



निविदा / Enquiry

भारत हेवी इलेक्ट्रिकल्स लिमिटेड / BHARAT HEAVY
ELECTRICALS LIMITED
पारेषण व्यापार समूह / Transmission Business
Group
सामग्री प्रबंधन / Materials Management

Project : UPRVUNL PANKI

Enquiry No	Enquiry Date	Rev No	Rev Date	PI No	Enquiry Type	Inspection by	Due Dt	Commercial Comments	Technical Comments	Signing Authority
09Q2000473	01-Feb-20	0		09I2000559	Package		11-Feb-20	BHEL NIT TERMS AND CONDITION ARE APPLICABLE.	TECHNICAL SPECIFICATION IS APPLICABLE.	RAJEEV KUMAR ROY

Equipment Detail

SN	Equipment	HSN Code	Phy Unit	Qty	Plan Dt	Comments
1	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, GT BUSHING CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	4.0000		
2	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, ST BUSHING CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	7.0000		
3	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 1000A, TEE CONNECTOR SUITABLE FOR SINGLE MOOSE TO SINGLE MOOSE	0	NO	93.0000		

21-1

SN	Equipment	HSN Code	Phy Unit	Qty	Plan Dt	Comments
4	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, TEE CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS TO TWIN CONDUCTOR AS PER TS	0	NO	52.0000		
5	SUPPLY- CLAMPS & CONNECTORS : 400KV, FLEXIBLE SPACER SUITABLE FOR QUAD MOOSE	0	NO	271.0000		
6	SUPPLY- CLAMPS & CONNECTORS : 400KV, RIGID SPACER SUITABLE FOR QUAD MOOSE	0	NO	321.0000		
7	SUPPLY- CLAMPS & CONNECTORS : 400KV, FLEXIBLE SPACER SUITABLE FOR TWIN MOOSE	0	NO	406.0000		
8	SUPPLY- CLAMPS & CONNECTORS : 400KV, RIGID SPACER SUITABLE FOR TWIN MOOSE	0	NO	1766.0000		
9	SUPPLY- CLAMPS & CONNECTORS : 400KV, WELDING SLEEVE SUITABLE FOR 4.5 INCH IPS AL TUBE	0	NO	74.0000		
10	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 1000A, PG CLAMP SUITABLE FOR SINGLE MOOSE TO SINGLE MOOSE	0	NO	66.0000		
11	SUPPLY- CLAMPS & CONNECTORS : STRAIN CLAMP FOR SHIELD WIRE 12MM DIA	0	NO	47.0000		
12	SUPPLY- CLAMPS & CONNECTORS : PG CLAMP FOR SHIELD WIRES OF DIA 12MM	0	NO	76.0000		
13	SUPPLY- CLAMPS & CONNECTORS : CLAMP FOR 12MM DIA SHIELD WIRE ON LATTICE / PIPE STRUCTURE	0	NO	545.0000		
14	SUPPLY- CLAMPS & CONNECTORS : CLAMPS FOR 75X10MM EARTHING STRIP ON LATTICE/PIPE STRUCTURE	0	NO	1983.0000		
15	SUPPLY- CLAMPS & CONNECTORS : PAD CONNECTOR TO SUIT 12MM DIA GS WIRE AND 75X10 MM GS FLAT	0	NO	41.0000		

21-1

SN	Equipment	HSN Code	Phy Unit	Qty	Plan Dt	Comments
16	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, CB CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, EXPANSION TYPE	0	NO	76.0000		
17	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, CT CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	17.0000		
18	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID TYPE	0	NO	122.0000		
19	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, EXPANSION TYPE	0	NO	22.0000		
20	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR QUAD MOOSE	0	NO	21.0000		
21	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	55.0000		
22	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, RATING (AS PER TS), CT CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID TYPE	0	NO	61.0000		
23	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, RATING (AS PER TS), CT CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, EXPANSION TYPE	0	NO	84.0000		
24	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, CVT CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	8.0000		
25	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, CVT CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID TYPE	0	NO	14.0000		

21-1

SN	Equipment	HSN Code	Phy Unit	Qty	Plan Dt	Comments
26	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, LA CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	1.0000		
27	SUPPLY- CLAMPS & CONNECTORS : 400KV, BPI CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID/SLIDING THROUGH TYPE	0	NO	27.0000		
28	SUPPLY- CLAMPS & CONNECTORS : 400KV BPI CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	27.0000		
29	SUPPLY- CLAMPS & CONNECTORS : 400KV 50KA FOR 1S 2000A REACTOR BUSHING CONNECTOR SUITABLE FOR TWIN MOOSE	0	NO	4.0000		
30	SUPPLY- CLAMPS & CONNECTORS : 400KV, CORONA BELL SUITABLE FOR 4.5 INCH IPS AL TUBE	0	NO	31.0000		
31	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 1000A, TEE CONNECTOR SUITABLE FOR TWIN MOOSE TO SINGLE MOOSE	0	NO	14.0000		

Instructions to Bidders

You are requested to submit your most competitive offer so as to reach us positively by the tender opening date & time. THE TENDERS NOT RECEIVED WITHIN SCHEDULED DATE AND TIME ARE LIKELY TO BE IGNORED. BHEL shall not be responsible for any postal delay.

In your own interest, you are advised to carefully read "the instructions to bidders". Incomplete bids and/or bids not complying with tender conditions shall be treated as non-responsive and are likely to be ignored.

In case Tender Documents are not received within 7 days of this E-mail message, intimate BHEL accordingly. If no intimation is received, it will be considered that you have received tender enquiry and delay in submission offer due to late receipt of tender documents will not be entertained.

You are requested to submit your most competitive offer as stated in Terms & conditions.

21-1

Instructions to Bidders

BHEL reserves the right to opt for reverse auction for obtaining best prices.

Offers Through E-MAIL / FAX / E-Procurement Portal: WHOSEVER DESIRES TO SEND OFFERS ON THEIR OWN RISK (COMPLETE IN ALL RESPECTS) VIA E-MAIL or FAX HAVE TO SEND THE OFFERS TO THE COMMON E-MAIL ADDRESS tenderbox@bhel.in or 0120-6748581 FAX or bhel.abc.procure.com as instructed. THE RECEIVED EMAIL OFFERS WILL BE PRINTED BY PURCHASE COORDINATOR AND PUT THEM INTO COVERS AS PER CONVENTIONAL METHOD FOR TENDER OPENING I.E., TECHNO COMMERCIAL & PRICE OFFER SHALL BE PUT INTO TWO SEPARATE COVERS AND BOTH THE COVERS ARE KEPT IN THIRD COVER DULY SUPER SCRIBING ENQY. NO. AND DUE DATE. OFFERS SENT TO ANY OTHER E-MAIL ID or FAX NO AND INCOMPLETE OFFERS SHALL NOT BE CONSIDERED FOR EVALUATION PURPOSE. The venders who has sent offers with password, the passwords are to be forwarded to email id: tenderbox@bhel.in

It is suggested that the bidders are advised to send the files with 'password protection'.

भारत हेवी इलेक्ट्रिकल्स लिमिटेड के लिए / for BHARAT HEAVY ELECTRICALS LTD

राजीव कुमार रॉय / Rajeev Kumar Roy
प्रबंधक (टी.बी.एम.एन.) / Manager (T.B.M.M.)
परिचालन व्यापार समूह / Transmission Business Group
भारत हेवी इलेक्ट्रिकल्स लिमिटेड
Bharat Heavy Electricals Limited
5th Floor, Tower-A, Advant Navis IT Business Park,
Plot No.-7, Sector-142, Expressway Noida-201305 (U.P.)

Please acknowledge the receipt of tender enquiry and e-mail/fax back this letter by ticking the appropriate item below.

We acknowledge the receipt of tender.

(a) The offer against subject enquiry shall be submitted by the scheduled date and time.

(b) We regret to quote. The item in reference is out of our manufacturing range.

(c) We regret because of our prior commitments.

(d) Any other reason.

To
RAJEEV KUMAR ROY
Bharat Heavy Electricals Limited
Transmission Business Group
Tower-A, 5th Floor,
Advant Navis IT Business Park,
Plot No-7, Sector-142, Expressway Noida
Noida-201305
Distt. Gautam BudhNagar, U.P
Ph: 0120-6748137

हस्ताक्षर और निविदाकार की सील / Signature and Seal of Tenderer

Enquiry No : 09Q2000473

Enquiry Date: 01-Feb-20

राजीव कुमार रॉय / Rajeev Kumar Roy
प्रबंधक (टी.बी.एम.एम.) / Manager (T.B.M.M.)
पारंपरिक व्यापार समूह / Transmission Business Group
भारत हेवी इलेक्ट्रिकल्स लिमिटेड
Bharat Heavy Electricals Limited
5th Floor, Tower-A, Advant Navis IT Business Park,
Plot No.-7, Sector-142, Expressway Noida-201305 (U.P.)
21-1-2020

SPECIAL TERMS & CONDITIONS

FOR CLAMPS & CONNECTORS FOR UPRVUNL PANKI PROJECT

Enquiry No:, Dated.....

1. In case any discrepancy between the requirements mentioned under special terms & conditions and general terms & conditions, special terms and conditions shall prevail.
2. For any technical clarification, kindly contact **Mr. AKHILESH KUMAR, DY MGR (TBEM) / Mr. VIVIEK KAPIL, SR. DGM-TBEM**
 BHEL, Transmission Business Group
 Tower-A, 5th Floor, Advant Navis IT Business Park
 Plot-7, Sector-142, Expressway Noida, Noida-201305, UP, India
 Phone: +91 (0) 0120- 6748528
 Fax: +91 (0) 0120 – 6748580.
 E-mail: akhilesh@bhel.in/vivek@bhel.in
3. For any commercial clarification, kindly contact **Rajeev Kumar Roy, Manager (TBMM);**
 BHEL, Transmission Business Group
 Tower-A, 5th Floor, Advant Navis IT Business Park
 Plot-7, Sector-142, Expressway Noida, Noida-201305, UP, India
 Phone: +91 (0) 0120- 6748484
 Fax: +91 (0) 0120 – 6748580.
 Contact No. 0120 6748484; e-mail: rajeevroy@bhel.in.
4. **Bidder to submit offer directly through E-PROCUREMENT MODE ONLY.** Bidder may visit <https://bhel.abcpocure.com>. No other mode for submission of tender is acceptable. Note: Both bids (Techno-commercial Bid & Price Bid) will be opened immediate after receipt of offer.
5. **Proposed delivery plan: IMMEDIATE.** However, vendor has to examine their best possible delivery plan & mentioned in **ACTIVITY SCHEDULE** to meet the tender delivery requirement. In case, BHEL's delivery requirement is not met by vendor(s), then a chance may be given to all such vendors to review their quoted delivery schedule in line with BHEL's delivery requirement. However, if vendor fails to meet the requisite delivery plan, then BHEL reserves the right not to consider the offer of such vendor(s).
6. **Technical specification No:** BHEL technical specification no: TB-316-401-008, REV-00 is applicable. No permissible Technical Deviation has been envisaged.
7. **Quantity Variation:** The quantity for individual items may vary up to any extent, however total quantity may vary +/- 30 % during contract execution stage. It is also to be noted that any items can be completely/partially deleted during detailed engineering stage.
8. **PQR (Pre-qualification requirement):** Bidder must comply with technical specification of tender enquiry otherwise offer is liable for rejection.

SPECIAL TERMS & CONDITIONS

FOR CLAMPS & CONNECTORS FOR UPRVUNL PANKI PROJECT

Enquiry No:, Dated.....

9. **Clause No. 2.1 of General Terms & Conditions (GTC) for tender Enquiry / Contract should be as follows:**

PRICES: A. all prices shall be FIRM & Ex-works price including packing & forwarding charges. No enhancement of rate for whatsoever reasons unless and until asked by BHEL shall be allowed.

PROJECT STATUS: Domestic in nature. GST is applicable as per prevalent law.

10. **PERFORMANCE BG (Refer Clause no-7 of General Terms and condition):** Option-B is applicable in case not opt any option as per NIT condition.

11. **DEFECT LIABILITY (GUARANTEE SPECIFIC CLAUSE):** The defect liability period shall be 18 months from the date of completion of the facilities (or any part thereof) or 12 months from the date of operational acceptance of the facilities (or any part thereof), which first occurs. **Completion of Facilities: 30-05-2021.**

12. **LIQUIDATED DAMAGES FOR DELAYED DELIVERY (Clause No:13 of GTC for tender Enquiry / Contract should be as follows:**

In case of delay in execution of Purchase Order beyond the contractual delivery time, an amount of 0.5% of the total PO value for supply per week of delay or part thereof subject to a maximum of 10% of the total Purchase Order value for supply shall be deducted as Liquidated Damages (LD) along with applicable GST (if any) on LD. **PO value is defined as PO EX-WORKS & FREIGHT & INSURANCE CHARGES.**

13. **Clause No. 33 for Reverse Auction of NIT shall be as follows:**

"BHEL reserves the right to go for Reverse Auction (RA) (Guidelines as available on www.bhel.com) instead of opening the sealed envelope price bid, submitted by the bidder. This will be decided after techno-commercial evaluation. Bidders to give their acceptance with the offer for participation in RA. Non-acceptance to participate in RA may result in non-consideration of their bids, in case BHEL decides to go for RA.

Those bidders who have given their acceptance to participate in Reverse Auction will have to necessarily submit 'Process compliance form' (to the designated service provider) as well as 'Online sealed bid' in the Reverse Auction. Non-submission of 'Process compliance form' or 'Online sealed bid' by the agreed bidder(s) will be considered as tampering of the tender process and will invite action by BHEL as per extant guidelines for suspension of business dealings with suppliers/ contractors (as available on www.bhel.com).

The bidders have to necessarily submit online sealed bid less than or equal to their envelope sealed price bid already submitted to BHEL along with the offer.

The envelope sealed price bid of successful L1 bidder in RA, if conducted, shall also be opened after RA and the order will be placed on lower of the two bids (RA closing price

SPECIAL TERMS & CONDITIONS

FOR CLAMPS & CONNECTORS FOR UPRVUNL PANKI PROJECT

Enquiry No:, Dated.....

& envelope sealed price) thus obtained. The bidder having submitted this offer specifically agrees to this condition and undertakes to execute the contract on thus awarded rates.

If it is found that L1 bidder has quoted higher in online sealed bid in comparison to envelope sealed bid for any item(s), the bidder will be issued a warning letter to this effect. However, if the same bidder again defaults on this count in any subsequent tender in the unit, it will be considered as fraud and will invite action by BHEL as per extant guidelines for suspension of business dealings with suppliers/ contractors (as available on www.bhel.com)."

As a reminder to the bidders, system will flash following message (in RED Color) during the course of 'online sealed bid': *"Bidders to submit online sealed bid less than or equal to their envelope sealed bid already submitted to BHEL."*

In addition to above RA guidelines, bidder note that

(A) In case where RA is conducted successfully Reverse auction shall be conducted as per existing procedure of BHEL. Ranking of bids shall be based on final price fed by respective bidder (including H1 bidder) in reverse auction process. If L1 bid is from a 'Local Supplier', L-1 bidder may be considered for further award of work. No other Bidder shall be invited to match price of L-1 Bidder

If L1 bid is not from a 'Local Supplier', the lowest evaluated bidder among the 'Local Suppliers' based on the ranking of the price after RA, will be invited to match the L1 price provided 'Local Supplier's price is within the Margin of Purchase Preference i.e. +20% of L1 price. In case such local supplier agrees to match the price of L-1 Bidder, such local supplier may be considered for further award of work. In case such lowest eligible 'Local Supplier' fails to match the L1 price, the eligible 'Local Supplier' with the next higher bid within the Margin of Purchase Preference (i.e 20% of L-1 Price) as above shall be invited to match the L1 price, and so on, and may be considered for award of work accordingly. In case none of the 'Local Suppliers' within the Margin of Purchase Preference (i.e. 20% of L-1 price) matches the L1 price, then the L1 bidder may be considered for award of work.

