

Controls & Instrumentation/Fossil Boilers
Project Specific Transmittal for LT AC motors and DC motors

Transmittal Ref.: TR: LT AC-DC MOTOR: 1828 - 1830

Project Details:

Project/Rating : PATRATU SUPERCRITICAL POWER PROJECT, 3 X 800 MW

Customer Number : 1828 - 1830

The project specific transmittal has to be referred along with the technical specification of the motor.

a) Efficiency Class of LT motor and Cable Entry Details of LT AC Motor and DC Motor

Energy efficient level: IE3 as per IS 12615 – 2018 (For LT AC Motors).

Table - 1, Power cable size for LT AC motors: -

Vendor to provide the cable entry and supply cable-glands, lugs as per the technical specification requirement and suitable for the power cable sizes as indicated below. The cable sizes indicated below are tentative. The actual power cable size based on the run length will be intimated during technical evaluation stage, before placement of purchase order.

Sl. No.	From (KW)	To (KW)	Power Cable size in sq. mm. (#)
1.	2.2	3.7	3C-2.5mm ² (CU)/ 3C-10mm ² (AL)
2.	3.71	5.5	3C-10mm ² (AL)
3.	5.51	7.5	3C-10mm ² (AL)/ 3C-16mm ² (AL)
4.	7.51	11	3C-10mm ² (AL)/ 3C-25mm ² (AL)
5.	11.1	18.5	3C-25mm ² (AL)/3C-50mm ² (AL)
6.	18.51	30	3C-50mm ² (AL)
7.	30.1	45	3C-95mm ² (AL)
8.	45.1	90	3C-150 mm ² (AL)
9.	90.1	110	3C-240mm ² (AL)

b) Relevant sheets of the contract specification.

The contract specification will supersede the respective clauses of the technical specification, if the requirements are spelt in both technical specification and contract specification.

