

**2 X 660 MW ENNORE SEZ SUPERCRITICAL THERMAL
POWER PROJECT AT ASH DYKE OF NCTPS,
CHENNAI**

**TECHNICAL SPECIFICATION
FOR
WEIGH BRIDGE**

SPECIFICATION NO.: PE-TS-412-563-A401



BHARAT HEAVY ELECTRICALS LIMITED
(A Govt. of India Undertaking)
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, U.P
INDIA

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**2X660 MW ENNORE SEZ
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SPECIFIC TECHNICAL REQUIREMENTS

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SECTION – I

SPECIFIC TECHNICAL REQUIREMENTS

SUB-SECTION IA – Specific Technical Requirement (Mechanical)

SUB-SECTION IB – Data Sheet A



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TECHNICAL SPECIFICATION FOR
WEIGH BRIDGE
2X660 MW ENNORE SEZ

1.0 SCOPE OF ENQUIRY/ INTENT OF SPECIFICATION

- 1.1 The specification is intended to cover design, engineering, manufacture, inspection and testing at vendor's/ sub-vendor's works, painting, forwarding, proper packing and shipment and delivery at site, unloading, handling & transportation at site, Erection & Commissioning, minor civil works as required on FOR site basis, Demonstration Test and handing over of **WEIGH BRIDGE** as per details in different sections / volumes of this specification for 2X660 MW ENNORE SEZ.
- 1.2 The contractor shall be responsible for providing all material, equipment & services, which are required to fulfil the intent of ensuring operability, maintainability, reliability and complete safety of the complete work covered under this specification, irrespective of whether it has been specifically listed herein or not. Omission of specific reference to any component / accessory necessary for proper performance of the equipment shall not relieve the of the responsibility of providing such facilities to complete the supply, erection and commissioning of Weigh Bridge.
- 1.3 It is not the intent to specify herein all the details of design and manufacture. However, the equipment shall conform in all respects to high standards of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to purchaser who will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material which in his judgement is not in full accordance herewith.
- 1.4 The extent of supply under the contract includes all items shown in the drawings, notwithstanding the fact that such items may have been omitted from the specification or schedules. Similarly, the extent of supply also includes all items mentioned in the specification and /or schedules, notwithstanding the fact that such items may have been omitted in the drawing.
- 1.5 The general term and conditions, instructions to tenderer and other attachment referred to elsewhere are made part of the tender specification. The equipment materials and works covered by this specification is subject to compliance to all attachments referred to in the specification. The bidder shall be responsible for and governed by all requirements stipulated herein.
- 1.6 While all efforts have been made to make the specification requirement complete & unambiguous, it shall be bidders' responsibility to ask for missing information, ensure completeness of specification, to bring out any contradictory / conflicting requirement in different sections of the specification and within a section itself to the notice of BHEL and to seek any clarification on specification requirement in the format enclosed under Vol-III of the specification. In absence of any such clarifications, in case of any contradictory requirement, the more stringent requirement as per interpretation of Purchaser/Customer shall prevail and shall be complied by the bidder without any commercial implication on account of the same. Further in case of any missing information in the specification not brought out by the prospective bidders as part of pre-bid clarification, the same shall be furnished by Purchaser/ Customer as and when brought to their notice either by the bidder or by purchaser/ customer themselves. However, such requirements shall be binding on the successful bidder without any commercial & delivery implication.



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- 1.7 The bidder's offer shall not carry any sections like clarification, interpretations and /or assumptions.
- 1.8 Deviations, if any, should be very clearly brought out clause by clause in the enclosed schedule; otherwise, it will be presumed that the vendor's offer is strictly in line with NIT specification.
- 1.9 In case all above requirements are not complied with, the offer may be considered as incomplete and would become liable for rejection.
- 1.10 Unless specified otherwise, all through the specification, the word contractor shall have same meaning as successful bidder /vendor and Customer/ Purchaser/Employer will mean BHEL and /or CUSTOMER including their consultant as interpreted by BHEL in the relevant context.

Note:

Bidder to note that BHEL reserves the right for drawing/document submission through web based Document Management System. Bidder would be provided access to the DMS for drawing/document approval and adequate training for the same. Detailed methodology would be finalized during the kick-off meeting. Bidder to ensure following at their end.

- Internet explorer version – Minimum Internet Explorer 7.
- Internet speed – 2 mbps (Minimum preferred).
- Pop ups from our external DMS IP (124.124.36.198) should not be blocked.
- Vendor's internal proxy setting should not block DMS application's link (<http://dms-server.bhelpem.com/Wrench%20Web%20Access/Login.aspx>).



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SUB-SECTION IA – Specific Technical Requirement (Mechanical)

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GENERAL TECHNICAL SPECIFICATION

1.0.0 GENERAL

This document provides the specific technical requirement for Road Weighbridge for 2 X 660 MW ENNORE SEZ.

2.0.0 PLANT DESCRIPTION & DESIGN REQUIREMENTS

2.1.0 Incoming materials shall be received in the plant by road trucks / tractor trailers.

2.2.0 The trucks / trailers are weighed with material before unloading in store area in the power plant and tare weighed after unloading.

2.3.0 The receipt of material in the power plant will be in either of the following:

1. Normal trucks

2. Tractor trailers

2.4.0 Design Requirements

2.4.1 The weigh bridge shall be suitable for 24 hrs. of operation per day.

2.4.2 The weigh bridge shall be suitable for operation during rainy season.

2.4.3 The weigh bridge shall be capable of withstanding dynamic load imparted by the vehicle movement and braking.

2.4.4 The weigh bridge shall calibrate automatically the variation due to rains and other errors.

2.4.5 The weigh bridge equipment shall be electronic load cell with microprocessor based type.

2.4.6 The weigh bridges shall be pit less type

2.4.7 Approximately 100 weighments per day are expected to be made using the weigh bridge.

2.4.8 Load cells

The Load Cells shall be of multi column compression / double ended shear beam type, indigenously manufactured, shall operate on strain gauge principle and hermetically sealed and must be vibration resistant. The number of load cells to be used should be minimum 10 nos. with each load cells having maximum safe over load protection capacity. Suitable compensation must be built in for temperature variation. Maximum safe over load protection shall be provided upto 150% of the rated capacity and maximum load for mechanical damage must be 200% of the rate capacity. Overall system accuracy shall be ±0.25%. The system accuracy shall be repeatable. The system shall have in built accuracy Recheck capability. The fixing of the load cells must be such as to facilitate easy access for replacement in case of fault. Load cell should conform to IP 68 protection and should be tested by a National Test House for the same and have overload parameters.

2.4.9 Weighing Equipment – (Digital Weight Indicator)

The weighing equipment shall be desk top type and shall be suitable for working in dusty and

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hot condition. Digital weight indicator shall be microprocessor based and shall be protected against all forms of Electro Magnetic and Radio frequency interference.

3.0.0 SCOPE OF WORK

3.1.0 Scope of supply

All materials supplied under this contract shall be new and unused.

3.1.1 One (1) no. of complete weigh bridge platform with load cells, digital weight indicator and test weight for calibration.

3.1.2 Provision of interfacing with PC to be given with necessary software and user manual. PC shall be provided with configuration as mentioned in Sub Section IB of Section I of this specification. Laser printer (coloured) A3 size shall be provided.

3.1.3 Printer, UPS industrial type with one hour backup with Ni-Cd battery facility.

3.1.4 The weigh bridge shall be tested for full capacity and certified to be accurate before received at the site. After erection at site vendor shall arrange for the inspection of the weigh bridge by the Inspector of weights and measures and get the weigh bridge stamped by him. The requisite fees for such first stamping shall be paid by the vendor. The requisite test loads for stamping shall also be arranged by the Bidder.

3.1.5 All necessary cables from load cells up to digital weight indicator, totaliser and PC.

3.1.6 All other accessories and limits required to complete the weighing system.

3.1.7 All the instruments/equipment/electrical items shall be provided & designed with maximum star rating as available in line with energy conservation policies notified by BEE, GOI

3.1.8 Painting shall be as per mentioned in Sub Section IB of Section I in this specification. Final finish paint shall be applied after erection.

3.1.9 Complete transportation, erection, testing, final trial run and commissioning of the weigh bridge.

3.2.0 Civil

Civil are not in bidder’s scope of work. However, Bidder has to furnish recommended civil drawing of weigh bridge, control room as well as foundation drawing of equipment shall be submitted by the bidder.

3.3.0 Electrical

3.3.1 Electrical power of 240 Volts A.C. ± 10%, 50 Hz, +3%, -5% will be made available in the weigh bridge control room by purchaser.

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3.4.0

Scope of Services

3.4.1

Erection, site testing and commissioning of all items covered under scope of supply.

3.4.2

Submission of all interface data required for design and engineering of the system which are included in the scope of supply defined above.

3.4.3

Preparation and submission of drawings / documents for approval / information to purchaser as per the drawings / documents submission schedule.

3.4.4

Quality plan, inspection and testing of equipment at works submission of test certificate.

3.4.5

Training of Client's personnel in operation and maintenance of the complete system.

