



**BHARAT HEAVY ELECTRICALS LIMITED**  
**Central Foundry Forge Plant, HARIDWAR**  
**FAX: 01334-281862**  
**Phone: 01334-285783**

**NOTICE INVITING TENDER (NIT)**  
**(Open Tender)**

We, Bharat Heavy Electricals Limited, a Govt. of India Undertaking under the administrative control of Ministry of Heavy Industries, invites offer **in two part bid** in sealed envelope from reputed & experienced bidders for the subject job as per the tender document. Following points relevant to the tender may please be noted and complied with

Name of Work	<b><i>“Final Machining, Grinding, Hard Chrome Plating and Buffing of Plungers and Crosshead Extension.”</i></b>
NIT No	<b>FF: 20: MFG: RC: ME: 02: 037</b>
Date of Issue of NIT	<b>19.10.2020</b>
Type of bid	<b><i>Two Part Bid.</i></b> (Techno-commercial & Price Bid)
Period of Work	<b>Six months</b>
NIT Value (Rs.)	6.22 Lakhs
Amount of Earnest Money Required (Rs.)	12,440/-
Security deposit (SD)	5% of the contract value.
Last date and time of Receipt of Tender	12.11.2020, 01:45 PM
Date & Time for opening of Techno-Commercial Bid	12.11.2020, 02:00 PM
Splitting of Work (Ratio)	<b>NO</b>
Place of opening of Tender	<i>Tender Room, Back Side of Main Administrative Building, CFFP, BHEL, Haridwar-249403 (Uttarakhand)</i>
Tender Document Cost	<b>NIL</b>



Contact Detail	Shri- NARAYAN KUMAR, DGM-WCX Contact Address: 1 <sup>st</sup> Floor ADM Building, CFFP, BHEL Haridwar Email: <a href="mailto:narayank@bhel.in">narayank@bhel.in</a> Phone: 01334-28-5783, 5447 Fax: 01334-28-1862
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**Note:**

1. Full set of Tender may be downloaded from websites ([www.bhelhwr.co.in](http://www.bhelhwr.co.in)), [www.bhel.com](http://www.bhel.com), <https://eprocure.gov.in>
2. **Envelope wise details:**
  - i **Envelope -1#** (Technical Bid) shall contain ANNEXURE- I, II, III & V (duly filled, signed and stamped on each page) along with supporting documents and EMD.
  - ii **Envelope-2** (Price Bid) shall contain duly filled, signed and stamped Price Bid format only (Annexure-IV). The word **“Price BID”** must be clearly mentioned on the envelope containing price bid.
  - iii **Envelope-3** shall contain Envelope-1 & Envelope-2.

Following shall be subscribed on the Envelopes

- (a) **“TENDER DOCUMENT NO.: FF: 20: MFG: RC: ME: 02: 037, and Tender opening date: 12.11.2020.**
- (b) **“NAME OF THE COMPANY WITH FULL ADDRESS”**

CFFP, BHEL will not be responsible and will not accept late tender for any delays on account of postal delays, loss of documents, etc.



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**GENERAL TERMS & CONDITIONS OF CONTRACT****01. DEFINITIONS:**

In these general conditions of contract, the following terms shall have the meaning hereby assigned to them except where the context otherwise requires: -

- (a) The "CONTRACT" means the documents forming the tender and acceptance thereof and the formal agreement if any, executed between the Bharat Heavy Electricals Ltd., Central Foundry & Forge Plant, Haridwar and the contractor together with all the documents referred to therein including General and Specific terms & conditions of contract, specifications, designs etc. All the documents as applicable taken together shall be deemed to form one contract and shall be complementary to one another.
- (b) The "TENDER DOCUMENT" means the form of tender as applicable vide and / or General and Specific Conditions of contract, and the specifications and/or drawings as given to contractors for the purpose of preparing their tender including "Notice Inviting Tender".
- (c) The "SITE" or "SHOP" means the land and/ or other place on into or through which the work is to be executed under the contract or any adjacent land, part or structure which may be allotted to or used for the purpose of carrying out the contract.
- (d) The "CONTRACTOR" means the individual firm or company whether incorporated or not, undertaking the work and shall include the legal personal representatives of such individuals or the person(s) composing the firm or company and the permitted assigns of such individuals or firm or company.
- (e) The "EXECUTIVE IN-CHARGE" means any Executive deputed by BHEL to supervise the execution of work or part thereof.
- (f) The "TIME OF COMPLETION" is the date or dates for completion of the work or any part of the work as set out in or ascertained in accordance with the individual work or the tender documents or any subsequent amendments thereto.
- (g) "PPE's" Personal Protective Equipment - Specialized clothing or equipment worn by workmen for protection against health and safety hazards.

**02. DOCUMENT SUBMISSION: -**

**i)** All documents / annexures submitted with the offer shall be properly attached with the respective sections and pages serially numbered e.g. 1/24, 2/24 and so on. BHEL shall not be responsible for any missing documents.

**ii)** Offer & documents submitted along with offer shall be signed & stamped in each page by contractor's authorized representative. No overwriting / correction in tender documents by bidders shall be allowed. However, if correction is unavoidable, the same may be signed by authorized signatory.

**iii)** The representative of the Bidder may choose to witness the Tender opening and have to produce the Authorization Letter in the tender room, before opening of the Tender. The representatives without Authorization Letter will not be allowed to participate in the Tender opening.

**03. AUTHORIZED SIGNATORY: -**

The selected bidder shall submit at the time of signing the contract, authorization from Proprietor/Competent authority authorizing an official or officials of the company to discuss, sign agreements/ contracts with BHEL.

**04. CHANGE IN CHARACTER OF THE BIDDER: -**

In the event, wherein there is any change in the character of the contractor's firm by means of change in structure or the transfer of ownership of the firm, the firm has to inform BHEL well in advance with proper documents that the new entity shall be contractually accountable to BHEL for the contract signed by the original firm. BHEL decision in this regard shall be final and binding on the contractor.



05. OWNERSHIP OF MULTIPLE COMPANIES/ FIRMS: -

To maintain the fairness in bidding, two or more firms with same ownership or agent cannot participate in same tender. In such cases the BHEL has right to cancel/reject the offer/order at any stage.

06. WORKS TO BE CARRIED OUT:

The contractor shall arrange all labour, materials, tools, plant, equipment & transport which may be required for execution of work as specified in tender enquiry, and in the entire execution of work as per BHEL terms and instructions.

07. DEVIATIONS:

Deviation with respect to tender clauses and additional clauses / suggestions / in Techno-commercial bid / Price bid may not be considered by BHEL. Bidders are requested to positively comply with the same.

08. Validity of offer shall be for a minimum period of 90 days from the date of Tender Opening.

09. TAXES, CESS AND OTHER DUTIES:

All charges on account of taxes, cess terminal or GST and/or other duties on materials obtained for the work (excluding materials provided by BHEL) shall be to the contractor's account.

10. LAWS GOVERNING THE CONTRACT:

This contract shall be governed by the Indian Laws.

11. COMPLIANCE TO REGULATION AND BYE LAWS:

The contractor shall conform to the provisions of any statute relating to the work, regulations and bye-laws of any local authorities.

12. ADMISSION TO SITE:

The contractor shall not enter on (other than for inspection purpose) or take possession of the site unless permitted to do so by Executive In-charge. The portions of the site to be occupied by the contractor shall be clearly defined and marked on the site plan, and the contractor will not on any account be allowed to extend his operations beyond these areas.

BHEL reserves the right of taking over, at any time any portion of the site which it requires and the contractor shall at his own expense clear such portion within specified time given by Executive in-charge. The photography of the site of work or any part therein, publishing or otherwise circulation will not be allowed without the prior written permission from the Executive in-charge.

13. CONTRACTORS SUPERVISORS:

The contractor shall either himself supervise the execution of the contract or shall appoint competent authorized representative.

14. LABOUR LAWS TO BE COMPLIED WITH BY THE CONTRACTOR:

- The contractor shall employ labour in sufficient number to maintain the required rate of progress and of quality required to ensure workmanship of the degree required as per the specifications.
- Contractor to ensure that the employees deployed in the premises of BHEL are physically and mentally fit and do not have any criminal record. Such employees should possess requisite skill, proficiency, qualification, experience etc. Contractor will be responsible for good conduct of their employees. In case of any misconduct /misbehavior by any employee, the contractor will replace such employee(s) immediately.
- BHEL shall have the privities of the contract with the contractor only and will give instructions to the contractor or his authorized representatives. BHEL will have nothing to do or be concerned with the employment of employees working for the contractor. The relationship between BHEL and the contractor will be that of independent entities and nothing herein contained will amount to joint venture, partnership or an employer employee relationship.
- The contractor shall obtain a valid labour license under the Contract Labour (R&A) Act 1970, and the Contract Labour (Regulation and Abolition) Central Rules 1971, before the commencement of the work, and continue to have a valid license until the completion of work. The contractor shall also abide by the provisions of the Child Labour (Prohibition and Regulation) Act 1986. The relevant statutory provisions of the State Government of Uttaranchal shall also be applicable in Toto.
- The contractor shall observe provisions of the Factories Act 1948 in respect of working hours, holidays, rest intervals, leaves and overtime etc. Also adhere to the provisions of Employee Provident Fund & Miscellaneous Act 1952, Employee State Insurance Act



1948, Minimum Wages Act 1948, Payment of Bonus Act 1965 and provisions of all other such Acts applicable and issued from time to time.

