Shaft size shall be selected considering that the critical speed shall be away from the operating speed as recommended in applicable Code/Standard. The critical speed shall be at least 30% higher than the rated speed.		
9.05.00	Shaft Sleeves		
9.05.01	Renewable type fine finished shaft sleeves shall be provided at the stuffing boxes/mechanical seals. Length of the shaft sleeves must extend beyond the other faces of gland packing or seal end plate so as to distinguish between the leakage past Shaft and shaft sleeve and that past the seals/glands.		
9.05.02	Shaft sleeves shall be properly fastened to the shaft to prevent any leakage or loosening. Shaft sleeve assembly should ensure concentric rotation.		
9.06.00	Bearings		
9.06.01	Bearings shall be easily accessible without disturbing the pump assembly. A drain shall be provided at the bottom of each bearing housing.		
9.06.02	Heavy-duty sleeve/ball/roller type bearings shall be provided to take care of the radial loads.		
9.06.03	In case of sleeve type radial, axial thrust shall be absorbed in suitable hydraulic devices and/or thrust bearings.		
9.06.04	Bearings and hydraulic devices (if provided for balancing axial thrust) shall be of adequate design for taking the entire pump load arising from all probable conditions of continuous operation. Life of the bearings shall be guided by the design standard of the pump. Antifriction bearings of standard type, if provided, shall be selected for a minimum life 20,000 hrs. of continuous operation at maximum axial and radial loads at rated speed. Thrust bearing shall be capable of running continuously at maximum load.		
9.06.05	The bearing shall be oil/grease lubricated. Suitable lubricating arrangement for the bearings shall be furnished with the pump complete with all accessories like pump, filters, piping, fittings, valves, interlocking and supervising instruments etc. as necessary. The design shall be such that the bearing lubricant does not contaminate the liquid being pumped.		
9.06.06	Bearing housing for HT motor driven pumps shall have provision for mounting temperature measuring device.		

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9.06.07	Bearings of reputed makes are to be provided, same shall be indicated in Technical Data sheet to be furnished by the successful bidder after award of LOI/ PO, subject to acceptance of BHEL/ end customer, without any price implication to BHEL.		
9.07.00	Stuffing Boxes		
9.07.01	Stuffing box design shall permit replacement of packing without removing any part other than the gland.		
9.07.02	Stuffing boxes shall be sealed/cooled by the fluid being pumped/external clear water, as specified in the Annexure. All necessary pumps, piping, fittings, valves, instruments etc. as required for safe and trouble-free operation of the pumps and as specified in the Annexure shall be included in the scope of supply.		
9.08.00	Mechanical Seals		
9.08.01	Mechanical seals (cartridge type) shall be provided if specified in the Data Sheet-A of this section. The pump supplier shall co-ordinate with the seal maker in establishing the direct circulation rate for maintaining a stable film at the seal in the chamber. The seal piping system shall form an integral part of the pump assembly.		
9.08.02	When handling liquids near boiling point, suitable arrangement for external cooling shall be provided so as to prevent flashing at the seal faces.		
9.08.03	For the seals under vacuum service, the seal design must ensure sealing against atmospheric pressure, even when the pumps are not operating.		
9.08.04	Pumps with Mechanical seal shall be supplied with gland packing arrangement initially to site and gland packing arrangement shall be replaced by vendor with mechanical seal arrangement at site after commissioning of the pumps with gland packing. However Mechanical seal shall be dispatched along with main supply for this purpose. The special tools (if any) required for above shall be arranged by bidder.		
9.08.05	Mechanical seals of reputed makes are to be provided, same shall be indicated in Technical Data sheet to be furnished by the successful bidder after award of LOI/ PO, subject to acceptance of BHEL/ end customer, without any price implication to BHEL.		
9.09.00	Drive Unit		
9.09.01	The pumps shall be driven by electric motor directly coupled as specified in the Data Sheet-A of this section. A heavy duty coupling along with coupling guard shall be provided between the pump and drive unit.		
9.09.02	Unless otherwise specified in Data Sheet-A of this section, drive unit power rating shall be the maximum of the following requirements.		

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a) 16% margin over the pump shaft input power at the rated duty point. b) 10% margin over the maximum pump shaft input power required within the ‘Range of Operation’. c) Pump shaft input power required considering the overloading of the pump assuming single pump operation in the event of tripping of one or more of the pumps operating in parallel.			
9.10.00	Coupling for pump & Motor Shaft		
9.10.01	The pump and motor shafts shall be connected with adequately sized flexible coupling of proven design with spacer to facilitate dismantling of the pump without disturbing the motor. Necessary coupling guard shall be provided.		
9.10.02	No. of coupling holes for joining coupling hubs shall be even in number and preferably in multiples of four.		
10.00.00	INSPECTION AND TESTING		
10.01.00	The Quality Plans enclosed in the specification are for bidder’s guidance only. The bidder shall comply with these and other minimum requirements specified in the specification and shall furnish his own quality plan in the event of order based on the guidance given as above, for approval by BHEL/Customer.		
10.02.00	The Bidder shall carry out the following specific tests inspections to ensure that the equipment furnished lies in strict conformance with the specification and also in accordance with applicable codes/standards and good engineering practice.		
a) Identification and Testing i) All materials used for pump construction shall be of tested quality. Material shall be tested as per the relevant standard and test certificates shall be made available to the Owner. ii) 100% PMI (Process Material Identification) inspection for material grade of pump casing, shaft and impeller shall be done by vendor & certification shall be submitted for review of BHEL. Further BHEL reserves the right to conduct random & independent PMI inspection on pump casing, shaft and impeller to ascertain the grade of material during inspection at vendor works. iii) Tests for each pump included under this section shall include but not be limited to the following:			

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- The entire surface of the impeller / casing / diffuser castings shall be subjected to Dye Penetration Test as per ASTM Specification no.:1-165-65. - Shaft coupling & other active components shall be subjected to Dye Penetration and Ultrasonic Tests. - Wearing rings, shaft sleeves shall be subjected to Dye Penetration Test. - Fabricated components of pumps shall be subjected to Dye Penetration test on weld. - Verification of material, witnessing of pouring, casting and inspection of finished fabricated/castings. - Inspection of finished castings for impeller and verification of materials. - Inspection of pump shaft and verification of material. - Witnessing of NDT/review of NDT reports. - Static balancing test for impeller and dynamic balancing of complete rotating parts as per ISO- 1940 to grade 6.3 or better. - Complete Inspection of assembled pump.			
b) Hydraulic Testing			
The pump casing shall be hydrostatically tested at maximum of the following: i. 2 times the TDH (Total Dynamic Head) at rated capacity (or) ii. 1.5 times the shut-off pressure (or) iii. System Design pressure indicated in Data Sheet-A of Section-I. The HT pressure shall be maintained for a period of not less than 30 minutes. During testing there should not be any pressure drop & leakage.			
c) Performance Test at Shop			
i) Each pump shall have to be tested to determine the performance curves of the pumps. These tests are to be conducted in presence of Owner's representative as per the requirements of the Standards of Hydraulic Institute of USA (ASME-Power Test Code PTC 8.2/BS-599) or any other equivalent standard. ii) Performance tests are to be conducted to cover the entire range of operation of the pumps at rated speed. These shall be carried out to span 130% of rated capacity up to pump shut-off condition. A minimum of five combinations of			

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head and capacity are to be achieved during testing to establish the performance curves, including the design capacity point, shut-off point and the two extremities of the range of operation as specified in the annexure. After completion of performance test, all pumps shall be stripped down for inspection of internals. iii) Tests shall be conducted with actual drive motors being furnished. iv) NPSH tests are to be conducted for each type at 3% head drop conditions, if specified in the pump approved QP. v) All rotating components of the pumps shall be subjected to static and dynamic balancing tests. The assembled rotor will be subjected to dynamic balancing tests. vi) Mechanical run test shall be carried out on all pumps to determine the vibration levels, noise levels etc. This test shall be conducted at site also. However, test value at site shall be used for the acceptance of the equipment. 10.03.00 Inspection of Mandatory/ Recommended spares shall be in line with approved QP for main supply. 11.00.00 DRAWINGS/ DOCUMENTS DISTRIBUTION SCHEDULE 11.01.00 After award of LOI, the successful bidder shall submit drawings/documents as per Data Sheet-C. 11.02.00 The no. of drawings/documents to be submitted shall be as per Data Sheet-C. 12.00.00 The various Sections-I's & II's along with Data Sheets attached in this specification together with the specification for Miscellaneous Pumps shall be complied with by the bidders. 13.00.00 Bidder to submit all drawing/ documents in soft as well as hard copy in the event of order as per schedule indicated in section-IA. Within one (1) week of receipt of BHEL comments a technical representative from Bidder's works shall come for meeting with BHEL along with revised documents to resolve all issues and incorporate all comments in the soft copy here only for further submission to customer. Further on receipt of customer's comments on the documents a technical representative from Bidder's works shall come for meeting with Customer to resolve all issues and incorporate all comments in the soft copy here only and further resubmission of same to Customer. The representative shall be available here till Category-I approval of all the drawings and documents.			

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14.00.00 Guarantee for all pumps shall at least remain valid for 18 months from the Unit commissioning date or as specified in NIT.

15.00.00 The following documents only shall be furnished by the bidder with his offer:

- a) Compliance certificate duly signed and stamped (enclosed at Section-IIIB).
- b) GA drawings of pumps and motors with following: (shall be only for reference purpose, same shall not be reviewed/commented by purchaser at this stage and shall be subject to approval only during contract).
 - Civil static & dynamic loads.
 - Foundation details.
- c) Guarantee Schedule duly signed and stamped (enclosed at Section-IIIA).
- d) Technical deviation schedule (if reqd.) (enclosed at Section-IIIC).
- e) Data for drive Motor (HT/LT- which is not in bidder's scope of supply - as applicable):
Load torque speed curves of the pumps, selected motor rating, rpm, GD² of driven equipment.
- f) Unpriced copy of the price bid shall be furnished along with the technical bid.

