

07. ACCEPTANCE CRITERIA

Mechanical testing as per material specification.

Impact testing as per material specification.

UT as per E 386 class I forging- acceptance.

MPI as per WE 709 and no linear & round indication allowed.

08. TEST CERTIFICATE

Test certificate shall be furnished by the supplier giving the details of the test results as per above clauses given above including chemical composition in ladle and product as per material specification.

09. GUARANTEE CERTIFICATE:

The material shall be offered for inspection by BHEL inspection for which advance notice for not less than 10 days shall be given. At the discretion of SSTP/BHEL this inspection at source may be waived by SSTP/BHEL and the component may be inspection on receipt at SSTP/BHEL.

10. INSPECTION AT SUPPLIER'S WORKS

The material shall be marked with PO No. and supplier name, which shall be non- erasable. The material shall be coated with rust preventive oil.


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