- Any failure to fulfill this requirement shall attract the penal provisions of the Contract arising out of the resultant non-execution of the work.

15. ACCOMMODATION FOR LABOUR:

The contractors shall arrange accommodation for the work people at his own expenses during the progress of the work. BHEL will not provide any accommodation or place for accommodation to the contractor.

16. MEDICAL EXPENSES:

The contractor shall arrange all the medical expenses of its labour through ESI or at his own.

17. MOBILIZATION PERIOD:

The mobilization period shall be from the date of issue of Work Order or as specified by BHEL.

18. TOOLS AND PLANTS(T&P) AT SITE:

The contractor, shall at his own expense, supply all tools plants and equipment (herein after referred to as T & P) required for the execution of the contract other than those listed in Bill of quantity, which subject to their availability may be given by BHEL on hire basis to the contractor or issued free for use in execution of the work, as specified in the tender documents.

19. SAFETY AND SECURITY:

- a. The contractor shall ensure proper safety of all the workmen, materials, plant and belonging to him or to BHEL or to others, working at or near the site. The contractor shall also be responsible for provision of all safety notices and safety equipment required both by the relevant legislation and the Executive in-charge as he may deem necessary for execution of job.
- b. The contractor shall adopt adequate safety measures and use of protective clothing by all the workmen at site whether engaged or not in actual of work or supervision thereof. The contractor shall ensure that the workmen on site, use appropriate PPE's which is necessary for the health & safety of workmen.
- c. The contractor shall be responsible for safety arrangements of all equipment and PPE's to be used in connection with the execution of the work and shall ensure employment of only trained person to operate the equipment. Only tested equipment, tools, wires, ropes etc. shall be used and shall periodically be tested to the satisfaction of the BHEL. All test certificates shall be made available to the BHEL at site as and when required. The PPE's and equipment provided by contractor shall comply with BHEL specifications/standards which may be taken from safety department of BHEL.
- d. The contractor shall ensure provision and maintenance of lights, guards, fencing with gates and watching when and where necessary or required by the BHEL or by any one duly constituted authority for the protection of the work and / or for the safety and convenience of the public or others.
- e. The contractor shall abide by all security regulations at site by the BHEL from time to time. The contractor shall provide identity badges to their personnel and workmen, which must be properly displayed by them at site.
- f. The contractor and his personnel / workmen shall be subject to security check by BHEL's own security personnel or CISF (if engaged by the BHEL) for the overall protection of the project.
- g. In case any accident occurs during the construction/ erection or other associated activities undertaken by the contractor thereby causing any minor or major or fatal injury to his employees due to reason whatsoever, it shall be the responsibility of the contractor to promptly inform the same to BHEL Executive in-charge in prescribed form. The contractor will be responsible for all pecuniary liability if any under such circumstances. Contractor shall take all statutory and regulatory approvals and comply with all formalities before start of work for safety and security.
- h. Medical examination of contract employees to be carried out by contractors as per statutory rules and regulations.
- i. Work permit system shall be complied for work at height/excavation/ confined space and other work as per BHEL requirement.
- j. Contractor shall abide specific health and safety requirement as per statutory norms.
- k. The contractor shall ensure/review aspects of appropriate activity hazard analysis and establish safe work procedure.

20. CANCELLATION/SHORT CLOSURE OF CONTRACT:

In case of non fulfilment of conditions by contractor or otherwise, BHEL reserves the right to cancel the contract at any stage by giving 30 days' notice.

BHEL also reserves the right to short close the contract at any stage giving 30 days' notice to the contractor without assigning any reasons thereof.



21. SUSPENSION OF BUSINESS DEALINGS WITH CONTRACTORS: -

In order to protect the commercial interests of BHEL, it becomes necessary to take action against suppliers / contractors by way of suspension of business dealings, who either fail to perform or are in default without any reasonable cause, loss of business / money / reputation, indulged in malpractices, cheating, bribery, fraud or any other misconducts or formation of cartel so as to influence the bidding process or influence the price etc. Guide- lines for Suspension of Business Dealings with Suppliers / Contractors shall prevail over which is available at BHEL website <http://www.bhel.com>

The offers of the bidders who are under suspension as also the offers of the bidders, who engage the services of the banned firms, shall be rejected. The list of banned firms is available on BHEL web site [www.bhel.com](http://www.bhel.com).

22. INSPECTION AND RECORDS:

The contractor shall supervise the work quality through qualified deployed manpower so as to ensure that the Works under this contract are carried out entirely to the quality standards of BHEL.

23. VARIATION OF PRICE.

No escalation in cost/price variation will be permitted during the contract period unless the same is specified in the tender.

24. OBLIGATION: -

(A) OBLIGATION OF THE CONTRACTOR

**I. CONTRACTUAL**

- i. The Contractor shall ensure that adequate no. of workmen is deployed for execution of the work awarded to him for ensuring uninterrupted working.
- ii. The authorized representative of The Contractor shall be available at all time to supervise the work allotted to him.
- iii. The Contractor to ensure that the workmen deployed in the premises of BHEL are physically and mentally fit and The Contractor should ensure that all the workmen who are not regular employee of The Contractor are having Police Verification. Such workmen should possess requisite skill & experience.
- iv. In case of any misconduct/misbehaviour by any workman, The Contractor will replace such workmen immediately.
- v. It will be responsibility of The Contractor to provide all necessary resources (man and machineries) as may be required, to perform the scope of work. BHEL shall issue necessary plant passes to The Contractor employees and its Contractor's workmen deployed for carrying out the job.
- vi. The Contractor will be liable for any pilferage/loss to BHEL due to acts of omission and commission by their workmen, if the reasons for such act is attributed to the Contractor
- vii. The Contractor should ensure proper maintenance and safety of all their equipment along with spares and consumables, material and plants belonging to him or to BHEL. The Contractor shall be responsible for enforcing all safety rules and regulations as per applicable statutory requirements at the work place and as notified from time to time.
- viii. The Contractor shall ensure that all their workmen wear the required PPE (personnel protective equipment) while working on the jobs. The Contractor shall ensure all safety precautions for prevention of accidents of their workmen.



- ix. The contractor shall ensure payment of minimum wages (as notified) to the contract labour deployed by him.
- x. The contractor shall ensure payment of wages to their labours latest by 7<sup>th</sup> date of the following month.
- xi. In case of any accident, it will be the sole responsibility of The Contractor to provide necessary medical aid to their injured workman and liaison with the concerned authorities i.e. ESI etc.
- xii. The Contractor will be responsible for up keeping and maintenance of all tools & tackles issued to them. Any loss or damage of the same will be recovered from The Contractor.
- xiii. In the event of termination of contract for any reason whatsoever The Contractor shall withdraw all their workmen from the premise of BHEL within the specified period. In case The Contractor decides to terminate services of their workmen, The Contractor should settle all terminal dues and shall indemnify BHEL against all such claims.

## **II. TOWARDS STATUTORY LIABILITY**

- i. The Contractor shall comply with all statutory requirements, rules regulations, and notifications in relation to employment of their workmen issued from time to time by the concerned authorities.
- ii. The Contractor shall keep BHEL indemnified against all claims and losses under various Labour Laws, statutes or any civil or criminal law in connection with workmen deployed by him.
- iii. The liability for any compensation on account of injury sustained by any workman of The Contractor will be exclusively that of The Contractor.

### **(B) OBLIGATION OF M/s BHEL**

- I. FACILITIES TO BE PROVIDED BY CFFP, BHEL, (free of cost unless otherwise specified):
  - i. Space inside CFFP's premises for execution of work.
  - ii. Power supply for execution of work as per work requirement.
  - iii. In case any facility used by contractor, the same will be charged in running bills.
- 25. SPLITTING THE WORK: -  
Splitting of work shall be done as mentioned in the tender enquiry (NIT). Splitting shall be done only if there are three or more qualified bidders (N), the distribution shall be limited to (N-1) qualified responses. Rates of L-1 bidder, as finalized, shall be counter offered to the other bidders in case of splitting of order. In case any bidder(s) do not accept the L-1 rates, the counter-offer may be extended to other bidders.
- 26. EARNEST MONEY DEPOSIT
  - (a) Vendor is required to deposit the EMD as specified in NIT.
  - (b) EMD shall not carry any interest.
  - (c) Modes of deposit:
 

The EMD may be accepted only in the following forms:

    - (i) Cash deposit as permissible under the extant Income Tax Act (before tender opening) or any other Act/ Regulation.
    - (ii) Electronic Fund Transfer credited in BHEL account (before tender opening)
    - (iii) Banker's cheque/ Pay order/ Demand draft, in favor of BHEL (along with offer).

