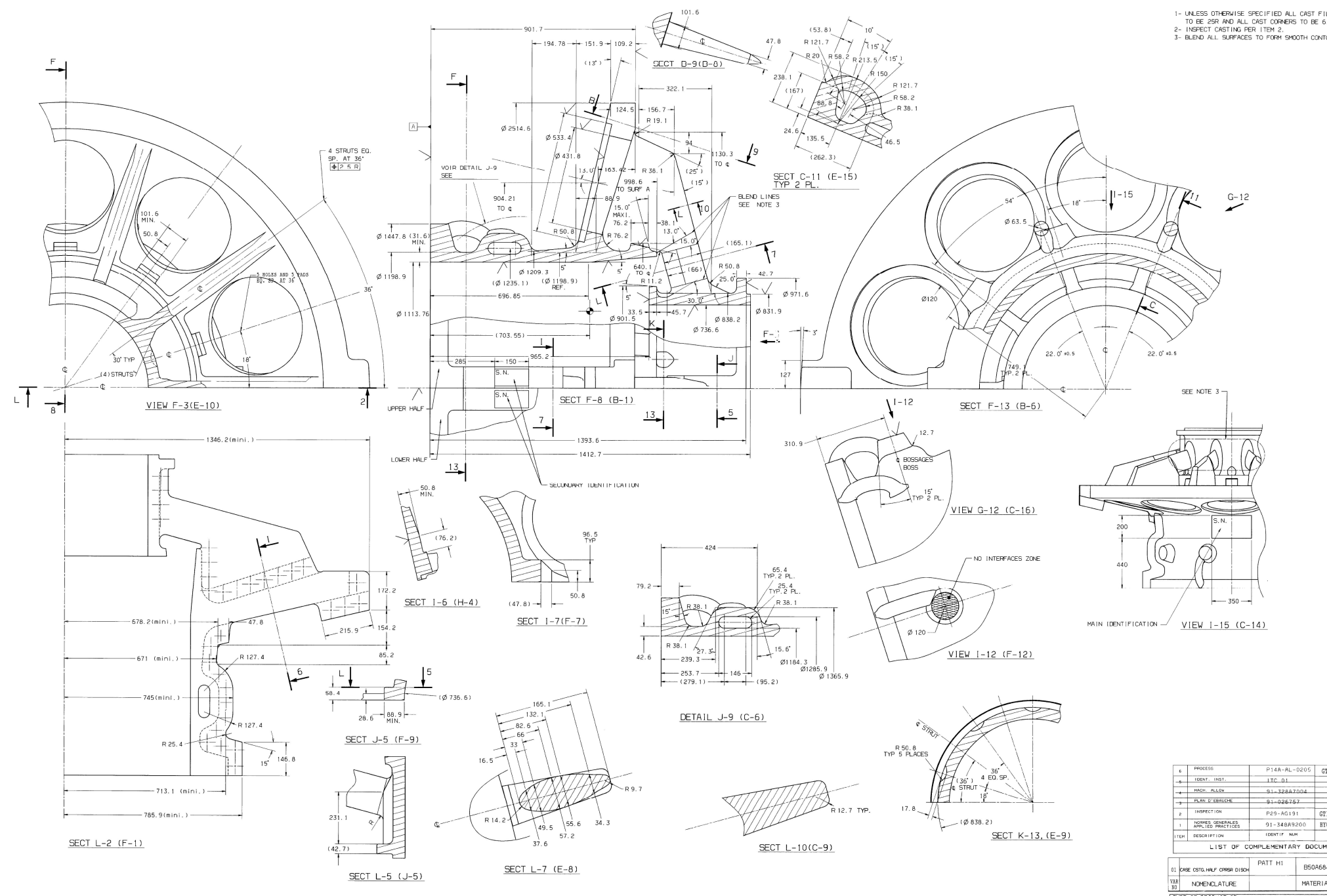


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GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY02030261

NOTES

- 1- UNLESS OTHERWISE SPECIFIED ALL CAST FILLETS TO BE 25R AND ALL CAST CORNERS TO BE 6.1R.
- 2- INSPECT CASTING PER ITEM 2.
- 3- BLEND ALL SURFACES TO FORM SMOOTH CONTOUR.



|    |                   |               |           |
|----|-------------------|---------------|-----------|
| 6  | PROCESS           | P14A-AL-0205  | G210334   |
| 7  | IDENT. INST.      | LTC-01        |           |
| 8  | MACH. ALLOW       | 91-326A7004   |           |
| 9  | PLAN. C. CHECKS   | 91-026757     |           |
| 10 | INSPECTION        | P25-AC191     | G210066   |
| 11 | NOMES. GENERAL    | 91-348AR200   | HY0236261 |
| 12 | APPLIED PRACTICES |               |           |
| 13 | DESCRIPTION       | IDENTIF. MARK | BBEL SPMC |

|                                 |                             |          |               |
|---------------------------------|-----------------------------|----------|---------------|
| LIST OF COMPLEMENTARY DOCUMENTS |                             |          |               |
| 01                              | CASE CSTG. HALF CPRSR DISCH | PATT H1  | B50A684       |
| VAR 30                          | NOMENCLATURE                | MATERIAL | BBEL NAT SPMC |

|                                             |      |       |               |
|---------------------------------------------|------|-------|---------------|
| TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT |      |       |               |
| BHARAT HEAVY ELECTRICALS LIMITED            |      |       |               |
| HYDRABAD                                    |      |       |               |
| DEPT                                        | UNIT | SCALE | NO. OF SHEETS |
| 001                                         | 01   | 1:1   | 01            |
| DRAWING NO. 0-351-05-67003 00               |      |       |               |
| CASE CSTG. HALF-CPRSR DISCH                 |      |       |               |