SUB-SECTION – B-07

MOTORS

CLAUSE NO.	TECHNICAL REQUIREMENTS			
	MOTORS			
1.00.00	GENERAL REQUIREMENTS			
1.01.00	For the purpose of design of equipment/systems, an ambient temperature of 50 deg. Centigrade and relative humidity of 95% (at 40 deg C) shall be considered. The equipment shall operate in a highly polluted environment.			
1.02.00	All equipment shall be suitable for rated frequency of 50 Hz with a variation of +3% & -5%, and 10% combined variation of voltage and frequency unless specifically brought out in the specification.			
1.03.00	Contractor shall provide fully compatible electrical system, equipment, accessories and services.			
1.04.00	All the equipment, material and systems shall, in general, conform to the latest edition of relevant National and international Codes & Standards, especially the Indian Statutory Regulations.			
1.05.00	Paint shade shall be as per RAL 5012 (Blue) for indoor and outdoor equipment.			
1.06.00	The responsibility of coordination with electrical agencies and obtaining all necessary clearances for contractors equipment and systems shall be under the contractor scope.			
1.07.00	Degree of Protection			
	Degree of protection for various enclosures as per IEC60034-05 shall be as follows:-			
	i)	Indoor motors	-	IP 54
	ii)	Outdoor motors	-	IP 55
	iii)	Cable box-indoor area	-	IP 54
	iv)	Cable box-Outdoor area	-	IP 55
2.00.00	CODES AND STANDARDS			
	1)	Three phase induction motors	:	IS/IEC:60034
	2)	Single phase AC motors	:	IS/IEC:60034
	3)	Crane duty motors	:	IS:3177, IS/IEC:60034
	4)	DC motors/generators	:	IS/IEC:60034
	5)	Energy Efficient motors	:	IS 12615, IEC: 60034-30
EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X 800MW)		TECHNICAL SPECIFICATION SECTION – VI, PART-B BID DOC NO. : CS-9585-001-2		SUB-SECTION-B-07 MOTORS
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CLAUSE NO.	TECHNICAL REQUIREMENTS			
3.00.00	TYPE			
3.01.00	AC Motors: a) Squirrel cage induction motor suitable for direct-on-line starting. b) Continuous duty LT motors upto 200 KW Output rating (at 50 deg.C ambient temperature), shall be Premium Efficiency class-IE3, conforming to IS 12615, or IEC:60034-30. c) Crane duty motors shall be squirrel cage Induction motor as per the requirement. d) Motor operating through variable frequency drives shall be suitable for inverter duty. Also these motors shall comply the requirements stipulated in IEC: 60034-18-41 and IEC: 60034-18-42 as applicable.			
3.02.00	DC Motors	Shunt wound		
4.00.00	RATING			
	(a) Continuously rated (S1). However, crane motors shall be rated for S4 duty, 40% cyclic duration factor. ↖ Applicable only if enquiry calls for supply of motor along with load. (b) Whenever the basis for motor or driven equipment ratings are not specified in the corresponding mechanical specification sub-sections, maximum continuous motor ratings shall be at least 10% above the maximum load demand of the driven equipment under entire operating range including voltage and frequency variations. (c) For BFP motors, starting MVA shall be restricted to meet requirements indicated in B-0. (d) The starting current for the DC motors shall be restricted to 3 times of the full load current.			
5.00.00	TEMPERATURE RISE			
	Air cooled motors 70 deg. C by resistance method for both thermal class 130(B) & 155(F) insulation. Water cooled 80 deg. C over inlet cooling water temperature mentioned elsewhere, by resistance method for both thermal class 130(B) & 155(F) insulation.			
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CLAUSE NO.	TECHNICAL REQUIREMENTS			
	41 deg.C over inlet cooling water maximum temperature of 39 deg.C for thermal class 90 (Y) wet wound Boiler circulation pump motor.			
6.00.00	OPERATIONAL REQUIREMENTS			
6.01.00	Starting Time			
6.01.01	For motors with starting time upto 20 secs. at minimum permissible voltage during starting, the locked rotor withstand time under hot condition at highest voltage limit shall be at least 2.5 secs. more than starting time.			
6.01.02	For motors with starting time more than 20 secs. and upto 45 secs. at minimum permissible voltage during starting, the locked rotor withstand time under hot condition at highest voltage limit shall be at least 5 secs. more than starting time.			
6.01.03	For motors with starting time more than 45 secs. at minimum permissible voltage during starting, the locked rotor withstand time under hot condition at highest voltage limit shall be more than starting time by at least 10% of the starting time.			
6.01.04	Speed switches mounted on the motor shaft shall be provided in cases where above requirements are not met.			
6.02.00	Torque Requirements			
6.02.01	Accelerating torque at any speed with the lowest permissible starting voltage shall be at least 10% motor full load torque.			