In addition to above, the EMD amount in excess of Rs. Two Lakh may also be accepted in the form of Bank Guarantee from scheduled bank. The Bank Guarantee in such cases shall be valid for at least six months.



(d) Forfeiture of EMD

EMD by the Tenderer will be forfeited as per NIT conditions, if:

- i) After opening the tender and within the offer validity period, the tenderer revokes his tender or makes any modification in his tender which is not acceptable to BHEL.
  - ii) The Contractor fails to deposit the required Security deposit or commence the work within the period as per LOI/ Contract.
- (e) EMD by the tenderer shall be withheld in case any action on the tenderer is envisaged under the provisions of extant "Guidelines on Suspension of business dealings with suppliers/ contractors" and forfeited/ released based on the action as determined under these guidelines.
- (f) EMD given by all unsuccessful tenderers shall be refunded normally within fifteen days of award of work.
- (g) EMD of successful tenderer will be retained as part of Security Deposit.
- (h) EMD deposited in any modes other than specified at (c) above shall lead to cancellation of the offer.

27. SECURITY DEPOSIT(SD):

The contractor shall furnish the security deposit immediately on issue of the Letter of intent/ work order and before the commencement of work.

The total amount of Security Deposit will be 5% of the contract value. EMD of the successful tenderer shall be converted and adjusted towards the required amount of Security Deposit.

Security deposit may be furnished in any one of the following forms:

- i. Cash (as permissible under Income Tax Act) or any other Act/ Regulation.
- ii. Pay order, Demand Draft in favor of BHEL.
- iii. Local cheques of scheduled banks, subject to realization
- iv. Bank Guarantee from Scheduled Banks/ Public Financial Institutions as defined in the Companies Act. The Bank Guarantee format should have the approval of BHEL
- v. Securities available from Post Offices such as National Saving Certificates, Kisan Vikas Patras, etc. (certificates should be held in the name of Contractor furnishing the security and duly pledged in favor of BHEL and discharged on the bank).
- vi. Fixed Deposit Receipts issued by scheduled Banks/ Public Financial Institution as defined in the Companies Act. The FDR should be in the name of contractor, A/c BHEL, duly discharged on the back.
- vii. Security deposit can also be recovered at the rate of 10% of Security amount from the running bills. However, in such cases at least 50% of the security deposit must be deposited before start of work and balance 50% may be recovered from the running bills.
- viii. EMD of the successful Tenderer shall be converted and adjusted against security deposit.
- ix. The security deposit shall not carry any interest.

28. BANK GUARANTEE:

In case the bank guarantees are required to be deposited towards security deposit/performance guarantee or for any other purpose as per the terms of the tender enquiry, such bank guarantees of the requisite value in the denominated currency of the purchase order should be from one of the Indian branch of BHEL consortium banks and the bank guarantee should be in the proforma as prescribed by BHEL. The proforma of bank guarantee and the list of consortium banks are displayed at BHEL website [www.bhelhwr.co.in](http://www.bhelhwr.co.in). However, in case the bank guarantee is not from BHEL consortium banks, then the bidder has to get the bank guarantee confirmed from one of the Indian branch of BHEL consortium banks and the bank charges for such confirmation will be borne by the bidder.

29. REFUND OF SECURITY DEPOSIT:

Security Deposit shall be released to the Contractor upon fulfilment of contractual obligations as per terms of the contract.



30. GOODS & SERVICE TAX: -

Bidder has to specify the following in their techno-commercial bid (part I bid in case of two part bid):

**I.** a) Legal Name of the bidder as in GST registration, GST registration No., State, Place of business, category of registration under GST i.e. Registered dealer / Unregistered dealer/ dealer opted for Composition Scheme,

b) HSN (Harmonized System Nomenclature)/ SAC (Service Accounting Code), description of Goods/Services and applicable IGST/ CGST/ SGST rate and any other statutory levy, if any, for each item of Goods or Services.

**II.** a) Unregistered Dealer - In case of unregistered dealer, if GST will have to be paid by BHEL under reverse charge mechanism, the same shall be added to the quoted price for evaluation bid.

b) Dealer opting for Composition Scheme - In case of registered dealer, who opt for composition scheme at the time of submission of bid, no GST will be payable to the bidder and also same will not be considered for evaluation of bid. Dealer has to declare in technical bid that no GST is shown separately in price bid. However, in case at the time of actual supply, the bidder charges GST at normal rate, the same shall be reimbursed subject to the availability of GST credit to BHEL. In case GST credit is not available to BHEL, no GST will be payable to the bidder.

**III.** Reimbursement of GST shall be made by BHEL-Haridwar on matching of Contractor inputs as mentioned below at GST portal and after ensuring of availability of input credit to BHEL, Haridwar. Hence, Contractor has to ensure compliance as follows: -

a) Timely raising & submission of GST compliant Invoices

b) Timely receipt of GST

c) Timely and correct payment of applicable GST by supplier/contractor

d) Timely filing of return

e) Compliance of other applicable provisions on supplier/contractor has to also give consent to accept payment of tax after such matching in all cases where bills are submitted directly to BHEL.

**IV.** In the event of any disallowance of input credit (including reversal of credit) or applicability of interest or arising of any other financial liability on BHEL-Haridwar due to any default of supplier/contractor under GST such as non/delayed receipt of Good/Services, delayed raising & submission of invoices, delayed payment of tax, non/wrong declaration of sale by Contractor in return etc. or any other reason not attributable to BHEL, such implication shall be to supplier's/contractor's account and will be deducted from bills.

**V.** In case of Liquidated damage (LD) recovery, the applicable GST shall also be recoverable from the suppliers. TDS or any other tax on GST shall also be deductible as per prevailing Acts/regulations.

31. PAYMENT TERMS AND PAYMENT PROCEDURE:

Payments will be made to the contractor on successful completion of work on production of bills/ Invoice. The contractor has to submit Monthly Bill, Measurement Book with all necessary documents duly signed by the authorized persons to the concerned department.

Payment shall normally be released every month within 15 days from the date of submission of clear bills along with all supporting documents.



Payments will be made through e-payment system after deduction of Income tax at source as per Income Tax Act. Irrespective of the running payments made by BHEL at different stages, the Contractor shall be entitled to the payment upon successful completion of the works as per the contract only.

BHEL shall have no payment obligation for the period of Force Majeure/ Reasons beyond the control of any party.

32. **PENALTY CLAUSE**

Because of delay attributed to contractor, the contractor fails to complete work on or before the scheduled date of completion, a penalty amount equal to 0.50 percentage of the contract value/ unexecuted portion (as applicable) for every week of extension sought beyond the scheduled date of completion up to max. 10 % of the contract value shall be imposed on contractor. Such amount may be adjusted or setoff against any sum payable to the contractor under this or any other contract.

No penalty shall be imposed on contractor for the period of Force Majeure/ Reasons beyond the control of any party.

33. **RECOVERY FROM THE CONTRACTOR:**

Whenever under the contract any amount becomes recoverable from the contractor, the same may be deducted from any sum then due or which at any time thereafter may become due to the contractor under the contract or under any other contract with BHEL or from his security deposit, or he shall pay the claim on demand.

34. **RISK PURCHASE CLAUSE: -**

In case of delays in supplies / defective supplies/ incomplete work or non-fulfilment of any other terms and conditions given in Work Order, BHEL may cancel the work Order in full or part thereof and may also make the procurement of such material/service from elsewhere / alternative source at the risk and cost of the supplier/contractor. BHEL will take all reasonable steps to get the material/service from alternate source at optimum cost. If bidder does not agree to the above Risk Purchase Clause, BHEL reserves the right to reject the offer. In the eventuality of Risk Purchase, appropriate action will be taken as per BHEL extant rules. This will be without prejudice to any other right of BHEL under the contract.

35. **BENEFITS TO MSE BIDDERS: -**

MSEs shall be exempted from payment of Earnest money & tender cost at the time of tender deposit. However, there is no exemption of security deposit submission.

Benefits to MSE bidders as applicable, shall be given as per rule upon submission of Udyog Adhar along with **certificate from Chartered Accountant** or any other applicable document.

No benefits shall be applicable for that particular enquiry if the required documents are not submitted before price bid opening.

36. **BENEFITS UNDER MAKE IN INDIA: -**

Benefits under make in India order 2017 and subsequent shall be extended as per rules if applicable.