(B) In case where RA is failed, Price bid shall be opened as per reverse auction procedure of BHEL and based on the same make in India policy shall be implemented.

14. **PRICE BID FORMAT:** Vendor to quote as per specified price format of NIT, otherwise their offer shall be liable to be rejected.

15. **IMPORTANT INSTRUCTION:**

- Final acceptance of technical qualified vendor for placement of order is subject to approval of CUSTOMER.
- Bidder who are not approved by customer, needs to submit complete credential for approval from CUSTOMER & placement of order is subject to approval of CUSTOMER. **Refer ANNEXURE-I**

SPECIAL TERMS & CONDITIONS

FOR CLAMPS & CONNECTORS FOR UPRVUNL PANKI PROJECT

Enquiry No:, Dated.....

- All boxes / Containers are to be distinctly marked with boldly written "TBG" mark on it.
- PO/LOI shall be placed to L1 bidder, however evaluation shall be done based on overall quantity as per NIT i.e. **TOTAL COST TO BHEL EXCULDING GST (EX-WORKS & FREIGHT & INSURANCE CHARGES).**

16. **Promotion of MAKE IN INDIA:** For this procurement, Public Procurement (Preference to Make in India), Order 2017 dated 15.06.2017 & 28.05.2018 and subsequent orders issued by the respective nodal ministry shall be applicable even if issued after issue of this NIT but before finalization of contract/PO/VO against this NIT.

In the event of any Nodal Ministry prescribing higher or lower percentage of purchase preference and/ or local content in respect of this procurement, same shall be applicable. Preference to Make in India will be as per the Public Procurement (Preference to Make in India), Order 2017 available in the following link:

http://dipp.nic.in/sites/default/files/publicProcurement_MakeinIndia_15June2017.pdf

http://dipp.nic.in/sites/default/files/Revised-PPP-MII-Order-2017_28052018.pdf

For this procurement, Public Procurement (Preference to Make in India) Order, 2017" dated 15/06/2017 & 28/05/2018 and subsequent orders issued by respective nodal ministry shall be applicable even if issued after issue of this NIT but before finalization of contract /PO/VO against this NIT.

In the event of any nodal ministry prescribing higher and lower percentage of purchase preference and/ or local content in respect of this procurement, same shall be applicable.

Note: Bidder to submit FORMAT duly filled & signed and stamped by their authorized persons. It is mandatory against this NIT. Minimum Local content is 50% (being transmission/sub-station package).

17. Following confirmation to be provided by vendor:

"We confirm that we have quoted as per specified price format provided along with this tender".

NAME & SEAL OF TENDERER

60

SCHEDULE OF PRICE BID

(BIDDERS TO STRICTLY ENSURE SUBMITTING THE PRICE BIDS IN THIS FORMAT)

PROJECT: UPRVUNL PANKI PROJECT

ENQUIRY NO:

ITEM: CLAMPS & CONNECTORS

SN	DESCRIPTION OF ITEM (As per Tech Spec :TB-316-401-008)	UNIT	QTY	HSN CODE	UNIT PRICE EX. WORKS (Rs.)	TOTAL EX. WORKS (Rs.)	UNIT FREIGHT & INSURANCE UP TO SITE (Rs.)	TOTAL FREIGHT & INSURANCE UP TO SITE (Rs.)	GST @..... % OF TOTAL EX- WORKS (Rs.)	GST @.....% OF (TOTAL FREIGHT & INSURANCE UP TO SITE)	TOTAL F.O.R. DESTINATION PRICE
1	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, CB CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, EXPANSION TYPE	NO	76								
2	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID TYPE	NO	122								
3	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, EXPANSION TYPE	NO	22								
4	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 3150A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR QUAD MOOSE	NO	21								
5	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, ISOLATOR (HCB) CONNECTOR SUITABLE FOR TWIN MOOSE	NO	55								
6	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, RATING (AS PER TS), CT CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID TYPE	NO	61								
7	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, RATING (AS PER TS), CT CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, EXPANSION TYPE	NO	84								
8	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, CT CONNECTOR SUITABLE FOR TWIN MOOSE	NO	17								
9	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, CVT CONNECTOR SUITABLE FOR TWIN MOOSE	NO	8								
10	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, CVT CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID TYPE	NO	14								
11	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, LA CONNECTOR SUITABLE FOR TWIN MOOSE	NO	1								
12	SUPPLY- CLAMPS & CONNECTORS : 400KV, BPI CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS, RIGID/SLIDING THROUGH TYPE	NO	27								
13	SUPPLY- CLAMPS & CONNECTORS : 400KV BPI CONNECTOR SUITABLE FOR TWIN MOOSE	NO	27								
14	SUPPLY- CLAMPS & CONNECTORS : 400KV 50KA FOR 1S 2000A REACTOR BUSHING CONNECTOR SUITABLE FOR TWIN MOOSE	NO	4								
15	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, GT BUSHING CONNECTOR SUITABLE FOR TWIN MOOSE	NO	4								
16	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, ST BUSHING CONNECTOR SUITABLE FOR TWIN MOOSE	NO	7								
17	SUPPLY- CLAMPS & CONNECTORS : 400KV, CORONA BELL SUITABLE FOR 4.5 INCH IPS AL TUBE	NO	31								
18	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 1000A, TEE CONNECTOR SUITABLE FOR SINGLE MOOSE TO SINGLE MOOSE	NO	93								
19	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 1000A, TEE CONNECTOR SUITABLE FOR TWIN MOOSE TO SINGLE MOOSE	NO	14								
20	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 2000A, TEE CONNECTOR SUITABLE FOR AL TUBE 4.5 INCH IPS TO TWIN CONDUCTOR AS PER TS	NO	52								
21	SUPPLY- CLAMPS & CONNECTORS : 400KV, FLEXIBLE SPACER SUITABLE FOR QUAD MOOSE	NO	271								
22	SUPPLY- CLAMPS & CONNECTORS : 400KV, RIGID SPACER SUITABLE FOR QUAD MOOSE	NO	321								
23	SUPPLY- CLAMPS & CONNECTORS : 400KV, FLEXIBLE SPACER SUITABLE FOR TWIN MOOSE	NO	406								
24	SUPPLY- CLAMPS & CONNECTORS : 400KV, RIGID SPACER SUITABLE FOR TWIN MOOSE	NO	1766								
25	SUPPLY- CLAMPS & CONNECTORS : 400KV, WELDING SLEEVE SUITABLE FOR 4.5 INCH IPS AL TUBE	NO	74								
26	SUPPLY- CLAMPS & CONNECTORS : 400KV, 50KA FOR 1S, 1000A, PG CLAMP SUITABLE FOR SINGLE MOOSE TO SINGLE MOOSE	NO	66								
27	SUPPLY- CLAMPS & CONNECTORS : STRAIN CLAMP FOR SHIELD WIRE 12MM DIA	NO	47								

59

SCHEDULE OF PRICE BID

(BIDDERS TO STRICTLY ENSURE SUBMITTING THE PRICE BIDS IN THIS FORMAT)

PROJECT: UPRVUNL PANKI PROJECT

ENQUIRY NO:

ITEM: CLAMPS & CONNECTORS

SN	DESCRIPTION OF ITEM (As per Tech Spec :TB-316-401-008)	UNIT	QTY	HSN CODE	UNIT PRICE EX. WORKS (Rs.)	TOTAL EX. WORKS (Rs.)	UNIT FREIGHT & INSURANCE UP TO SITE (Rs.)	TOTAL FREIGHT & INSURANCE UP TO SITE (Rs.)	GST @..... % OF TOTAL EX- WORKS (Rs.)	GST @.....% OF (TOTAL FREIGHT & INSURANCE UP TO SITE)	TOTAL F.O.R. DESTINATION PRICE
28	SUPPLY- CLAMPS & CONNECTORS : PG CLAMP FOR SHIELD WIRES OF DIA 12MM	NO	76								
29	SUPPLY- CLAMPS & CONNECTORS : CLAMP FOR 12MM DIA SHIELD WIRE ON LATTICE / PIPE STRUCTURE	NO	545								
30	SUPPLY- CLAMPS & CONNECTORS : CLAMPS FOR 75X10MM EAR' HING STRIP ON LATTICE/PIPE STRUCTURE	NO	1983								
31	SUPPLY- CLAMPS & CONNECTORS : PAD CONNECTOR TO SUIT 12MM DIA GS WIRE AND 75X10 MM GS FLAT	NO	41								
			6336								
A	TOTAL DELIVERED COST TO BHEL=										

NOTE:

1. PLEASE NOTE THAT UNPRICED COPY OF PRICE BID (i.e. WITH ALL PRICES BLANKED) SHALL BE FURNISHED ALONG WITH TECHNO-COMMERCIAL BID.
2. REQUIRED COPIES OF FORMAT BE MADE & DETAILS MAY BE ANNEXED.
3. THE PRICES MUST BE QUOTED IN THE PRESCRIBED UNIT ONLY.
4. BHEL STANDARD SPECIFICATION NO:TB-316-401-008 IS APPLICABLE

SIGNATURE & SEAL OF TENDERER

ACTIVITY SCHEDULE FOR CLAMPS & CONNECTORS**ENQUIRY NO:....., Dated.....**

SN	ACTIVITY	TIME ALLOTTED [in weeks]	CUMULATIVE TIME FROM RECEIPT OF INPUTS FROM BHEL [in weeks]	SCOPE
1.	Complete inputs to vendor [last inputs to vendor]	2	2	BHEL SCOPE
2.	Submission of Documents necessary for getting manufacturing clearance like drawings, Data sheet.	4	6	BY SUPPLIER
3.	Review and Approval of documents from BHEL/Customer and issue of manufacturing clearance.	4	10	BHEL SCOPE
4.	Manufacturing Time	10	20	BY SUPPLIER
5.	Inspection call	1	21	BY SUPPLIER
6.	Inspection by BHEL/Customer	1	22	BHEL SCOPE
7.	Issue of Dispatch clearance	1	23	BHEL SCOPE
8.	Dispatch	1	24	BY SUPPLIER

1. Inspection call to be issued 2 weeks in advance. Delay in BHEL activities only will be re-fixed/extended, if required, for time extension.
2. Supplier must ensure the completeness and correctness of the requisite documents before submission for approval. Delay in approval on account of incomplete / inadequate information shall be the responsibility of supplier.
3. Inspection call should be given in the prescribed format only. Inspection calls not in the prescribed format shall not be entertained.
4. Qty to be offered for inspection should be in accordance within Delivery-schedule – lot. BHEL reserves the right not to entertain multiple inspection calls for a Delivery – lot and delay on this account shall be the responsibility of Supplier.
5. Delay in activity pertaining to BHEL as listed above shall be re-fixed or extended, if required.

Signature & Seal of

Supplier

Date:

SCHEDULE OF COMMERCIAL DEVIATION

This Format is to be submitted in original duly signed by bidder.
The following are the deviations/variations/exceptions from the Terms and Conditions :-

S N	CLAUSE NO. OF TERMS AND CONDITIONS	STATEMENT OF DEVIATION

In case, this schedule is not submitted, it will be presumed that the equipment /material to be supplied under this contract is deemed to be in compliance with the Terms and Conditions.

If there is NIL deviation,even then the format to be filled as NIL DEVIATION.

Note : Continuation Sheets of like size and format may be used as per the Bidder's Requirement and shall be annexed to this schedule.

Place :
Date :

Signature of the authorised representative of

Bidder's name :.....
Designation:.....
Company Seal:.....

SCHEDULE OF TECHNICAL DEVIATION

This Format is to be submitted in original duly signed by bidder.
The following are the deviations/variations/exceptions from the Terms and Conditions :-

S N	CLAUSE NO. OF TERMS AND CONDITIONS	STATEMENT OF DEVIATION

In case, this schedule is not submitted, it will be presumed that the equipment /material to be supplied under this contract is deemed to be in compliance with the Terms and Conditions.

If there is NIL deviation,even then the format to be filled as NIL DEVIATION.

Note : Continuation Sheets of like size and format may be used as per the Bidder's Requirement and shall be annexed to this schedule.

Place :
Date :

Signature of the authorised representative of

Bidder's name :.....
Designation:.....
Company Seal:.....

Item Name :	CLAMPS & CONNECTROS
Enquiry No. :	
Project :	UPRVUNL PANKI PROJECT
Type of project	Transmission / Thermal (Coal or Gas) / Hydro
Applicable percentage of Local Content	50 % (Minimum)

Format for Affidavit of Self certification regarding Minimum Local Content in line with PPP-MII order, 2017 if applicable, to be provided on a non-judicial stamp paper of Rs. 100/-.

Date: / /2019

I _____ S/o, _____ D/o, _____ W/o, _____ Resident of _____ hereby solemnly affirm and declare as under:

That I will agree to abide by the terms and conditions of the Public Procurement (Preference to Make in India) Order, 2017 (*hereinafter PPP-MII order*) of Government of India issued vide Notification No:P-45021/2/2017 -BE-II dated 15/06/2017, its revision dated 28/05/2018 and any subsequent modifications/ Amendments, if any and

That the information furnished hereinafter is correct to the best of my knowledge and belief and I undertake to produce relevant records before the procuring entity/BHEL or any other Government authority for the purpose of assessing the local content of goods/services/works supplied by me for (*Enter the name of the Equipment/Item for Project*).

That the local content for all inputs which constitute the said goods/services/works has been verified by me and I am responsible for the correctness of the claims made therein.

That the goods/services/works supplied by me for (*Enter the name of the Equipment/Item for Project*) meets the 'Minimum Local Content' as defined in the PPP-MII order.

That the value addition for the purpose of meeting the 'Minimum Local Content' has been made by me at (*Enter the details of the location(s) at which value addition is made*).

That in the event of the local content of the goods/services/works mentioned herein is found to be incorrect and not meeting the prescribed Minimum Local Content criteria, based on the assessment of procuring agency (ies)/BHEL/Government Authorities for the purpose of assessing the local content, action shall be taken against me in line with the PPP-MII order and provisions of the Integrity pact/ Bidding Documents.

I agree to maintain the following information in the Company's record for a period of 8 years and shall make this available for verification to any statutory authority.