Apart from above no other Drgs./Docs./Data sheets etc. are required to be submitted at bid stage and even if furnished shall not be taken cognizance of.

In case of any deviation from this technical specification, the same shall be indicated in the schedule of deviations as per Section-IIIC or NIT. In the absence of duly filled schedules it will be assumed that the bid strictly conforms to the specification.

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DATA SHEET – C

Drawings / documents distribution schedule to be followed by successful Bidder:

- 1.0** Drawings/documents submission schedule, shall be as per Section-IA.
The successful bidder shall submit at least following drawings/ documents:
 - 1.1** Fully dimensioned outline general arrangement drawings of the pump and motor assembly. This drawing should include foundation base plate/sole plate details as applicable, civil foundation, anchor bolt details, loading data (Static and Dynamic), points of connections of external piping, cables and mounting of devices furnished by the supplier and details for Gap between Coupling Shafts, Float & details for axial/radial tolerance allowed etc. which are required for erecting agency during erection of pump.
 - 1.2** Cross sectional drawing of the equipment showing the details of assembly of components and their material of construction with standard applicable codes.
 - 1.3** Technical datasheet as per Datasheet-B (Section-IIID) including characteristic curves of pumps showing the following:
 - a) Flow Vs Head
 - b) Flow Vs Power
 - c) Flow Vs Efficiency
 - d) Flow Vs NPSHR/ minimum submergence
 - 1.4** QAP for pump and QAP for motors (if applicable).
 - 1.5** GA, Datasheet, Curves etc. for drive motor (as applicable).
 - 1.6** Operation and maintenance manual.
 - 1.7** Lubrication arrangement drawings for external lubrication (if applicable).
 - 1.8** PG test procedure as per clause 3.04.04 (if applicable).
 - 1.9** Motor type test document (if applicable).
 - 2.0** Within the stipulated time period as per vendor's drawings/ documents schedule as per NIT, the O&M Manual comprising of minimum following shall be submitted:
 - a) Drawings of components & details as deemed necessary.
 - b) Instruction manual for erection, operation & maintenance.
 - c) Storage instruction.
 - 3.0** Before dispatch of the equipment the bidder shall furnish the following.
 - a) Material test certificates.
 - b) Shop test reports & certificates.
 - c) Fulfilment of packing instructions as indicated in Section-IA of this specification.
 - 4.0** Distribution of drawings / documents for all projects:

The no. of copies of drawing/ documents to be submitted by the successful bidder, after the award of the contract shall be as per Section-IA or as specified in NIT.

MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS				QUALITY PLAN				SPEC NO.: PE-TS-XXX-100-N001				DATE
CUSTOMER:				PROJECT :				OP NO.: PE-OP-999-100-N004				DATE
								PO NO.:				DATE
ITEM MISC. PLUMBS (HORIZONTAL/VERTICAL)				SYSTEM: CW%CW%DMC/PLANT/COMMON				SECTION:				SHEET 1 OF 6
S. No.	COMPONENT & OPERATION	CHARACTERISTIC	CLASS	TYPE OF CHECK	QUANTITY OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE CRITERIA	FORMAT OF RECORD	AGENCY			REMARKS
1	2	3	4	5	6	7	8	9	M	C	N	10
RAW MATERIALS												
1.1	CASINGS (INCLUDING BOWLS, DIFFUSERS, STAGE BODIES, DISCH. HEAD (IF CAST)), ETC. - (AS APPLICABLE) AND IMPELLER	MECHANICAL AND CHEMICAL PROPS	CR	MECHANICAL AND CHEM. ANALYSIS	ONE/HEAT/BATCH	APPROVED CS DRAWING/DATA SHEET	RELEVANT MATERIAL SPECN.	LAB REPORT/ MTC	✓	P	V	V
1.2	STUFFING BOX, SUCTION BELL, WEARINGS, RINGS, NECK RINGS, SHAFT SLEEVES	MECHANICAL AND CHEMICAL PROPS	MA	MECHANICAL AND CHEM. ANALYSIS	ONE/HEAT/BATCH	APPROVED CS DRAWING/DATA SHEET	RELEVANT MATERIAL SPECN.	LAB REPORT/ MTC	✓	P	V	V
1.3	BARS/FORGINGS FOR SHAFTS. LINE SHAFTS	1. PHYSICAL & CHEMICAL PROPS 2. DIMENSIONS 3. INTERNAL DEFECTS FOR 40MM & ABOVE DIA SHAFTS.	CR	1. MECHANICAL & CHEMICAL ANALYSIS. 2. MEASUREMENT 3. ULTRA SONIC TEST	1/CAST OR 1/BARS	APPROVED CS DRAWING/DATA SHEET	RELEVANT MATERIAL SPECN.	MILL T.C. OR LAB REPORT	✓	P	V	V
1.4	STRESS RELIEVING/ HEAT TREATMENT OF CASTING OF ALL ABOVE (IF APPLICABLE) / SOLUTION ANNEALING OF SS CASTING	1. VERIFICATION OF HT CHART 2. ICC TEST FOR SS CASTING	MA	VERIFICATION OF SPHT CHART LAB. TEST	ALL BATCHES ONE SAMPLE/ HT BATCH	ASTMA388 BACK WALL ECHO 100% RELEVANT MATERIAL SPECN.	ASTMA 262 G/A	CORRELATED SPHT CHARTS LAB. REPORT	✓	P	V	V
1.5	SHAFT ENCLOSING TUBES, COLUMN PIPES & DISCHARGE ELBOW	1. MECHANICAL & CHEMICAL PROPS, 2. DIMENSIONS, 3. SURFACE FINISH	MA	1. MECH & CHEM TEST 2. MEASUREMENT 3. VISUAL EXAM	1/BATCH 100% ONE SAMPLE/ HT BATCH	APPROVED GA DRG. DATA SHEET	RELEVANT MATERIAL SPECN. MFG. APPROVED DOCS	MFR T.C. OR LAB. REPORT	✓	P	V	V
ENGINEERING Sign & Date: <i>[Signature]</i> 03/02/2020 Name: TANUJ MATHA Checked by: <i>[Signature]</i> 03/02/2020 Reviewed by: <i>[Signature]</i> 03/02/2020 QUALITY Sign & Date: <i>[Signature]</i> 03/02/2020 Name: MOHIT KUMAR Checked by: <i>[Signature]</i> 03/02/2020 Reviewed by: <i>[Signature]</i> 03/02/2020 BIDDER SUPPLIER Doc No.: Sign & Date: Name: Seal:												
FOR CUSTOMER REVIEW & APPROVAL												

MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS				QUALITY PLAN				SPEC. NO. PE-15-XXX-100-N000		DATE
				CUSTOMER				QP NO. PE-QP-999-100-N1004		DATE
				PROJECT :				PO NO.:		DATE
				ITEM: MISC PUMPS (HORIZONTAL/VERTICAL)				SYSTEM C/W/M/C/W/M/C/W/PLANT/COMMON		SECTION: SHEET 2 OF 6
S. No.	COMPONENT & OPERATION	CHARACTERISTIC	CLASS	TYPE OF CHECK	QUANTITY OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY	REMARKS
1					M/C/N			9	M C N	11
1.6	PLATE FLANGE, C/FLANGE	1. MECHANICAL & CHEMICAL PROS. 2. DIMENSIONS 3. SURFACE FINISH	MA	1. MECH & CHEM TEST 2. MEASUREMENT 3. VISUAL EXAM	1/CAST 100% 100%	APPROVED GA DRG./DATA SHEET	RELEVANT MATERIAL SPECN./ MFR DRG./ APPROVED DOC	MILL TC/ LAB REPORT	P V V	CORRELATION REQ. FOR MAT. OTHER THAN IS 2062
1.7	SUCTION STRAINER (IF APPLICABLE)	MECHANICAL & CHEMICAL PROS.	MI	MECH. & CHEMICAL TEST	1/HEAT	APPROVED GA DRG./DATA SHEET	RELEVANT MATERIAL SPECN./ MFR DRG./ APPROVED DOC	MILL TC/ LAB REPORT	P V V	
1.8	MECHANICAL SEAL (IF APPLICABLE)	TYPE, SIZE, MFRS. NO. MAKE	MA	VISUAL EXAM	100%	APPROVED DATASHEET / GA MECH. SEAL	APPROVED DATASHEET		P V V	COMPLIANCE TC FOR APPROVED MAKE
1.9	PUMP BEARINGS	TYPE, SIZE, MFRS. NO. MAKE	MA	VISUAL EXAM	100%	APPROVED DATASHEET	APPROVED DATASHEET		P V V	COMPLIANCE TC FOR APPROVED MAKE
2.0 IN PROCESS CONTROL										
2.1	ALL COMPONENTS UNDER 1.00 ABOVE	VISUAL DEFECTS, DIMENSIONS	MA	VISUAL EXAM, MEASUREMENT	100%	MFG. DRAWING	MFG. DRAWING	COMPLIANCE TC	P P V	V
	IMPELLER	CLEANING AND DEBURRING	MA	VISUAL	100%	MFG. DRAWING	MFG. DRAWING		P P V	V
2.2	IMPELLER	DYNAMIC BALANCING	CR	DYNAMIC BALANCING	100%	ISO 1940	ISO 1940 G 6.3	BALANCING CERTIFICATE	P P W	WITNESSING ONLY FOR SIZE GREATER THAN 10KW
2.3	IMPELLER ALL ACCESSIBLE SURFACES, DIFFUSERS	DP TEST	MA	DP TEST ON M/CED AREA	100%	APPENDIX 8 OF ASME SEC. VIII DIV. 1	NOT CERTIFICATE		P P W	V
2.4	WEARING RING, SHAFT SLEEVES, CASING	DP TEST	MA	DP TEST ON M/CED AREA	100%	APPENDIX 8 OF ASME SEC. VIII DIV. 1	NOT CERTIFICATE		P P V	V
2.5	SHAFT	DP TEST	MA	DP TEST ON M/CED AREA	100%	ASTM E 165	NO RELEVANT INDICATION ALLOWED	NDT CERTIFICATE	P P W	V
2.6	CASINGS/ BOWLS, STAGE BODIES, DISCHARGE HEAD (IF CAST), SUCTION HOUSING, COLUMN PIPE DISCHARGE PIPE ETC	LEAK TIGHTNESS	CR	VISUAL	100%	TECHNICAL DATA SHEET AND NOTE 2	NO LEAKAGE FOR TEST DURATION OF 30 MIN	HT CERTIFICATE	P P W	V
HAMMERING OF CASTINGS WITH WOODEN/RUBBER MALLET BEFORE HYDRO TEST										
BRIEL										
BINDER SIGNATURE										
BOK CUSTOMER REVIEW & APPROVAL										
ENGINEERING			QUALITY			Doc No.:		Sign & Date		
Name			Name			Sign & Date		Name		
Prepared by: TANUJ MATHA			Checked by: MOHIT KUMAR			Reviewed by: RITESH KUMAR		Seal		
Reviewed by: AJAY JAIN			Reviewed by: RITESH KUMAR			Seal		Seal		

MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS					QUALITY PLAN									
					CUSTOMER:				SPEC NO. : PE-TS-XXX-100-N001		DATE			
					PROJECT				QP NO. : PE-QP-999-100-N001		DATE			
					ITEM MISC. PUMPS (HORIZONTAL/VERTICAL)				SYSTEM: CW/ACW/DMC/W/PLANT/COMMON		SECTION:		SHEET 3 OF 6	
S. No.	COMPONENT & OPERATION	CHARACTERISTIC	CLASS	TYPE OF CHECK	QUANTITY OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS		
1	2	3	4	5	6	7	8	9	10	11	12			
2.7	FABRICATED COMPONENTS				M / CN									
2.7.1	WELDING PROCEDURE SPECIFICATION	CORRECTNESS	MA	EXAM.	100%	ASME SEC.IX	ASME SEC.IX	QW 482 OF ASME SEC.IX	✓	P	V	WELDING PROCEDURE APPROVAL BY BHEL. ALT. 3RD PARTY (ILYODS, BVJOI OR EQ.) IS ACCEPTABLE.		
2.7.2	WELDING PROCEDURE QUALIFICATION RECORD	WELD SOUNDNESS	MA	VISUAL PHYS. TESTS RT (AS APPLICABLE)	100%	ASME SEC.IX	ASME SEC.IX	QW 483 OF ASME SEC.IX	✓	P	V			
2.7.3	WELDER PERFORMANCE QUALIFICATION	WELD SOUNDNESS	MA	VISUAL PHYS. TESTS RT (AS APPLICABLE)	100%	ASME SEC.IX	ASME SEC.IX	QW 484 OF ASME SEC.IX	✓	P	V			
2.7.4	WELD FIT-UPS	DIMENSION & ALIGNMENT	MA	MEAS.VISUAL EXAM	100%	WPS, MFG. DRAWING	WPS, MFG. DRAWING	IR/LOGBOOK	✓	P	V			
2.7.5	ROOT RUNS	SURFACE DEFECTS	MA	PENETRANT TEST	100%	ASTM E 165	NO SURFACE DEFECT	IR/LOGBOOK	✓	P	V			
2.7.6	WELDMENTS	SURFACE DEFECTS	MA	PENETRANT TEST	100%	ASTM E 165	ASME VIII DIV I	INSPN REPORT	✓	P	W	WITNESS BY BHEL & VERIFICATION BY CUSTOMER		

ENGINEERING			QUALITY			BIDDER/SUPPLIER			FOR CUSTOMER REVIEW & APPROVAL		
Sign & Date	Name	Seal	Sign & Date	Name	Seal	Doc No.	Sign & Date	Name	Seal		
 27/03/2020 TANUJ MATTA			 03-03-20 MOHIT KUMAR								
 27/03/2020 AJAY JAIN			 03/03/2020 RITESH KUMAR								

MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS				QUALITY PLAN				SPEC NO.: PE-TS-XXX-100-N901		DATE			
				CUSTOMER:				QP NO.: PE-QP-999-100-N904		DATE			
				PROJECT:				PO NO.:		DATE			
				ITEM: MISC. PUMPS (HORIZONTAL/VERTICAL)				SYSTEM: CW/ACW/DWCW/PLANT/COMMON		SECTION			
S. No.	COMPONENT & OPERATION	CHARACTERISTIC	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY **		REMARKS		
1	2	3	4	5	6	7	8	9	M	C	N	11	
					M	C/N							
2.7.7	BUTT WELDS	INTERNAL DEFECT	MA	UT/RT	100%	ASME SEC. V	ASME VIII, DIV I	IR	✓	P	W	V	WITNESSING OF U.T
2.7.8	DISCHARGE HEAD, COLUMN PIPE, DISCHARGE PIPE, ETC.	1. LEAK TIGHTNESS 2. DIMENSION	CR	1. HYDROTEST 2. MEASUREMENT	100%	APPROVED DATA SHEET/ APPROVED OP CS DRG/MR DRG.	1. NO LEAKAGE 2. MFR. DRAWING	IR	✓	P	W	V	
3.0 SUB-ASSEMBLY CONTROL													
3.1	ROTOR ASSEMBLY	ECCENTRICITY	MA	MEASUREMENT	100%	APPROVED GA DRG/ MFR. DRAWING	APPROVED GA DRG/ MFR. DRAWING	IR/LOG BOOK	✓	P	V	V	
3.2	ROTOR ASSEMBLY RESIDUAL UNBALANCE	STATIC & DYNAMIC	CR	STATIC & DYNAMIC BALANCING	100%	ISO 1940	ISO1940 Gr 6.3	BALANCING CERTIFICATE	✓	P	W	V	WITNESSING ONLY FOR SIZE GREATER THAN 10KW
3.3	COMPLETE PUMP ASSEMBLY	COMPLETENESS, CORRECTNESS, CLEANLINESS, CLEARANCES, FREEMESS, ALIGNMENT	MA	VISUAL EXAM MEASUREMENT	100%	APPROVED DRG & MFG STANDARDS	APPROVED DRG & MFG STANDARDS	I.R. & CHECK LISTS	✓	P	V	V	
ENGINEERING Sign & Date Name Sign & Date Name													
Prepared by: 03/02/2020 TANUJ MATTA Checked by: 03/02/20 MOHT KUMAR													
Reviewed by: 03/02/20 ADARSH JAIN Reviewed by: 03/02/20 RITESH KUMAR JAISWAL													
Seal													
BIDDER/ SUPPLIER Doc No.: FOR CUSTOMER REVIEW & APPROVAL													
Sign & Date Name Seal													

MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS				QUALITY PLAN				SPEC NO. : PE-TS-XXX-16094401		DATE	
				CUSTOMER:				OP NO. : PE-OP-999-100-N004		DATE	
				PROJECT :				PO NO		DATE	
				ITEM MISC. PUMPS (HORIZONTAL/VERTICAL)				SYSTEM C/WAC/WCMC/PLANT/COMMON		SECTION:	SHEET 5 OF 6
S. No.	COMPONENT & OPERATION	CHARACTERISTIC	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY	REMARKS	
1	2	3	4	5	6	7	8	9	10	11	
4	FINAL INSPECTION, TESTS & PACKING DESPATCH CONTROL										
4.1	PUMP WITH JOB/SHOP MOTOR ASSEMBLED ON INDIVIDUAL BASE FRAME	1. Q/V/S HEAD. 2. Q/V/S POWER. 3. Q/V/S PUMP EFF. 4. VIBRATION 5. NOISE 6. BEARING TEMP. 7. LEAKAGES	CR	PERFORMANCE TEST	100%	APPD. PERFORMANCE TEST PROCEDURE/ APPD. DATA SHEET/APPD. CURVES FOR VIBRATIONS - AS PER ANSIS/9 & 42009 (VALUES AS PER APPROVED DATA SHEET) FOR BEARING TEMP. - BEARING HOUSING SHOULD NOT BE UNTOUCHABLY HOT FOR LEAKAGE - MINOR LEAKAGE (OROC BY DROP) IN CASE OF GLAND PACKING ARRANGEMENT.	IR. NPSH TEST RECORD PLOTTED CURVES	✓	P	W	IF SPECIFIED or INSISTED BY CUSTOMER.
4.2	STRIP DOWN AFTER PERFORMANCE TEST	1. UNDU WEAR TEAR AND RUBBING	MA	VISUAL EXAM AFTER STRIPPING	1% MODEL	NO UNDU WEAR TEAR & RUBBING ON IMPELLER & WEAR RING	INSP. REPORT	✓	P	W	WITNESS REQUIRED ONLY WHEN ABNORMAL SOUND OBSERVED DURING PERFORMANCE TEST.
4.3	COMPLETE PUMP WITH UNIT MOTOR BASE FRAME, COUNTER FLANGES ETC. INCLUDING ALL ACCESSORIES AS PER SECTION C OF SPECN.	COMPLETENESS, CLEANLINESS, OVERALL DIMENSIONS, ORIENTATION, WORKMANSHIP AND FINISH	MA	VISUAL EXAM MEASUREMENT	100%	APPD. G.A. DRAWING	INSP. REPORT	✓	P	W	V
ENGINEERING:				QUALITY				BIDDING REVIEW/ I.R.			
Sign & Date		Name		Sign & Date		Name		Doc No:		Sign & Date	
Prepared by: <i>[Signature]</i> 03/02/2020		TANUJ MATTA		Checked by: <i>[Signature]</i> 05-02-20		MOHIT KUMAR		Reviewed by:		Seal	
Reviewed by: <i>[Signature]</i> 03/02/2020		AJAY JAIN		Reviewed by: <i>[Signature]</i> 03/02/20		RITESH KUMAR JAISWAL		Approved by:		Seal	

MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS				QUALITY PLAN				SPEC NO. PE-TS-XXX-100-N001		DATE		
				CUSTOMER:				QP NO.: PE-QP-999-100-N004		DATE:		
				PROJECT:				PO NO.		DATE:		
				ITEM: MISC. PUMPS (HORIZONTAL/VERTICAL)				SYSTEM: CW/ACW/DMCW/PLANT/COMMON		SECTION:		SHEET 6 OF 6
S. No.	COMPONENT & OPERATION	CHARACTERISTIC	CLASS	TYPE OF CHECK	QUANTITY OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY		REMARKS	
1	2	3	4	5	6	7	8	9	10	11		
4.4	PAINTING	1. SURFACE FINISH, DFT, MARKINGS ETC.	MA	VISUAL EXAM MEASUREMENT AESTHETIC	100%	APPD. DRG.	APPD. DOCS	IR.	✓	P	V	
4.5	PACKING, MARKING	SOUNDNESS OF PACKING	MI	VISUAL AESTHETIC	100%	TECHNICAL SPECIFICATION/ WFG. STANDARD	TECHNICAL SPECIFICATION/ WFG. STANDARD	PHOTOGRAPHS	✓	P	V	PHOTOGRAPHS OF PACKED MATERIAL TO BE VERIFIED BY BHEL BEFORE ISSUING MDOC.

NOTES:

1. AS CAST HEAT MARKS SHALL BE PROVIDED ON CI CASTING LIKE TOP & BOTTOM CASING.
2. HYDRO TEST PRESSURE SHALL BE AT LEAST 2(TWO) TIMES THE DUTY POINT (OR) 1.5 TIMES OF SHUT OFF HEAD (OR) SYSTEM DESIGN PRESSURE, WHICHEVER IS HIGHER.
3. THIS QAP IS ALSO APPLICABLE FOR SPARES.
4. NO WELD REPAIRS PERMISSIBLE ON CI CASTING.
5. MATERIAL SHALL BE AS PER APPROVED CROSS SECTION DRG. / DATA SHEET.
6. STRIP TEST- IN CASE OF ABNORMAL NOISE OBSERVED DURING PERS. TEST, THOSE PUMP WILL BE STRIPPED DOWN FOR VISUAL INSPECTION OF IMPELLER & WEAR SHALL BE OFFERED FOR VISUAL INSPECTION FOR WEAR / RUBBING MARKS.
7. PUMPS WITH MECHANICAL SEAL ARRANGEMENT TO BE TESTED AND SUPPLIED WITH GLAND PACKING ARRANGEMENT. HOWEVER MANUFACTURER TO ENSURE DIMENTIONAL MATCHING OF MECHANICAL SEAL WITH PUMP GA DRAWING.
8. BHEL RESERVES THE RIGHT FOR CONDUCTING REPEAT TEST IF REQUIRED.
9. PMI (POSITIVE MATERIAL IDENTIFICATION) INSPECTION WITNESS BY "C"/"N" FOR MATERIAL GRADE OF PUMP CASING/BOWL ASSEMBLY, SHAFT, SHAFT SLEEVE, IMPELLER AND COLUMN PIPE (FOR VERTICAL PUMPS) ON RANDOM SAMPLE BASIS. HOWEVER, VENDOR TO CONDUCT 100% PMI AND PROVIDE PMI CERTIFICATES FOR REVIEW BY "C"/"N" DURING INSPECTION AT VENDOR WORKS.

LEGEND :

- * RECORDS, IDENTIFIED WITH "TICK(✓)" SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.
- ** M- SUPPLIER/ MANUFACTURER/ SUB-SUPPLIER, C- MAIN SUPPLIER/ BHEL/ THIRD PARTY INSPECTION AGENCY, N- CUSTOMER
- P- PERFORM, W- WITNESS, V- VERIFICATION, AS APPROPRIATE
- MA- MAJOR, MI- MINOR, CR- CRITICAL, MTC- Mill Test Certificate, TC- Test Certificate, IGC- Inter Granular Corrosion.
- GA- GENERAL ARRANGEMENT DRAWING, CS- CROSS-SECTIONAL DRAWING

ENGINEERING			QUALITY			BIDDER/ SUPPLIER			FOR CUSTOMER REVIEW & APPROVAL		
Sign & Date	Name		Sign & Date	Name		Sign & Date		Doc No:	Sign & Date	Name	Seal
 03/03/2020 TANUJ MATIA			 03.03.20 MOHIT KUMAR								
 03/03/2020 ADAR JAIN			 03/03/2020 RITESH KUMAR								
Reviewed by:			Reviewed by:			Seal		Approved by:			



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **II**

SUB-SECTION: **IIB**

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SUB-SECTION - IIB

STANDARD TECHNICAL SPECIFICATION (ELECTRICAL)

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO :	DATE:
		CUSTOMER :		QP NO.: PE-QP-999-Q-006, REV-02	DATE: 17.04.2020
		PROJECT:		PO NO.:	DATE:
		ITEM: AC ELECT. MOTORS UPTO 55KW (LV (415V))	SYSTEM:	SECTION: II	SHEET 1 of 2

S. NO.	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY				REMARKS
1	2	3	4	5	6		7	8	9	*	**			
					M	C/ N				D	M	C	N	
1.0	ASSEMBLY	1.WORKMANSHIP	MA	VISUAL	100%	-	MFG. SPEC.	MFG. SPEC.	LOG BOOK		P	-	-	
		2.DIMENSIONS	MA	VISUAL	100%	-	MFG. DRG./ MFG. SPEC.	MFG. DRG./ MFG. SPEC.	LOG BOOK		P	-	-	
		3.CORRECTNESS COMPLETENESS TERMINATIONS/ MARKING/ COLOUR CODE	MA	VISUAL	100%	-	MFG.SPEC./	MFG.SPEC.	LOG BOOK		P	-	-	
2.0	PAINTING	1.SHADE	MA	VISUAL	SAMPLE	-	MFG. SPEC/ APPROVED DATASHEET	MFG. SPEC/ APPROVED DATASHEET	LOG BOOK	✓	P	V	-	
3.0	TESTS	1.ROUTINE TEST INCLUDING SPECIAL TEST	MA	VISUAL	100%	-	IS-325 / IS-12615/ APPROVED DATA SHEET	IS-325 / IS-12615/ APPROVED DATA SHEET	TEST/ INSPN. REPORT	✓	P	V*	-	* NOTE -1
		2.OVERALL DIMENSIONS & ORIENTATION	MA	MEASUREMENT & VISUAL	100%	-	APPROVED DRG/ DATA SHEET	APPROVED DRG/ DATA SHEET	TEST/ INSPN. REPORT	✓	P	V*	-	* NOTE -1 & NOTE-2

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		RITESH KUMAR JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

FOR CUSTOMER REVIEW & APPROVAL			
Doc No:			
	Sign & Date	Name	Seal
Reviewed by:			
Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO :	DATE:
		CUSTOMER :		QP NO.: PE-QP-999-Q-006, REV-02	DATE: 17.04.2020
		PROJECT:		PO NO.:	DATE:
		ITEM: AC ELECT. MOTORS UPTO 55KW (LV (415V))	SYSTEM:	SECTION: II	SHEET 2 of 2

		3.NAMEPLATE DETAILS	MA	VISUAL	100%	-	IS-325 / IS-12615 / APPROVED DATA SHEET	SAME AS COL. 7	TEST/ INSPN. REPORT	✓	P	V	-	
4.0	PACKING	SURFACE FINISH & COMPLETENESS	MA	VISUAL	100%	100%	AS PER MFG. STANDARD / (#)	AS PER MFG. STANDARD / (#).	INSPC. REPORT	✓	P	W	-	(#) REFER NOTE-8

NOTES:

1. Routine tests on 100% motors shall be done by the vendor. However, BHEL/ Customer shall witness routine tests on random samples. The sampling plan shall be mutually agreed upon.
2. For exhaust/ventilation fan motors of rating up to 1.5 KW, only routine test certificates shall be furnished for scrutiny.
3. In case test certificates for these tests on similar type, size and design of motor from independent laboratory are available, the same is valid for 5 years.
4. BHEL reserves the right to perform repeat test, if required.
5. After packing and prior to issue MDCC, photographs of items to be despatched shall be sent to BHEL for review.
6. In case of any changes in QP commented by customer at contract stage, same shall be carried out by bidder without any implication to BHEL/ Customer.
7. Project specific QP to be developed based on customer requirement.
8. For export job, BHEL technical specification for seaworthy packing to be followed.
9. Packing shall be suitable for storage at site in tropical climate conditions.
10. Latest revision/ year of issue of all the standards (IS/ ASME/ IEC etc.) indicated in QP shall be referred.