6.02.02	Pull out torque at rated voltage shall not be less than 205% of full load torque. It shall be 275% for crane duty motors.			
6.03.00	Starting voltage requirement (a) Up to 85% of rated voltage for ratings below 110 KW (b) Up to 80% of rated voltage for ratings from 110 KW to 200 KW (c) Up to 85% of rated voltage for ratings from 201 KW to 1000 KW (d) Up to 80% of rated voltage for ratings from 1001 KW to 4000 KW (e) Up to 75 % of rated voltage for ratings above 4000KW Except AOP & JOP motors running on D.G emergency supply, starting voltage shall be 80%.			
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CLAUSE NO.	TECHNICAL REQUIREMENTS				
7.00.00	DESIGN AND CONSTRUCTIONAL FEATURES				
7.01.00	Suitable single phase space heaters shall be provided on motors rated 30KW and above to maintain windings in dry condition when motor is standstill. Separate terminal box for space heaters & RTDs shall be provided. However for flame proof motors, space heater terminals inside the main terminal box may be acceptable.				
7.02.00	All motors shall be either Totally enclosed fan cooled (TEFC) or totally enclosed tube ventilated (TETV) or Closed air circuit air cooled (CACA) type. However, motors rated 3000KW or above can be Closed air circuit water cooled (CACW). The method of movement of primary and secondary coolant shall be self circulated by fan or pump directly mounted on the rotor of the main motor as per IEC 60034-6. However VFD driven motors can be offered with forced cooling type with machine mounted fan or pump driven by separate electric motor. Motors and EPB located in hazardous areas shall have flame proof enclosures conforming to IS: 2148 as detailed below (a) Fuel oil area : Group – IIB (b) Hydrogen generation : Group - IIC or (Group-I, Div-II as per plant area NEC) or (Class-1, Group-B, Div-II as per NEMA / IEC60034)				
7.03.00	Winding and Insulation (a) Type : Non-hygroscopic, oil resistant, flame resistant (b) Starting duty : Two hot starts in succession, with motor initially at normal running temperature. (c) 11kV & 3.3 kV AC motors : Thermal class 155 (F) insulation. The winding insulation process shall be total Vacuum Pressure Impregnated i.e. resin poor method. The lightning Impulse & intertern insulation surge withstand level shall be as per IEC-60034 part-15. However winding insulation for wet wound Boiler circulation pump motor shall be thermal class 90 (Y) or better. (d) 240VAC, 415V AC & 220V DC motors : Thermal Class (B) or better				
7.04.00	Motors rated above 1000KW shall have insulated bearings to prevent flow of shaft currents.				
<table><tr><td>EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X 800MW)</td><td>TECHNICAL SPECIFICATION SECTION – VI, PART-B BID DOC NO. : CS-9585-001-2</td><td>SUB-SECTION-B-07 MOTORS</td><td>PAGE 4 OF 10</td></tr></table>		EPC PACKAGE FOR PATRATU SUPER THERMAL POWER STATION EXPANSION PHASE-I (3X 800MW)	TECHNICAL SPECIFICATION SECTION – VI, PART-B BID DOC NO. : CS-9585-001-2	SUB-SECTION-B-07 MOTORS	PAGE 4 OF 10
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CLAUSE NO.	TECHNICAL REQUIREMENTS
7.05.00	Motors with heat exchangers shall have dial type thermometer with adjustable alarm contacts to indicate inlet and outlet primary air temperature.
7.06.00	Noise level for all the motors shall be limited to 85dB (A) except for BFP motor for which the maximum limit shall be 90 dB(A). Vibration shall be limited within the limits prescribed in IS/IEC 60034-14. Motors shall withstand vibrations produced by driven equipment. HT motor bearing housings shall have flat surfaces, in both X and Y directions, suitable for mounting 80mmX80mm vibration pads.
7.07.00	In HT motors, at least four numbers simplex / two numbers duplex platinum resistance type temperature detectors shall be provided in each phase stator winding. Each bearing of HT motor shall be provided with dial type thermometer with adjustable alarm contact and preferably 2 numbers duplex platinum resistance type temperature detectors.
7.08.00	Motor body shall have two earthing points on opposite sides.
7.09.00	11 KV motors shall be offered with Separable Insulated Connector (SIC) as per IEEE 386. The offered SIC terminations shall be provided with protective cover and trifurcating sleeves. SIC termination kit shall be suitable for fault level of 25 KA for 0.17 seconds.
7.10.00	3.3 KV motors shall be offered with dust tight phase separated double walled (metallic as well as insulated barrier) Terminal box. Suitable termination kit shall be provided for the offered Terminal box. The offered Terminal Box shall be suitable for fault level of 250 MVA for 0.12 sec. Removable gland plates of thickness 3 mm (hot/cold rolled sheet steel) or 4 mm (non-magnetic material for single core cables) shall be provided.