- i. Name and details of the Local Supplier
(Registered Office, Manufacturing unit location, nature of legal entity)
- ii. Date on which this certificate is issued
- iii. Goods/services/works for which the certificate is produced
- iv. Procuring entity to whom the certificate is furnished
- v. Percentage of local content claimed and whether it meets the Minimum Local Content prescribed
- vi. Name and contact details of the unit of the Local Supplier (s)
- vii. Sale Price of the product
- viii. Ex-Factory Price of the product
- ix. Freight, insurance and handling
- x. Total Bill of Material
- xi. List and total cost value of input used to manufacture the Goods/to provide services/in construction of works
- xii. List and total cost of input which are domestically sourced. Value addition certificates from suppliers, if the input is not in-house to be attached
- xiii. List and cost of inputs which are imported, directly or indirectly

For and on behalf of..... (Name of firm/entity)

Authorized signatory (To be duly authorized by the Board of Directors)

<Insert Name, Designation and Contact No.>

Bharat Heavy Electricals Limited
(A Govt. Of India Undertaking)
INDUSTRIAL SECTOR, TRANSMISSION BUSINESS GROUP
ADVANT NAVIS IT BUSINESS PARK, Plot No. 7,
Sector 142, EXPRESSWAY NOIDA
NOIDA 201 301 (UP)



(53)

ANNEXURE-1

Following documents along with BHEL's detailed recommendation in the attached Formats required for getting the vendor approval:

1. Duly filled main supplier evaluation format-**Attached**.
2. Duly filled sub-supplier Questionnaire- **Attached**.
3. Factory Registration certificate
4. Overall organization chart with manpower details (Design, Manufacturing, Quality Etc)
5. Supply reference list of the sub-supplier indicating similar product supply order reference no., customer name, rating of product, date/year of supply, date/year of commissioning
6. List of manufacturing equipment available with sub vendor
7. List of testing equipment available with sub vendor
8. Manufacturing process execution plan with flow chart indicating various stages of manufacturing from raw material to finished product including outsourced process, if any.
9. Details of outsourced manufacturing process, if any.
10. Quality control exercised during receipt, in process & final inspection.

	CORPORATE QUALITY ASSURANCE SUB-VENDOR QUESTIONNAIRE
---	---

i.	Item/Scope of Sub-contracting		
ii.	Address of the registered office	Details of Contact Person (Name, Designation, Mobile, Email)	
iii.	Name and Address of the proposed Sub-vendor's works where item is being manufactured	Details of Contact Person: (Name, Designation, Mobile, Email)	
iv.	Annual Production Capacity for proposed item/scope of sub-contracting		
v.	Annual production for last 3 years for proposed item/scope of sub-contracting		
vi.	Details of proposed works		
1.	Year of establishment of present works		
2.	Year of commencement of manufacturing at above works		
3.	Details of change in Works address in past (if any)		
4.	Total Area		
	Covered Area		
5.	Factory Registration Certificate	Details attached at Annexure – F2.1	
6.	Design/ Research & development set-up (No. of manpower, their qualification, machines & tools employed etc.)	Applicable / Not applicable if manufacturing is as per Main Contractor/purchaser design Details attached at Annexure – F2.2 (if applicable)	
7.	Overall organization Chart with Manpower Details (Design/Manufacturing/Quality etc)	Details attached at Annexure – F2.3	
8.	After sales service set up in India, in case of foreign sub-vendor (Location, Contact Person, Contact details etc.)	Applicable / Not applicable Details attached at Annexure – F2.4	
9.	Manufacturing process execution plan with flow chart indicating various stages of manufacturing from raw material to finished product including outsourced process, if any	Details attached at Annexure – F2.5	
10.	Sources of Raw Material/Major Bought Out Item	Details attached at Annexure – F2.6	
11.	Quality Control exercised during receipt of raw material/BOI, in-process, Final Testing, packing	Details attached at Annexure – F2.7	

(51)

	CORPORATE QUALITY ASSURANCE SUB-VENDOR QUESTIONNAIRE
---	---

12.	Manufacturing facilities (List of machines, special process facilities, material handling etc.)	Details attached at Annexure – F2.8			
13.	Testing facilities (List of testing equipment)	Details attached at Annexure – F2.9			
14.	If manufacturing process involves fabrication then-	Applicable / Not applicable			
	List of qualified Welders	Details attached at Annexure – F2.10			
	List of qualified NDT personnel with area of specialization	(if applicable)			
15.	List of out-sourced manufacturing processes with Sub-Vendors' names & addresses	Applicable / Not applicable			
		Details attached at Annexure. –F2.11 (if applicable)			
16.	Supply reference list including recent supplies	Details attached at Annexure – F2.12 (as per format given below)			
Project/ package	Customer Name	Supplied Item (Type/Rating/Model /Capacity/Size etc)	PO ref no/date	Supplied Quantity	Date of Supply
17.	Product	satisfactory	performance	feedback	Attached at annexure - F2.13
	letter/certificates/End User Feedback				
18.	Summary of Type Test Report (Type Test Details, Report No, Agency, Date of testing) for the proposed product (similar or higher rating) Note:- Reports need not to be submitted	Applicable / Not applicable			
		Details attached at Annexure – F2.14 (if applicable)			
19.	Statutory / mandatory certification for the proposed product	Applicable / Not applicable			
		Details attached at Annexure – F2.15 (if applicable)			
20.	Copy of ISO 9001 certificate (if available)	Attached at Annexure – F2.16			
21.	Product technical catalogues for proposed item (if available)	Details attached at Annexure – F2.17			
Name: _____ Desig: _____ Sign: _____ Date: _____					

Company's Seal/Stamp:-

30

	CORPORATE QUALITY ASSURANCE MAIN CONTRACTOR'S PROPOSAL CUM EVALUATION REPORT	

Ref No:				Date:			
i.	Main Contractor						
ii.	Project						
iii.	Package Name				Package No		
iv.	Proposed Item/Scope of Sub-contracting						
v.	Item covered under	Schedule-1		As per contract clause No-			
		Schedule-2					
vi.	If item is Schedule-1 and proposed sub-vendor is indigenous, Main Contractor to explain how the contractual provisions will be fulfilled						
vii.	Name and Address of the proposed Sub-vendor's works						
viii.	PO placement date/ Start of manufacturing (if self-manufactured) as per L2 network						
ix.	Item Description (Type/Size/Rating/Scope of Sub-Contracting)	Total quantity of proposed item envisaged in this package (Nos/ Running Meters/ Kgs/ Tons etc)	Quantity proposed to be procured from proposed sub-vendor (Nos/ Running Meters /Kgs /Tons etc)	Timeline for quantity requirements as per project schedule & whether the proposed Sub-vendor equipped with adequate capacity to supply proposed order quantity in time			
x.	Supply experience of the proposed sub-vendor (including supplies to Main Contractor, if any) for similar item/scope of sub-contracting, for last 3 years (Note:- Only relevant experience details w.r.t. proposed item/scope of subcontracting to be brought out here)						
	Project/Package	Customer Name	Supplied Item (Type/Rating/Model /Capacity/Size etc)	PO ref no/date	Supplied Quantity	Date of Supply	
We confirm that as per our assessment, the proposed sub-vendor has requisite capabilities & supply experience and is suitable for supplying the proposed item/scope of sub-contracting.							
Name:		Desig:	Contact No:	Sign:	Date:		

Company's Seal/Stamp:-

(L9)

No. P-45021/2/2017-PP (BE-II)
Government of India
Ministry of Commerce and Industry
Department of Industrial Policy and Promotion
(Public Procurement Section)

Dated 28th May, 2018
Udyog Bhawan, New Delhi

To
All Central Ministries/Departments/CPSUs/All concerned

ORDER

Subject: Public Procurement (Preference to Make in India), Order 2017 – Revision; regarding.

Department of Industrial Policy and Promotion, in partial modification of Order No.P-45021/2/2017-B.E.-II dated 15.6.2017, hereby issues the revised 'Public Procurement (Preference to Make in India), Order 2017' with immediate effect:-

Whereas it is the policy of the Government of India to encourage 'Make in India' and promote manufacturing and production of goods and services in India with a view to enhancing income and employment, and

Whereas procurement by the Government is substantial in amount and can contribute towards this policy objective, and

Whereas local content can be increased through partnerships, cooperation with local companies, establishing production units in India or Joint Ventures (JV) with Indian suppliers, increasing the participation of local employees in services and training them,

Now therefore the following Order is issued :

1. This Order is issued pursuant to Rule 153 (iii) of the General Financial Rules 2017.
2. **Definitions:** For the purposes of this Order:

'Local content' means the amount of value added in India which shall, unless otherwise prescribed by the Nodal Ministry, be the total value of the item procured (excluding net domestic indirect taxes) minus the value of imported content in the item (including all customs duties) as a proportion of the total value, in percent.

'Local supplier' means a supplier or service provider whose product or service offered for procurement meets the minimum local content as prescribed under this Order or by the competent Ministries / Departments in pursuance of this order.

'L1' means the lowest tender or lowest bid or the lowest quotation received in a tender, bidding process or other procurement solicitation as adjudged in the evaluation process as per the tender or other procurement solicitation.

'margin of purchase preference' means the maximum extent to which the price quoted by a local supplier may be above the L1 for the purpose of purchase preference.

.....Contd. p/2

'Nodal Ministry' means the Ministry or Department identified pursuant to this order in respect of a particular item of goods or services or works.

'Procuring entity' means a Ministry or department or attached or subordinate office of, or autonomous body controlled by, the Government of India and includes Government companies as defined in the Companies Act.

'Works' means all works as per Rule 130 of GFR- 2017, and will also include 'turnkey works'.

3. Requirement of Purchase Preference : Subject to the provisions of this Order and to any specific instructions issued by the Nodal Ministry or in pursuance of this Order, purchase preference shall be given to local suppliers in all procurements undertaken by procuring entities in the manner specified hereunder"

- a. "In procurement of goods, services or works in respect of which the Nodal Ministry has communicated that there is sufficient local capacity and local competition, and where the estimated value of procurement is Rs. 50 lakhs or less, only local suppliers shall be eligible. If the estimated value of procurement of such goods or services or works is more than Rs. 50 lakhs, the provisions of sub-paragraph b or c, as the case may be, shall apply";
- b. "In the procurements of goods or works which are not covered by paragraph 3a and which are divisible in nature, the following procedure shall be followed";
 - i. Among all qualified bids, the lowest bid will be termed as L1. If L1 is from a local supplier, the contract for full quantity will be awarded to L1.
 - ii. If L1 bid is not from a local supplier, 50% of the order quantity shall be awarded to L1. Thereafter, the lowest bidder among the local suppliers, will be invited to match the L1 price for the remaining 50% quantity subject to the local supplier's quoted price falling within the margin of purchase preference, and contract for that quantity shall be awarded to such local supplier subject to matching the L1 price. In case such lowest eligible local supplier fails to match the L1 price or accepts less than the offered quantity, the next higher local supplier within the margin of purchase preference shall be invited to match the L1 price for remaining quantity and so on, and contract shall be awarded accordingly. In case some quantity is still left uncovered on local suppliers, then such balance quantity may also be ordered on the L1 bidder.
- c. "In procurements of goods or works not covered by sub-paragraph 3a and which are not divisible, and in procurement of services where the bid is evaluated on price alone, the following procedure shall be followed";-
 - i. Among all qualified bids, the lowest bid will be termed as L1. If L1 is from a local supplier, the contract will be awarded to L1.

.....Contd. p/3

- ii. If L1 is not from a local supplier, the lowest bidder among the local suppliers, will be invited to match the L1 price subject to local supplier's quoted price falling within the margin of purchase preference, and the contract shall be awarded to such local supplier subject to matching the L1 price.
 - iii. In case such lowest eligible local supplier fails to match the L1 price, the local supplier with the next higher bid within the margin of purchase preference shall be invited to match the L1 price and so on and contract shall be awarded accordingly. In case none of the local suppliers within the margin of purchase preference matches the L1 price, then the contract may be awarded to the L1 bidder.
4. **Exemption of small purchases:** Notwithstanding anything contained in paragraph 3, procurements where the estimated value to be procured is less than Rs. 5 lakhs shall be exempt from this Order. However, it shall be ensured by procuring entities that procurement is not split for the purpose of avoiding the provisions of this Order.
 5. **Minimum local content:** The minimum local content shall ordinarily be 50%. The Nodal Ministry may prescribe a higher or lower percentage in respect of any particular item and may also prescribe the manner of calculation of local content.
 6. **Margin of Purchase Preference:** The margin of purchase preference shall be 20% .
 7. **Requirement for specification in advance:** The minimum local content, the margin of purchase preference and the procedure for preference to Make in India shall be specified in the notice inviting tenders or other form of procurement solicitation and shall not be varied during a particular procurement transaction.
 8. **Government E-marketplace:** In respect of procurement through the Government E-marketplace (GeM) shall, as far as possible, specifically mark the items which meet the minimum local content while registering the item for display, and shall, wherever feasible, make provision for automated comparison with purchase preference and without purchase preference and for obtaining consent of the local supplier in those cases where purchase preference is to be exercised.
 9. **Verification of local content:**
 - a. The local supplier at the time of tender, bidding or solicitation shall be required to provide self-certification that the item offered meets the minimum local content and shall give details of the location(s) at which the local value addition is made.
 - b. In cases of procurement for a value in excess of Rs. 10 crores, the local supplier shall be required to provide a certificate from the statutory auditor or cost auditor of the company (in the case of companies) or from a practicing cost accountant or practicing chartered accountant (in respect of suppliers other than companies) giving the percentage of local content.
 - c. Decisions on complaints relating to implementation of this Order shall be taken by the competent authority which is empowered to look into procurement-related complaints relating to the procuring entity.

....Contd. p/4

(46) 90

No. 11/05/2018-Coord
Government of India
Ministry of Power

Shram Shakti Bhawan, New Delhi
Dated:20.12.2018

ORDER

Subject: Public Procurement (Preference to Make in India) to provide for Purchase Preference (linked with local content) in respect of Transmission Power Sector.

Reference: Department of Industrial Policy and Promotion (DIPP) Notification No. P-45021/2/2017-PP (BE-II) dated 28.05.2018

- 1.0** The Government of India has issued Public Procurement (Preference to Make in India) Order 2017 vide Department of Industrial Policy and Promotions (DIPP) Notification quoted above to encourage "Make in India" and to promote manufacturing and production of goods and services in India with a view to enhancing income and employment.
- 2.0** In furtherance of the Public Procurement (Preference to Make in India) Order 2017 notified vide reference cited above, and in supersession of any existing policy on the subject, Ministry of Power hereby notifies that preference shall be given by all public procuring entities to domestically manufactured products used in the Transmission Sector as per the aforesaid order of DIPP quoted above.
- 3.0** In pursuance of the aforesaid order of Department of Industrial Policy & Promotion (DIPP), the following products associated with the Transmission sector are hereby notified under the Public Procurement (Preference to Make in India) Order 2017 for procuring locally:

Sl. No.	Items	Minimum Local Content (%)	
		2018-19	over next five years in phased manner
1.	400 KV and above Transformers and reactors	60%	70%
2.	220 KV and below Transformers and reactors	75%	85%

63

Sl. No.	Items	Minimum Local Content (%)	
		2018-19	over next five years in phased manner
3.	Instrument Transformers	60%	85%
4.	HTLS conductors & hardware	60%	75%
5.	Conventional Conductors & hardware	80%	100%
6.	Porcelain Insulators	85%	100%
7.	Composite Insulators	50%	70%
8.	Air Insulated Switchgear, LA, Wave Trap (72.5 KV to 800 KV)	60%	80%
9.	HV Gas Insulated Switchgear (72.5 KV to 420 KV)	60%	80%
10.	800 KV UHV Gas Insulated Switchgear	40%	60%
11.	Control & Power Cables	80%	95%
12.	EHV Cables (up to 220 KV)	75%	90%
13.	Control & Relay Panels, SCADA, etc.	60%	75%
14.	Substation structures & Transmission Line Towers	90%	100%
15.	DG Set	100%	100%
16.	DC System in a substation	100%	100%
17.	Illumination System	100%	100%
18.	Grounding System	100%	100%
19.	HVDC System	40%	60%

- 4.0 The local content percentage prescribed below shall be applicable to EPC/Turnkey:

Sl. No.	Engineering, Procurement & Construction (EPC) / Turnkey project		Minimum Local Content (%)	
			2018-19	over next five years in phased manner
1.	Transmission Line		85%	95%
2.	HVAC Substation	AIS	85%	95%
		GIS	75%	90%
3.	HVDC Substation		60%	80%

- 5.0 Purchase preference shall be given to local suppliers in procurements done by departments or attached or subordinate office of, or autonomous body controlled by, the Ministry of Power and includes Government companies as defined in the Companies Act, including procurements in the projects / schemes which are fully or partially funded by the Government of India and/or PFC / REC.