LEGENDS:

*RECORDS, IDENTIFIED WITH "TICK"(✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION,

** **M:** SUPPLIER/ MANUFACTURER/ SUB-SUPPLIER, **B:** MAIN SUPPLIER/ BHEL/ THIRD PARTY INSPECTION AGENCY, **C:** CUSTOMER,

P: PERFORM, **W:** WITNESS, **V:** VERIFICATION, AS APPROPRIATE

MA: MAJOR, **MI:** MINOR, **CR:** CRITICAL

D: DOCUMENTATION

BHEL						BIDDER/ SUPPLIER		FOR CUSTOMER REVIEW & APPROVAL			
ENGINEERING			QUALITY			Sign & Date		Doc No:			
	Sign & Date	Name		Sign & Date	Name	Seal			Sign & Date	Name	Seal
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI			Reviewed by:			
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		RITESH KUMAR JAISWAL			Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO. :		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))		SYSTEM:		SECTION: II

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	*	**			
					M	C/N				D	M	C	N	
1.0	RAW MATERIAL & BOUGHT OUT CONTROL													
1.1	SHEET STEEL, PLATES, SECTION, EYEBOLTS	1.SURFACE CONDITION	MA	VISUAL	100%	-	-		FREE FROM BLINKS, CRACKS, WAVINESS ETC	LOG BOOK	P	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	SAMPLE	-	MANUFACTURER'S DRG./SPEC	MANUFACTURER'S DRG./SPEC	LOG BOOK		P	-	-	
		3.PROOF LOAD TEST (EYE BOLT)	MA	MECH. TEST	SAMPLE	-	MANUFACTURER'S DRG./SPEC	MANUFACTURER'S DRG./SPEC	TEST REPORT		P/V	-		
1.2	HARDWARES	1.SURFACE CONDITION	MA	VISUAL	100%	-		FREE FROM CRACKS, UN-EVENNESS ETC.	TEST REPORT		P	-	-	
		2.PROPERTY CLASS	MA	VISUAL	SAMPLES	-	MANUFACTURER'S DRG./SPEC	MANUFACTURER'S DRG./SPEC	TC		P/V	-	-	PROPERTY CLASS MARKING SHALL BE CHECKED BY THE VENDOR
1.3	CASTING	1.SURFACE CONDITION	MA	VISUAL	100%	-	MANUFACTURER'S DRG./SPEC	FREE FROM CRACKS, BLOW HOLES ETC.	LOG BOOK		P/V	-		
		2.CHEM. & PHY. PROP.	MA	CHEM & MECH TEST	1/HEAT NO.	-	MANUFACTURER'S DRG./SPEC	MANUFACTURER'S DRG./SPEC	TC		P/V	-		HEAT NO. SHALL BE VERIFIED
		3.DIMENSIONS	MA	MEASUREMENT	100%	-	MANUFACTURER'S DRG.	MANUFACTURER'S DRG.	LOG BOOK		P/V	-		
1.4	PAINT & VARNISH	1.MAKE, SHADE, SHELF LIFE & TYPE	MA	VISUAL	100% CONTINUOUS	-	MANUFACTURER'S DRG./SPEC	MANUFACTURER'S DRG./SPEC	LOG BOOK		P/V	-		

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

FOR CUSTOMER REVIEW & APPROVAL			
Doc No:			
	Sign & Date	Name	Seal
Reviewed by:			
Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO :		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))		SYSTEM:	SECTION: II	

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	*	**			
					M	C/N				D	M	C	N	
1.5	SHAFT (FORGED OR ROLLED)	1. SURFACE COND.	MA	VISUAL	100%	-	-	FREE FROM VISUAL DEFECTS	LOG BOOK		P	-	-	VENDOR'S APPROVAL IDENTIFICATION SHALL BE MAINTAINED
		2. CHEM. & PHYSICAL PROPERTIES	MA	CHEM. & PHYSICAL TESTS	1/HEAT NO. OR HEAT TREATMENT BATCH NO	-	MANUFACTURER'S DRG./ SPEC.	MANUFACTURER'S DRG / STD.	TC		P/V	-		
		3. DIMENSIONS	MA	MEASUREMENT	100%	-	MANUFACTURER'S DRG./ SPEC.	MANUFACTURER'S DRG.	LOG BOOK		P/V	-		
		4.INTERNAL FLAWS	CR	ULTRASONIC TEST	100%	-	ASTM-A388	MANUFACTURER'S STD.	INSPECTION REPORT	✓	P/W	V	-	FOR DIA OF 55 MM & ABOVE
1.6	SPACE HEATERS, CONNec-TORS, TERMINAL BLOCKS, CABLES, CABLE LUGS, CARBON BRUSH TEMP. DETECTORS, RTD, BTD'S	1. MAKE & RATING	MA	VISUAL	100%	-	MANUFACTURER'S DRG./STD.	MANUFACTURER'S DRG./STD.	INSPECTION REPORT		P/V	-	-	
		2. PHYSICAL COND.	MA	VISUAL	100%	-	MANUFACTURER'S DRG./STD.	NO PHYS. DAMAGE, NO ELECTRICAL DISCONTINUITY	INSPECTION REPORT		P/V	-	-	
		3.DIMENSIONS (WHEREVER APPLICABLE)	MA	MEASUREMENT	SAMPLE	-	MANUFACTURER'S DRG./ STD	MANUFACTURER'S DRG. / STD.	INSPECTION REPORT		P/V	-	-	
		4.PERFORMANCE/ CALIBRATION	MA	TEST	100%	-	MANUFACTURER'S DRG./ STD	MANUFACTURER'S DRG. / STD.	TEST REPORT		P/V	-	-	

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

FOR CUSTOMER REVIEW & APPROVAL			
Doc No:			
	Sign & Date	Name	Seal
Reviewed by:			
Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO :		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))	SYSTEM:	SECTION: II	SHEET 3 OF 9	

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY		
1	2	3	4	5	6		7	8	9	*	**		
					M	C/N				D	M	C	N
1.7	OTHER INSULATING MATERIALS LIKE SLEEVES, BINDINGS CORDS, PAPERS, PRESS BOARDS ETC.	1. SURFACE COND. ETC.	MA	VISUAL	100%	-	-	NO VISUAL DEFECTS	TEST REPORT		P/V	-	-
		2.DIMENSION/BORE DIA, WALL THICKNESS, BDV AS RECEIVED, BDV AFTER FOLDING AT 180°	MA	TEST	SAMPLE	-	MANUFACTURER'S STD.	MANUFACTURER'S STD.	LOG BOOK AND OR SUPPLIER'S TC		P/V	-	-
1.8	SHEET STAMPING (PUNCHED)	1. SURFACE COND.	MA	VISUAL	100%	-	-	NO VISUAL DEFECTS (FREE FROM BURS)	LOG BOOK		P	-	-
		2.DIMENSIONS INCLUDING BURS HEIGHT	MA	MEASUREMENT	SAMPLE	-	MANUFACTURER'S DRG. .	MANUFACTURER'S DRG.	LOG BOOK		P/V	-	-
		3. ACCEPTANCE TESTS	MA	ELECT. & MECH TESTS	SAMPLE	-	MANUFACTURER'S DRG./ STD.	MANUFACTURER'S DRG./ STD.	TC		P/V	-	-
1.9	CONDUCTORS	1. SURFACE FINISH	MA	VISUAL	100%	-	-	FREE FROM VISUAL DEFECTS	LOG BOOK		*P/V	-	-
		2.ELECT. PROP. & MECH. PROP	MA	ELECT. & MECH.TEST	SAMPLES	-	MANUFACTURER'S DRG./ SPEC.	MANUFACTURER'S / SPEC.	TC & VENDOR'S TEST REPORTS		P/V	-	-
													* MOTOR MANUFACTURER TO CONDUCT VISUAL CHECK FOR SURFACE FINISH ON RANDOM BASIS (10% SAMPLE) AT HIS WORKS AND MAINTAIN RECORD FOR VERIFICATION BY

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

FOR CUSTOMER REVIEW & APPROVAL			
Doc No:			
	Sign & Date	Name	Seal
Reviewed by:			
Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO.:		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))		SYSTEM:	SECTION: II	SHEET 4 OF 9

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	*	**			
					M	C/N				D	M	C	N	
1.10	BEARINGS	3.DIMENSIONS	MA	MEASUREMENT	SAMPLES	-	MANUFACTURER'S DRG / SPEC.	MANUFACTURER'S / SPEC.	LOG BOOK		P/V	-	-	
		1.MAKE & TYPE	MA	VISUAL	100%	-	MANUFACTURER'S DRG./ APPROVED DATASHEET	MANUFACTURER'S DRG./ APPROVED DATASHEET			P/V	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	SAMPLE	-	APPROVED DATASHEET	APPROVED DATASHEET/ BEARING MANUF'S CATALOGUES	LOG BOOK		P/V	-	-	
		3.SURFACE FINISH	MA	VISUAL	100%	-	-	FREE FROM VISUAL DEFECTS	LOG BOOK		P/V	-	-	
1.11	SLIP RING (WHEREVER APPLICABLE)	1.SURFACE COND.	MA	VISUAL	100%	-	-	FREE FROM VISUAL DEFECTS	LOG BOOK		P	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	SAMPLE	-	MANUFACTURER'S DRG	MANUFACTURER'S DRG	LOG BOOK		P	-	-	
		3.TEMP.WITH-STAND CAPACITY	MA	ELECT.TEST	SAMPLE	-	MANUFACTURER'S STD./ APPROVED DATASHEET	MANUFACTURER'S STD./ APPROVED DATASHEET	LOG BOOK		P/V	-	-	
		4.HV/IR	MA	-DO-	100%	-	MANUFACTURER'S STD./ APPROVED DATASHEET	MANUFACTURER'S STD./ APPROVED DATASHEET	LOG BOOK		P/V	-	-	
1.12	OIL SEALS & GASKETS	1.MATERIAL OF GASKET	MA	VISUAL	100%	-	MANUFACTURER'S DRG/SPECS	MANUFACTURER'S DRG / SPECS.	LOG BOOK		P	-	-	
		2.SURFACE COND.	MA	VISUAL	100%	-	-	FREE FROM VISUAL DEFECTS	LOG BOOK		P	-	-	
		3.DIMENSIONS	MA	MEASUREMENT	SAMPLE	-	MANUFACTURER'S DRG	MANUFACTURER'S DRG	LOG BOOK		P	-	-	