37. **SETTLEMENT OF DISPUTES/ ARBITRATION**

In all cases of dispute, the matter shall be referred for ARBITRATION by sole arbitrator to be appointed with mutual consent of the parties. BHEL shall suggest 3 names out of which the contractor will have to select the arbitrator. The award of the Arbitrator shall be final and binding on both the parties. The place of Arbitration shall be Haridwar.

**JURIDICTION:** The courts of Haridwar, India, shall have exclusive jurisdiction



38. FORCE MAJEURE CLAUSE

Notwithstanding any other thing contained anywhere else in the contract in case the discharge of obligation under the contract by either party is impeded, neither party shall be considered in breach of the contract to the extent that performance of their respective obligation is prevented by an event of Force Majeure that arises after the effective contract date.

In the above clause, Force Majeure means an event beyond the control of the parties to the contract which prevents a party from complying with any obligation of the contract including but not limited to:

- a) Act of God (Such as but not limited to earthquake, drought, tidal waves, floods etc.).
- b) War (whether war be declared or not), Hostilities Invasion, Act of foreign enemy etc.
- c) Rebellion, revolution, insurrection, civil war etc.
- d) Contamination of Radio Activity from any nuclear fuel or from any other nuclear waste or any other hazardous materials.
- e) Riots, commotions, strike unless restricted to the employees of supplier.
- f) Acts of terrorism.
- g) Change in law/ Regulation making the performance impossible.

The party claiming to be affected by force majeure shall notify the other party in writing immediately without delay on the intervention and on the cessation of such circumstances.

39. FRAUD PREVENTION POLICY: -

The Bidder along with its associate / collaborators / sub – vendors / consultants / service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website <http://www.bhel.com> and shall immediately bring to the notice of BHEL Management about fraud or suspected fraud as soon as it comes to their notice”. Fraud Prevention policy and List of Nodal Officers shall be hosted on BHEL website, vendor portals of Units / Regions intranet.

40. EVALUATION IN CASE OF MORE THAN ONE L-1 BIDDER: -

In the course of tender evaluation, If more than one bidder happens to occupy L-1 status, effective L-1 will be decided by soliciting discounts from the respective L-1 bidders. In case more than one bidder happens to occupy the L-1 status even after soliciting discounts, the L-1 bidder shall be decided by a toss/ draw of lots, in the presence of the respective L-1 bidder(s) or their representative(s). Ranking will be done accordingly. BHEL’s decision in such situations shall be final and binding to the bidders.

41. QUOTED RATES: -

Rates should be quoted as per the Price Bid. Rates quoted in any other form will not be accepted and is liable to be rejected.

- a) If, in the price structure quoted for the required goods / services / works, there is discrepancy between the unit price and the total price (which is obtained by multiplying the unit price by the quantity), the unit price shall prevail and the total price corrected accordingly, unless in the opinion of the purchaser there is an obvious misplacement of the decimal point in the unit price, in which case the total price as quoted shall govern and the unit price corrected accordingly.
- b) If there is an error in a total corresponding to the addition or subtraction of subtotals, the subtotals shall prevail and the total shall be corrected; and
- c) If there is a discrepancy between words and figures, the amount in words shall prevail, unless the amount expressed in words is related to an arithmetic error, in which case the amount in figures shall prevail as above.

\*\*\*\*\*



**PRE-QUALIFYING CRITERIA**

**Work: “Final Machining, Grinding, Hard Chrome Plating and Buffing of Plungers and Crosshead Extension”**

S. No.	Criteria	Requirement
1	Vendor must have in-house facilities for finished machining of components of size Ø 240 mm & length 1500 mm or more.	Document mentioning size of Manufacturing Equipment (Lathes, Milling, Grinding Machines etc) installed in the premises of Plant shall be submitted by the vendor
2	Vendor must have in-house facilities for chrome plating or a tie up with other firm having chrome plating facility.	Document mentioning size of plating tanks installed in the premises of Plant or agreement for tie up with other firm having chrome plating facility alongwith size of plating tanks shall be submitted by the vendor
3	Vender must have successfully completed similar job work/ purchase order of finished machining including chrome plating of components of minimum size Dia. Ø240mm & Length 1500mm.	
3.1	<p>Experience of having successfully completed similar works during last 7 years ending last day of month previous to the one in which applications are invited should be either of the following:</p> <p>Three similar completed works each costing equal to or more than Rs. 2.5 Lakhs</p> <p style="text-align: center;">Or</p> <p>Two similar completed works each costing equal to or more than Rs. 3.1 Lakhs</p> <p style="text-align: center;">Or</p> <p>One similar completed work each costing equal to or more than Rs. 5.0 Lakhs</p>	Vendor to submit the copies of purchase orders/completion certificate of work duly signed by customers
3.2	Name & postal address of the customers for whom the above mentioned WOs/POs along with name, contact phone number(s), email id, designation of the contact person to be submitted	<p>Documents mentioning:</p> <ol style="list-style-type: none"> <li>1. Name of the Company (Customer)</li> <li>2. Name of the Contact Person</li> <li>3. Contact Number &amp; E-mail ID</li> </ol> <p>To be provided for all the work orders</p>
4	Average annual revenue from operations during the last 3 years ending 31st March of the previous financial year, should be at least 1.9 Lakhs.	Balance sheet specifically highlighting revenue from operations to be submitted

**Note:**

1. Similar work means “Final/Finished machining (including machining, grinding, chrome plating) of components of minimum size Dia. Ø240mm & Length 1500mm.”
2. BHEL reserves the right to verify information submitted by vendor. In case the information is found to be false/ incorrect, the offer shall be rejected.



**DETAILED SCOPE OF WORK:*****“Final Machining, Grinding, Hard Chrome Plating and Buffing of Plungers and Crosshead Extension”***

Rough machined material as per list will be taken by Vendor from CFFP, BHEL and the job work has to be performed.

S. No.	Component	Qty.	Final Drawing	Material
1	FW0320000192: Plunger Ø110 mm of Stuffing Box	6	01-05-191	45C8
2	FW0320000193: Cross Head Extension of Power End	9	01-05-192	45C8
3	FW0320000190: Plunger Ø240 mm for Front Lifting	4	01-06-054	45C8
4	FW0320000191: Plunger Ø240 mm for Rear Lifting	4	01-06-056	45C8
5	FW0320000210: Plunger Ø110 mm for Die Clamping Cylinder	4	021-01-111	45C8

The scope of work will include Final machining of all these items as per drawing. Operations for Final machining are:

1. Machining
2. Grinding
3. Hard Chrome Plating
4. Buffing

All these operations are to be done to achieve final dimensions in respective drawings on the product.

**Transportation of material:** The material is to be taken from CFFP, BHEL and will be given back to CFFP, BHEL after final Machining.



**Bank Guarantee amount calculation:**

S. No.	Component	Qty.	Weight (kg.)	Total Weight (kg.)
1	Plunger Ø110 x 724 mm for Stuffing Box	6	35	210
2	Cross Head Extension Ø160 x 310 mm	9	45	405
3	Plunger Ø240 x 1140 mm for Front Lifting	4	165	660
4	Plunger Ø240 x 1450 mm for Rear Lifting	4	305	1220
5	Die Clamping Piston Ø110 x 1372 mm	4	100	400
				2895

Total amount of Scrap Forgings @ Rs. 100 per kg. =  $2895 \times 100 = \text{Rs. } 289500/-$ , say Rs. 300000.

So, the amount of Bank Guarantee to be given by the vendor is Rs. 300000.



**SPECIFIC TERMS & CONDITION OF CONTRACT**

1. (Rough machined) Material of the components will be provided by BHEL.
2. Bidder has to give bank guarantee of **Rs. 300000** (Rs. three lakhs only) against full amount of the rough component/items material cost before lifting material. The period of Bank Guarantee shall be atleast one month more than completion date of Work Order.
3. CFFP/BHEL reserves the right to pre-inspect the material at vendor's works/ warehouse/ premises before final dispatch and during intermediary processes.
4. The cost of transportation to and fro will be borne by the vendor and is to be included in the bid.
5. The cost of transit insurance during transportation to and fro will be borne by the vendor and is to be included in the bid.
6. The Bidder has to lift the material in one lot.
7. The work period will be 6 months for completion of work on all components.
8. Date of taking the material out of CFFP shall be intimated to the vendor 15 days in advance, after placement of Work Order. Vendor shall be allowed to arrange transport of material/ Bank Guarantee prior to the date intimated. However, for the purpose of commencement of Work order, this date shall be reckoned as the last date for lifting of material from CFFP and on this date work order shall deemed to have commenced irrespective of whether vendor has lifted the material or not.
9. In case, the date of lifting of material by the vendor is earlier than intimated date, the work order shall be considered to have commenced on this date of Lifting of material.
10. If the work period exceeds beyond 6 months, LD will be imposed accordingly.
11. The vendor will be penalized for late delivery of the material from due date at the rate of 0.5% per week subject to maximum of 10%.
12. The final bid will be evaluated on total landed cost including transportation cost, insurance cost and works inclusive. However, GST will be paid extra on actual basis on submission of GST deposit receipt.
13. Original Inspection report indicating surface roughness value, hardness value and all critical dimensions is to be provided.
14. All drawings and standards are propriety of BHEL; they must not be used in any way detrimental to the interest of the company.
15. Lowest bidder (L1) will be decided on total cost of all the Components.