7.11.00	The spacing between gland plate & center of terminal stud shall be as per Table I.
7.12.00	All motors shall be so designed that maximum inrush currents and locked rotor and pullout torque developed by them at extreme voltage and frequency variations do not endanger the motor and driven equipment.
7.13.00	The motors shall be suitable for bus transfer schemes provided on the 11kV, 3.3 kV /415V systems without any injurious effect on its life.
7.14.00	For motors rated 2000 KW & above, neutral current transformers of PS class shall be provided on each phase in a separate neutral terminal box.
7.15.00	The size and number of cables (for HT and LT motors) to be intimated to the successful bidder during detailed engineering and the contractor shall provide terminal box suitable for the same.
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8.00.00	The ratio of locked rotor KVA at rated voltage to rated KW shall not exceed the following (without any further tolerance) except for BFP motor. (a) Below 110KW : 11.0 (b) From 110 KW & upto 200 KW : 9.0 (c) Above 200 KW & upto 1000KW : 10.0 (d) From 1001KW & upto 4000KW : 9.0 (e) Above 4000KW : 6 to 6.5			
9.00.00	CW motor shall be designed with minimum power factor of 0.8 at design duty point.			
10.00.00	TYPE TEST			
10.01.00	HT MOTORS			
10.01.01	The contractor shall carry out the type tests as listed in this specification on the equipment to be supplied under this contract. The bidder shall indicate the charges for each of these type tests separately in the relevant schedule of Section - VII- (BPS) and the same shall be considered for the evaluation of the bids. The type tests charges shall be paid only for the test(s) actually conducted successfully under this contract and upon certification by the employer's engineer.			
10.01.02	The type tests shall be carried out in presence of the employer's representative, for which minimum 15 days notice shall be given by the contractor. The contractor shall obtain the employer's approval for the type test procedure before conducting the type test. The type test procedure shall clearly specify the test set-up, instruments to be used, procedure, acceptance norms, recording of different parameters, interval of recording, precautions to be taken etc. for the type test(s) to be carried out.			
10.01.03	In case the contractor has conducted such specified type test(s) within last ten years as on the date of bid opening, he may submit during detailed engineering the type test reports to the employer for waiver of conductance of such test(s). These reports should be for the tests conducted on the equipment similar to those proposed to be supplied under this contract and test(s) should have been either conducted at an independent laboratory or should have been witnessed by a client. The employer reserves the right to waive conducting of any or all the specified type test(s) under this contract. In case type tests are waived, the type test charges shall not be payable to the contractor.			
10.01.04	Further the Contractor shall only submit the reports of the type tests as listed in "LIST OF TESTS FOR WHICH REPORTS HAVE TO BE SUBMITTED "and carried out within last ten years from the date of bid opening. These reports should be for			
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10.01.05	the test conducted on the equipment similar to those proposed to be supplied under this contract and the test(s) should have been either conducted at an independent laboratory or should have been witnessed by a client. However if the contractor is not able to submit report of the type test(s) conducted within last ten years from the date of bid opening, or in the case of type test report(s) are not found to be meeting the specification requirements, the contractor shall conduct all such tests under this contract at no additional cost to the employer either at third party lab or in presence of client/ employer's representative and submit the reports for approval.			
	LIST OF TYPE TESTS TO BE CONDUCTED The following type tests shall be conducted on each type and rating of HT motor (a) No load saturation and loss curves upto approximately 115% of rated voltage (b) Measurement of noise at no load. (c) Momentary excess torque test (subject to test bed constraint). (d) Full load test (subject to test bed constraint) (e) Temperature rise test at rated conditions. During heat run test, bearing temp., winding temp., coolant flow and its temp. shall also be measured. In case the temperature rise test is carried at load other than rated load, specific approval for the test method and procedure is required to be obtained. Wherever ETD's are provided, the temperature shall be measured by ETD's also for the record purpose.			