3.4.6

Certification / stamping of the weigh bridge by authorities of weights and measures.

3.5.0

Consumables

3.5.1

Specification including brand names and quantities of all consumable materials such as lubricants, flushing oil, hydraulic fluids etc. required for start-up, initial filling, commissioning are to be submitted by the Bidder.

3.5.2

Supply of all consumables (mentioned at S. No. 3.5.1) required for initial fill, commissioning and demonstration test is included in the scope of bidder.

3.6.0

Maintenance Tools and Tackles

3.6.1

One (1) set of special tools and tackles required for operation, maintenance, inspection and repair neatly packed in steel boxes completes with operating instructions for the equipment shall be furnished.

4.0.0

EXCLUSIONS FROM BIDDER'S SCOPE OF WORK

4.1.0

Access and approaches to the weigh bridge.



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SYSTEM DESCRIPTION

Sl.no	Description	Details
1	Weigh Bridge Type	Electronic Pit Less Type, Microprocessor based.
2	Quantity	One (1) No.
3	Codes & Standards	IS-1436, IS- 9281
4	Weighing Capacity	60 Tonnes, 16000 mm X 3000 mm platform size of anti-skid steel
5	Type of trucks / trailers for weighment	6 wheeler or 8 wheeler
6	Control Room Size	3 M X 3 M X 4 M (Ht.)
7	Load Cells Type	Compression type with multi columns or double ended shear beam type hermetically sealed & vibration resistant Working on strain gauge principle
8	Load Cell Capacity	Minimum capacity of each load cell shall be (2 x capacity of weigh scale) / number of load cells
9	Over load, Safe	150 % of rated capacity
10	Over load, Ultimate	200 % of rated capacity
11	Digital weight indicator	To be provided to display weight (Microprocessor), At least 20 mm high character display for backlight LCD display, Kg or Tonne
12	UPS	2 KVA of industrial type with 1 hour backup with Ni-Cd battery
13	Printer	Coloured Laser Printer Printing Speed 20 ppm (min.) Resolution 1200 X 600 dpi Memory 128 MB (min.) External Port 1 no. USB 2.0 port, and TCP/IP 10/100 Ethernet, Blue tooth interface Duty Cycle 40,000 pages per month Pages size A3, A4, and Transparency etc. with automatic duplex printing facility.



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14	Accuracy of system	±0.25 % of rated output (full scale)
15	Load cell protection	IP 68 and tested by a national test house and also have overload parameters
16	Visual display unit	Based on SMT technology to be provided in weigh indicator
17	Location of PC / Printer	In the control room near weigh bridge
18	Totaliser	Minimum 6 digit type to be provided in the weigh bridge
19	Display modes	Weight and 16 mm for message with a) Indicate weight b) Indicate calibration-Auto zero tracking
20	Protection	From electromagnetic and radio interference
21	PC Configuration	a) Processor: Core i7 Processor, 3.2 GHz b) RAM: 4GB DDR2 RAM c) Hard Drive: 1TB HDD d) DVD R/W Combo e) Serial Port (RS232): 2 Nos. f) Parallel Port: 1 no. g) USB Port: 4 nos. h) Peripherals: 1 no. USB Optical Mouse, 1 no. USB Multimedia QWERTY Keyboard, 1 no. 22" Colour TFT/LCD Monitor i) OS: Windows 8 j) MS office



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		k) Standard Weighing Software capable of providing details like net weight, tare weight, total weight etc.
22	Consumables	DVD (Rewritable) - 5 nos. Print Cartridges – 5 Sets Papers- 5 Rims
23	Weighment & printouts	1. Name of contractor 2. Date and Time 3. Serial Number 4. Product Code 5. Customer Code 6. Truck Registration Number 7. First (Gross) Weight (I) 8. Second (Tare) Weight (II) 9. Net (Pay load) Weight (III) 10. LXXH (M) Weigh slip after every weighment (i.e.) I & II weighments. Built in clock provide date and time to printer. Facility for totalizing the different material received.
24	Connectivity of weigh bridge control system with ERP system	Weigh bridge PC and software is to be capable to connect with ERP system.
25	Surge Protection	Surge protection is to be provided by bidder, same is shown in UPS scheme.
26	Test Weight for Calibration	1 Ton Capacity to be provided by bidder.
27	Furniture in control room (Chair and	Table, Chair is to be provided by bidder.

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	Table)	Printer table drawing is attached with specification.
28	MATERIAL OF CONSTRUCTION	
a.	Platform supporting structure and platform	As per IS 2062 Gr A
b.	Load Cell	Alloy Steel
29	Arrestors	Weigh Bridge shall be supplied with arrangement to avoid vibration & distortion and arrestors to restrict the platform motion in longitudinal & lateral motions.
30	Performance at Site	Performance of weigh bridge is to be carried out by bidder at site.

PAINTING SCHEDULE (Only for Weigh Bridge platform)

Coating materials according to SSPC, BS 5493 or DIN 55 928 shall be used. Intermediate coats are to be pigmented with micaceous iron oxide. The materials shall be matched with each other so that they are compatible. Standards of surface preparation and painting shall give a time to first maintenance of 10 years.

Surface Preparation:

Blasting according to SIS 055900 grade Sa 2½. Depending on production flow, a weldable, inorganic ethyl zinc silicate shop primer of minimum dry film thickness 15-25 µm may be used.

Prime coat:-

Two (2) layers of Zinc phosphate epoxy, total dry film thickness 75µm.

Intermediate coat:

One (1) layer 2 pack high build epoxy polyamide MIO, DFT - 100 micron.

Finish coat:

Application of two coats of chlorinated rubber paint. Dry-film thickness 50 microns per coat.

Final shade of paint shall be Dark Admiralty Grey, shade 632 as per IS-5.



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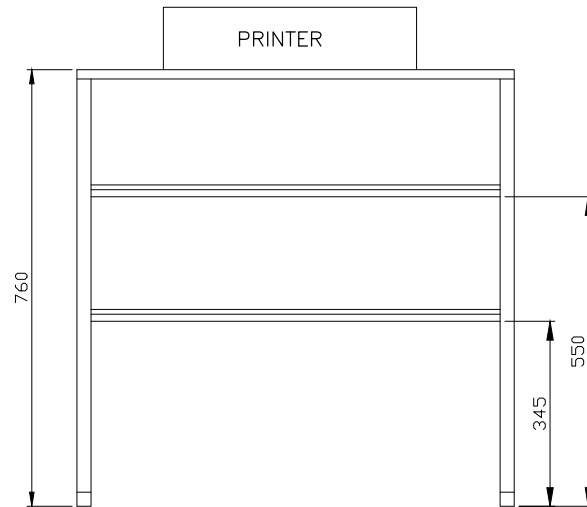
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Mandatory Spares

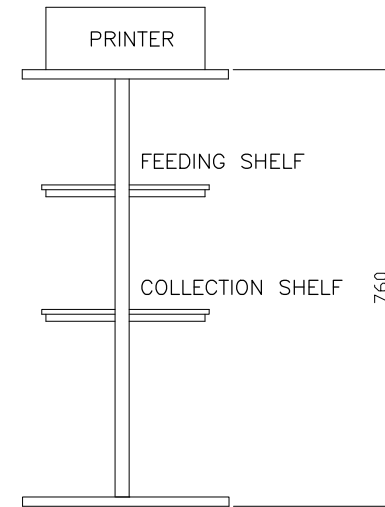
S. N.	Description	QTY	UNIT
1	UPS 2 KVA (Industrial Type)	1	No.
2	Battery cells complete with contractor, cover plates	10 % of quantity installed in Weigh Bridge System or 1 No. whichever is higher	No.
3	Digital Display	10 % of quantity installed in Weigh Bridge System or 1 No. whichever is higher	No.
4	Display Card	10 % of quantity installed in Weigh Bridge System or 1 No. whichever is higher	No.
5	Power Card	10 % of quantity installed in Weigh Bridge System or 1 No. whichever is higher	No.

Note:-

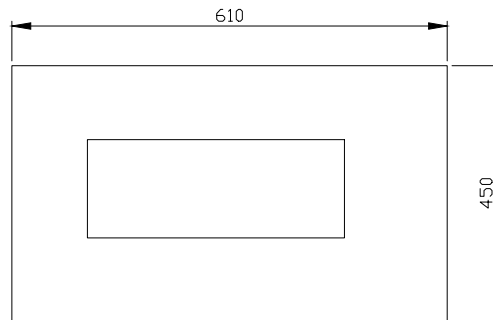
1. All essential spares shall be supplied as per the requirement of the specifications. In case any spare indicated in the specification is not applicable for particular equipment then suitable applicable alternate spare shall be supplied without any financial implication during contract stage.
2. Any change or variation in equipment or systems during detailed engineering stage which would cause changes / variations in the essential spares quantity shall be supplied by Vendor without any commercial implications.
3. Any item which is "not applicable" in the above list and is found to be "applicable" at a later date shall be supplied by the Vendor without any extra cost.