DRAWINGS  
(10 Pages)

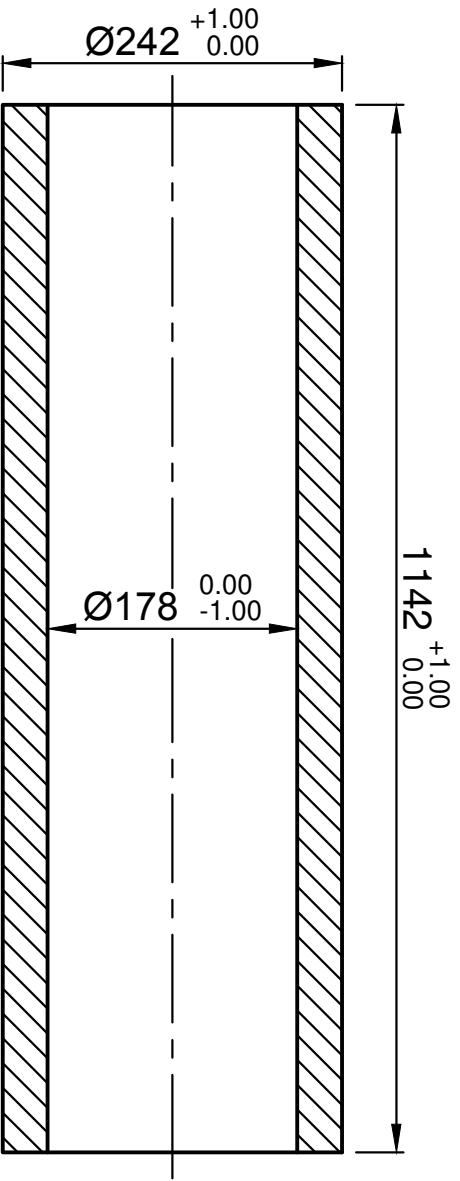


## FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED

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REF. DRG NO.

SIGN &amp; DATE

INVENTORY NO.



BHARAT HEAVY ELECTRICALS LTD.  
UNIT: CENTRAL FOUNDRY FORCE PLANT  
HARDWAR

NAME	SIGN	DATE	NO.OF VAR.
DRN PRAVEEN		20.09.18	
CHD ANAMIKA			
APD ARPIT			

DEPT. M&S	SCALE	WEIGHT	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE	NTS				

TITLE	1	3	DRAWING NO.	
PLUNGER Ø242			01-06-054 (MOD)	
FOR FRONT LIFTING DEVICE				
MANIPULATOR DEVICE				

SHEET NO. NO.OF SHEETS

SIZE A4

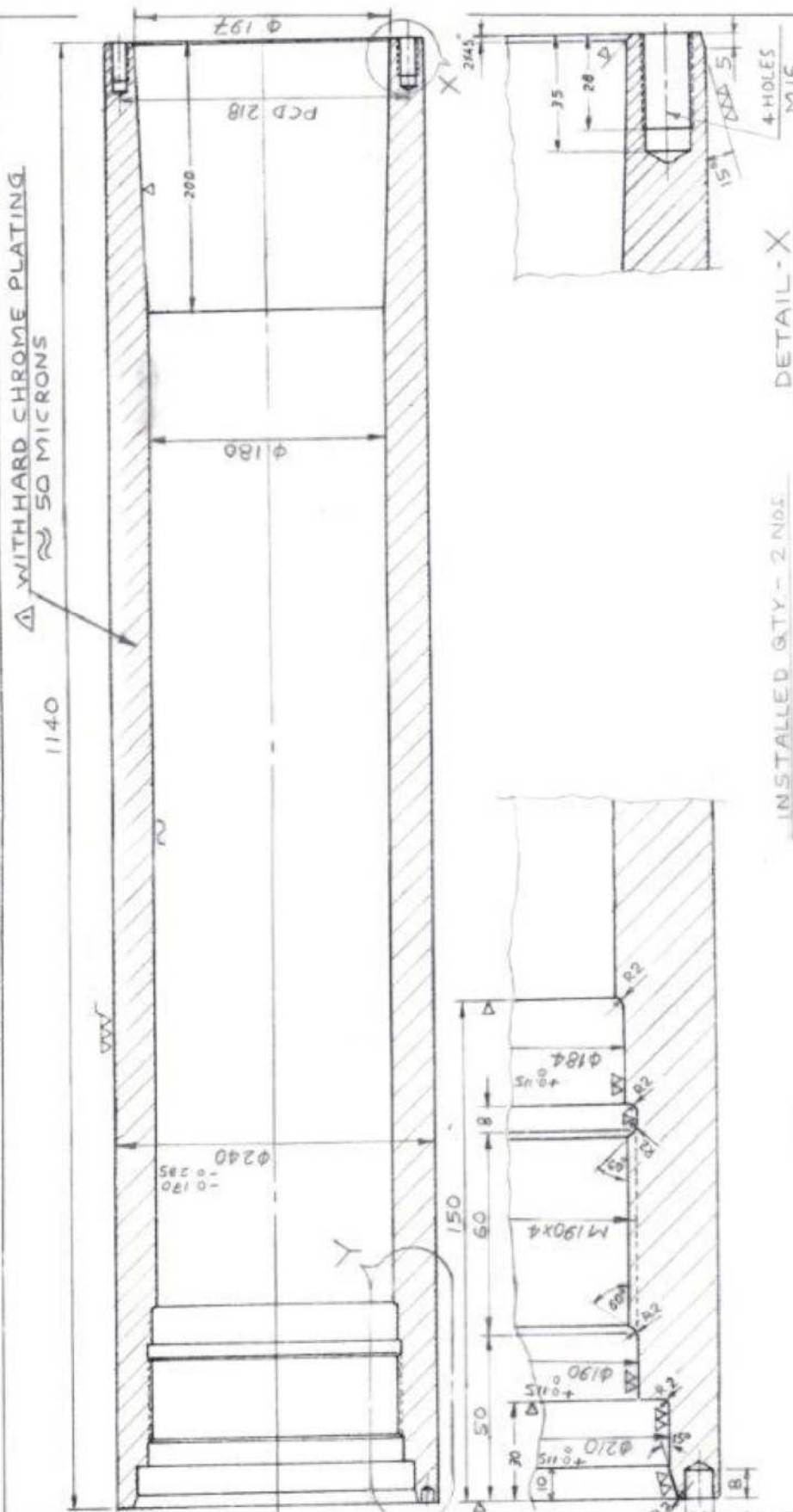


CFEP

FIRST ANGLE PROJECTION

CFEP

(ALL DIMENSIONS ARE IN M.M.)



DETAIL - Y

INSTALLED QTY - 2 NOS

DETAIL - X

**BHARAT HEAVY ELECTRICALS LIMITED.**  
**UNIT: CENTRAL FOUNDRY FORGE PLANT.**  
**HARDWAR**



CO-57-0-65.5 (0.15-0.35)  
Mm 0.60-0.30 P/MIN 0.035  
S/MIN 0.035

MATERIAL - CK 60 DIN 1.1221

REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED
R1	28.12	CHECKED		R1	28.12	CHECKED	
CHANGED AS MARK $\Delta$				CHANGED AS MARK $\Delta$			
ALL SHARP CORNERS TO BE ROUNDED OFF				ALL SHARP CORNERS TO BE ROUNDED OFF			
Inventory No				Inventory No			
Sign & Date				Sign & Date			
Ref Drg No 783-2342				Ref Drg No 783-2342			
The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED. It must not be used directly or indirectly in any way detrimental to the interest of the company.				The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED. It must not be used directly or indirectly in any way detrimental to the interest of the company.			