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

FOR CUSTOMER REVIEW & APPROVAL			
Doc No:			
	Sign & Date	Name	Seal
Reviewed by:			
Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO :		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))		SYSTEM:	SECTION: II	SHEET 5 OF 9

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	*	**			
					M	C/N				D	M	C	N	
2.0	IN PROCESS													
2.1	STATOR FRAME WELDING (IN CASE OF FABRICATED STATOR)	1.WORKMANSHIP & CLEANNESS	MA	VISUAL	100%	-	MANUFACTURER'S DRG	GOOD FINISH	LOG BOOK		P/W	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	100%	-	MANUFACTURER'S DRG	MANUFACTURER'S DRG	LOG BOOK		P	-	-	
2.2	MACHINING	1.FINISH	MA	VISUAL	100%	-	-DO-	GOOD FINISH	LOG BOOK		P	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	100%	-	MANUFACTURER'S DRG	MANUFACTURER'S DRG	LOG BOOK		P	-	-	
		3.SHAFT SURFACE FLOWS	MA	PT	100%	-	MANUFACTURER'S STD./ASTM-E165	MANUFACTURER'S STD./APPROVED DATASHEET.	LOG BOOK	✓	P	V	-	
2.3	PAINTING	1.SURFACE PREPARATION	MA	VISUAL	100%	-	MANUFACTURER'S STD./APPROVED DATASHEET	MANUFACTURER'S STD./APPROVED DATASHEET	LOG BOOK		P	-	-	
		2.PAINT THICKNESS (BOTH PRIMER & FINISH COAT)	MA	MEASUREMENT BY ELCOMETER	SAMPLE	-	MANUFACTURER'S STD./APPROVED DATASHEET	MANUFACTURER'S STD./APPROVED DATASHEET	LOG BOOK		P	-	-	
		3.SHADE	MA	VISUAL	SAMPLE	-	MANUFACTURER'S STD./APPROVED DATASHEET	MANUFACTURER'S STD./APPROVED DATASHEET	LOG BOOK		P	-	-	
		4.ADHESION	MA	CROSS CUTTING & TAPE TEST	SAMPLE	-	MANUFACTURER'S STD./APPROVED DATASHEET	MANUFACTURER'S STD./APPROVED DATASHEET	LOG BOOK		P	-	-	

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

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Doc No:			
	Sign & Date	Name	Seal
Reviewed by:			
Approved by:			



MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS

STANDARD QUALITY PLAN

SPEC. NO :

CUSTOMER :

QP NO.: PE-QP-999-Q-007, REV-04

DATE:17.04.2020

PROJECT:

PO NO.:

ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))

SYSTEM:

SECTION: II

SHEET 6 OF 9

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	.	**			
					M	C/N					D	M	C	N
2.4	SHEET STACKING	1.COMPLETENESS	MA	MEASUREMENT	SAMPLE	-	MANUFACTURER'S STD.	MANUFACTURER'S STD.	LOG BOOK		P	-	-	
		2.COMPRESSION & TIGHTENING	MA	MEASUREMENT	100%	-	MANUFACTURER'S STD.	MANUFACTURER'S STD.	LOG BOOK		P	-	-	
2.5	WINDING	1.COMPLETENESS	CR	VISUAL	100%	-	MANUFACTURER'S STD./APPROVED DATASHEET	MANUFACTURER'S STD./APPROVED DATASHEET	LOG BOOK		P	-	-	
		2.CLEANLINESS	CR	VISUAL	100%	-	MANUFACTURER'S STD./APPROVED DATASHEET	MANUFACTURER'S STD./APPROVED DATASHEET	LOG BOOK		P	-	-	
		3.IR-HV-IR	CR	ELECT. TEST	100%	-	IS-325//IS-12615//IEC-60034 PART-1	IS-325//IS-12615//IEC-60034 PART-1	TEST/INSPC. REPORT	✓	P	V	-	
		4.RESISTANCE	CR	ELECT. TEST	100%	-	IS-325//IS-12615//IEC-60034 PART-1	IS-325//IS-12615//IEC-60034 PART-1	TEST/INSPC. REPORT	✓	P	V	-	
		5.INTERTURN INSULATION	CR	ELECT. TEST	100%	-	IS-325//IS-12615//IEC-60034 PART-1	IS-325//IS-12615//IEC-60034 PART-1	TEST/INSPC. REPORT		P	-	-	
2.6	IMPREGNATION	1.VISCOSITY	MA	PHY. TEST	AT STARTING	-	MANUFACTURER'S STANDARD	MANUFACTURER'S STANDARD	LOG BOOK		P	-	-	
		2.TEMP. PRESSURE VACCUM	MA	PROCESS CHECK	CONTINUOUS	-	MANUFACTURER'S STANDARD	MANUFACTURER'S STANDARD	LOG BOOK		P	-	-	
		3.NO. OF DIPS	MA	PROCESS CHECK	CONTINUOUS	-	MANUFACTURER'S STANDARD	MANUFACTURER'S STANDARD	LOG BOOK	✓	P	V	-	THREE DIPS TO BE GIVEN

BHEL

ENGINEERING

QUALITY

	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER

Sign & Date	
Seal	

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Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO.:		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))		SYSTEM:	SECTION: II	

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	*	**			
					M	C/N				D	M	C	N	
2.7	COMPLETE STATOR ASSEMBLY	4.DURATION 1.COMPACTNESS & CLEANLINESS	MA MA	PROCESS CHECK VISUAL	CONTINUOUS 100%	- -	MANUFACTURER'S STANDARD MANUFACTURER'S STANDARD	MANUFACTURER'S STANDARD MANUFACTURER'S STANDARD	LOG BOOK LOG BOOK	✓ 	P P	V -	- -	
2.8	BRAZING/COMPRESSION JOINT	1.COMPLETENESS 2.SOUNDNESS	CR CR	VISUAL MALLET TEST & UT	100% 100%	- -	MANUFACTURER'S STANDARD MANUFACTURER'S STANDARD	MANUFACTURER'S STANDARD MANUFACTURER'S STANDARD	LOG BOOK TEST/INSPC. REPORT	 ✓	P P	- V	- -	
2.9	COMPLETE ROTOR ASSEMBLY	3.HV 1.RESIDUAL UNBALANCE	MA CR	ELECT. TEST DYN. BALANCE	100% 100%	- -	MANUFACTURER'S STANDARD MANUFACTURER'S SPEC./ ISO 1940	MANUFACTURER'S STANDARD MANUFACTURER'S DWG.	TEST/INSPC. REPORT LOG BOOK	✓ 	P P	V -	- -	
2.10	ASSEMBLY	2.SOUNDNESS OF DIE CASTING 1.ALIGNMENT 2.WORKMANSHIP 3.AXIAL PLAY 4.DIMENSIONS 5.CORRECTNESS, COMPLETENESS TERMINATIONS/ MARKING/ COLOUR CODE 6. RTD, BTD & SPACE HEATER MOUNTING.	CR MA MA MA MA MA MA	ELECT. (GROWLER TEST) MEAS. VISUAL MEAS. MEAS. VISUAL VISUAL	100% 100% 100% 100% 100% 100%	- - - - - -	MANUFACTURER'S SPEC. MANUFACTURER'S SPEC. MANUFACTURER'S SPEC. MANUFACTURER'S DRG./ MANUFACTURER'S SPEC. MANUFACTURER'S SPEC. MANUFACTURER'S SPEC.	MANUFACTURER'S SPEC. MANUFACTURER'S SPEC. MANUFACTURER'S SPEC. MANUFACTURER'S DRG./ MANUFACTURER'S SPEC. MANUFACTURER'S SPEC. MANUFACTURER'S SPEC.	TEST/INSPC. REPORT LOG BOOK LOG BOOK LOG BOOK LOG BOOK LOG BOOK	✓ ✓ 	P P P P P P	V - - V - -	- - - - - -	

BHEL					
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	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

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Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO :		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))		SYSTEM:		SECTION: II