FRONT VIEW



SIDE VIEW



TOP VIEW

NOTES	NOTICE	5	4	3	2	1	0	A	PRELIMINARY	DATE	C/M	MECH.	ELEC.	TITLE:-	DRG. NO.	REV.
1. DO NOT SCALE, ASK WHEN IN DOUBT. 2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS NOTED OTHERWISE. 3. DESK/CONSOLE FOR PA SYSTEM SHALL ALSO BE PROVIDED BY BIDDER.	THIS DRAWING IS THE PROPERTY OF DESEIN CONSULTING ENGINEERS, NEW DELHI, AND IS LENT SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LENT OR OTHERWISE DISPOSED OF DIRECTLY OR INDIRECTLY. IT SHALL NOT BE USED TO FURNISH ANY INFORMATION FOR THE MAKING OF DRAWINGS, PRINTS OR APPARATUS OR PARTS THEREOF EXCEPT FOR THE PROJECT SPECIFICALLY PROVIDED FOR BY CONTRACT AGREEMENT WITH DESEIN.									25.04.13	SLN			CLIENT- TAMILNADU GEN. & DIST. CORPORATION PROJECT- 2x660MW ENNORE SEZ COAL BASED SUPERCRITICAL THERMAL POWER PROJECT AT ASH DYKE OF NCTPS, CHENNAI.	SCALE N.T.S	
														DESEIN	DESEIN CONSULTING ENGINEERS NEW DELHI - INDIA	
														OGA-PRINTER TABLE FOR DDCMIS AND PLC SYSTEM	114-05-0108	0
														FOR BID PURPOSE	SHEET NO. 4 of 4	
														REVISIONS	APPROVED	



TITLE

2X660 MW ENNORE SEZ

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STANDARD TECHNICAL REQUIREMENTS

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SUB-SECTION – IIIA

STANDARD TECHNICAL REQUIREMENTS (MECHANICAL)

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Demonstration Guarantee

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1.0.0 DEMONSTRATION TEST

The values of demonstrate parameters that are to be guaranteed are furnished elsewhere in this specification.

The equipment shall be guaranteed to meet performance requirements required by this specification and rectification shall be carried out until satisfactory results are obtained. The Purchaser reserves the right to reject the equipment should the performance values fall short of those indicated in the Data Sheet-A (Section-I).

In case of such option of rejection being exercised by the Purchaser the tender shall replace the equipment which shall meet the guaranteed values.

2.0.0 GUARANTEE AND PENALTY FOR SHORTFALL IN PERFORMANCE

2.1.0 The Bidder shall provide guaranteed performance for the entire package in the format schedule of demonstration test and the values provided therein shall be binding on the Bidder.

2.2.0 The terms under guarantee shall be as follows:

Items for which shortfall in demonstration is not acceptable and which must be corrected at no extra cost to the Client within guarantee period.

All items specified in Schedule of demonstration test shall not be accepted for any shortfall in performance.

2.3.0 For these items above, the Bidder shall carry out modifications even before commencement of trial operation to obtain the guaranteed performance. These parameters must remain stable throughout the period of trial run. All work related to correction and subsequent trial run to prove stability/reliability shall be completed within the guarantee period at no extra cost to the Client.

2.4.0 If finally, inspite of all practicable effort on the part of the Bidder, the stipulated guarantees on these parameters are not established, the Client retains the option to reject the equipment. In case the option to reject is exercised by the Client, the Bidder shall replace the rejected equipment within a reasonable period of time as will be indicated by the Client and achieve the performance as guaranteed in the document.

3.0.0 Test Codes

The provisions outlined in the international or Indian codes shall generally be used as a guide for all above test procedure unless otherwise specified in Detailed Technical Specification.

4.0.0 Taking over

Upon successful completion of all the Client Acceptance Tests, the Client shall issue to the Bidder a Taking over Certificate as a proof of the final acceptance of the equipment. Such certificate shall not relieve the Bidder of any of his obligations which otherwise survive, by the terms and conditions of the Contract after issuance of such certificate.



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SCHEDULE OF DEMONSTRATION TEST

S. No.	DESCRIPTION	UNIT	DATA
1.	Weighing capacity	Tons	
2.	Platform size	M X M	
3.	Accuracy	Kg	

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SUB SECTION IIA
Quality Assurance

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1.0.0 QUALITY ASSURANCE PROGRAMME, TESTING AND INSPECTION

1.1.0 Quality Assurance

- 1.1.1 **The** detailed Quality Plans for manufacturing and field activities should be drawn up by the Bidder, separately in the format attached under Section Technical data sheets and schedules and will be submitted to Consultant/Client for approval. Such quality plans will be finalized before award.
- 1.1.2 These approved documents shall form a part of the contract. In these approved quality plans, Client shall identify customer hold points (CHP), i.e. test/checks which shall be carried out in presence of the Client's Engineer or his authorized representative and beyond which the work will not proceed without consent of Client/Authorized representative in writing.
- 1.1.3 No material shall be despatched from the manufacturer's works before the same is accepted subsequent to pre-despatch final inspection including verification of records of all previous tests/inspections by Client's Engineer/Authorised representative, and duly authorised for despatch issuance of MDCC.
- 1.1.4 For all spares and replacement items, the quality requirements as agreed for the main equipment supply shall be applicable.
- 1.1.5 The equipment shall be guaranteed to meet performance requirements required by this specification and rectification shall be carried out until satisfactory results are obtained. The Client reserves the right to reject the equipment should the performance values fall short of those indicated in the schedule of Technical data sheets.

In case of such option of rejection being exercised by the Client the Bidder shall replace the equipment which shall meet the guaranteed values.

1.2.0 Inspection, Testing and Inspection Certificates

- 1.2.1 **The** Bidder shall give the Client/Inspector fifteen (15) days written notice of any material being ready for testing. Such tests shall be to the Bidder's account except for the expenses of the inspector's. The Client/Inspector, unless the witnessing of the tests is virtually waived, will attend such tests within fifteen (15) days of the date on which the equipment is noticed as being ready for tests/inspection failing which the Bidder may proceed with test which shall be deemed to have been made in the Inspector's presence and he shall forthwith forward to the Inspector duly certified copies of test reports.

1.3.0 CLIENT ACCEPTANCE TESTS, TRIAL OPERATION AND DEMONSTRATION TEST

- 1.3.1 After the pre-commissioning tests are satisfactorily over, the complete equipment shall be placed on initial Operation during which period the complete equipment shall be operated integral with sub-systems and supporting equipment as a complete plant.

Manufacturing Quality Plan of Weigh Bridge along with Sub Vendor List of 60 Ton capacity

<u>MANUFACTURES NAME & ADDRESS</u>					<u>MANUFACTURING QUALITY PLAN</u>							
					Owner :		Drg. No. :		Rev. 00 sheet 1 of 3			
					Customer :							
					Project:		DATE :					
S.No	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY		REMARKS	
									M	C		
1	2	3	4	5	6	7	8	9	10		11	
1	Material	Surface Defect	Major	Visual	100%	IS:2062	IS:2062	Vender Insp.Report	✓	P	V	
		Dimensional Conformity	Major	Measurement	100%	Componont Drg.	Componont Drg.	Vender Insp.Report	✓	P	V	
		Chemical	Major	Chemical Analysis	SAMPLE	IS2062-06, GR-E250A.	IS2062-06, GR-E250A.	Test Report	✓	P	V	
		Mechanical	Major	Tensile Bending	SAMPLE SAMPLE	IS2062-06, GR-E250A.	IS2062-06, GR-E250A.	Test Report	✓	P	V	
2	Welding Back Chipping	Weld Quality Surface Defect	Major Major	Visual	SAMPLE	IS3658	IS3658	Inspection	✓	P	V	
3	Final Inspection of Febricated Platform structure	Dimensional Measurement	Major	Dimensional Measurement	100%	G.A.Drawing	G.A.Drawing	Vender Insp.	✓	P	V	
4	Load Cell	General Data	Major	Material Capacity Excitation Insual Res.	100%	As per Standard	As per Standard	Genaral Data	✓	P	V	
		LEGEND :					For Customer Use					
Contractor		Records Identified With Tick (✓) Shall Be Essentially Included By Contractor in QA Documentation. "M" Manufacturer / Subcontractor C-BHEL / Third party Indicate "P" Perform , "W" " Witness And "V" Verify.										
Signature							Received By	Name & Sign Of Approving authority & Seal.				