DEPT	DESIGN BUREAU	SCALE	WEIGHTINGS	REF TO ASSY DRG	ITEM NO
DEPT	DESIGN BUREAU	SCALE	WEIGHTINGS	REF TO ASSY DRG	ITEM NO
TITLE	PLUNGER $\phi 240$	NTS	165 K9		
FOR FRONT LIFTING DEVICE MANIPULATOR S.M.T					
DRAWN	KISHOR LAL	CHECKED	P.B.G.	APPROVED	P.B.G.
DRAWING NO	01,06,054	SHEET NO	2	NO OF SHEETS	3
REV	R1	DATE	28.12	REV	R1

Dimensions to be controlled Within Limits as Shown  
Machining Tolerance - 0.25 mm Unless Otherwise Shown Non Machining Tolerance  $\pm$

CFEP

CFEP

SIZE - A 3

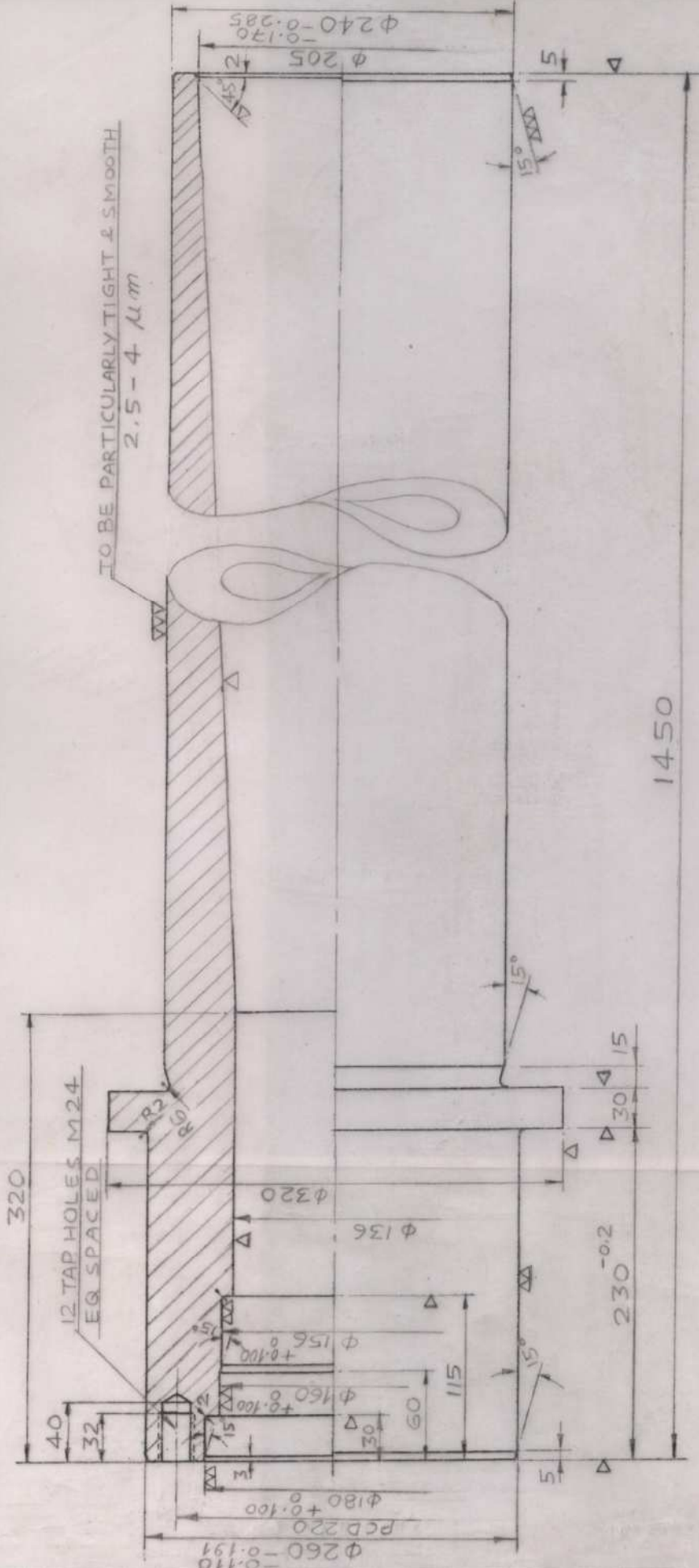


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DEMAG MEER  
Ref. Drg. No. 783-737c

Sign & Date

Inventory No.



INSTALLED QTY - 2 NOS.

**BHARAT HEAVY ELECTRICALS LIMITED.**  
UNIT: CENTRAL FOUNDRY FORGE PLANT.  
HARDWAR



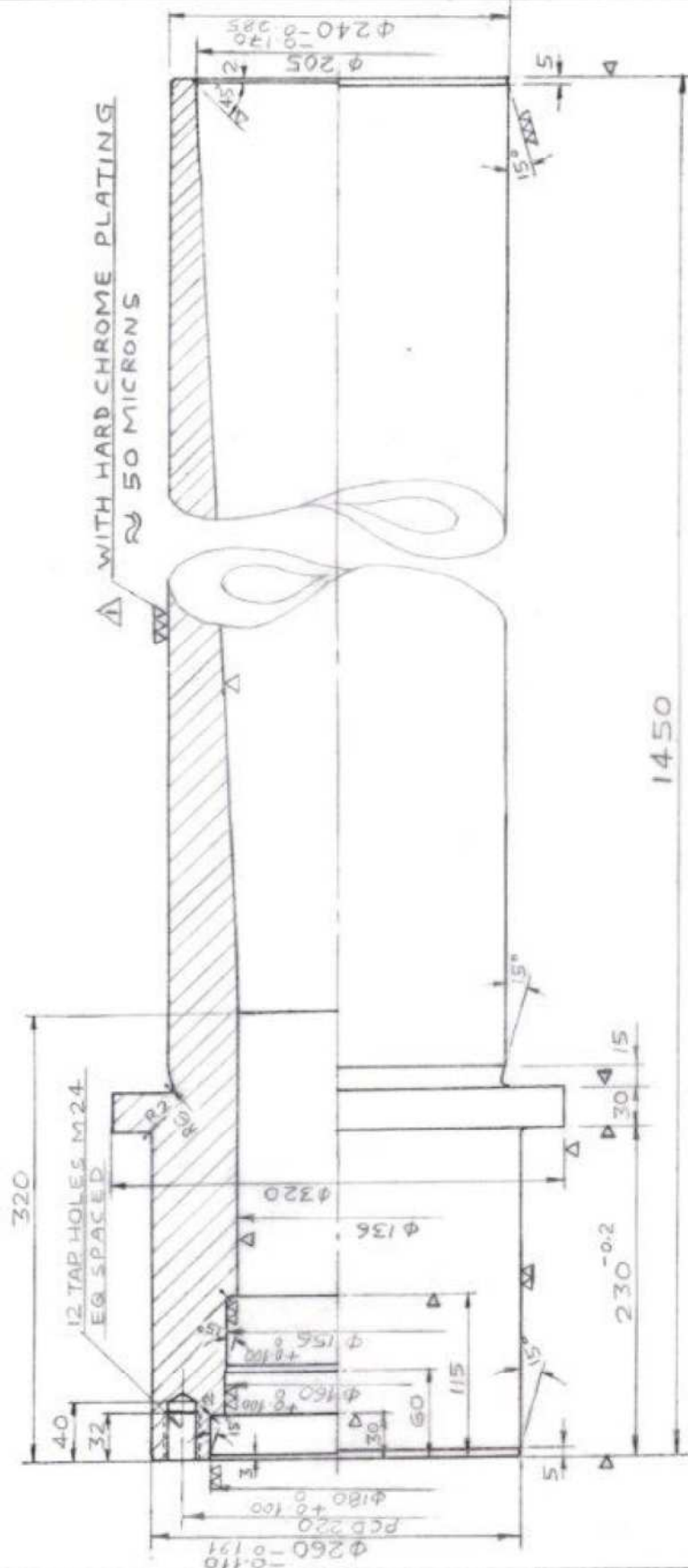
C 0.57 - 0.65, Si 0.15 - 0.35  
Mn 0.60 - 0.90, P (MAX) 0.035  
S (MAX) 0.035  
MATERIAL - CK 60/DIN: 1.1221

ALL SHARP CORNERS TO BE ROUNDED OFF.

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	DEPT. DESIGN BUREAU	SCALE	WEIGHT(KGS.)	REF. to ASSY. DRG.	ITEM NO.
											305 kg		
TITLE													
PLUNGER 240													
FOR REAR LIFTING DEVICE													
MANIPULATOR 50MT													
DRAWING NO.													
01,06,05G													
REV.													
0													
SHEET NO.													
1													
NO. OF SHEETS													
1													



FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN M.M.)