- 6.0 Decision on complaints relating to implementation of this Order shall be taken by a Committee constituted by Ministry of Power as under:

Chairperson	Member (Power System), CEA.
Member	Chief Engineer (PSETD), CEA
Other member	Director (PSETD), CEA.

- 7.0 The complaint fee of Rs. 2 Lakh or 1% of the value of the local item being procured (subject to maximum of Rs. 5 Lakh), whichever is higher, shall be paid in the form of online transaction or Demand Draft, drawn in favour of DDO, CEA. In case the complaint is found to be incorrect, the complaint fee shall be forfeited. In case, the complaint is upheld and found to be substantially correct, deposited fee of the complainant would be refunded without any interest.



**BHARAT HEAVY ELECTRICALS LTD.
(TRANSMISSION BUSINESS GROUP)**

GENERAL TERMS AND CONDITIONS FOR TENDER ENQUIRY / CONTRACT

This is to be submitted duly signed by bidder in original. Clause-wise deviations and / or additional conditions / clarifications, if any, are to be brought out clearly in "Schedule of Commercial Deviation". Deviations and / or additional conditions / clarifications, if any, mentioned elsewhere in the bid / offer, shall not be considered.

Sr. No.	
1.	INSTRUCTION TO BIDDERS : 1.1 Sealed bids are invited for the items mentioned in the tender enquiry conforming to the NIT including Technical Specifications. Bids should be typed and free from overwriting and erasures. Corrections or additions / deletions, if any, must be clearly written and attested, otherwise offer may be rejected. 1.2 Bidder must ensure that their bid is submitted / dropped in the tender box on or before 14-00 Hrs. IST on the due date of opening, unless otherwise specified in the NIT, at the address as follows :- Tender Box, Materials Management, Transmission Business Group, Bharat Heavy Electricals Limited, 5th Floor, Tower-A, Advant Navis IT Business Park, Plot-7, Sector-142, Noida Expressway, Noida, Dist. G. B. Nagar, U. P. – 201305 1.3 In case tender enquiry is floated through the e-procurement system, offer / bid has to be submitted through the e-procurement system ONLY as per instructions given in the e-procurement portal (https://bhel.abcprocure.com). 1.4 The bids shall be opened at 14-30 Hrs. IST on the due date of opening, in the presence of participating bidders who may like to be present, unless otherwise specified in the NIT. Bids received late are liable for rejection. Bidders sending bids by courier or post will have to ensure that it is timely delivered at the above address. 1.5 Bids are to be submitted duly signed with seal in two parts :- a) Techno-commercial Bid (Part-I) – To be submitted in 2 sets (original + copy). A copy of Price Bid (Part-II) clearly mentioning all the necessary information as per format without prices "Un-Priced Bid" is also to be enclosed in Part-I Bid. b) Price Bid (Part-II) – To be submitted only in one set in a separate sealed envelope. This should not contain any Technical and / or Commercial Terms and Conditions. The rates should be quoted both in figures and words. 1.6 The Part-I and Part-II Bids are to be sealed in separate envelopes and

Sr. No.	
	marked as "Techno-commercial Bid (Part-I)" and "Price Bid (Part-II)" respectively. Both the envelopes are to be kept in another common envelope and marked as "BID". Each envelope should be sealed and superscribed with tender enquiry no., item / package name, project name and due date of opening. Bidder's name and address shall also be mentioned on each envelope. 1.7 For any technical clarification, please contact official mentioned in the tender enquiry / NIT. 1.8 For any commercial clarification please contact official issuing tender enquiry / NIT. 1.9 Price bid (Part-II) should not contain any additional information / description other than given in "Un-Priced Bid" submitted with "Techno-commercial Bid (Part-I)" except prices, otherwise bid is liable for rejection. 1.10 Price Bid submitted along with the bid shall remain valid up to validity of offer. Any discount / revised offer submitted by the bidder on its own shall be accepted provided it is received before the due date and time of offer submission (i.e. Part-I Bid). The discount shall be applied on pro-rata basis to all items including optional items, if any, unless specified otherwise by the bidder. Discount offered shall be valid for full duration of validity of the offer including extension of validity, if any. Unsolicited Supplementary / Revised Price Bid submitted after the due date and time of offer submission (i.e. Part-I Bid), during validity period of offer, unless asked by BHEL, shall not be considered. Withdrawal of quotation by the bidder, at any stage after its opening, may entail suitable action against such bidder by BHEL. 1.11 The consultants / firm (and any of its affiliates) shall not be eligible to participate against tender enquiry for the related goods or works or services for the same project, if they were engaged by BHEL-TBG for the consultancy services. 1.12 In case any Foreign OEM / Foreign Principal insists on engaging the services of an agent, such agent shall not be allowed to represent more than one manufacturer / supplier in the same tender. Moreover, either the agent could bid on behalf of the manufacturer / supplier or the manufacturer / supplier could bid directly but not both. In case bids are received from the manufacturer / supplier and the agent, bid received from the agent shall be ignored. 1.13 Non-conformities / errors / discrepancies in quoted prices in price bids shall be dealt as follows :- a) If, in the price structure quoted for the required goods / services / works, there is discrepancy between the unit price and the total price (which is obtained by multiplying the unit price by the quantity), the unit price shall prevail and the total price corrected accordingly, unless in the opinion of BHEL there is an obvious misplacement of the decimal point in the unit price, in which case the total price as quoted shall govern and the unit price corrected accordingly. b) If there is an error in a total corresponding to the addition or subtraction of subtotals, the subtotals shall prevail and the total shall be corrected.

(42)

Sr. No.	
	c) If there is a discrepancy between words and figures, the amount in words shall prevail, unless the amount expressed in words is related to an arithmetic error, in which case the amount in figures shall prevail subject to (a) and (b) above. d) If there is such discrepancy in an offer as mentioned in (a), (b) & (c) above, the same shall be conveyed to the bidder with target date upto which the bidder has to send his acceptance on the above lines and if the bidder does not agree to the decision of the BHEL, the bid is liable to be ignored. 1.14 In case the scope of the successful bidder / supplier against this tender enquiry includes Erection, Testing and Commissioning (ETC) of the equipment / material at site in addition to Supply, Purchase Order shall be placed for Supply Portion and Contract shall be separately awarded for ETC at Site Portion. General Terms and Conditions for Tender Enquiry / Contract mentioned herein shall be applicable for both Supply & ETC at Site. Additional Terms and Conditions for Tender Enquiry / Contract for Erection, Testing and Commissioning at Site "BHEL/TBG/GTC-ETC/2016 REV01" shall be applicable for ETC at Site only which is to be read in conjunction with General Terms and Conditions for Tender Enquiry / Contract mentioned herein. However, any breach of either the Purchase Order or the Contract shall be deemed to be breach of the other. 1.15 Taxes and Duties payable extra as per Clause No. 2.3 in NIT, if not specified/quoted clearly as extra shall be considered as included in Ex-works Price and therefore shall not be reimbursed. Taxes and duties not payable extra as per NIT shall be deemed to be included in Ex-works Price. 1.16 If the rates for taxes and duties in respect of the quoted materials and / or services assumed by the Supplier are less than the tariff prevailing at the time of tendering, Supplier will be responsible for such under quotations. However if the rates assumed are higher than the correct rates prevailing at the time tendering, the difference will be to the credit of BHEL. Note : Representative / official deputed by the bidder to witness tender opening must produce authorization letter for the same.
2.	PRICES : 2.1 Unless specifically indicated in the NIT, all prices shall be FIRM. No enhancement of rate for whatsoever reasons unless and until asked by BHEL shall be allowed. 2.2 Unless specifically indicated in the NIT, the prices shall be on INR basis. 2.3 Unless specifically indicated in the NIT, the prices are to be quoted on FOR (Site / Destination) basis excluding GST. The break-up of prices shall be as under :- a) Ex-works Price: Ex-works price including packing & forwarding charges.

Sr. No.	
	b) Freight: Freight for door delivery up to destination / site / store are to be quoted separately. c) Insurance: Insurance for door delivery up to destination / site / store are to be quoted separately. d) Type Test Charges: If asked in the technical specification, it is to be quoted separately for each test. e) Charges for Supervision of Erection, Testing & Commissioning (ETC) at Site: To be quoted separately if specified in NIT/Price Schedule. f) Charges for Testing & Commissioning at Site: To be quoted separately if specified in NIT/Price Schedule. g) Charges for Erection, Testing & Commissioning at Site: To be quoted separately if specified in NIT/Price Schedule. h) Training Charges: To be quoted separately if specified in NIT/Price Schedule. 2.4 GST rates along with HSN/SAC code as applicable on Sr No (a) to (h) above is to be mentioned separately in percentage in both un-priced bid and price bid. Note : i) Unless otherwise specified in the NIT, the purchase order shall be placed on Ex-works basis for Indian bidders. ii) Prices quoted by Indian bidders shall be in Indian Rupees only. iii) In case Supervision of Erection, Testing & Commissioning (ETC) at Site or Testing & Commissioning at Site or Erection, Testing & Commissioning at Site is also in scope of the bidder along with supply, bidder has to ensure that prices quoted for such services also are in line with special terms & conditions of the NIT, if any. iv) Unless otherwise specified in the NIT, Unloading at Site / Destination shall not be in the scope of the supplier. v) Prices in respect of Sr No (a) to Sr No (h) of Clause 2.3 above are to be quoted inclusive of all taxes & Duties, charges. Levies , royalty etc if any, excluding GST.
3.	TERMS OF PAYMENT : 3.1 For Supply only in scope of the supplier 100% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : • LR / GR duly endorsed by BHEL Site Official. • Material Receipt Certificate issued by BHEL Site Official. • GST Compliant Tax Invoice • Packing List (Case-wise) • Copy of Transit Insurance Certificate from underwriters. • Material Inspection Clearance Certificate (MICC) issued by BHEL Quality Management • Guarantee Certificate • Copy of Performance Bank Guarantee (PBG) • Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management wherever specifically mentioned in the Purchase Order.

Sr. No.	
	3.2 For Supply where Supervision of Erection, Testing & Commissioning (ETC) at Site is in scope of the supplier or Supply where Testing & Commissioning at Site is in scope of the supplier a) 95% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · LR / GR duly endorsed by BHEL Site Official. · Material Receipt Certificate issued by BHEL Site Official. · GST Compliant Tax Invoice · Packing List (Case-wise) · Copy of Transit Insurance Certificate from underwriters. · Material Inspection Clearance Certificate (MICC) issued by BHEL Quality Management · Guarantee Certificate · Copy of Performance Bank Guarantee (PBG) · Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management wherever specifically mentioned in the Purchase Order. b) 5% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · Certificate of successful completion of Supervision of Erection, Testing & Commissioning at Site if it is in the scope of the supplier or Certificate of successful completion of Testing & Commissioning at Site if it is in the scope of the supplier. · Certificate of completion of final documentation as per Purchase Order / Technical Specification issued by BHEL Engineering Management 3.3 For Supply where Erection, Testing & Commissioning (ETC) at Site is in scope of the supplier a) 90% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · LR / GR duly endorsed by BHEL Site Official. · Material Receipt Certificate issued by BHEL Site Official. · GST Compliant Tax Invoice · Packing List (Case-wise) · Copy of Transit Insurance Certificate from underwriters. · Material Inspection Clearance Certificate (MICC) issued by BHEL Quality Management · Guarantee Certificate · Copy of Performance Bank Guarantee (PBG) · Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management wherever specifically mentioned in the Purchase Order b) 10% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · Certificate of successful completion of Erection, Testing & Commissioning at Site issued by BHEL Site Official / Construction Management · Certificate of completion of final documentation as per Purchase Order / Technical Specification issued by BHEL Engineering Management 3.4 For Type Test Charges 100% payment along with applicable GST within 60 days from the date of receipt

Sr. No.	
	of complete GST compliant Tax invoice along with copy of Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management in 3 sets (original + 2 copies) on completion of delivery (at site, if F&I is in scope of supplier) of main supplies (excluding spares) for which Type Tests are applicable. List of main supplies (excluding spares) for which Type Tests are applicable shall be certified by BHEL Engineering Management. 3.5 For Charges for Supervision of Erection, Testing & Commissioning at Site 100% payment along with applicable GST within 60 days from the date of receipt of complete GST compliant Tax invoice along with certificate of successful completion of Supervision of Erection, Testing & Commissioning at Site issued by BHEL Site Official / Construction Management in 3 sets (Original + 2 copies). 3.6 For Charges for Testing & Commissioning at Site 100% payment along with applicable GST within 60 days from the date of receipt of complete GST compliant Tax invoice along with certificate of successful completion of Testing & Commissioning at Site issued by BHEL Site Official / Construction Management in 3 sets (Original + 2 copies). 3.7 For Training Charges 100% payment along with applicable GST within 60 days from the date of receipt of complete GST compliant Tax invoice along with certificate of completion of training issued by BHEL Engineering Management in 3 sets (original + 2 copies). Note : i) Supplier has to submit invoice(s) as per PO or approved billing break-up of prices (if applicable as per NIT). ii) In case of supplies for overseas project, Material Receipt Certificate issued by BHEL Authorized Representative shall also be acceptable. iii) In case of Transit Insurance under Open Insurance Policy, Intimation / Declaration of Transit Insurance as per terms of the relevant Open Insurance Policy along with copy of Open Insurance Policy from underwriters shall also be acceptable. iv) Supplier has to ensure commencement of transit insurance from the date not later than LR / GR date. v) Supplier has to submit Tax Invoice(s). Supplier should ensure that Tax Invoice should comply all statutory requirements under GST Law to enable BHEL to avail input credit vi) MSMED Act, 2006 and the rules made thereunder as amended from time to time shall be applicable for release of payment to suppliers qualified & registered as Micro & Small Enterprises based on documents mentioned in the NIT for MSME. vii) Supplier has to submit PBG (as per BHEL format) & Guarantee Certificate as per