MANUFACTURES NAME & ADDRESS					MANUFACTURING QUALITY PLAN							
					Owner :							
					Customer :							
					Project:		Drg. No. :		Rev. 00 sheet 2 of 3			
S.No	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									M	C		
1	2	3	4	5	6	7	8	9	10			11
5	Load Cell	Calibration Data	Mjor	Sensitivity Zero input Insulation Resis. Input Resistance Output Resistance	100%	OIMLR60/2000	OIMLR60/2000 CLASS-C 3	Calibration Certificate	✓	P	V	
6	Personal Computer (PC) CPU , Ram, Hard Disk, Flopy Drive , Monitor, Key Board, Mouse.	As per specification	Major	Visual Review Mfr'Tc	100%	As per Approved Data Sheet	As per Approved Data Sheet	Vender Insp. Report	✓	P	V	
7	Digital Weight Indicator	Self Test Unit Kg / Tons Auto Calibration	Major	Visual	100%	As per Approved Data Sheet	As per Approved Data Sheet	Vender Insp. Report	✓	P	V	
8	Weighment & Printout Of Weigh Slip	As per weigh slip Specification	Major	Visual	100%	As per Approved Data Sheet	As per Approved Data Sheet	Demo Software CD	✓	P	W	
9	Cleaning & Painting	By hand Application	Major	Visual	100%	As per Approved Data Sheet	As per Approved Data Sheet	Vender Insp. Report	✓	P	V	
		LEGEND :					For Customer Use					
Contractor		Records Identified With Tick (✓) Shall Be Esssentially Included By Contractor in QA Documentation. "M" Manufacturer / Subcontractor C-BHEL / Third Party Indicate "P" Perform , "W " Witness And "V" Verify.										
Signature							Received By		Name & Sign Of Approving authority & Seal.			

MANUFACTURES NAME & ADDRESS					MANUFACTURING QUALITY PLAN						
					Owner :						
					Customer :		Drg. No. :				
					Project:		DATE :		Rev. 00 sheet 3 of 3		
S.No	COMPONENT & OPERATIONS	CHARACTERISTICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY		REMARK
									M	C	
1	2	3	4	5	6	7	8	9	10		11
10	Inspection at works Assembly of weighbridge Platform structure along with load testing at calibrated load	Span, Dimensional Check, Load Test	Major	Measurement	100%	G.A.Drawing / Data Sheet	G.A.Drawing / Data Sheet	Vender Insp. Report	✓	P	W
11	Standard Weight	Standard CI Weight	Major	Visual	100%	Std of weight & Major act. 1976	Std of weight & Major act. 1976	Verification Certificate		P	V
Note No. 1 Note No. 2		Original TCS/ Photocopies certified in original by mill shall br furnished for review. Perfomance Test shall be Carried Out at site after complete installation of weighbridge on finished, level, fooundation as per Drawing.									
		LEGEND :					For Customer Use				
		Records Identified With Tick (X) Shall Be Esssentially Included By									
Contractor		Contractor in QA Documention. "M" Manufacturer / Subcontractor C-BHEL / Third party Indicate "P" Perform , "W" " Witness And "V" Verify.									
Signature							Received By		Name & Sign Of Approving authority & Seal.		

ANNEXURE-III

		Project :		LIST OF ITEMS REQUIRING QUALITY PLAN AND SUB-SUPPLIER APPROVAL					DOC. NO.:		
		Stage :							REV. NO.:		
		Package :		SUB-SYSTEM:					DATE :		
		Supplier :							PAGE : OF		
Bidder No. :											
S. N.	Item	QP/ In Cat.	sp.	QP No.	QP Sub. Schedule	QP approval schedule	Proposed sub-supplier	Place	Sub-suppliers approval status/ category	Sub-supplier Details submission schedule	Remarks

LEGENDS

1. SYSTEM SUPPLIER/SUB-SUPPLIER APPROVAL STATUS CATEGORY (SHALL BE FILLED BY the Owner)

A – For these items proposed vendor is acceptable to the Owner. To be indicated with letter “A” in the list alongwith the condition of approval, if any.

DR – For these items “Detailed required” for the Owner review. To be identified with letter “DR” in the list.

NOTED – For these items vendors are approved by Main Supplier and accepted by the Owner without specific vendor approval from the Owner. To be identified with “NOTED.”

2. QP/INSPN CATEGORY:

CAT-I : For these items the Quality Plans are approved by the Owner and the final acceptance will be on physical inspection witness by the Owner.

CAT-II : For these items the Quality Plans approved by the Owner. However no physical inspection shall be done by the Owner. The final acceptance by the Owner shall be on the basis review of documents as per approved QP.

CAT-III : For these items Main Supplier approves the Quality Plans. The final acceptance by the Owner shall be on the basis certificate of conformance by the main supplier.

UNITS/WORKS : Place of manufacturing Place of Main Supplier of multi units/works.



ANNEXURE-IV

[illegible]

2 x 660 MW Ennore SEZ Supercritical
Thermal Power Project at Ash Dyke of NCTPS
Spec. No. CE/C/P&E/EE/E/OT.No.03/2013-14
Vol. II:80



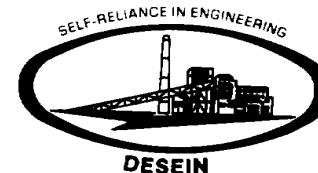
ANNEXURE-V

		Project : Stage :		FIELD WELDING SCHEDULE										DOC. NO.:		
		Bidder :		(To be raised by the Bidder)										REV. NO.:		
		Bidder No. :		Welding Code:										DATE :		
		System :												PAGE : OF		
Sl. No.	DRG No. for Weld Location and Identification mark	Description of parts to welded	Matl. Spec.	Dimensions		Process of welding	Type of Weld	Electrode filler spec.	WPS. No.	Min. pre-heat	Heat treatment		NDT method/ Quantum	REF		Remarks
											Temp.	Holding time		Spec. No.	ACC Norm Ref.	
NOTES:																
SIGNATURE																



ANNEXURE-VI

MFGR.'s LOGO	MANUFACTURER'S NAME AND ADDRESS		MANUFACTURING QUALITY PLAN					PROJECT : PACKAGE : CONTRACT NO. : MAIN-SUPPLIER:					
			ITEM :		QP NO.: REV.NO.: DATE: PAGE: OF....								
SL. NO	COMPONENT & OPERATIONS	CHARACTERISTIC S	CLA SS	TYPE OF CHEC K	QUANT UM OF CHECK	REFERENC E DOCUMENT	ACCEPTAN CE NORMS	FORMAT OF RECORD		AGENCY			REMARKS
										M	C	N	
1.	2.	3.	4.	5.	6.	7.	8.	9.	D *	**	10.		11.
				LEGEND: * RECORDS, IDENTIFIED WITH "TICK" (√) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. ** M: MANUFACTURER/SUB-SUPPLIER C: SUPPLIER/NOMINATED INSPECTION AGENCY, N: THE OWNER						DOC. NO.: REV..... CAT.....			
MANUFACTURER/ SUB-SUPPLIER		MAIN-SUPPLIER						FOR THE					



SIGNATURE	P: PERFORM VERIFICATION. W: WITNESS AND AS APPROPRIATE, CHP: THE OWNER SHALL IDENTIFIED IN COLUMN "N"	OWNER USE	REVIEWED BY	APPROVED BY	APPROVAL SEAL
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ANNEXURE-VII

MFGR.'s LOGO		SUPPLIER'S NAME AND ADDRESS		FIELD QUALITY PLAN				PROJECT : PACKAGE : CONTRACT NO. : MAIN-SUPPLIER:		
				ITEM :		QP NO.:				
				SUB-SYSTEM :		REV.NO.:				
				DATE:		PAGE: OF....				
SL NO	ACTIVITY AND OPERATION	CHARACTERISTICS / INSTRUMENTS	CLASS# OF CHECK	TYPE OF CHECK	QUANT UM OF CHECK	REFEREN CE DOCUMEN T	ACCEPTANCE NORMS	FORMAT OF RECORD		REMAR KS
1.	2.	3.	4.	5.	6.	7.	8.	9.	D*	10.
				LEGEND: * RECORDS , IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. LEGEND TO BE USED: CLASS #: A = CRITICAL, B=MAJOR, C=MINOR;				DOC. NO.:		
MANUFACTURER/ SUB-SUPPLIER		MAIN- SUPPLIER						REV.....		
								FOR THE		



SIGNATURE	'A' SHALL BE WITNESSED BY THE OWNER FQA, 'B' SHALL BE WITNESSED BY OWNER'S ERECTION / CONSTRUCTION DEPTT. AND 'C' SHALL BE WITNESSED BY ERECTION SUPPLIER (A & B CHECK SHALL BE OWNER CHP STAGE)	OWNER USE	REVIEWED BY	APPROVED BY	APPROVAL SEAL
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	TECHNICAL SPECIFICATION FOR WEIGH BRIDGE 2X660 MW ENNORE SEZ	SPECIFICATION NO. PE – TS – 412 - 563 -A401	
		SECTION	II
		SUB SECTION	IIA
		REV	0
		Page 1 of 1	

MAKES OF SUB VENDORS ITEMS OF WEIGH BRIDGE

S.N.	ITEM	MAKES
1.0	STEEL	SAIL / JINDAL / ESSAR / TISCO
2.0	LOAD CELL	ZEMIC (USA) / KELI (SINGAPORE) / OEM
3.0	OVS / PC	HP / COMPAQ / DELL / HCL / IBM / LENOVO
4.0	PRINTER	HP / CANON / EPSON / XEROX / IBM / LEXMARK
5.0	UPS	HITACHI-HIREL / APC / DELTA / EMERSON / DB POWER / APLAB
6.0	UPS BATTERY	EXIDE/AMCO
7.0	DIGITAL WEIGHT INDICATOR WITH TOTALIZER	GOSSEN/CAMILLE BAUER/ METRAWATT, GERMANY, YOKDGAWA,JAPAN(YOKOGAWA INDIA LTD,BANGALORE), ABB,GERMANY/FARIDABAD, MASIBUS,GANDHINAGAR, PYROTECH,UADIPUR, LEKTROTEK,PUNE,OEM
8.0	JUNCTION BOX	AJMERA INDUSTRIAL & ENGINEERING WORKS, FLEXPRO ELECTRICALS PVT. LTD. (Metal type junction box only), K.S.INSTRUMENTS PVT.LTD., SUCHITRA INDUSTRIES, SHRENIK & COMPANY

Note:

1. Make is indicative, subject to customer's / consultant approval during detail engineering. Acceptance/non acceptance of same shall not have any impact on manufacturing, delivery schedule and on cost of the weigh bridge.