**BHARAT HEAVY ELECTRICALS LIMITED.**  
**UNIT: CENTRAL FOUNDRY FORGE PLANT.**

**HARDWAR**

C.057-0.65, S.015-0.35  
 Mm 0.60-0.90, P/M/M 0.035  
 S (MAX) 0.035

MATERIAL: CK60/DIN: 1.1221

ALL SHARP CORNERS TO BE ROUNDED OFF		REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED	REF TO ASSY DRG	ITEM NO
		R1	2.8.18	CHECKED							
INVENTORY No		CHANGED AS MARK Δ				TITLE		FOR REAR LIFTING DEVICE MANIPULATOR 50MT		DRAWN	
						SCALE		NTS		NAME	
						WEIGHT (KGS)		305 K2		SIGN	
						DEPT		DESIGN BUREAU		DATE	
						DRAWN		KISHORILAL		13.9.18	
						CHECKED		P.B.G.		13.9.18	
						APPROVED		P.B.G.		13.9.18	
						DRAWING NO		01,06,056		REV	
						SHEET NO		1		NO OF SHEETS	
						REVISION		R1			

CEEP

SIZE-A 3

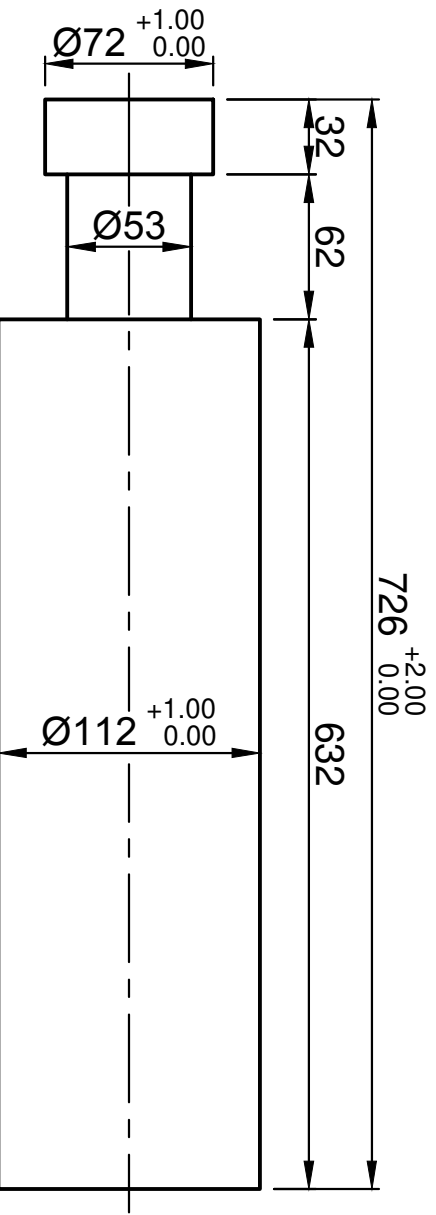


## FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED

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REF. DRG NO.

SIGN &amp; DATE

INVENTORY NO.



BHARAT HEAVY ELECTRICALS LTD.  
UNIT: CENTRAL FOUNDRY FORCE PLANT  
HARDWAR

DRN	NAME	SIGN	DATE	NO.OF VAR.
CHD	ANAMIKA		20.09.18	
APD	ARPIT			

DEPT. M&S	SCALE	WEIGHT	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE	NTS				

TITLE	1	3	DRAWING NO.	22	23	24
OF STUFFING BOX FOR URACA PUMP MFS			01-05-191 (MOD)			

FOR SUB-CONTRACTING ONLY

SHEET NO. NO.OF SHEETS

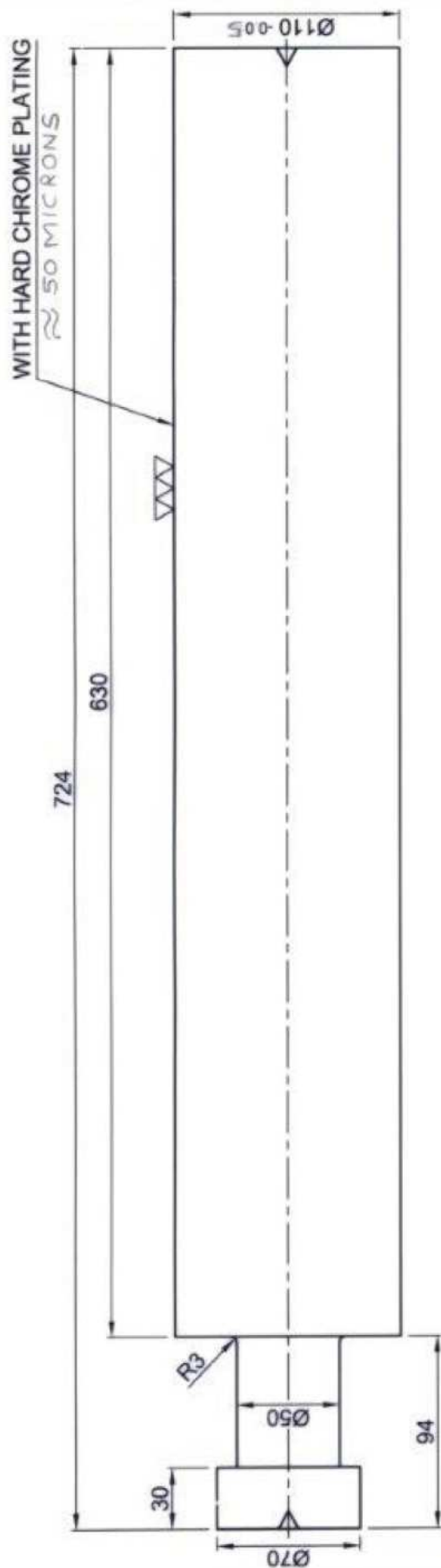
SIZE A4







$$\Delta\Delta(\Delta\Delta\Delta)(\Delta\Delta\Delta\Delta)$$

DRAWING NO 01-05-191R

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REV	DATE	ALTERED	REV	DATE	ALTERED	MATERIAL	C 35 E	 <b>BHARAT HEAVY ELECTRICALS LTD</b> UNIT CENTRAL FOUNDRY FORCE PLANT <b>HARDWAR</b>	DRN	NAME	SIGN	DATE	NO OF VAR
		CHECKED							CHD	ANAMIKA		20 12 17	
									APD	SANDEEP			
			REV 1 2 8 18			DEPT M&S CODE			REF TO ASSY DRG		ITEM NO OF NO OF ITEMS		73, 74
			ADD MICRONS VALVE & CHANGE TOLERANCE ON $\phi 110$			SCALE 1 2 			WEIGHT		DRAWING NO 01-05-191		73, 77
						PLUNGER OF STUFFING BOX FOR URACA PUMP 2650T PRESS MFS							
											SHEET NO 01 NO OF SHEETS 01		SIZE A3

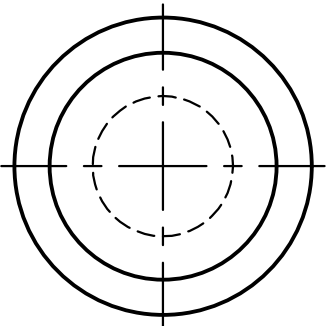
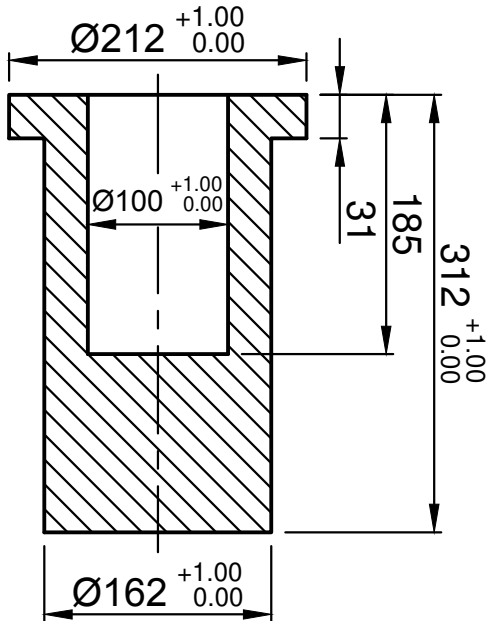


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FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED			CHECKED



FOR SUB-CONTRACTING ONLY

REF. DRG NO.

SIGN & DATE

INVENTORY NO.