Sr. No.	
	PO terms. viii) In case any shortages and / or damages in supplies, an amount calculated based on comments against Material Receipt Certificate issued by the BHEL Site Official shall be withheld from the supply payment against 3.1(a) or 3.2(a) above to be deemed fit by BHEL subject to a minimum of 10% of the total ex-works value of the invoice corresponding to the LR / GR against which any shortages and / or damages are reported. The withheld amount shall be released after the shortages and / or damages in supplies are supplied / replenished against Certification by BHEL Site Official. ix) Payment of GST component shall be made only if vendor has deposited the Tax and credit for the same is reflected in GSTN (GST Network). In case credit of the same is not reflected in GSTN , vendor may alternatively furnish BG of GST Amount for a period valid for not less than 1 month .In case of disallowance of credit /non reflection of credit in GSTN , amount will be recovered from supplier along with applicable Interest , penalty etc from any of his dues. x) If GST is payable by BHEL on reverse Charge Mechanism basis, vendor should ensure the submission of GST compliant Tax invoice immediately on dispatch/ performance of service. In case of non-compliance any additional charges towards interest , penalty etc , will be to vendors account. xi) TDS under GST Act, if applicable, shall be deducted unless Exemption Certificate If applicable, from the appropriate authority is furnished to BHEL along with Invoice.
4.	INTEREST LIABILITY : In case of any delay in payment due to any reason, BHEL shall not pay any interest on delayed payment. Also, no interest shall be payable by BHEL on the bank guarantee / deposit amount or balance payment or any other money which may become due owing to difference or misunderstanding or any dispute before any quasi judicial authority between BHEL and the Supplier / Contractor.
5.	GUARANTEE : The equipment / material supplied and services rendered (if applicable) shall be guaranteed to be free from all defects and faults in design & engineering, material, workmanship & manufacture and in full conformity with the Purchase Order / Contract, Technical Specifications & approved drawings / data sheets, if any, for 18 months from the date of last delivery or 12 months from the date of commissioning, whichever is earlier. Wherever Erection, Testing & Commissioning at Site are also in the scope of the Supplier, the guarantee period shall be 18 months from the date of last delivery or 12 months from the date of commissioning, whichever is later. The defective equipment / material / component shall be replaced free of cost at site. Freight & Insurance during transit shall also be in the scope of the supplier / contractor. Any expenditure for dismantling and re-erection of the replaced equipment / material / component shall be to supplier's / contractor's account. All replacements during the guarantee period shall be delivered at site promptly and satisfactorily within a period not more than 45 days from the date of reporting the defect / rejection etc. In the event of the supplier / contractor failing to replace the defective equipment / material / component within the time period mentioned above, BHEL may proceed to

Sr. No.	
	undertake the replacement of such defective equipment / material / component at the risk and cost of the supplier / contractor without prejudice to any other rights under the contract and recover the same from PBG / other dues of this Purchase Order / Contract or any other Purchase Order / Contract executed by the supplier / contractor. Note : i) In case of Illumination System, items viz. Lamps, Tubes, Ballast, Starters, Capacitors & Fuses will not be under Guarantee after commissioning. ii) In addition to the above guarantee period, Extended Guarantee / Warranty, if any, shall be as per NIT / Technical Specifications. iii) In case offer of agent of Foreign OEM / Foreign Principal is considered, as per Clause No. 1.12 above, Guarantee as mentioned above has to be provided by the Foreign OEM / Foreign Principal also.
6.	LATENT DEFECT : Liability for latent defects shall be for defects inherently lying within material or arising out of design deficiency which does not manifest itself during guarantee period but later and shall be limited to five years from the expiry of the guarantee period.
7.	PERFORMANCE BANK GUARANTEE (PBG) : Supplier shall arrange to submit Performance BG / deposit on a non-judicial stamp paper of appropriate value along with first invoice or within 60 days from placement of Purchase Order (PO) whichever is earlier, in line with one of the applicable options as follows :- <u>Option "A"</u> A single rolling PBG for Rs. 50 Lakhs initially valid for 18 months with claim period of 3 months extra over and above 18 months for all the Purchase Orders being executed for Transmission Business Group, BHEL. However, validity of the PBG shall be extended till 18 months from the date of last delivery with 3 months claim period extra over and above 18 months. Single Rolling PBG option shall not be applicable in case Ex-works value of the PO at the time of placement of PO exceeds Rs. One Crore. <u>Option "B"</u> PBG for 10% of the total Ex-works PO value, valid for 18 months from the date of last delivery with claim period of 3 months extra over and above 18 months. Ex-works PO value at the time of placement of PO shall be considered for calculation of the PBG amount. <u>Option "C"</u> In case the total Ex-works PO value at the time of placement of PO does not exceed Rs. Ten Lakhs, interest free Deposit of 10% of the total Ex-works PO value at the time of placement of PO in form of Demand Draft favouring "Bharat Heavy Electricals Limited" and payable at New Delhi / Delhi / Noida shall also be acceptable to BHEL in lieu of PBG, which shall be released after expiry of 21 months from the date of last delivery after deduction, if any, within 60 days from receipt of invoice in 3 sets (original + 2 copies) to be submitted by the supplier. Note : i) The Bank Guarantee shall be from any bank as per Annexure for List of Banks (32 Nos.). The original PBG should be sent by issuing Bank directly to AGM (Finance), TBG, BHEL, Noida. ii) Extension of validity of the PBG in original, as per above clause, should be sent by issuing Bank directly to AGM (Finance), TBG, BHEL, Noida at least 45 days

39

Sr. No.	
	before expiry of validity of the PBG. iii) Unless otherwise specified in the NIT, deviation taken for non-submission of PBG / Deposit, as applicable, shall not be accepted. iv) Supplier has to confirm one of the applicable options for submission of PBG / Deposit before placement of PO. v) In case of non-submission PBG / Deposit, as applicable, BHEL reserve the right for Risk Purchase as per terms of the NIT and impose Suspension of Business Dealings with the Supplier / Contractor. vi) BHEL reserve the right to encash the Bank Guarantee and forfeit the amount in the event of any default, failure or neglect on part of the Supplier in fulfilment of performance of the Purchase Order. vii) Value of the Bank Guarantee (at the time of submission) shall remain unchanged for any subsequent variations in Purchase Order value up to $\pm 20\%$. Beyond this variation of $\pm 20\%$, the Supplier shall arrange to enhance or may reduce the value of the Bank Guarantee accordingly for the total variation promptly. viii) Vendor to ensure submission of Certificate of Final Documentation / Confirmation regarding Non applicability of Final Documentation, as the case may be, as referred in clause No 9 regarding Final Documentation. BG shall be released only after submission of the same to BHEL TBMM.
8.	SUBMISSION OF DRAWINGS / DOCUMENTS FOR APPROVAL : Supplier shall submit the master document list within 7 days from date of Purchase Order / Contract, unless otherwise specified in the NIT, with planned dates for submission which shall be in line with activity schedule as per Purchase Order / Contract and shall be finalized with BHEL Engineering Management. Date of first submission of drawings / documents shall be certified by BHEL Engineering Management after the receipt of applicable drawings / documents (e.g. project specific cover sheet, GTP, OGA drawings, schemes, type test reports etc.) by BHEL. During detailed engineering stage, necessary hard copies of the engineering drawings / documents shall also be submitted by the supplier as per the Purchase Order / Contract requirement. The supplier shall also submit the packing drawings as per technical specifications. In case item(s) offered require any interface details of other item (not in the scope of supplier & required for operating the equipment), the supplier has to submit interfaces schedule along with submission of engineering drawings / documents. It shall be responsibility of the supplier to get the details of the interfaced item from BHEL before manufacturing to avoid any mismatch at site.
9.	FINAL DOCUMENTATION : Final documentation as called in the Technical /contract specification is to be submitted within 3 months from the date of first delivery of respective equipment, item/material. After submission of Final Documentation, BHEL Engineering Management (TBEM) will issue a Certificate of Completion of Final Documentation. Wherever Final Documentation is not applicable, BHEL Engineering Management (TBEM) will issue confirmation regarding the same, Vendor to submit the Certificate of Final Documentation / Confirmation regarding Non applicability of Final Documentation, as the case may be, to BHEL TBMM. In case of Non Submission of Certificate of Final Documentation / Confirmation regarding Non applicability of Final Documentation, BG will be liable for encashment.
10.	INSPECTION : BHEL / customer / third party shall inspect equipment / material before despatch. Stage inspection during manufacturing may also be carried out. Material to be despatched only after getting Material Despatch Clearance Certificate (MDCC) / MICC issued by BHEL. Supplier shall send inspection call on prescribed format / web site only, with an

Sr. No.	
	advance notice of 15 days. Supplier to ensure submission of all routine / acceptance test reports, inspection reports and all other documents related to inspection, immediately to BHEL. BHEL representative is authorised to carry out audits along with Third Party Inspection Agency at vendor's / supplier's works before clearing the items for despatch.
11.	DESPATCH DOCUMENTS : Despatch documents to be immediately sent to BHEL on despatch are as follows :- • Copy of Invoice • Copy of LR / GR in case of Indian suppliers or BL / AWB in case of foreign suppliers • Copy of Packing List (Case-wise) • Copy of Transit Insurance Certificate from underwriters • Copy of Guarantee Certificate
12.	DELIVERY PERIOD : Delivery / Completion requirement shall be mentioned in the NIT. Bidder to specify best delivery / completion period possible in weeks from the date of LOI / PO as per activity schedule for consideration by BHEL. Time required for type test, if applicable, is to be separately indicated. Note : LR / GR date or invoice date (whichever is later) for indigenous supplies and BL / AWB date for FOB / CIF (if applicable) contracts shall be considered as delivery date.
13.	LIQUIDATED DAMAGES FOR DELAYED DELIVERY: In case of delay in execution of Purchase Order beyond the contractual delivery time, an amount of 0.5% of the total Purchase Order value for supply (incl. taxes and duties, freight & insurance as applicable) per week of delay or part thereof subject to a maximum of 10% of the total Purchase Order value for supply (incl. taxes and duties, freight & insurance as applicable) shall be deducted as Liquidated Damages (LD) along with applicable GST (if any) on LD. However, in case of staggered (lot-wise) contractual delivery schedule, an amount of 0.5% of the total delayed lot value for supply (incl. taxes, duties, freight & insurance as applicable) per week of delay or part thereof subject to maximum of 10% of the total delayed lot value (Incl taxes, duties, Freight & Insurance as applicable) shall be deducted as Liquidated Damages (LD) along with applicable GST (if any) on LD. Note : i) In case of any amendment / revision in P.O./WO, the LD shall be linked to the amended / revised Purchase Order / Contract value and delivery / completion time / schedule, if applicable. ii) LR / GR date or invoice date (whichever is later) for indigenous supplies and BL / AWB date for FOB / CIF (if applicable) for imported supplies shall be treated as the date of dispatch for levying LD as above. iv) However, for indigenous supply, if time period between date of receipt of material at site / destination by Site Official & the date of LR / GR or invoice (whichever is later) is more than 30 days, where distance from place of despatch as per LR / GR is upto 1000 Kms or if time period between date of receipt of material at site / destination by Site Official & the date of LR / GR or invoice (whichever is later) is more than 45 days, where distance from place of despatch as per LR / GR is more than 1000 Kms, such excess period shall also be considered for LD

Sr. No.	
	purpose. iv) If, as per supplier, delay is not attributable to the supplier, delay analysis with documentary evidence may be submitted by the supplier at the earliest but not later than six months from the end of the financial year in which the payment is withheld. Based on the above details / documents submitted by the supplier, BHEL shall take final decision and if considered appropriate by BHEL, withheld amount (full or part as the case may be) shall be released, otherwise, full or balance withheld amount shall be treated as deduction of Liquidated Damages (LD) towards delayed delivery.
14.	VALIDITY OF OFFER : The offer shall be valid for 120 days from the due date of opening of tender (i.e. techno-commercial bid unless otherwise specified in the NIT). Prices of Spares, wherever they optional items, shall be valid till two years from the date of placement of PO.
15.	ACCEPTANCE / REJECTION OF TENDER : BHEL reserve the right to reject in full or part, any or all tender without assigning any reason thereof. BHEL also reserve right to vary the quantities as mentioned in the NIT. Acceptance of offer is subject to vendor approval by customer before opening of price bid. BHEL shall not be bound by any power of attorney granted by tenderer or by changes in composition of the firm made subsequent to award of order / contract. BHEL may however recognize such power of attorney and changes after obtaining proper legal advice, cost of which will be chargeable to the seller / contractor concerned. If the tenderer deliberately gives wrong information, BHEL reserves the right to reject such an offer at any stage or cancel the order / contract, if awarded, and forfeit the security deposit and bank guarantee.
16.	DEVIATION : The bids having deviation(s) w.r.t. tender are liable for rejection. However, BHEL, at its discretion, may load the prices for evaluation of offer with prior intimation to bidder.
17.	TENDER EVALUATION : Comparative statement shall be prepared and evaluated on total cost basis at destination/site (as per terms of NIT) considering overall quantity indicated in NIT unless contrary to same is specifically mentioned in the tender enquiry / NIT. Total cost for this purpose shall include cost of scope of work as mentioned in NIT along with applicable taxes & duties, and other services etc. (if applicable). GST input credit available to BHEL shall be reduced from prices while determining L1 status. In case all bidders are foreign & Port of Import (destination port) is same for all the bidders, evaluation of offers shall be done on CIF (Port of Import) basis. Otherwise, evaluation of offers shall be done on the basis of delivered cost at site /destination to BHEL. Further, in case of foreign bidders, marine freight & insurance are to be quoted separately & the purchase order may be placed on FOB basis with an option for delivery on CIF / CFR basis, if required, later. In case of foreign bidders, Exchange Rate (TT selling rate of State Bank of India) as on date of tender opening (Part-I Bid in case of two part bid) shall be considered. If the relevant day happens to be a bank holiday, then the forex rate as on the previous bank (SBI) working day shall be taken for tender evaluation.
18.	LOADING CRITERIA : List of permissible deviations & loading criteria thereof are as follows :- a) Payment Terms Base rate of SBI (as applicable on the date of bid opening / techno-commercial bid opening in case of two part bids) + 6% shall be considered for loading for the

Sr. No.	
	period of relaxation sought by bidder(s) against terms of payment in the NIT. b) Liquidated Damages (LD) for Delayed Delivery Loading on LD clause shall be to the extent to which it is not agreed to by the bidder (at offered value). c) In case of foreign bidders, if the quoted prices is on CIF basis only, it shall be loaded to arrive at total FOR (Site / Destination) price, as applicable, by factors as follows :- i) Port handling / clearing charges: @ 1% of CIF value to arrive at Customs Assessable Value. ii) Custom Duty (including CVD & SAD) as per NIT prevailing on date of price bid opening. iii) Inland Freight & Transit Insurance: @ 5% of CIF value where distance between site / destination and Port of Discharge is upto 1000 Kms or @ 7% of CIF value where distance between site / destination and Port of Discharge is more than 1000 Kms. Note : Additional deviations (if considered acceptable by BHEL) & the loading criteria shall be communicated to all the qualified bidders before price bid opening.
19.	ARBITRATION : In the event of any dispute emanating from and relating to this contract, the matter shall be referred to the sole arbitration of the person appointed by the competent authority of BHEL. Subject to aforesaid, the provisions of "The Arbitration and Conciliation Act, 1996" and the rules made thereunder as amended from time to time in India shall apply to the arbitration proceedings. The venue of arbitration shall be in New Delhi. Further there shall be no claim for any pre-reference or pendente-lite interest on the claims and any claim for such interest made shall be void. However, in case of contract with Public Sector Enterprise / Undertaking (PSE/PSU) or Govt. Dept., the extant guidelines of Govt. of India shall be followed.
20.	LEGAL SETTLEMENT : Indian Courts at New Delhi / Delhi shall have exclusive jurisdiction to decide the dispute, if any, arising out of or in respect of the contract(s) to which these conditions are applicable. Contract, including all matters connected with contract, shall be governed by the Indian Law, both substantive and procedural, for the time being in force including modification thereto.
21.	SUB-CONTRACTING : In case further subcontracting of BHEL Purchase Order / Contract or part thereof is envisaged by supplier, the same can be done after written permission is obtained from BHEL. However it shall not absolve the Supplier / Contractor of the responsibility of fulfilling BHEL Purchase Order / Contract requirements. In case of subcontracting of Purchase Order / Contract awarded by BHEL or part thereof without such permission, BHEL reserve the right to cancel the Purchase Order / Contract and source such material / component / equipment / system from any other agency at the risk and cost of the Supplier / Contractor. If Supplier / Contractor is an individual or proprietary concern and the individual or the proprietor dies or the partnership is dissolved or substantially affected, then unless BHEL is satisfied that legal representative of individual Supplier / Contractor or proprietor of proprietary concern and surviving partners of partnership firm are capable of carrying out and completing the Purchase Order / Contract, BHEL shall be entitled to cancel the Purchase Order / Contract as to its incomplete portion and without being in any way liable to payment of any compensation to legal