TITLE

**TECHNICAL SPECIFICATION
FOR WEIGH BRIDGE
2X660 MW ENNORE SEZ**

SPECIFICATION NO. PE – TS – 412 - 563 – A401

SECTION II

SUB SECTION IIA

REV 0

Page 1 of 1

DRAWINGS, DATA / DOCUMENTS TO BE FURNISHED BY THE SUCCESSFUL BIDDER

S. No.	Drawing No.	Drawing Title	Sch Submission of week (From date of LOI /PO)
1	PE-V0-412-563-A405	O & M Manual OF WEIGH BRIDGE	8
2	PE-V0-412-563-A404	GA of weigh bridge with painting details	3
3	PE-V0-412-563-A402	Data sheet of weigh bridge with detailed BOM	3
4	PE-V0-412-563-A407	Electrical load	4
5	PE-V0-412-563-A403	Erection Procedure OF WEIGH BRIDGE	8
6	PE-V0-412-563-A401	Manufacturing Quality Plan of weigh bridge	3

NOTE:-

1. ALL RESUBMISSIONS SHALL BE MADE WITHIN 10 DAYS OF RECEIVING COMMENTS FROM BHEL / CUSTOMER.
2. INCOMPLETE DRAWINGS/DOCUMENTS SHALL NOT BE TREATED AS SUBMITTED.

	TITLE TECHNICAL SPECIFICATION FOR WEIGH BRIDGE 2X660 MW ENNORE SEZ	SPECIFICATION NO. PE – TS – 412 - 563 – A401	
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Instruction Manuals

The Bidder shall submit to the Consultant/Client, draft Instruction Manuals for all the equipment covered under the Contract prior to despatch of equipment to site. The Instruction manuals shall contain full details required for erection, commissioning, operation and maintenance of each equipment. The manual shall be specifically compiled for this project and shall be approved by Client / Consultant. The Contract shall not be considered to be completed for purposes of taking over until the final Instructions manuals have been supplied to the Client. The Instruction Manuals shall comprise of the following.

A) Erection Manuals

The erection manuals shall be submitted atleast three (3) months prior to the commencement of erection activities of particular equipment / system. The erection manual should contain the following as a minimum.

- a) Erection strategy
- b) Sequence of erection
- c) Erection instructions
- d) Critical checks and permissible deviation / tolerances
- e) List of tool, tackles, heavy equipment like cranes, dozers, dredgers etc.
- f) Bills of Materials
- g) Procedure for erection
- h) Procedure for initial checking after erection
- i) Procedure for testing and acceptance norms
- j) Procedure / Check list for pre-commissioning activities
- k) Procedure / Check list for commissioning of the system
- l) Safety precautions to be followed in electrical supply distribution during erection.

B) Operation & Maintenance Manuals

- i) The manuals shall include the following:
 - a) List of spare parts along with their drawing and catalogues and procedure for ordering spares.
 - b) Lubrication Schedule including carts shown lubrication checking, testing and replacement procedure to be carried daily, weekly, monthly & at longer intervals to

	TITLE TECHNICAL SPECIFICATION FOR WEIGH BRIDGE 2X660 MW ENNORE SEZ	SPECIFICATION NO. PE – TS – 412 - 563 – A401	
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ensure trouble free operation.

c) Where applicable, fault location charts shall be included to facilitate finding the cause of mal-operation or break down.

ii) Detailed specifications for all the consumables including lubricant oils, greases, chemicals etc. required for the complete pumping system.

iii) On completion for erection, a complete list of bearings / equipment giving their location, and identification marks etc. shall also be furnished to the Consultant/Client.

iv) Design and performance data.

v) Process and Instrumentation diagrams (as applicable).

vi) Single line diagrams.

vii) Sequence & Protection Interlock Schemes (as applicable).

viii) Alarm and trip values.

ix) Performance Curves.

x) Important Do's and Don'ts

Check List for Operation & Maintenance Manual

Project name :

Project number :

Package Name :

PO reference :

Document number :

Revision number :

Sl.no. & Sections	Description	Tick (√)if included in Manual			Remarks
		Yes	No	Not Applicable	
1.	Cover page				
1.1	Project Name				
1.2	Customer/consultant Name				
1.3	Name of Package				
1.4	Supplier details with phone, FAX ,email address , Emergency Contact number				
1.5	Name and sign of prepared by , checked by & approved by				
1.6	Revision history with approval Details				
2.0	Index				
2.1	showing the sections & related page nos All the pages should be numbered section wise				
3.0	Description of Plant/System				
3.1	Description /write up of operating principle of system equipment/ associated sub-systems & accessories/controls system , operating conditions, performance parameters under normal , start up and special cases				
3.2	Equipment list and basic parameter with Tag numbers				
3.3	Data sheets approved by Customer/for information and catalogues provided by original manufacturer				
3.4	Associated other packages and Interface /terminal points				
3.5	P&ID & Process Diagrams				
3.6	GA Layout drawings, As-built drawings , Actual photograph of items/system (Drawings of A2 & bigger sizes are to be attached in the last)				
3.7	Single line/wiring diagrams				
3.8	Control philosophy /control write-ups				

4.0	Commissioning Activities (if not covered in separate document i.e. erection manual, commissioning manual)				
4.1	Pre-Commissioning Checks				
4.2	handling of items at site				
4.3	Storage at site				
4.4	Unpacking & Installation procedure				
5.0	Operation Guidelines for plant personal/user/operator				
5.1	Interlock & Protection logic along with the limiting values of protection settings for the equipment along with brief philosophy behind the logic, drawings etc. to be provided.				
5.2	Start up, normal operation and shut down procedure for equipments along with the associated systems in step by step mode. Valve sequence chart, step list, interlocks etc. with Equipment isolating procedures to be mentioned.				
5.3	Do's & Don't of the equipments.				
5.4	Safety precautions to be taken during normal operation. Safety symbols, Emergency instructions on total power failure condition/lubrication failure/any other condition				
5.5	Parameters to be monitored with normal values and limiting values				
5.6	Trouble shooting with causes and remedial measures				
5.7	Routine operational checks, recommended logs & records				
5.8	Changeover schedule if more than one auxiliary for the same purpose is given				
5.9	Painting requirement and schedule				
5.10	Inspection, repair , Testing and calibration procedures				
6.0	Maintenance guidelines for plant personal				
6.1	List of Special Tools and Tackles required for Overhaul/Trouble shooting including special testing equipment required for calibration etc.				
6.2	Stepwise dismantling and re-assembly procedure clearly specifying the tools to be used, checks to be made, records to be maintained, clearances etc. to be mentioned. Tolerances for fitment of various components to be given.				
6.3	Preventive Maintenance & Overhauling schedules linked with running hours/calendar period along with checks to be given				

6.4	Long term maintenance schedules especially for structural, foundations etc.				
6.5	Consumable list along with the estimated quantity required during commissioning, normal running and during maintenance like Preventive Maintenances and Overhaul. Storage/handling requirement of consumables/self-life.				
6.6	List of lubricants with their Indian equivalent, Lubrication Schedule, Quantity required for each equipment for complete replacement is to be given				
6.7	List of vendors & Sub-vendors with their latest addresses, service centres ,Telephone Nos., Fax Nos., Mobile Nos., e-mail IDs etc.				
6.8	List of mandatory and recommended spare parts list				
6.9	Tentative Lead time required for ordering of spares from the equipment supplier				
6.10	Guarantee and warranty clauses				
7.0	Statutory and other specific requirements considerations.				
8.0	List of reference documents				
9.0	Binding as per requirement				

	TITLE TECHNICAL SPECIFICATION FOR WEIGH BRIDGE 2X660 MW ENNORE SEZ	SPECIFICATION NO. PE – TS - 412 - 563 – A401	
		SECTION II	
		SUB SECTION	IIA
		REV	0
		SHEET	OF

Site Storage and Preservation

SITE STORAGE AND PRESERVATION GUIDELINES

FOR

MECHANICAL BOPs

(Doc No: PE-DC-SSG-A001 REV.00)



PROJECT ENGINEERING MANAGEMENT, POWER SECTOR
BHARAT HEAVY ELECTRICALS LIMITED-NOIDA

CONTENT

- 1 SCOPE OF THE DOCUMENT
- 2 PURPOSE OF STORAGE & PRESERVATION
- 3 MEASURES TO BE TAKEN FOR STORAGE AND PRESERVATION
 - a) GENERAL STORAGE REQUIREMENTS
 - b) GENERAL PRESERVATION REQUIREMENTS
 - c) GENERAL INSPECTION REQUIREMENTS
- 4 TYPE OF STORAGE FOR VARIOUS EQUIPMENT
5. CONCLUSION
6. STACKING ARRANGEMENT FOR PLATES AND STRUCTURAL STEEL

1. SCOPE OF THE DOCUMENT

This guideline is prepared in intent to provide proper site storage and preservation of the Mechanical, Electrical and C & I items / equipment supplied under various bought out packages/items. This storage procedure shall be followed at different power plant sites by concerned agency for storage and preservation from the date of equipment received at site until the same are erected and handed over to the customer.

