

ANNEXURE 'A'**LPG EQUIPMENTS IN ALL BUILDINGS****04 BLOCK**

S.NO.	TYPE OF EQUIPMENT	No of Burners	QTY
1	LP LADDLE PREHEATER	1 no for Each furnance	2
2	BP LADDLE PREHEATER	1 no for Each furnance	2
3	5 M/TON -OVEN	1 no for Each furnance	2
4	30 M/TON MOULD DRYING OVEN	2 Nos with Pilot Burner	1
5	75 M/TON MOULD DRYING OVEN	2 Nos with Pilot Burner	1
6	CENTRIFUGAL DIE PREHEATING BURNERS	1 no for Each furnance	6

05 BLOCK

S.NO.	TYPE OF EQUIPMENT	No of Burners	QTY
1	30 M/TON ANNEALING FURNACE	24 Nos	1
2	2 M/TON MOULD DRYING OVEN	2 Nos	1
3	ALUMINIUM MELTING FURNACE	2 Nos	1

08 BLOCK

S.NO.	TYPE OF FURNACE	No of Burners	QTY
1	0.5 M/TON FORGE FURNACE	2 nos for Each furnance	2

06 BLOCK

S.NO.	TYPE OF FURNACE	No of Burners	QTY
1	60 M/TON BOGIE FURNACE	36 Nos	1
2	5 M/TON RING HEATING FURNACE	2 nos for Each furnance	2

02 BLOCK

S.NO.	TYPE OF FURNACE	No of Burners	QTY
1	150 M/TON OVEN	2 Nos with Pilot Burner	1
2	4 TPH BOILER	1 No with Pilot Burner	1

BOILER HOUSE

S.NO.	TYPE OF BOILER	No of Burners	QTY
1	30 TPH LPG FIRED BOILER	1 No with Pilot Burner	1

ALL BLOCKS

S.NO.	TYPE OF EQUIPMENT	QTY
1	DOWNCOMERS	77