BHARAT HEAVY ELECTRICALS LTD.  
UNIT: CENTRAL FOUNDRY FORCE PLANT  
HARDWAR

NAME	SIGN	DATE	NO.OF VAR.
DRN PRAVEEN		20.09.18	
CHD ANAMIKA			
APD ARPIT			73, 74

DEPT. M&S	SCALE	WEIGHT	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE	NTS				75, 77

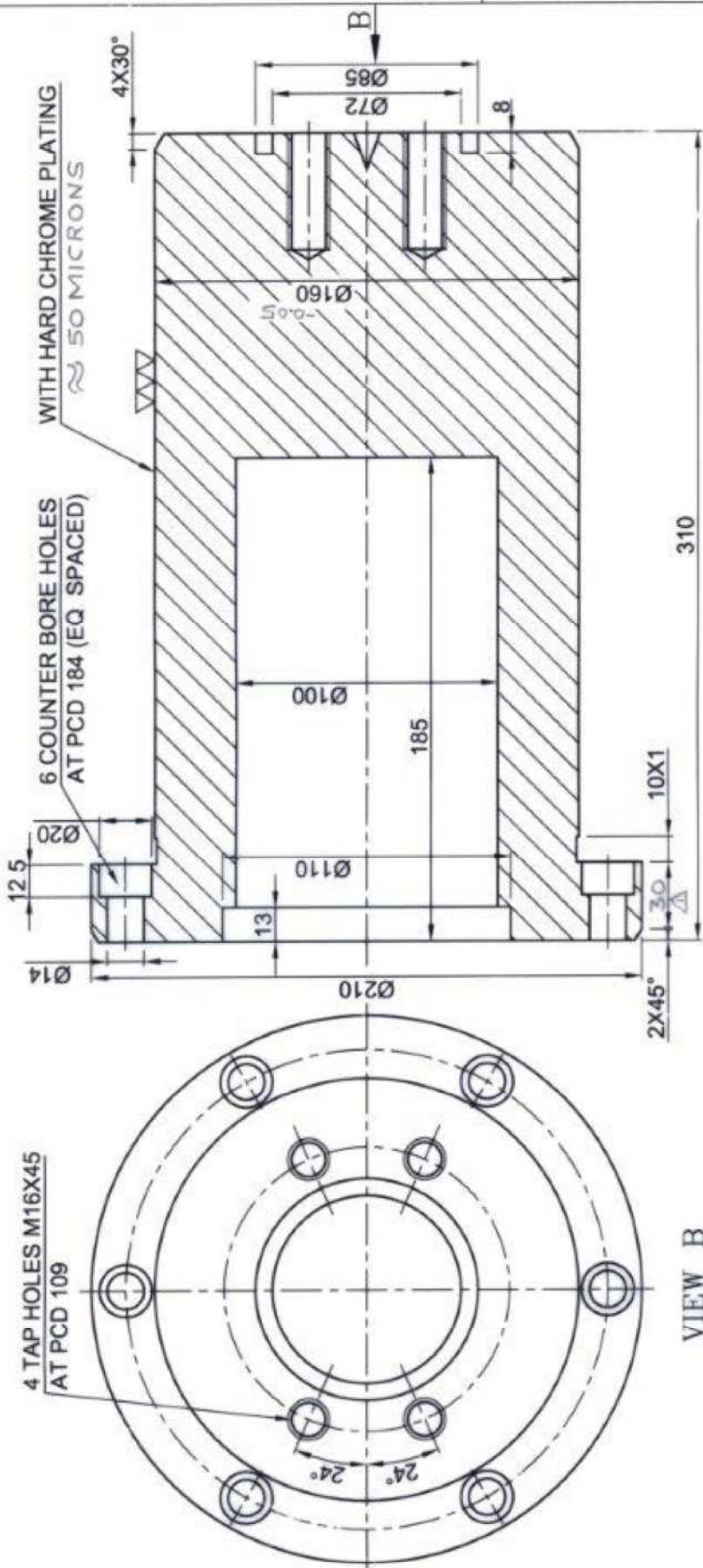
TITLE	1	3
CROSSHEAD EXTENSION OF POWER END, URACA PUMP FOR 2650T PRESS		
DRAWING NO. 01-05-192 (MOD)		
SHEET NO.		NO.OF SHEETS

SIZE A4



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DRAWING NO 261-50-10 ON SHEET



INVENTORY NO	SIGN & DATE	REF. DRG NO
MATERIAL C 35		
REV	DATE	ALTERED
R1	2.8.18	CHECKED
ADD MICRONS VALUE & DIMENSION CHANGE AS MARK Δ		
BHARAT HEAVY ELECTRICALS LTD UNIT CENTRAL FOUNDRY PLANT HARDWAR		
DRN	NAME	SIGN
CHD	ANAMIKA	
APD	SANDEEP	
SCALE N S		
DEPT M&S		
CODE		
WEIGHT		
REF TO ASSY DRG		
ITEM NO OF NO ITEMS		
DRAWING NO 01-05-192		
SHEET NO 01 NO OF SHEETS 01		
SIZE A3		

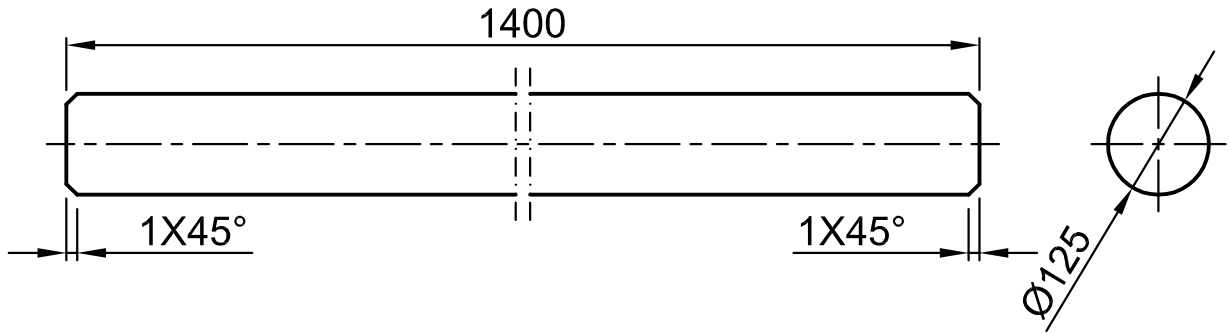


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED	REV.	DATE	ALTERED CHECKED

1.6  
▽



DRAWING NO. TO BE PUNCHED AT SUITABLE PLACE. MATERIAL: 42CrMo4

DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN MACHINING TOLERANCE  $\pm 0.25\text{mm}$  UNLESS OTHERWISE SHOWN.



**BHARAT HEAVY ELECTRICALS LTD.**  
UNIT: CENTRAL FOUNDRY FORGE PLANT  
HARDWAR

	NAME	SIGN	DATE	NO.OF VAR.
DRN	ANAMIKA		17.06.20	
CHD	ANAMIKA			
APD	SANDEEP			73, 74

DEPT. M&S	SCALE	WEIGHT	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
CODE	NTS				75, 77

TITLE	1	3	DRAWING NO.	0
PIN FOR DIE CLAMPING PISTON 9000T PRESS HFS			021-01-174	
			SHEET NO. 01	NO.OF SHEETS 01

SIZE A4



**SIZE-A.3**



(FORMAT FOR PRICE BID)

**PRICE BID**

<b>Name of Contractor</b>	
<b>Description of Work</b>	<b><i>“Final Machining, Grinding, Hard Chrome Plating and Buffing of Plungers and Crosshead Extension.”</i></b>
Ref. No:	<b>FF: 20: MFG: RC: ME: 02: 037, dtd. 19.10.2020</b>

<b>S. No.</b>	<b>Plungers</b>	<b>Final Drawing No.</b>	<b>Qty. (No.)</b>	<b>Quoted Price Per Unit (A1) (Rs.)</b>	<b>Final Quoted Amount (A1*Qty.) (Rs.).</b>
1	FW0320000192: Plunger Ø110 mm of Stuffing Box	01-05-191	6		
2	FW0320000193: Cross Head Extension of Power End	01-05-192	9		
3	FW0320000190: Plunger Ø240 mm for Front Lifting	01-06-054	4		
4	FW0320000191: Plunger Ø240 mm for Rear Lifting	01-06-056	4		
5	FW0320000210: Plunger Ø240 mm for Die Clamping Cylinder	021-01-111	4		
<b>Total final quoted cost in figures (Rs.)</b>					
<b>Total final quoted cost in words (Rs.)</b>					

Note: -

- (1) GST shall be extra as applicable.
- (2) Over writing for corrections or application of correction fluid is not allowed. Where ever correction is there, it has to be duly authenticated by signature of authorized person.
- (3) Prices are to be indicated in both figures and words. In case of any difference between rates filled/quoted in digits & words by the contractor, only rates filled/quoted in words shall be acceptable.
- (4) Transportation cost (To & Fro) to be included in the offer for Ex. Works CFFP. Packaging cost, Transit insurance cost, if any may also be included in the offer. The L1 will be decided on Total Quoted value.
- (5) L1 shall be decided based on total value of contract.
- (6)



**Following list to be filled by the bidder.**

**Subject:** Submission of Latest Detail by bidder.

**Sir,**

Our Latest detail may please be updated in your records; details are as below-

Parameter	Yes/No	Detail
Email ID		
Mobile No.		
Landline No.		
Postal Address		
Contact Person		
Mobile No.		
Owner Detail		
GST detail		
PAN No.		
PF detail		
ESI Detail		
Udyog Aadhaar, and CA certificate for MSE's		
PQC/ Specific T&C		
Competency/ Completion certificate		
Experience		
Remarks, if any		
Contractor's Sign & Stamp on each submitted page		

Supporting documents, if any, to be submitted with tender.

Sign & Seal of tenderer