2. PURPOSE OF STORAGE & PRESERVATION

Many of the items may be required to be kept in stores for long period. It shall therefore be essential that proper methods of storage and preservation be applied so that items do not deteriorate, loose some of their properties and become unusable due to atmospheric conditions and biological elements.

3. MEASURES TO BE TAKEN FOR STORAGE, HANDLING & PRESERVATION

a) GENERAL STORAGE REQUIREMENTS

1. To the extent feasible, materials should be stored near the point of erection. The storage areas should have adequate unloading and handling facilities with adequate passage space for movement of material handling equipment such as cranes, fork lift trucks, etc. The storage of materials shall be properly planned to minimise time loss during retrieval of items required for erection.
2. The outdoor storage areas as well as semi-closed stores shall be provided with adequate drainage facilities to prevent water logging. Adequacy of these facilities shall be checked prior to monsoon.
3. The storage sheds shall be built in conformity with fire safety requirements. The stores shall be provided with adequate lights and fire extinguishers. 'No smoking' signs shall be placed at strategic locations. Safety precautions shall be strictly enforced.
4. Adequate lighting facility shall be provided in storage areas and storage sheds and security personnel positioned to ensure enforcement of security measures to prevent theft and loss of materials.
5. Adequate number of competent stores personnel and security staff shall be deployed to efficiently store and maintain the equipment / material.
7. The equipment shall be stored in an orderly manner, preserving their identification slips, tags and instruction booklets, etc., required during erection. The storage of materials shall be equipment-wise. Loose parts shall be stored in sheds on racks,

preserving the identification marks and tags in good condition. The group codes shall be displayed on the racks

6. At no time shall any materials be stored directly on ground. All materials shall be stored minimum 200 mm above the ground preferably on wooden sleepers

b) GENERAL PRESERVATION REQUIREMENTS

1. All special measures to prevent corrosion shall be taken like keeping material in dry condition, avoiding the equipment coming in contact with corrosive fluid like water, acid etc.
2. Materials which carry protective coating shall not be wrapped in paper, cloth, etc., as these are liable to absorb and retain moisture. The material shall be inspected and in case of signs of wear or damages to protective coating, that portion shall be cleaned with approved solution and coated with an approved protective paint. Complete record of all such observations and protective measures taken shall be maintained.
3. Generally equipment supplied at site are properly greased or rust protective oil is applied on machined/ fabricated components. However periodic inspection shall be carried out to ensure that protection offered is intact.
4. While handling the equipment, no dragging on the ground is permitted. Avoid using wire rope for lifting coated components. Use polyester slings (if possible) otherwise protective material (e.g. clothes, wood block etc.) should be used while handling the components with rope / slings
5. For Equipment supplied with finished paint, touch paint shall be done in case any surface paint gets peeled off during handling. Otherwise such surfaces shall necessarily be wrapped with polythene to avoid any corrosion. Further for equipment wherein finish coat is to be applied at site, site to ensure that equipment is received with primer coat applied.
6. It shall be ensured by periodic inspection that plastic inserts are intact in tapped holes, wherever applicable.
7. Pipes shall be blown with air periodically and it shall be ensured that there is no obstruction.
8. Silica gel or approved equivalent moisture absorbing material in small cotton bags shall be placed and tied at various points on the equipment, wherever necessary.
9. Heavy rotating parts in assembled conditions shall be periodically rotated to prevent corrosion/jamming due to prolonged storage.

10. All the electrical equipment such as motors, generators, etc. shall be tested for insulation resistance at least once in three months and a record of such measured insulation values shall be maintained.
11. Following preservatives/preservation methods can be used depending upon type of equipment
 - a. Rust preventive fluid (RPF)
 - b. Rust protective paints
 - c. Tarpaulin covers, in case of outdoor storage
 - d. De-oxy aluminate for weld-ments

c) GENERAL INSPECTION REQUIREMENTS

1. Period inspection of materials with specific reference to –
 - Ingress of moisture and corrosion damages.
 - Damage to protective coating.
 - Open ends in pipes, vessels and equipment -
 - In case any open ends are noticed, same shall be capped.
2. Any damages to equipment / materials.
 - In case of any damages, these shall be promptly notified and in all cases, the repairs / rectification shall be carried out.
 - Any items found damaged or not suitable as per project requirements shall be removed from site. If required to store temporarily, they shall be clearly marked and stored separately to prevent any inadvertent use.

4. TYPE OF STORAGE FOR VARIOUS EQUIPMENT

The types of storage are broadly classified under the following heads:

i **Closed storage with dry and dust free atmosphere. (C)**

The closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated asbestos sheets / galvanised iron sheets for roofing. Brick walls / asbestos sheets can be used to cover all the sides. The floor of the shed can be finished with plain cement concrete suitably glazed. The shed shall be provided with proper ventilation and illumination.



ii **Semi-closed storage. (S)**

The semi closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated / asbestos sheets for roofing. The floor shall be brick paved. If required a small portion of sides can be covered to protect components from rainwater splashing onto the components.





iii Open storage (O)

The open yard shall be levelled, well consolidated to achieve raised ground with the provision of feeder roads for crane approach along with access roads running all sides. One part of the open yard shall be stone pitched, levelled and consolidated with raised ground suitable for storing / stacking heavier and critical components with due space to handle them by cranes etc . Adequate number of sleepers, concrete block etc. to be provided to make raised platforms to stack critical materials.

A separate yard to be identified as “scrap yard” slightly away from main open yard to store wooden/steel scraps, which are to be disposed off. This is required to avoid mix up with regular components as well as to avoid fire hazard.

Some of the components, which are having both machined & un-machined surfaces and are bulky, shall be stored in open storage area on a raised ground and suitably covered with water proof / fire retardant tarpaulin.



The equipment listed below shall be stored and inspected as per requirement mentioned in the table below.

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
Raw material /mechanical items like pipes, plates, structure sections etc.)				
1.	Steel pipes (lined/unlined)	S	Damage , paint, corrosion, rubber lining peeling	Provide end cap
2.	MS Plates	S	Damage, paint, corrosion	
3.	SS Plates	S	Damage	
4.	Non-metallic pipes	S	Damage, cracks	Provide end cap
5.	Stainless steel pipes	S	Damage ,	Provide end cap
6.	MS sections, beams	S	Damage, paint, corrosion	
7.	Cable trays	S	Damage, condition of preservations	
8.	Insulation sheets	S	Damage	
9.	Insulation	C	Damage, packing	
10.	Hangers Rods	S	Damage, paint, packing	
11.	Tubes	S	Damage, paint , packing	Provide end cap
12.	Hume pipes	O	Damage	
13.	Castings	O	Damage, paint, corrosion	
Fabricated mechanical items (pressure vessels, tanks etc.)				
14.	Pressure vessels (unlined)	O	Damage, paint, corrosion,	Covered nozzles
15.	Atmospheric storage tanks (unlined)	O	Damage, paint, corrosion	Covered nozzles