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	.	**			
					M	C/N				D	M	C	N	
3.0	TESTS	1.TYPE TESTS INCLUDING SPECIAL TESTS	MA	ELECT.TEST	1/TYPE/SIZE	1/TYPE/SIZE	IS-325//IS-12615/APPROVED DATASHEET	IS-325//IS-12615/APPROVED DATASHEET	TEST REPORT	✓	P	W*	-	* NOTE - 1
		2.ROUTINE TESTS INCLUDING SPECIAL TEST	MA	ELECT.TEST	100%	-	IS-325//IS-12615/APPROVED DATASHEET	IS-325//IS-12615/APPROVED DATASHEET	TEST REPORT	✓	P	√ [§]	-	§ NOTE - 2
		3.VIBRATION & NOISE LEVEL	MA	ELECT.TEST	100%	-	IS: 12075 / IEC 60034-14 & IS-12065	IS: 12075 / IEC 60034-14 & IS-12065	TEST REPORT	✓	P	√ [§]	-	§ NOTE - 2
		4.OVERALL DIMENSIONS AND ORIENTATION	MA	MEASUREMENT & VISUAL	100%	100%	APPROVED DRG/DATA SHEET	APPROVED DRG/DATA SHEET &	TEST/INSPC. REPORT	✓	P	W	-	
		5.DEGREE OF PROTECTION	MA	ELECT. & MECH. TEST	1/TYPE/ SIZE	-	IEC 60034-5//IS-12615	APPROVED DATASHEET	TC	✓	P	V	-	TC FROM AN INDEPENDENT LABORATORY, REFER NOTE-3
		6. MEASUREMENT OF RESISTANCE OF RTD & BTD	MA	ELECT. & MECH. TEST	100%	-	IS-325//IS-12615/IEC-60034 PART-1//IS: 12802	IS-325//IS-12615/IEC-60034 PART-1//IS: 12802	TC	✓	P	√ [§]	-	§ NOTE - 2
		7. MEASUREMENT OF RESISTANCE, IR OF SPACE HEATER	MA	ELECT. & MECH. TEST	100%	-	IS-325//IS-12615/IEC-60034 PART-1	IS-325//IS-12615/IEC-60034 PART-1	TC	✓	P	√ [§]	-	§ NOTE - 2
		8. NAME PLATE DETAILS	MA	VISUAL	100%	-	IS-325//IS-12615& DATA SHEET	IS-325//IS-12615 & DATA SHEET	TEST/INSPC. REPORT	✓	P	√ [§]	-	§ NOTE - 2
		9.EXPLOSION FLAME PROOF NESS (IF SPECIFIED)	MA	EXPLOSION FLAME PROOF TEST	1/TYPE	-	IS 2148 / IEC 60079-1	IS 2148 / IEC 60079-1	TC	✓	P	V	-	TC FROM AN INDEPENDENT LABORATORY, REFER NOTE-3
		10. PAINT SHADE, THICKNESS & FINISH	MA	VISUAL & MEASUREMENT BY ELKOMETER	SAMPLE	SAMPLE	APPROVED DATASHEET	APPROVED DATASHEET	TC	✓	P	W [§]	-	SAMPLING PLAN TO BE DECIDED BY INSPECTION AGENCY § NOTE - 2

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

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Approved by:			

	MANUFACTURER/ BIDDER/ SUPPLIER NAME & ADDRESS	STANDARD QUALITY PLAN		SPEC. NO :		DATE:17.04.2020
		CUSTOMER :		QP NO.: PE-QP-999-Q-007, REV-04		
		PROJECT:		PO NO.:		
		ITEM: AC ELECT. MOTORS 55 KW & ABOVE (LV (415V))		SYSTEM:	SECTION: II	SHEET 9 OF 9

SI No.	Component & Operations	Characteristics	Class	Type of Check	Quantum Of check		Reference Document	Acceptance NORMS	FORMAT OF RECORD		AGENCY			
1	2	3	4	5	6		7	8	9	.	**			
					M	C/N				D	M	C	N	
4.0	PACKING	SURFACE FINISH & COMPLETENESS	MA	VISUAL	100%	100%	AS PER MANUFACT. STANDARD / (#)	AS PER MANUFACT. STANDARD / (#)	INSPC. REPORT	✓	P	W	-	(#): REFER NOTE-8

NOTES:

- 1 DEPENDING UPON THE SIZE AND CRITICALLY, WITNESSING BY BHEL SHALL BE DECIDED.
- 2 ROUTINE TESTS ON 100% MOTORS SHALL BE DONE BY THE VENDOR. HOWEVER, BHEL/CUSTOMER SHALL WITNESS ROUTINE TESTS ON RANDOM SAMPLES. THE SAMPLING PLAN SHALL BE MUTUALLY AGREED UPON.
- 3 IN CASE TEST CERTIFICATES FOR THESE TESTS ON SIMILAR TYPE, SIZE AND DESIGN OF MOTOR FROM INDEPENDENT LABORATORY ARE AVAILABLE, THE SAME IS VALID FOR 5 YEARS.
- 4 BHEL RESERVES THE RIGHT TO PERFORM REPEAT TEST, IF REQUIRED.
- 5 AFTER PACKING AND PRIOR TO ISSUE MDCC, PHOTOGRAPHS OF ITEMS TO BE DESPATCHED SHALL BE SENT TO BHEL PURCHASE GROUP FOR REVIEW.
- 6 IN CASE , ANY CHANGES IN QP COMMENTED BY CUSTOMER AT CONTRACT STAGE SHALL BE CARRIED OUT BY BIDDER WITHOUT ANY IMPLICATION TO BHEL/ CUSTOMER.
- 7 PROJECT SPECIFIC QP TO BE DEVELOPED BASED ON CUSTOMER REQUIREMENT.
- 8 FOR EXPORT JOB, BHEL TECHNICAL SPECIFICATION FOR SEAWORTHY PACKING TO BE FOLLOWED.
- 9 PACKING SHALL BE SUITABLE FOR STORAGE AT SITE IN TROPICAL CLIMATE CONDITIONS.
- 10 LATEST REVISION/ YEAR OF ISSUE OF ALL THE STANDARDS (IS/ ASME/ IEC ETC.) INDICATED IN QP SHALL BE REFERRED.

LEGENDS:

*RECORDS, IDENTIFIED WITH "TICK"(✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION.
**** M:** SUPPLIER/ MANUFACTURER/ SUB-SUPPLIER, **B:** MAIN SUPPLIER/ BHEL/ THIRD PARTY INSPECTION AGENCY, **C:** CUSTOMER,
P: PERFORM, **W:** WITNESS, **V:** VERIFICATION, AS APPROPRIATE
MA: MAJOR, **MI:** MINOR, **CR:** CRITICAL
D: DOCUMENT

BHEL					
ENGINEERING			QUALITY		
	Sign & Date	Name		Sign & Date	Name
Prepared by:		HEMA KHUSHWAHA	Checked by:		KUNAL GANDHI
Reviewed by:		PRAVEEN DUTTA	Reviewed by:		R K JAISWAL

BIDDER/ SUPPLIER	
Sign & Date	
Seal	

FOR CUSTOMER REVIEW & APPROVAL			
Doc No:			
	Sign & Date	Name	Seal
Reviewed by:			
Approved by:			



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **III**

SUB-SECTION:

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SECTION III

DOCUMENTS TO BE SUBMITTED BY BIDDER



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **IIIA**

SUB-SECTION:

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SECTION IIIA

**GUARANTEE SCHEDULE
(TO BE SUBMITTED ALONG WITH THE BID BY ALL BIDDERS)**



SCHEDULE OF PERFORMANCE GUARANTEES
1X660 MW BHUSAWAL TPS U-6 (MAHAGENCO)

SPECN. NO.:	PE-TS-415-100-N001, Rev-01			
VOLUME:	--	SECTION:	IIIA Sheet 1 of 1	
REV. NO.	00	DATE:	27/04/2020	

Following parameters are guaranteed for following pumps

Sl. No.	Pump Description	Guaranteed Capacity	Guaranteed TDH	Guaranteed Pump Eff.	Guaranteed Motor Eff.	Guaranteed Power consumption at inlet to motor terminals	Pump model	Motor Rating	Pump GD ² Value for HT motor only	Pump RPM	T/S Curve attached for HT motor
		(M3/Hr)	(MWC)	%	%	(KW)		(KW)			
	Horizontal pumps										
1	CYCLE MAKEUP PUMPS	150	50								
2	#DM WATER TRANSFER PUMPS	50	50								
3	BOILER FILL PUMP	400	150		95						YES
4	# DMCW TG AUX'S PUMPS	1150	31								
5	# DMCW SG AUX'S PUMPS	530	50								

Note: 1 # Bid evaluation and LD is applicable for these pumps only as per clause 4.00.00 of Section-IIA & Data Sheet-A of Section-ID of Technical Specification for pumps.

We the undersigned hereby undertake to meet the performance guarantees as listed in the table above on the conditions as elsewhere specified. Any variation of the specified conditions during official tests will be taken in account by the customer

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE

--	--	--	--	--

NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL
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TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **IIIB**

SUB-SECTION:

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SECTION IIIB

**COMPLIANCE CERTIFICATE
(TO BE SUBMITTED ALONG WITH THE BID BY ALL BIDDERS)**



TECHNICAL SPECIFICATIONS

SPECN. NO.:

PE-TS-415-100-N001, Rev.01

MISCELLANEOUS PUMPS
COMPLIANCE CERTIFICATE

VOLUME:

--

SECTION:

IIIB

REV. NO.

0

DATE:

27/04/2020

The bidder shall confirm compliance with following by signing/ stamping this compliance certificate and furnish same with the offer.

- a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions/ deviations with regard to same.
- b) QP/ test procedures shall be submitted in the event of order based on the guidelines given in the specification & QP enclosed therein.
- QP will be subject to BHEL/ CONSULTANT/ CUSTOMER approval in the event of order & customer hold points for inspection/ testing shall be marked in the QP at the contract stage. Inspection/ testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc.
- c) All drawings/data – sheets etc. to be submitted during contract shall be subject to BHEL/ CONSULTANT/ CUSTOMER approval.
- d) There are no other deviation with respect to specification other than those furnished in the 'Schedule of Deviations'.
- e) Bidder shall include the cost of Mandatory Spares, unless specified otherwise in Sec-IA of the specification or NIT.
- Any mandatory spares stated as not applicable, shall have to be supplied without any cost implication to BHEL in the event they are found to be applicable during detail engineering stage.
- f) The offered materials should be either equivalent or superior to those specified. Also for components where material is not specified it shall be suitable for intended duty. All materials shall be subject to approval in the event of order.
- g) Prices for recommended spares (if any) for 3 years operation shall be furnished separately & not included in the base price.
- h) The commissioning spares (if any) are supplied on 'As Required Basis' & prices for same included in the base price (If bidders reply to this is "No commissioning spares are required" and if some spares are actually required during commissioning same shall be supplied by bidder without any cost to BHEL).
- i) All sub vendors shall be as per BHEL/CONSULTANT/CUSTOMER approved list.
- j) Tests for noise, vibration, parallel running etc. for pumps shall be conducted at site by Pump Vendor/BHEL as per cl. no. 3.04.00 of Section-IIA and if the site performance is found not meeting the requirements in any respect as specified, than the equipment shall be rectified or replaced by the vendor, at his own cost.
- k) Any special tools & tackles, if required, shall be in bidder's scope.
- l) All models offered have been supplied by bidder in the past and are meeting the experience qualifying criteria of BHEL/CONSULTANT/CUSTOMER (viz. offered model is successfully operating in two separate stations for at least one year or as specified in technical PQR). Any deviation to this criteria shall be suitably highlighted in deviation schedule.
- m) All selected motor ratings have minimum margins as per Datasheet A, Section ID.