37

Sr. No.	
	representative of Supplier / Contractor and / or to surviving partners of Supplier's / Contractor's firm on account of cancellation of the Purchase Order / Contract. Decision of BHEL that legal representatives of deceased Supplier / Contractor or surviving partners of the Supplier's / Contractor's firm cannot carry out and complete the Purchase Order / Contract shall be final and binding on the parties hereto. Terms and Conditions shall not get affected in case of de-merger / amalgamation / taking-over / re-constitution etc.
22.	RISK PURCHASE : In case the Supplier / Contractor fails to supply or fails to comply with terms & conditions of the Purchase Order / Contract or delivers equipment / material not of the contracted quality or fails to adhere to the contract specifications or fails to perform as per the activity schedule and there are sufficient reasons even before expiry of the delivery / completion period to justify that supplies shall be inordinately delayed beyond contractual delivery / completion period, BHEL reserve the right to cancel the Purchase Order / Contract either in whole or in part thereof without compensation to Supplier / Contractor and if BHEL so desires, may procure such equipment / material / items not delivered or others of similar description where equipment / material / items exactly complying with particulars are not readily procurable in the opinion of BHEL which is final and in such manner as deemed appropriate, at the risk and cost of the Supplier / Contractor and the Supplier / Contractor shall be liable to BHEL for any excess cost to BHEL. However, the Supplier / Contractor shall continue execution of the Purchase Order / Contract to the extent not cancelled under the provisions of this clause. Recovery amount on account of purchases made by BHEL at the risk and cost of Supplier / Contractor shall be the difference of total value of new Purchase Order (PO) value and total value of old Purchase Order for applicable items, where the total value of new PO is more than total value of old PO for applicable items, plus additional 15% of the total ex-works value of new PO as overheads. The Supplier / Contractor shall on no account be entitled to any gain on such risk & cost purchase. In case the purchase order (PO) value of the new PO is less than the PO value of the old PO, 15% of the total ex-works value of the new PO shall be recovered as overheads and the difference between the PO value of the old PO and the new PO shall not be considered for calculation of the recovery amount.
23.	ADJUSTMENT OF RECOVERY : Any amount payable by the Supplier / Contractor under any of the condition of this contract shall be liable to be adjusted against any amount payable to the Supplier / Contractor under any other Purchase Order / Contract awarded to him by any BHEL unit. This is without prejudice to any other action, as may be deemed fit, by BHEL.
24.	FORCE MAJEURE CONDITION : If by reason of war, civil commotion, act of god, Government restrictions, strike, lockout which are not in control of Supplier / Contractor the deliveries / services are delayed, Supplier / Contractor shall not be held responsible. If at any time during the continuance of the Purchase Order / Contract, the performance in whole or in part by either party of any obligations under the Purchase Order / Contract is prevented or delayed by reason of any war hostilities, acts of the public enemy, restrictions by Govt. of India, civil commotion, sabotage, fires, floods, explosion, epidemics, quarantine restrictions, strike, lock-outs or acts of God (hereinafter referred to as "event"), which are not in control of Supplier / Contractor or BHEL, then provided notice of the happening of such event is given by either party to the other within fifteen (15) days from the date of occurrence thereof, neither party shall by reason of such event be entitled to terminate the Purchase Order /

Sr. No.	
	Contract nor shall have any claim for damages against each other in respect of such non-performance and delay in performance. Performance under the Purchase Order / Contract shall be resumed immediately after such event has come to an end or ceased to exist and decision of BHEL as to whether the deliveries have to be resumed or not shall be final, conclusive and binding on the parties hereto. In the event of the parties hereto not able to agree that a force majeure event has occurred, the parties shall submit the disputes for resolution pursuant to the provisions hereunder, provided that the burden of proof as to whether a force majeure event has occurred shall be upon the party claiming such an event. Notwithstanding above provisions, BHEL shall reserve the right to cancel the Purchase Order / Contract, wholly or partly, in order to meet the overall project schedule and make alternative arrangements for completion of delivery and other schedules.
25.	MANUFACTURING QUALITY PLAN (MQP) : Supplier to submit approved MQP in line with requirement of BHEL/customer.
26.	SUPPLIER PERFORMANCE MONITORING AND RATING SYSTEM : BHEL reserve the right for evaluation of Supplier Performance Rating as per Supplier Performance Monitoring and Rating System of BHEL for necessary action. Details are available at BHEL Website www.bhel.com for reference.
27.	DEALING WITH BANNED SUPPLIERS / CONTRACTORS IN BHEL : Offers of the bidders, who are on the banned list, as also the offers of the bidders who engage the services of the banned firms, shall be rejected. The list of banned firms is available on BHEL website www.bhel.com for reference.
28.	ORDER OF PRECEDENCE : The order of precedence shall be as follows :- a) Special Terms & Conditions (STC) for Tender Enquiry / Contract, if any b) General Terms & Conditions (GTC) for Tender Enquiry / Contract & Additional General Terms & Conditions (GTC) for Tender Enquiry / Contract for Erection Testing & Commissioning (ETC) at Site, if applicable Provisions in (a) above shall prevail over (b). In case of conflict, between Technical Specifications and STC / GTC, bidder to seek necessary clarifications from BHEL concerned official as specified in NIT.
29.	PACKING : Packing shall be in conformity with specifications and shall be such as to ensure prevention of damages, corrosion, deterioration, shortages, pilferage and loss in transit or storage. In case of shipment by sea or air, the packing shall be sea-worthy or air-worthy respectively and of international standards. Different types of spares i.e. start-up / commissioning spares and initial spares (mandatory spares and recommended O&M spares) are to be packed separately. Packing List shall be submitted as per standard format along with advance set of documents for claiming payment which shall also indicate :- a) Case / Packing size (as applicable). b) Gross weight and net weight of each package. c) Detailed contents of the package with quantity of each item separately. Project, Item / Package Description, BHEL's PO No. with date & Case / Packing Mark should also be clearly mentioned on the Case / Packing and Packing List for identification. Also, Packing List must be duly signed & should include respective Invoice No. & LR No. Note : Foreign suppliers to furnish details to arrange inland transportation by BHEL, if applicable, as follows :-

36

Sr. No.	
	i) No. of Packages ii) Size with Weight (Gross & Net) of each Package iii) No. of Containers with type & size required for inland transportation iv) Type of Cargo (Break Bulk / LCL / FCL) v) Customs Tariff No.
30.	COLOUR CODING : Aluminium stickers are required to be attached to large components but plastic sheet tags should be tied with small components, giving details like purchase order, description of the component, quantity etc. Tags should be of the colour as follows :- a) Main equipment : Yellow or White tag b) Start-up / Commissioning spares : Blue tag c) Mandatory spares : Pink or Red tag d) Recommended / O&M spares : Green tag
31.	MICRO, SMALL & MEDIUM ENTERPRISES (MSME) : MSME Act 2006 as amended from time to time & extant regulations of Govt. of India for MSME will be applicable. Micro & Small Enterprises (MSE) can avail the intended benefits only if they submit along with the offer / bid, attested copies of either Acknowledgement of Entrepreneur Memorandum Part-II (EM-II certificate) having deemed validity (five years from the date of issue of acknowledgement in EM-II) or valid NSIC certificate or EM-II certificate along with attested copy of a CA certificate (As per BHEL format where deemed validity of EM-II certificate of five years have expired) applicable for the relevant financial year (latest audited). Date to be reckoned for determining the deemed validity will be the date of opening (for Techno-commercial Bid : Part-I in case of two part bid). Non-submission of such documents will lead to consideration of their bid at par with other bidders. No benefit shall be applicable for this enquiry if any deficiency in the above required documents are not submitted before price bid opening. If the tender is to be submitted through e-procurement portal, then the above required documents are to be uploaded on the portal. Documents should be notarized or attested (in original) by a Gazetted officer. Copy of Udyog Aadhaar Memorandum with Acknowledgement of Ministry of Micro, Small & Medium Enterprises should also be furnished.
32.	BUSINESS ETHICS / SUSPENSION OF BUSINESS DEALINGS WITH SUPPLIERS / CONTRACTORS : If any bidder / supplier / contractor during pre-tendering / tendering / post tendering / award / execution / post-execution, indulges in malpractices cheating, bribery, fraud or other misconduct or formation of cartel so as to influence the bidding process or influences the price or fails to perform or is in default without any reasonable cause etc or performs any act considered objectionable as per extant guidelines, action may be taken against such bidders/supplier/contractor as per extant "Guidelines for Suspension of Business Dealings with Suppliers/Contractors". Abridged version of same is available at BHEL website (www.bhel.com) on "Supplier Registration" Page.
33.	REVERSE AUCTION : BHEL reserve the right to go for Reverse Auction (RA) instead of opening the sealed envelope price bid, submitted by the bidder or price bid submitted by the bidder through e-procurement system. This will be decided after techno-commercial evaluation. All bidders to give their acceptance for participation in RA. Non-acceptance to participate in RA may result in non-consideration of their bids, in case BHEL decides to go for RA. In case BHEL decides to go for Reverse Auction, only those bidders who have given their unconditional acceptance to participate in RA will be allowed to participate in the Reverse Auction. Those bidders who have given their acceptance to participate in Reverse Auction will have to necessarily submit "online sealed bid" in the Reverse Auction. Non-submission of "online sealed bid" by the bidder will be

Sr. No.	
	considered as tampering of the tender process and will invite action by BHEL as per extant guidelines in vogue. General Terms and Conditions of RA are available at Annexure. Business Rules for RA shall be sent to the bidders before conducting RA. Abridged Version of "Common Guidelines for Conducting Reverse Auction" may also be seen at BHEL website (www.bhel.com) on "Supplier Registration" Page & "Tender Notifications" Page.
34.	INTEGRITY PACT : NOT APPLICABLE Bidders shall have to enter into Integrity Pact with BHEL, duly signed with seal in original, if specified in NIT / RFQ failing which bidder's offer shall be liable for rejection.
35.	TERMINATION OF CONTRACT : BHEL shall have the right to cancel the Purchase Order / Contract without any financial implication to BHEL if vendor approval by end user / customer is withdrawn or in case of Suspension of Business Dealings with the Suppliers / Contractors by BHEL. BHEL shall have the right to cancel Purchase Order / Contract, wholly or in part, in case they are obliged to do so on account of any decline, diminution, curtailment or stoppage of their business and in that event, the Supplier's / Contractor' compensation claim shall be settled mutually. In case of cancellation of Purchase Order / Contract for main supply, all other associated Purchase Orders / Contracts like those for Mandatory Spares / Recommended Spares / Erection, Testing & Commissioning (ETC) / Supervision of ETC, if any, would also get cancelled.
36.	SHELF LIFE : NOT APPLICABLE Supplier has to inform the list of the items / sub-items which have limited shelf life like consumables or those required for the first fill and shall indicate the corresponding shelf life period in the offer. Such items / sub-items shall be manufactured / despatched only after getting formal clearance from BHEL.
37.	LIMITATION OF LIABILITY : Notwithstanding any other provisions, except in cases of wilful misconduct and / or criminal negligence / acts, a) Neither the Supplier / Contractor nor BHEL shall be liable to the other, whether in Purchase Order / Contract, tort, or otherwise, for any consequential loss or damage, loss of use, loss of production or loss of profits or interest costs, provided however that this exclusion shall not apply to any obligation of the Supplier / Contractor to pay Liquidated Damages to the BHEL and b) Notwithstanding any other provisions incorporated elsewhere in the contract, the aggregate liability of the Contractor in respect of this contract, whether under the Contract, in tort or otherwise, shall not exceed total Contract Price, provided however that this limitation shall not apply to any obligation of the Vendor to indemnify BHEL with respect to Patent Infringement or Intellectual Property Rights.
38.	SHORTAGES / DAMAGES : a) Against Supply only or Supply where Supervision of Erection, Testing & Commissioning (ETC) at Site or Supply where Testing & Commissioning at Site is in scope of the supplier : Any shortages and / or damages in supplies shall be supplied / replenished free of cost by the supplier as early as possible but not later than 30 days from the date of intimation by BHEL to the supplier.

Sr. No.	
	b) Against Supply where Erection, Testing & Commissioning (ETC) at Site is in scope of the supplier : Any shortages and / or damages in supplies and during handling / storage, erection, testing and commissioning at site shall be supplied / replenished free of cost by the Supplier / Contractor, as early as possible, to meet the contractual completion time / schedule. Note: There shall not be any extension in the contractual delivery time / schedule due to any shortages and / or damages in supplies.
39.	VARIATION OF CONTRACT VALUE / QUANTITY VARIATION : BHEL shall have the right to variation in quantities of items within $\pm 30\%$ of the total Purchase Order / Contract value at the time of placement of PO or award of Contract on overall basis for all amendments together within two years from the date of original Purchase Order / Contract or completion of execution of the Purchase Order / Contract whichever is earlier but quantities of individual items may vary to any extent or may get deleted unless otherwise specified in the technical specifications. No compensation is payable due to variation in the quantities and the Supplier / Contractor shall be bound to accept the same the contracted prices / rates without any escalation. However, if the Purchase Order / Contract is on "Lumpsum" basis, no variation of Purchase Order / Contract value shall be admissible to the Supplier / Contractor within the scope of Purchase Order / Contract, as long as the inputs remain unchanged.
40.	STATUTORY VARIATION : GST rates prevailing at the time of dispatch of goods/ completion of services shall be payable by BHEL. All other taxes, duties, charges, royalty, cess, other levies shall be deemed to be included in the Ex Works Prices / Charges quoted by bidders and no variations shall be payable in respect thereof. No other variations such as on customs duty, exchange rate, minimum wages, prices of controlled commodities, any other input etc. shall be payable by the BHEL. Notwithstanding anything above, where the actual completion of the supply / services occurs beyond the period stipulated in the Purchase Order / Contract or any extension thereof, variations referred to above, will be limited to the rates prevailing on the dates of such agreed completion periods only. For variations after the agreed completion periods, the Supplier / Contractor alone shall bear the impact for the upward revisions and for downward revisions BHEL shall be given the benefit of reduction in applicable taxes / GST. This will be without prejudice to the levy of liquidated damages for delay in delivery / completion. If new tax is introduced by Central/ State Govt/ Municipality becomes directly applicable on items specified in Bill of Quantities/Purchase Order/Contract, full reimbursements shall be made provided it becomes applicable on items specified in Bill of Quantities. However, any additional tax implication due to delay in delivery, beyond the Contractual Delivery, attributable to supplier shall be borne by supplier.
41.	MODE OF PAYMENT : Payment shall be made directly to the Supplier / Contractor by BHEL through NEFT / RTGS.
42.	CONFIDENTIALITY : Supplier / Contractor shall, at all times, undertake to maintain complete confidentiality of all data, information, software, drawings & documents etc. belonging to BHEL and also of systems, procedures, reports, input documents, manuals, results and any other BHEL documents discussed and / or finalized during the course of execution of Purchase Order / Contract.