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
16.	Pressure vessels (lined)	S	Damage, paint, corrosion, rubber lining	
17.	Atmospheric storage tanks(lined)	S	Damage, paint, corrosion, rubber lining	
18.	Support structures	O	Damage , paint, corrosion	
19.	Flanges	C	Damage , paint, corrosion	
20.	Fabricated pipes	S	Damage , paint, corrosion	Provide end cap
21.	Vessels internals	C	Damage , paint, corrosion ,packing	
22.	Grills	S	Damage , paint, corrosion	
23.	Angles	S	Damage , paint, corrosion	
24.	Bridge mechanism/clarifier mechanism	O	Damage , paint, corrosion	
25.	Cranes, rails	S	Damage , paint, corrosion	
26.	Stair cases	O	Damage , paint, corrosion	
27.	Ladders/handrails	O	Damage , paint, corrosion	
28.	Fabricated ducts	S	Damage , paint, corrosion	
29.	Isolation Gates	O	Damage , paint, corrosion	
30.	Fabricated boxes/panels	S	Damage , paint, corrosion	
Mechanical components like valves, fittings, cables glands, spares etc.)				
31.	Valves	S	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
32.	Fittings	S	Damage , packing	Provide end cap
33.	Cable glands	C	Damage , packing	
34.	Tools & tackles	C	Damage , packing	
35.	Nut , bolts, washers,	C	Damage , packing	
36.	Gasket & Packings	C	Damage , packing	
37.	Copper tubes	C	Damage , packing, corrosion	Provide end cap
38.	SS tubing	C	Damage , packing	Provide end cap
Rotating assemblies (pumps, blowers, stirrers, fans, compressors etc.)				
39.	Pumps	S	Damage , packing, corrosion	Shaft rotation
40.	Blowers/Compressors	S	Damage , packing, corrosion	Shaft rotation
41.	Agitators/stirrers/radial launders	C	Damage , packing, corrosion	Shaft rotation
42.	Rollers for chlorine tonner mounting	C	Damage , packing, corrosion	
43.	Centrifuge	S	Damage , packing,	
44.	Gear box	C	Damage , packing, corrosion	
45.	Bearings	C	Damage , packing, corrosion	
46.	Fans	S	Damage , packing, corrosion	
47.	Dosing skids	S	Damage , packing, corrosion	
48.	Pump assemblies	S	Damage , packing, corrosion	
49.	Air washers(INTERNALS)	S	Damage , packing	
50.	Air conditioners (split)	C	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
51.	Elevators(CONTAINERIZED)	O	Damage , packing, corrosion	
52.	Chillers/VA machines	S	Damage , packing	
53.	Air handling Unit/Package unit	S	Damage , packing	
54.	Chlorinators & Evaporators	C	Damage , packing	
55.	Ejectors	C	Damage , packing	
56.	Electrolyser	C	Damage , packing	
Miscellaneous items like chain pulley blocks, hoists etc.				
57.	Chain pulley blocks	S	Damage, Packing	
58.	Electric hoists	S	Damage, Packing	
59.	Fire extinguishers	C	Damage, expiry date	
60.	Fork Lift Truck	S	Damage, Packing	
61.	Hydraulic Mobile Crane	O	Damage, Packing	
62.	Mobile Pick Up & Carry Crane	O	Damage, Packing	
63.	Motor boats	O	Damage, Packing	
64.	Safety showers	S	Damage, Packing	
65.	Diffusers/dampers	S	Damage, Packing	
Chemicals and consumables (acid, alkali, paints, oils, reagents and special chemicals)				
66.	Hydro Chloric Acid (HCl)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical
67.	Sulphuric acid (H ₂ SO ₄)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
68.	Sodium hydroxide (NaOH)	Store in canes/ storage tank in dyke area	Date of production/ leakage/ fumes/ breather	hazardous chemical ,breather to be checked for air ingress
69.	Sodium hypo chlorite	To be stored under shed	Date of production/ leakage/ fumes	hazardous chemical ,self-life normally 15-30 days after which strength of chemical decays
70.	Ammonia	S	Date of production/ leakage/ fumes	Store in closed storage tanks, hazardous chemical
71.	CW treatment chemicals	S	Date of production , Self-life	Store in closed canes
72.	RO/UF cleaning chemicals	S	Date of production , Self-life	Store in closed canes
73.	Lime	C	Damage to packing , seepage	Prevent moisture, rain
74.	Alum bricks	C	Damage to packing	Prevent moisture, rain
75.	Poly electrolyte	S		Store in closed storage tanks
76.	Laboratory chemicals(powder)	C	Damage, Packing self-life	
77.	Laboratory chemicals(liquid)	C	Damage, Packing self-life	
78.	Lubrication oils	C	Leakage	
79.	Paints	S	Leakage ,air tightness	
80.	Sand	O	Damage of packing	No hooks
81.	Salt (NaCl)	C	Damage of packing, water ingress	Prevent moisture, rain
82.	Anthracite	S	Damage of packing	
83.	Activated carbon	S	Damage of packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
84.	Thermal insulation	S	Damage of packing	
85.	Cement	C	Damage of packing	Prevent moisture, rain
86.	Gravels	O	Damage of packing	
87.	ION exchange resins	C	Damage , packing	Refer manufacturer guidelines
88.	RO membranes	C	Damage , packing	Refer manufacturer guidelines
89.	UF membranes	C	Damage , packing	Refer manufacturer guidelines
90.	Cleaning chemicals	C	Damage , packing	Refer manufacturer guidelines
91.	Chemicals for analysers/calibration	C	Damage , packing	Refer manufacturer guidelines
Electrical and C & I items (motors, cables etc.)				
92.	Motors	C	Damage , packing	
93.	Cable drums	O	Damage	
94.	Control Panel /control desk, UPS ,JB	S	Damage, Packing	
95.	Instruments(gauges/analysers)	C	Damage	
Special items		As per Manufacturer's item, like Hydrogen cylinders, Ozonator, Analyser, Chlorine dioxide generators etc.		

5. CONCLUSION

Concerned storage agency at site should make sure that loss in equipment performance and wear & tear are minimised through proper storage and preservation. The above are broad guidelines and cover major equipment / materials. However specific storage practices shall be followed as per manufacturer recommendation. All the necessary measures even in addition to the ones mentioned above, if found necessary, should be taken to achieve the objective.