10.01.06	LIST OF TESTS FOR WHICH REPORTS HAVE TO BE SUBMITTED The following type test reports shall be submitted for each type and rating of HT motor (a) Degree of protection test for the enclosure followed by IR, HV and no load run test. (b) Terminal box-fault level withstand test for each type of terminal box of HT motors only. (c) Lightning Impulse withstand test on the sample coil shall be as per clause no. 4.3 IEC-60034, part-15 (d) Surge-withstand test on interturn insulation shall be as per clause no. 4.2 of IEC 60034, part-15			
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CLAUSE NO.	TECHNICAL REQUIREMENTS
10.02.00	LT Motors
10.02.01	LT Motors supplied shall be of type tested design. During detailed engineering, the contractor shall submit for employer's approval the reports of all the type tests as listed in this specification and carried out within last <i>ten</i> years from the date of bid opening. These reports should be for the test conducted on the equipment similar to those proposed to be supplied under this contract and the test(s) should have been either conducted at an independent laboratory or should have been witnessed by a client.
10.02.02	However if the contractor is not able to submit report of the type test(s) conducted within last ten years from the date of bid opening, or in the case of type test report(s) are not found to be meeting the specification requirements, the contractor shall conduct all such tests under this contract at no additional cost to the employer either at third party lab or in presence of client/ employer's representative and submit the reports for approval.
10.02.03	LIST OF TESTS FOR WHICH REPORTS HAVE TO BE SUBMITTED The following type test reports shall be submitted for each type and rating of LT motor of above 50 KW only 1. Measurement of resistance of windings of stator and wound rotor. 2. No load test at rated voltage to determine input current power and speed 3. Open circuit voltage ratio of wound rotor motors (in case of Slip ring motors) 4. Full load test to determine efficiency power factor and slip. 5. Temperature rise test. 6. Momentary excess torque test. 7. High voltage test. 8. Test for vibration severity of motor. 9. Test for noise levels of motor(Shall be limited as per clause no 7.06.00 of this section) 10. Test for degree of protection and 11. Over speed test.
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12.	Type test reports for motors located in fuel oil area having flame proof enclosures as per IS 2148 / IEC 60079-1																				
10.03.00	All acceptance and routine tests as per the specification and relevant standards shall be carried out. Charges for these shall be deemed to be included in the equipment price.																				
10.04.00	The type test reports once approved for any projects shall be treated as reference. For subsequent projects of NTPC, an endorsement sheet will be furnished by the manufacturer confirming similarity and “No design Change”. Minor changes if any shall be highlighted on the endorsement sheet.																				
TABLE - I DIMENSIONS OF TERMINAL BOXES FOR LV MOTORS <table><thead><tr><th>Motor MCR in KW</th><th>Minimum distance between centre of stud and gland plate in mm</th></tr><tr><th>UP to 3 KW</th><th>As per manufacturer's practice.</th></tr></thead><tbody><tr><td>Above 3 KW - upto 7 KW</td><td>85</td></tr><tr><td>Above 7 KW - upto 13 KW</td><td>115</td></tr><tr><td>Above 13 KW - upto 24 KW</td><td>167</td></tr><tr><td>Above 24 KW - upto 37 KW</td><td>196</td></tr><tr><td>Above 37 KW - upto 55 KW</td><td>249</td></tr><tr><td>Above 55 KW - upto 90 KW</td><td>277</td></tr><tr><td>Above 90 KW - upto 125 KW</td><td>331</td></tr><tr><td>Above 125 KW-upto 200 KW</td><td>203</td></tr></tbody></table> For HT motors the distance between gland plate and the terminal studs shall not be less than 500 mm. PHASE TO PHASE/ PHASE TO EARTH AIR CLEARANCE: NOTE: Minimum inter-phase and phase-earth air clearances for LT motors with lugs installed shall be as follows:		Motor MCR in KW	Minimum distance between centre of stud and gland plate in mm	UP to 3 KW	As per manufacturer's practice.	Above 3 KW - upto 7 KW	85	Above 7 KW - upto 13 KW	115	Above 13 KW - upto 24 KW	167	Above 24 KW - upto 37 KW	196	Above 37 KW - upto 55 KW	249	Above 55 KW - upto 90 KW	277	Above 90 KW - upto 125 KW	331	Above 125 KW-upto 200 KW	203
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CLAUSE NO.	TECHNICAL REQUIREMENTS			
	Motor MCR in KW UP to 110 KW Above 110 KW and upto 150 KW Above 150 KW	Clearance 10mm 12.5mm 19mm		
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