Sr. No.	
43.	INDEMNIFICATION : The Supplier / Contractor shall indemnify and keep indemnified and hold harmless BHEL and its employees and officers from and against any and all claims, suits, actions or administrative proceedings, demands, losses, damages, costs and expenses and any other claim of whatsoever nature in respect of the death or injury of any person or loss of or damage to any property arising during the course and out of the execution of the Purchase Order / Contract.
44.	TITLE OF GOODS : a) Ownership of the equipment / material procured in India, shall be transferred to BHEL upon loading on to the mode of transport to be used for transportation of the said equipment / material from the works to the site / destination and upon endorsement of the dispatch documents in favour of BHEL. b) Ownership of the equipment / material to be imported into the country where the site is located, if not procured in India, shall be transferred to BHEL upon loading on the mode of transport to be used for transportation of the equipment / material from the country of origin to that country / destination and upon endorsement of despatch document in favour of BHEL. c) Notwithstanding the transfer of ownership of the equipment / material, the responsibility for care and safe custody thereof together with the risk of loss or damage thereto for whatsoever reason shall remain with the Supplier.
45.	COMPLIANCE OF STATUTORY REQUIREMENTS : The vendor shall comply with all State and Central Laws / Acts, Statutory Rules, Regulations etc., as may be enacted by the Government during the tenure of the Purchase Order / Contract and having in force and applicable to the Purchase Order / Contract and nothing shall be done by the Supplier / Contractor in contravention of any Law / Act and / or Rules / Regulations, thereunder or any amendment thereof. The Supplier / Contractor shall pay all taxes, fees, licence charges / deposits, duties, tolls, royalty, commissions or other charges which may be levied on account of any of his operations connected with the Purchase Order / Contract. In case BHEL is constrained to make any of such payments, BHEL shall recover the same from the Supplier / Contractor either from moneys due to him or otherwise as deemed fit.
46.	ACCEPTANCE OF ORDER : Supplier should acknowledge and accept the Letter of Award / Purchase Order issued by BHEL within 7 days of the issue of Letter of Award / Purchase Order. In case of any discrepancy / typographical error in issue of Purchase Order / Contract, the agreed terms & conditions, scope of work, rates / prices for placement of PO / award of contract shall be applicable and BHEL reserves the right to issue amendment(s) to PO / Contract for correction of discrepancies / typographical errors in the PO / Contract at a later date.
47.	FRAUD PREVENTION POLICY : The Bidder along with its associate / collaborators / sub-contractors / sub-vendors / consultants / service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website http://www.bhel.com and shall immediately bring to the notice of BHEL Management about any fraud or suspected fraud as soon as it comes to their notice.

Signature of Bidder (Authorized Signatory) with Date & Seal

(22)



BHARAT HEAVY ELECTRICALS LIMITED

TRANSMISSION BUSINESS ENGINEERING MANAGEMENT

COPYRIGHT & CONFIDENTIAL. The Information in this document is the property of BHARAT HEAVY ELECTRICALS LIMITED. This must not be used directly or indirectly in any way detrimental to the interest of the company.

BHEL Document No. TB-316-401-008		Rev. 00	Name	Prepared by AK	Checked by VK	Approved by AS
Type of Document Technical Specification			Sign	<i>[Signature]</i>		
Title 400kV CLAMPS & CONNECTORS			Date	22.01.2020	22.01.20	24/01/20
			Group	TBEM		
			W.O. No	88006		
CUSTOMER		Uttar Pradesh Rajya Vidyut Utpadan Nigam Ltd. (UPRVUNL)				
CONSULTANT		1. NTPC (Review Consultant) 2. DCPL				
PROJECT		400kV Switchyard for Panki Thermal Power Station (1x660MW)				
CONTENTS						
SN	TITLE					No. of Pages
1	Section – 1: Technical Specification					02
	Annexure – 1 (BOQ)					02
3	Section – 2: Equipment Specification					06+02
4	Section – 3: Project details & General Specification					26
5	Section – 4: Guaranteed Technical Particulars					01
6	Section – 5: Technical Checklist					02
NOTE:-						
Offers submitted without technical checklist (section-5) shall not be evaluated.						
Rev No.	Date	Altered	Checked	Approved	REVISION DETAILS	
Distribution				To		
				Copies		

(21)

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)	
CUSTOMER: UPRVUNL	
REVIEW CONSULTANT: NTPC LTD.	
CONSULTANT: DCPL	

Technical Specification of 400V Clamps & Connectors	TB-316-401-008
Section-1: Scope, Specific Technical Requirements & Quantities	REV.00

SECTION 1

1.0 SCOPE, SPECIFIC TECHNICAL REQUIREMENTS AND QUANTITIES.

1.1 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of 400kV Clamps & Connectors complete with hardware in complete.

The Clamps & Connectors are required for the following Project

Name of Customer:	Uttar Pradesh Rajya Vidyut Utpadan Nigam Ltd. (UPRVUNL)
Name of Project:	400kV Switchyard for Panki Thermal Power Station (1x660MW)
Name of Consultants:	NTPC (Review Consultant) DCPL, Kolkata

Refer Section - 3 for Project Details and General Specifications.

In case of any discrepancies between the requirements mentioned under Section-1, Section-2 and those specified in the Section-3, the specifications given under Section-1 shall prevail and shall be treated as binding requirements.

1.2 TECHNICAL PARTICULARS

The Technical Particulars of Clamps and Connectors shall be as per Customer Specification enclosed as Annexure-A to Section-1 & Standard Specification No. TB-235-316-119 enclosed as Section-2 of this specification.

1.3 QUANTITIES

- As per Annexure-I.
- Drawings of Equipments with complete final details (such as terminal type & material) will be furnished during detailed engineering.
- Quantity may vary at Contract stage by -30% to +30 % for overall value of contract. However, quantity of individual items can vary upto any extent during detailed engineering stage.
- All hardware required for connecting clamps/ spacers to equipment/conductor/ Al tube shall be in bidder's scope of supply.

1.4 ACCESSORIES

Hardware for connection to equipment terminal:

Yes

1.5 TYPE TEST REPORTS

Equipment to be supplied shall be of type tested design. During detailed engineering, the Bidder / Contractor shall furnish for Owner's approval the reports of all the type tests as listed in this specification and carried out not before **02.11.2010**. These reports should be for the test conducted on the equipment

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification of 400V Clamps & Connectors Section-1: Scope, Specific Technical Requirements & Quantities	TB-316-401-008 REV.00

similar to those proposed to be supplied under this contract and the test(s) should have been either conducted at an independent laboratory or should have been witnessed by a client.

However if contractor is not able to submit report of type test(s) conducted in the aforementioned period, or in case type test report(s) are not found to be meeting the specification requirements, the contractor shall conduct all such tests under this contract at no additional cost to the owner either at third party lab or in presence of client/owners representative and submit the reports for approval.

All acceptance and routine tests as per specification and relevant standards shall be carried out. Charges for these shall be deemed to be included in the equipment price.

The type test reports once approved for any projects shall be treated as reference. For subsequent projects of UPRVUNL/ NTPC, an endorsement sheet will be furnished by the manufacturer confirming similarity and "No design Change". Minor changes if any shall be highlighted on the endorsement sheet.

1.6 MANUFACTURING QUALITY PLAN

Manufacturer shall follow UPRVUNL/ NTPC Manufacturing Quality Plan.

1.7 SUBMISSION & APPROVAL OF DOCUMENTS

Following documents with project title block & document numbers as mentioned below are required to be submitted by bidder after award of order,

BHEL Doc. No.	NTPC Doc. No.	Document Description
TB-4-316-401-E10A	9962-001-TB-572-PVE-C-136	400kV CLAMPS & CONNECTORS - DRAWINGS
TB-4-316-401-E10B	9962-001-TB-572-PVE-W-167	400kV CLAMPS & CONNECTORS - TYPE TEST REPORTS

Complete set of drawings & type test reports for all connectors shall be considered as single document as per NTPC requirement.

Technical Manufacturing clearance shall be given to vendor on the basis of approval of the above mentioned documents.

Project: 1x660MW PANKI TPP
Customer: UPRVUNL

**400kV CLAMPS AND CONNECTORS BOQ FOR
PANKI SWITCHYARD**

ANNEXURE-1

BOQ Item No.	CONNECTOR TYPE	Nominal Current rating (A)	SC Current rating (kA for 1s)	Unit	TOTAL (Excluding spares)	Spares	TOTAL (Nos.)
1AE	Expansion type connector for 400kV, 3150A, 50kA for 1 s, SF6 Circuit Breaker suitable for 4.5" IPS Al Tube	3150	50	Nos.	66	10	76
2AR	Rigid type connector suitable for 4.5" IPS Al Tube on 400kV, 3150A, 50kA for 1s, HCB ISOLATORS	3150	50	Nos.	109	13	122
2AE	Expansion type connector suitable for 4.5" IPS Al Tube on 400kV, 3150A, 50kA for 1s, HCB ISOLATORS	3150	50	Nos.	18	4	22
2AQ	Connector suitable for Quad ACSR Moose Conductor on 400kV, 3150A, 50kA for 1s, HCB ISOLATORS	3150	50	Nos.	17	4	21
2AT	Connector suitable for Twin ACSR Moose Conductor on 400kV, 3150A, 50kA for 1s, HCB ISOLATORS	2000	50	Nos.	48	7	55
3AR	Rigid type connector suitable for 4.5" IPS Al Tube on 400kV 3000A, 50kA for 1s Current Transformer WITH 120% EXTENDED CURRENT RATING	3600	50	Nos.	54	7	61
3AE	Expansion type connector suitable for 4.5" IPS Al Tube on 400kV 3000A, 50kA for 1s Current Transformer WITH 120% EXTENDED CURRENT RATING	3600	50	Nos.	75	9	84
3AT	Connector suitable for Twin Moose ACSR conductor (horizontal approach) on 400kV 3000A, 50kA for 1s Current Transformer WITH 120% EXTENDED CURRENT RATING	2000	50	Nos.	15	2	17
4T	Connector for 400 kV, 50kA for 1s CVT suitable for twin moose ACSR conductor (universal approach)	NA	50	Nos.	6	2	8
4R	Rigid type terminal connector for 400kV, 50kA for 1s CVT suitable for 4.5" IPS Al Tube	NA	50	Nos.	12	2	14
5T	Connector for 360 kV, 50kA for 1s Surge Arrester suitable for twin moose ACSR conductor (universal approach)	NA	50	Nos.	1	0	1
6ThS	400kV Buspost insulator clamp suitable for 4.5" IPS Al Tube Through/sliding	NA	50	Nos.	24	3	27
6T	400kV Buspost insulator clamp suitable for twin moose ACSR conductor (horizontal approach) THROUGH type	2000	50	Nos.	24	3	27
7T	400kV, 50kA for 1s Terminal Connector for 80MVAR Reactor suitable for twin moose ACSR conductor for HT Bushing	2000	50	Nos.	3	1	4
8T	400kV, 50kA for 1s Terminal Connector for Generator Transformer HV bushing suitable for twin moose ACSR conductor	2000	50	Nos.	3	1	4
9T	400kV, 50kA for 1s Terminal Connector for Station Transformer HV bushing suitable for twin moose ACSR conductor	2000	50	Nos.	6	1	7
20	Corona bell to suit 4.5" IPS Al Tube (nos.)	NA	NA	Nos.	28	3	31
21	TEE Connector (400 kV s/s) Single ACSR Moose to Single ACSR Moose	1000	50	Nos.	84	9	93
22	TEE Connector (400 kV s/s) Twin ACSR Moose to Single ACSR Moose	1000	50	Nos.	12	2	14
25	TEE Connector (400 kV s/s) for 4.5" IPS Al Tube to twin moose ACSR conductor	2000	50	Nos.	47	5	52
26A	400kV Flexible (for main stringing) Spacers for 'Quad Moose' ACSR with 450mm sub-conductor spacing	NA	50	Nos.	246	25	271
26B	400kV Rigid (for jumpers) Spacers for 'Quad Moose' ACSR with 450mm sub-conductor spacing	NA	50	Nos.	291	30	321
27A	400kV Flexible (for main stringing) Spacers for 'Twin Moose' ACSR with 450mm sub-conductor spacing	NA	50	Nos.	369	37	406
27B	400kV Rigid (for jumpers) Spacers for 'Twin Moose' ACSR with 450mm sub-conductor spacing	NA	50	Nos.	1605	161	1766
29	Welding sleeves for 4.5" IPS Al Tube	NA	NA	Nos.	67	7	74
PGC	400kV PG clamp for single moose conductor to single moose conductor	1000	50	Nos.	60	6	66
STE	Earthwire Strain/ tension clamps (Bolted type) with D-Shackle assembly	NA	NA	Nos.	42	5	47
PGE	PG-clamp for GS earthwire of 12mm dia	NA	NA	Nos.	69	7	76
CC1	Cleat type clamps for Earthing down conductor (12mm dia)	NA	NA	Nos.	495	50	545
CC2	Cleat type clamps for 75 x 10mm G.S. flat for equipment structure	NA	NA	Nos.	1802	181	1983
PC	Pad type clamp For connecting 12mm dia. G.I. wire on one side and 75x10mm GS strips on other side	NA	NA	Nos.	37	4	41

CONDUCTOR DETAILS

1	<u>4.5" IPS Al. Tube (Schedule 80)</u>	
	Outer Dia	120.00 +1.50/0.0 mm
	Wall thickness	12.00 +1.0/-0.0 mm
	Nominal Cross Sectional Area	4071.50 sq. mm
2	<u>ACSR Moose Conductor</u>	
	Stranding details	Al - 54/3.53
	Overall diameter of conductor	31.77 mm
3	<u>Shield/ Earth Wire (7/8SWG)</u>	
	Stranding details	7/4.0 mm steel
	Overall diameter	12.0 mm

NOTES

- 1 Drawings of Equipments with complete final details (such as terminal type & material) will be furnished during detailed engineering.
- 2 Quantity may vary at Contract stage by -30% to +30 % for overall value of contract. However, quantity of individual items can vary upto any extent during detailed engineering stage.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification of 400V Clamps & Connectors Section-2: Equipment Specification	TB-316-401-008 REV.00

SECTION 2

GENERAL SPECIFICATION

2.1 GENERAL

This section covers the general technical requirements of spacers and clamps & connectors.