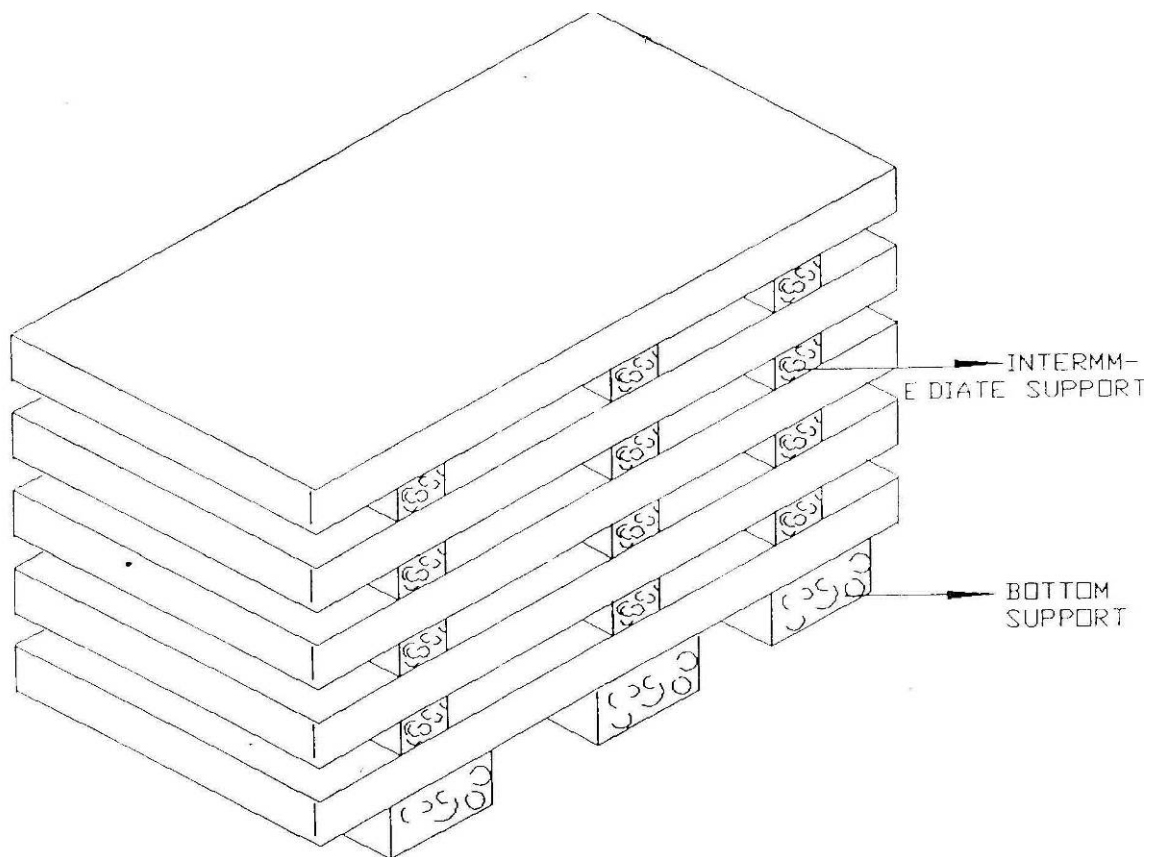


Figure – 1 – PLATE STACKING ARRANGEMENT

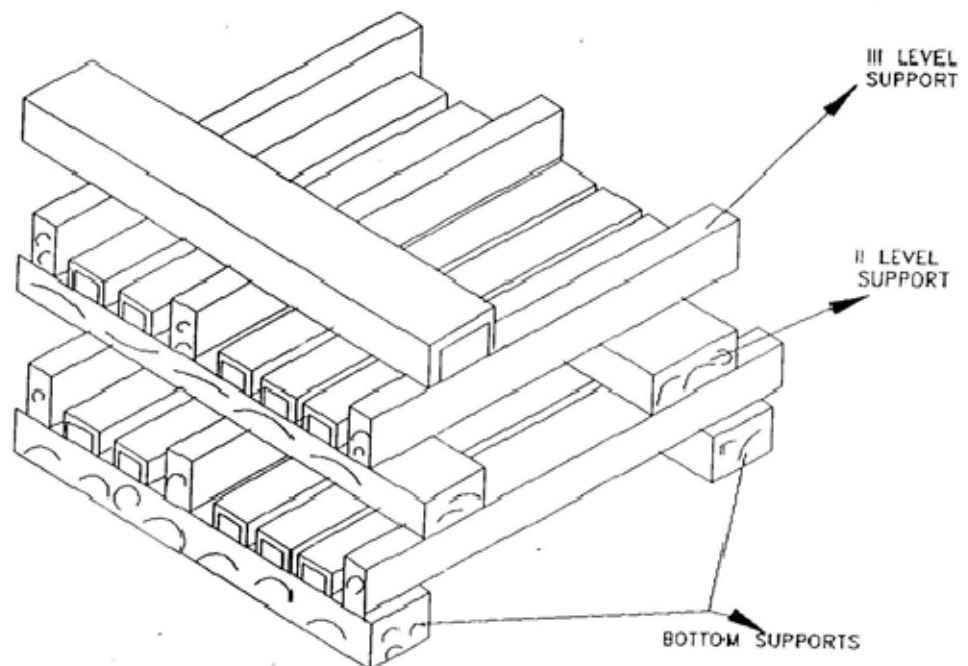


Figure – 2 – STRUCTURAL STEEL STACKING ARRANGEMENT



TITLE

**TECHNICAL SPECIFICATION
FOR WEIGH BRIDGE
2X660 MW ENNORE SEZ**

SPECIFICATION NO. PE – TS – 412 - 563 – A401

SECTION III

SUB SECTION

REV 0

Page 1 of 1

Documents to be submitted by the bidder

	TITLE TECHNICAL SPECIFICATION FOR WEIGH BRIDGE 2X660 MW ENNORE SEZ	SPECIFICATION NO. PE – TS – 412 - 563 – A401	
		SECTION	III
		SUB SECTION	IIIA
		REV	0
		Page 1 of 1	

LIST OF THE DOCUMENTS FURNISHED ALONG WITH THE BID

VENDOR HAS TO SUBMIT ONLY FOLLOWING DOCUMENTS ALONG WITH THE OFFER, FOR TECHNICAL EVALUATION OF THE BID:-

- 1) SCHEDULE OF TECHNICAL DEVIATION (IF ANY) / NO DEVIATION AS PER GCC REV 06
- 2) SIGNED AND STAMPED COPY OF COMPLIANCE CUM CONFIRMATION CERTIFICATE.
- 3) SIGNED AND STAMPED COPY OF ELECTRICAL LOAD DATA.
- 4) Unpriced format, duly mentioned 'Quoted' against each Sl.no. below each column.

Note1:- Any other standard document/ details furnished by the bidder i.e. Data sheet / GA Drawing/ QAP etc. shall not be taken in to consideration for evaluation.

Note 2:- Bidder to note that if the bidder does not submit the documents mentioned in Sl. No. 1.0 to 3.0 along with their offer then their offer is liable to be rejected.



TITLE:
**TECHNICAL SPECIFICATION FOR WEIGH
BRIDGE
2X660 MW ENNORE SEZ
COMPLIANCE CUM CONFIRMATION
CERTIFICATE**

SPEC. NO.: PE-TS-412-563-A401
SECTION: III
SUB SECTION: IIIB
REV. NO. 0

COMPLIANCE CUM CONFIRMATION CERTIFICATE

The bidder shall confirm compliance with following by signing/ stamping this compliance certificate (every sheet) and furnish same with the offer.

- a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions other than those mentioned under "exclusion" in section C and those resolved as per 'Schedule of Deviations', if applicable, with regard to same.
- b) There are no other deviations w.r.t. specifications other than those furnished in the 'Schedule of Deviations'. Any other deviation, stated or implied, taken elsewhere in the offer stands withdrawn unless specifically brought out in the 'Schedule of Deviations'.
- c) Bidder shall submit QP in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL/ CUSTOMER approval & customer hold points for inspection/ testing shall be marked in the QP at the contract stage. Inspection/ testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc. This shall be within the contracted price with no extra implications to BHEL after award of the contract.
- d) All drawings/ data-sheets/ calculations etc. submitted along with the offer shall be considered for reference only, same shall be subject to BHEL/ CUSTOMER approval in the event of order.
- e) The offered materials shall be either equivalent or superior to those specified in the specification & shall meet the specified/ intended duty requirements. In case the material specified in the specifications is not compatible for intended duty requirements then same shall be resolved by the bidder with BHEL during the pre - bid discussions, otherwise BHEL/ Customer's decision shall be binding on the bidder whenever the deficiency is pointed out.

For components where materials are not specified, same shall be suitable for intended duty, all materials shall be subject to approval in the event of order.

- f) The commissioning spares shall be supplied on 'As Required Basis' & prices for same included in the base price itself.
- g) All sub vendors shall be subject to BHEL/ CUSTOMER approval in the event of order.
- h) Guarantee for plant /equipment shall be as per relevant clause of GCC /SCC /Other Commercial Terms & Conditions.
- i) In the event of order, all the material required for completing the job at site shall be supplied by the bidder within the ordered price and within purview of the tender specification even if the same are additional to approved billing break up, approved drawing or approved Bill of quantities. This clause will apply in case during site commissioning additional requirements emerges due to customer and/ or consultant's comments. No extra claims shall be put on this account.
- j) Schedule of drawings submissions, comment incorporations & approval shall be as stipulated in the specifications. The successful bidder shall depute his design personnel to BHEL's/ Customer's/ Consultant's office for across the table resolution of issues and to get documents approved in the stipulated time.



TITLE:
TECHNICAL SPECIFICATION FOR WEIGH
BRIDGE
2X660 MW ENNORE SEZ
COMPLIANCE CUM CONFIRMATION
CERTIFICATE

SPEC. NO.: PE-TS-412-563-A401
SECTION: III
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- k) As built drawings shall be submitted as and when required during the project execution.
- l) The bidder has not tempered with this compliance cum confirmation certificate and if at any stage any tempering in the signed copy of this document is noticed then same shall be treated as breach of contract and suitable actions shall be taken against the bidder.

LOAD TITLE	RATING (KW / A)		UNIT (U)/STN (S)	Nos.		VOLTAGE CODE*	FEEDER CODE**	EMER. LOAD (Y)	CONT.(C)/ INTT.(I)	STARTING TIME >5 SEC (Y)	LOCATION	BOARD NO.	CABLE		BLOCK CABLE DRG. No.	CONTROL CODE	REMARKS	LOAD No.
	NAME PLATE	MAX. CONT. DEMAND (MCR)		RUNNING	STANDBY								SIZE CODE	NOS				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
PC, Printer, UPS, Indicator, Load Cell for weigh bridge	1.5 KW		S	1	0	E	S		C		Weigh Bridge Control room (Indoor)							
NOTES: 1. COLUMN 1 TO 12 & 18 SHALL BE FILLED BY THE REQUISITIONER (ORIGINATING AGENCY); REMAINING COLUMNS ARE TO BE FILLED UP BY PEM (ELECTRICAL) 2. ABBREVIATIONS : * VOLTAGE CODE (7):- (ac) A=11 KV, B=6.6 KV, C=3.3 KV, D=415 V, E=240 V (1 PH), F=110 V (cc): G=220 V, H=110 V, J=48 V, K=+24V, L=-24 V : ** FEEDER CODE (8):- U=UNIDIRECTIONAL STARTER, B=BI-DIRECTIONAL STARTER, S=SUPPLY FEEDER, D=SUPPLY FEEDER (CONTACTER CONTROLLED)																		
सी एच डी एल	LOAD DATA (ELECTRICAL)	JOB NO.	412				ORIGINATING AGENCY				PEM (ELECTRICAL)							
		PROJECT TITLE	2X660 MW ENNORE SEZ Weigh Bridge				NAME				DATA FILLED UP ON							
		SYSTEM / S	Weigh Bridge				SIGN.				DATA ENTERED ON							
		DEPTT. / SECTION	MAUX/MH				SHEET 1 OF 1		REV. 00		DE'S SIGN. & DATE							



TITLE

TECHNICAL SPECIFICATION FOR
WEIGH BRIDGE
2X660 MW ENNORE SEZ

SPECIFICATION NO. PE-TS-412-563-A401

SECTION III

SUB SECTION III D

REV 00

SHEET 1 OF 1

PRE-BID CLARIFICATION SCHEDULE

S. No.	Section/Clause /Page No.	Statement of the referred clause	Clarification Required

The bidder hereby certifies that above mentioned are the only clarifications required on the technical specification for the subject package.

SIGNATURE: _____

NAME: _____

DESIGNATION: _____

COMPANY: _____

DATE: _____

COMPANY SEAL