We the undersigned hereby undertake to meet the compliance requirements as listed above on the conditions as elsewhere specified.

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE

NAME

DESIGNATION

SIGNATURE

DATE

COMPANY SEAL



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415 -100-N001** R01

SECTION: **IIIC**

SUB-SECTION:

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SECTION IIIC

**DEVIATION SCHEDULE
(TO BE SUBMITTED ALONG WITH THE BID BY ALL BIDDERS)**

	TITLE				SPECIFICATION NUMBER	
	* SCHEDULE OF DEVIATIONS TECHNICAL				PE-TS-415-100-N001	
					SECTION-III C	
				SHEET OF		
We the undersigned hereby certify that the above mentioned are the only deviations.						
PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE						COMPANY SEAL
NAME	DESIGNATION	SIGNATURE	DATE			



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-415-100-N001** R01

SECTION: **IIID**

SUB-SECTION:

REV. NO. **00** DATE 27/04/2020

SHEET **1** OF **1**

SECTION IIID

DATA SHEET – B FOR PUMPS

ELECTRICAL LOAD DATA FORMAT

~~**CABLE SCHEDULE**~~

MOTOR DATASHEET-C

**(TO BE SUBMITTED BY SUCCESSFUL BIDDER AFTER AWARD OF
CONTRACT)**

		PROJECT: MISCELLANEOUS PUMPS DATASHEET - B	
SL.	DESCRIPTION	UOM	PUMP DATA
1.0	GENERAL		
1.1	Designation of the Pump		
1.2	Manufacturer		
1.3	Model No.		
1.4	No. of pumps	Nos.	
1.5	System Design Pressure	Kg/cm ²	
1.6	Specific Gravity of fluid to be handled	-	
2.0	PERFORMANCE PARAMETERS		
2.1	Performance standard		
2.2	Rated capacity. (No negative tolerance)	M ³ /hr	
2.3	Total Dynamic Head (TDH) at rated capacity (No negative tolerance)	MWC	
2.4	Shut off head	MWC	
2.5	Range of Operation of the Pump		
	a) Min.Flow	M ³ /hr	
	b) Max.Flow	M ³ /hr	
2.6	The pumps offered have continuously rising head capacity curves from the duty point towards shut off point.		
2.7	The pumps offered have stable rising H-Q curves within the "Range of Operation"		
2.8	Pump rated speed	RPM	
2.9	Vibration measurements (2.9.2 is applicable in addition to 2.9.1 for Pumps with speed less than 600 RPM)		
2.9.1	Max.value of vibration on any pump /motor bearing w.r.t. velocity (Vrms) as per ANSI/ HIS 9.6.4 for speed > 600 RPM		
	a) Guaranteed at manufacturer's works	mm/s	
	b) Guaranteed at site	mm/s	
2.9.2	Max.value of vibration on any pump /motor bearing w.r.t. peak to peak amplitude as per ANSI/ HIS 9.6.4 for speed <= 600 RPM		
	a) Guaranteed at manufacturer's works	microns	
	b) Guaranteed at site	microns	
2.10	Max. noise Level (Guaranteed at site)	dB	
2.11	Guaranteed Pump efficiency at rated head & rated capacity without -ve tolerance	%	
2.12	Power consumption		
	a) Guaranteed pump input power at duty point	KW	
	b) Guaranteed max. Pump input power within range of operation.	KW	
	c) Max. pump input power at shut off	KW	
	d) Guranteed power at motor input	KW	
2.13	NPSH required at rated capacity	MWC	
3.0	DESIGN & CONSTRUCTION FEATURES		
3.1	Type of pump casing		
3.2	Pump duty		
3.3	Type of Impeller		
3.4	Location		
3.5	Pump suitable for parallel operation		
3.6	Torque speed curve of the pump & drive motor furnished for pumps with drive motor rating of 100 KW and above.		
3.7	Pump number of stages		

		PROJECT: MISCELLANEOUS PUMPS DATASHEET - B	
SL.	DESCRIPTION	UOM	PUMP DATA
3.8	Specific speed $N = \frac{\text{RPM} \times (\text{Flow in USGPM})^{1/2}}{(\text{Head in Ft.})^{3/4}}$		
3.9	Minimum suction head required in MLC for pump operation at maximum discharge point within the 'Range of Operation' specified (NPSHR at max. flow).		
3.10	Whether pump is suitable/designed so that pump internals can be attended without disturbing suction and discharge piping.		
3.11	Type of coupling between pump & motor		
3.12	Bearing (DE & NDE)		
	a) Type and manufacturer		
	b) Bearing no.		
	c) Type of lubrication		
	d) Design life (Hrs.)		
3.13	Shaft Sealing arrangement		
	a) Type and manufacturer		
	b) Sealing liquid		
	c) Requirement of external water if any		
	i) Quality		
	ii) Quantity/ Pump	M ³ /hr	
3.14	In case separate oil/grease/water pump or any such equipment required for bearing lubrication/stuffing box gland sealing, furnish full technical details of these equipment and their drive.		
4.0	MATERIAL OF CONSTRUCTION (Indicate applicable code/ standard)		
4.1	Casing		
4.2	Impeller		
4.3	Shaft		
4.4	Shaft sleeves		
4.5	Wear ring		
4.6	fasteners		
4.7	Gland		
4.8	Lantern ring		
4.9	Mechanical seals (faces)/		
	Gland packing		
4.10	Base plate		
5.0	CONNECTIONS AND OTHER DIMENSIONAL DETAILS		
5.1	Impeller diameter	mm	
6.0	DRIVE DATA		
6.1	Drive unit output at 50°C ambient condition	KW/ P	
7.0	INSPECTION & TESTING		
7.1	Material test		
7.2	Hydrostatic test pressure	Kg/cm ²	
7.3	Hydrostatic test duration	Min.	
7.4	Performance test on pump at shop		
7.5	Dyanamic balance test		
8.0	WEIGHT AND LOADING DATA		
8.1	Weight of the pump & drive assembly	Kg	
8.2	Weight of the heaviest piece to be handled	Kg	
8.3	Size of base plate (length x width)	mm	

	TITLE	SPECIFICATION NO.
	LV MOTOR DATA SHEET - C	VOLUME II B
		SECTION D
		REV NO. 00 DATE
		SHEET 1 OF 2

S. No.	Description		Data to be filled by successful bidder
A.	General		
1	Manufacturer & country of origin		
2	Motor type		
3	Type of starting		
4	Name of the equipment driven by motor & Quantity		
5	Maximum Power requirement of driven equipment		
6	Rated speed of Driven Equipment		
7	Design ambient temperature		
B.	Design and Performance Data		
1	Frame size & type designation		
2	Type of duty		
3	Rated Voltage		
4	Permissible variation for		
5	a	Voltage	
6	b	Frequency	
7	c)	Combined voltage & frequency	
8	Rated output at design ambient temp (by resistance method)		
9	Synchronous speed & Rated slip		
10	Minimum permissible starting voltage		
11	Starting time in sec with mechanism coupled		
12	a) At rated voltage		
13	b) At min starting voltage		
14	Locked rotor current as percentage of FLC (including IS tolerance)		
15	Torque		
	a) Starting		
	b) Maximum		
16	Permissible temp rise at rated output over ambient temp & method		
17	Noise level at 1.0 m (dB		
18	Amplitude of vibration		
19	Efficiency & P.F. at rated voltage & frequency		
	a) At 100% load		
	c) At 75% load		

NAME OF VENDOR			SEAL	REV.	
NAME	SIGNATURE	DATE			

	TITLE LV MOTOR DATA SHEET - C	SPECIFICATION NO.
		VOLUME II B
		SECTION D
		REV NO. 00 DATE
		SHEET 2 OF 2

S. No.	Description	Data to be filled by successful bidder
	c) At starting	
C.	Constructional Features	
1	Method of connection of motor driven equipment	
2	Applicable Standard	
3	DOP of Enclosure	
4	Method of cooling	
5	Class of insulation	
6	Main terminal box	
	a) Type	
	b) Power Cable details (Conductor, size, armour/unarmour)	
	c) Cable Gland & lugs details (Size, type & material)	
	d) Permissible Fault level (kArms & duration in sec)	
7	Space heater details (Voltage & watts)	
8	Flame proof motor details (if applicable)	
	a) Enclosure	
	b) suitability for hazardous area	
	i Zone	O / I / II
	ii Group	IIA / IIB / IIC
9	No. of Stator winding	
10	Winding connection	
11	Kind of rotor winding	
12	Kind of bearings	
13	Direction of rotation when viewed from NDE	
14	Paint Shade & type	
15	Net weight of motor	
16	Outline mounting drawing No (To be enclosed as annexure)	
D.	Characteristic curves/ drawings (To be enclosed for motors of rating $\geq 55\text{KW}$)	
	a) Torque speed characteristic	
	b) Thermal withstand characteristic	
	c) Current vs time	
	d) Speed vs time	

NAME OF VENDOR			SEAL	REV.	
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