

SI No	SURFACE LOCATION	PGMA	SURFACE PREPARATION	PRIMER		FINISH		TOTAL DFT IN (µm min.)
				PAINT	DFT (µm min.)	PAINT	DFT (µm min.)	
19	Guide Bearing Assembly- temp < 95°C	52 261	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
20	Supporting Bearing Assembly- temp < 95°C	52 262	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
21	Oil piping Guide bearing- temp < 95°C	52 271	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
22	Oil piping Support bearing- temp < 95°C	52 272	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
23	Oil circulating units – temp < 95°C	52 274	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
24	Washing manifold & deluge assy items- temp < 95°C	52 301 52 302	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
25	Cleaning Device assemblies Tube with Nozzle- temp < 95°C	52 338 52 339	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
26	Cleaning device drive- temp < 95°C	52 339	Power Tool cleaning to S13 (SSPC-SP3)	Red Oxide Zinc Phosphate Primer to IS: 12744 (Two coats)	70	Synthetic Enamel to IS 2932 Grey shade 692 of IS 5 (Two coats)	70	140
27	Commissioning spares	52 988	As per respective items as above					