2.1.1 Technical Particulars for spacers and Clamp & Connectors

Nominal system voltage	400 kV
Highest system voltage	420 kV
Current Rating	As per BOQ
Frequency	50 Hz $\pm 5\%$
System Earthing	Effectively earthed
Spacing between sub-conductors of the bus	450mm for Quad as well for Twin
Corona extinction Voltage	320kV
Max. Radio interference voltage for frequency between 0.5MHz and 2 MHz	1000 microvolts at 266 kVrms

2.2 Applicable Standards

The spacers and clamps & connectors shall strictly conform to the following Indian and International standards **latest edition** as appropriate:

List of Standards:

IS 617	Aluminium and aluminium alloy ingots and castings for general engineering purposes.
IS 1363 (All Parts)	Hexagon head bolts, screws and nuts of product grade C
IS 1364 (All Parts)	Hexagon head bolts, screws and nuts of product grades A and B
IS 1367 (Part I)	Technical Supply Conditions for threaded fasteners.
IS 1367 (Part 2)	Technical Supply Conditions for threaded fasteners.
IS 1367 (Part 3)	Technical Supply Conditions for threaded fasteners.
IS 1367 (Part 13)	Technical Supply Conditions for threaded fasteners.
IS 2121 (Part -1 & 2)	Specification for conductors and earthwire accessories for overhead power lines
IS 2121	Specification for conductors and earthwire accessories

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification of 400V Clamps & Connectors Section-2: Equipment Specification	TB-316-401-008 REV.00

(Part -3)	foroverhead power lines.
IS 2121 (Part -4)	Specification for conductors and earthwire accessories for overhead power lines
IS 5561	Electric power connectors.
IS 2633	Methods for testing uniformity of coating of zinc coated articles.
IS 1573	Electroplated coating of Zinc on Iron and Steel
IS 3138	Hexagonal Bolts & Nuts (M42 to M150)
IS 4218 (Parts 1,2 & 4)	Metric Screw Threads
IS 4218:(Part 3)	Metric Screw Threads
IS 4218:(Part 6)	Metric Screw Threads
IS 10162	Spacers & spacer dampers for twin horizontal bundle conductors
ISO 272	Fasteners: Hexagonal Products –Width across Flats.
ISO 898	Fasteners, Screws & Studs
NEMA CC1	Electric power connectors for sub-station
NEMA CC3	Connectors for use between Aluminium or Aluminium-Copper Overhead Conductors.
IS 816	Code of practice for use of metal arc welding for general construction in mild steel.
IS 4759	Hot dip zinc coatings on structural steel and other allied products.
IS 2633	Methods for testing uniformity of coating of zinc coated articles.
IS 2629	Recommended practice for hot dip galvanising of iron and steel.

2.3 Clamps and Connectors

All the current carrying parts shall be designed and manufactured to have minimum resistance. Clamps and fittings shall be so designed that the equipment shall not be subject to any abnormal stresses due to thermal changes in conductor. All the clamps and fittings shall enable the connection to be as short as possible. Wherever possible they shall be in two separate halves. No U bolts shall be used. Corona control ring shall be of such design and shape that they will prevent visual discharge forming on the hardware assemblies. They shall have minimum thickness of 2.5mm. All similar parts, particularly the removable one shall be interchangeable with one another.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification of 400V Clamps & Connectors Section-2: Equipment Specification	TB-316-401-008 REV.00

- 2.3.1 All power clamps and connectors shall conform to **IS:5561 (latest edition)** & NEMA CC1 and shall be made of materials listed below:
- | | | |
|----|---|---|
| a) | For connecting ACSR conductors/Aluminium tube | Aluminum alloy casting, conforming to designation A6 of IS:617 and all test shall conform to IS:617 |
| b) | For connecting equipment terminals made of copper with ACSR conductors/Aluminium tube | Bimetallic connectors made from aluminum alloy casting, conforming to designation A6 of IS:617 with 2mm thick bimetallic liner/strip and all test shall conform to IS:617 |
| c) | For connecting G.I | Galvanised mild steel shield wire |
| d) | i) Bolts, nuts & Plain, washers
ii) Spring washers for items 'a' to 'c' | i) Electro-galvanised for sizes below M12, for others hot dip galvanised.
ii) Electro-galvanised mild steel suitable for atleast service condition-3 as per IS:1573 |
- 2.3.2 Necessary clamps and connectors shall be supplied for all equipment and connections. The requirement regarding external corona and RIV as specified for any equipment shall include its terminal fittings. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of work.
- 2.3.3 Where copper to aluminium connections are required, bi-metallic clamps shall be used, which shall be properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current carrying or subjected to stress.
- 2.3.4 Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified in each particular case, are also included in the scope of Work.
- 2.3.5 No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner of minimum 2 mm thickness shall be cast integral with aluminum body or 2 mm thick bi-metallic strips shall be provided for Bi-metallic clamps.
- 2.3.6 All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- 2.3.7 Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of 4.5" IPS AL. tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.
- 2.3.8 Clamp shall be designed to carry the same current as the conductor and the temperature rise shall be equal or less than that of the conductor at the specified ambient temperature. The rated current for which the clamp/connector is designed with respect to the specified reference ambient temperature, shall also be indelibly marked on each component of the clamp/connector, except on the hardware.
- 2.3.9 All current carrying parts shall be designed and manufactured to have minimum contact resistance.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification of 400V Clamps & Connectors Section-2: Equipment Specification	TB-316-401-008 REV.00

- 2.3.10 Clamps and connectors shall be designed to be corona controlled.
- 2.3.11 Bolts and nuts shall have hexagonal heads and threads as per Indian standard. Rated torque of the nuts shall be indicated on drawing.
- 2.3.12 For flexible connectors, braids or laminated straps shall be made from tinned copper strips or aluminium laminates depending upon the clamp. All Aluminium conductors of adequate current, mechanical stability & flexibility can also be provided.
- 2.3.13 **Designs:**
Responsibility of satisfactory design of the clamps/connectors to safely withstand the specified mechanical stresses and carry the rated current without exceeding the temperature rise specified, shall solely rest with the bidder.
- 2.3.14 **Clamps and Connectors-Tests**

Clamps and connectors should be type tested as per IS: 5561 and shall also be subjected to routine tests as per **IS: 5561(latest edition)**. Following type test reports shall be submitted for approval as per clause 1.4, Section-1 except for sl. no.(ii) & (iii) for which type test once conducted shall be applicable (i.e. the requirement of test conducted within last ten years shall not be applicable).
- i) Temperature rise test (maximum temperature rise allowed is 35°C over 50°C ambient)
 - ii) Short time current test
 - iii) Corona (dry) and RIV (dry) test (for 132 KV and above voltage level clamps)
 - iv) Resistance test and tensile test

2.4 SPACERS

2.4.1 General:

Spacer shall conform to IS: 10162. The spacers are to be located at a suitable spacing to limit the short circuit forces as per IEC -60865. For strung buses, flexible type spacers shall be used whereas for jumpers and other connections rigid type spacers shall be used.

2.4.2 Constructional Features

- a) No magnetic material shall be used in the fabrication of spacers except for GI bolts and Nuts.
- b) Spacer design shall be made to take care of fixing and removing during installation and maintenance
- c) The design of the spacers shall be such that the conductor does not come in contact with any sharp edge.

2.4.3 Tests

Each type of spacer shall be subjected to at least the following type tests, acceptance tests and routine tests in addition to all other tests specified in IS 10162:

- A. Type Tests:** Following type test reports shall be submitted for approval as per clause 1.4 of Section-1.

17

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification of 400V Clamps & Connectors Section-2: Equipment Specification	TB-316-401-008 REV.00

a) **Clamp slip tests**

The sample shall be installed on test span of twin conductor bundle string or quadruple conductor bundle string (as applicable) at a tension of 44.2kN. One of the clamps of the sample when subjected to a longitudinal pull of 2.5kN parallel to the axis of the conductor shall not slip on the conductor. The permanent displacement between the conductor and the clamp of sample measured after removal of the load shall not exceed 1.0 mm. Similar tests be performed on the other clamps of the same sample.

b) Fault current test as per CI 5.14.2 of IS : 10162. Alternatively, the same can be carried by simulated short circuit method for which compressive forces shall be based on IEC-60865.

c) Corona Extinction Voltage test (Dry)

This test shall be performed as per procedure mentioned at Annexure-A section-2. Minimum corona extinction voltage shall be 508kV (rms) line to ground for 765 kV, 320KV (rms) line to ground for 400kV, 105kV (rms) line to ground for 132kV spacers respectively.

d) RIV Test (Dry)

This test shall be performed as per procedure mentioned at Annexure-A, Section-2. Maximum RIV level shall be as per cl. No. 2.1.1 of section -2.

e) Resilience test (if applicable)

f) Tension Test

g) Log decrement test (if applicable)

h) Compression test.

i) Galvanising test.

B. Acceptance Test (As per IS : 10162 (Latest Version))

a) Visual examination

b) Dimensional verification

c) Movement test

d) Clamp slip test

e) Clamp bolt torque test (if applicable)

f) Assembly torque test

g) Compression test

h) Tension test

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)	
CUSTOMER: UPRVUNL	
REVIEW CONSULTANT: NTPC LTD.	
CONSULTANT: DCPL	

Technical Specification of 400V Clamps & Connectors	TB-316-401-008
Section-2: Equipment Specification	REV.00

- i) Galvanising test
- j) Hardness test for neoprene (if applicable)

The shore hardness of different points on the elastometer surface of cushion grip clamp shall be measured by shore hardness meter. It shall be between 65 to 80.

- k) Ultimate Tensile Strength Test

The UTS of the retaining rods shall be measured. It shall not be less than 35 kg/Sq. mm.

C. Routine test

- a) Visual examination
- b) Dimensional verification

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**ANNEXURE-A****CORONA AND RADIO INTERFERENCE VOLTAGE (RIV) TEST****1. General**

Unless otherwise stipulated, all equipment together with its associated connectors, where applicable, shall be tested for external corona (for 400kV & above) both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage (RIV) for 132kV and above.

2. Test Levels:

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

3. Test Methods for RIV:

3.1 RIV tests shall be made according to measuring circuit as per International Special-Committee on Radio Interference (CISPR) Publication 16-1(1993) Part -1. The measuring circuit shall preferably be tuned to frequency with 10% of 0.5 Mhz but other frequencies in the range of 0.5 MHz to 2 MHz may be used, the measuring frequency being recorded. The results shall be in microvolts.

3.2 Alternatively, RIV tests shall be carried out in accordance with relevant IEC of respective equipment or NEMA standard Publication No. 107-1964.

3.3 In measurement of, RIV, temporary additional external corona shielding may be provided. In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 meters of terminals.

3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurements. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100%, and 110% of the specified RIV test voltage for all equipment unless otherwise specified. The specified RIV test voltage for 765kV, 400 kV, 220 KV is listed in the detailed specification together with maximum permissible RIV level in microvolts.

3.5 The metering instruments shall be as per CISPR recommendation or equivalent device so long as it has been used by other testing authorities.

3.6 The RIV measurement may be made with a noise meter. A calibration procedure of the frequency to which noise meter shall be tuned shall establish the ratio of voltage at the high voltage terminal to voltage read by noise meter.

4. Test Methods for Visible Corona

The purpose of this test is to determine the corona extinction voltage of apparatus, connectors etc. The test shall be carried out in the same manner as RIV test described above with the exception that RIV measurements are not required during test and a search technique shall be used near the onset and extinction voltage, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 110% of specified corona extinction voltage and maintained there for five minutes. In case corona inception does not take place at 110%, test shall be stopped, otherwise test shall be continued and the voltage will then be decreased slowly until

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)

ANNEXURE-A

all visible corona disappears. The procedure shall be repeated at least 4 times with corona inception and extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the four values at which visible corona (negative or positive polarity) disappears. Photographs with laboratory in complete darkness shall be taken under test conditions, at all voltage steps i.e. 85%, 100%, and 110%. Additional photographs shall be taken at corona inception and extinction voltages. At least two views shall be photographed in each case using Panchromatic film with an ASA daylight rating of 400 with an exposure of two minutes at a lens aperture of f/5.6 or equivalent. The photographic process shall be such that prints are available for inspection and comparison with conditions as determined from direct observation. Photographs shall be taken from above and below the level of connector so as to show corona on bushing, insulators and all parts of energised connectors. The photographs shall be framed such that test object essentially, fills the frame with no cut-off.

For recording purpose, modern devices utilizing UV recording methods such as image intensifier may also be used.

- 4.1 The test shall be recorded on each photograph. Additional photograph shall be taken from each camera position with lights on to show the relative position of test object to facilitate precise corona location from the photographic evidence.
- 4.2 In addition to photographs of the test object preferably four photographs shall be taken of the complete test assembly showing relative positions of all the test equipment and test objects. These four photographs shall be taken from four points equally spaced around the test arrangement to show its features from all sides. Drawings of the laboratory and test set up locations shall be provided to indicate camera positions and angles. The precise location of camera shall be approved by Employer's inspector, after determining the best camera locations by trial energisation of test object at a voltage which results in corona.
- 4.3 The test to determine the visible corona extinction voltage need not be carried out simultaneously with test to determine RIV levels.
- 4.4 However, both test shall be carried out with the same test set up and as little time duration between tests as possible. No modification on treatment of the sample between tests will be allowed. Simultaneous RIV and visible corona extinction voltage testing may be permitted at the discretion of Employer's inspector if, in his opinion, it will not prejudice other test.

5. Test Records:

In addition to the information previously mentioned and the requirements specified as per CISPR or NEMA 107-1964 the following data shall be included in test report:

- a) Background noise before and after test.
- b) Detailed procedure of application of test voltage.
- c) Measurements of RIV levels expressed in micro volts at each level.
- d) Results and observations with regard to location and type of interference sources detected at each step.
- e) Test voltage shall be recorded when measured RIV passes through 100 microvolts in each direction.
- f) Onset and extinction of visual corona for each of the four tests required shall be recorded.

15

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification	TB-316-401-XXX
Section-3: Project Details and General Specification	

SECTION- 3

PROJECT DETAILS AND GENERAL SPECIFICATIONS

3.0 GENERAL

This section stipulates the General Technical Requirements under the Contract and will form an integral part of the Technical Specification.

The provisions under this section are intended to supplement general requirements for the materials, equipment and services covered under other sections of tender documents and are not exclusive. However in case of conflict between the requirements specified in this section and requirements specified under other sections, the requirements specified under respective sections shall prevail.

3.1 PROJECT DETAILS

	Particular	Details
a)	Customer	Uttar Pradesh Rajya Vidyut Utpadan Nigam Ltd.
b)	Engineer Consultant	DCPL
c)	Engineer Review Consultant/ Inspector	NTPC Ltd.
d)	Project Title	Panki Thermal Power Project (3x660 MW): 400kV Switchyard
e)	Project Location	Place: Panki District: Kanpur State: Uttar Pradesh
f)	Latitude & Longitude	North N26028'20" East E 80014'32"
g)	Nearest Railway Station	Panki
h)	Distance of project location from the Railway station	5 Km
i)	Nearest Major Town	Kanpur
j)	Distance of the town from the project site	16 Km.
k)	Nearest Highway from the project site	National Highway - 25
l)	Nearest airport	Kanpur – 25 Km Lucknow – 80 Km
m)	Nearest commercial airport	440 Km
n)		
<u>SITE CONDITIONS</u> (for design purposes)		
a)	Design ambient temperature	50°C
b)	Maximum Relative humidity	85 %
c)	Height above mean sea level	Less than 1000 meters
d)	Pollution Severity	Heavily polluted (With Coal dust & Fly ash) and Highly Corrosive environment.
e)	Criteria for Wind Resistant design of structures and equipment	Standard Applicable - IS 875 (Part 3) 1987
f)	Basic Wind speed "Vb" at ten meters above the mean ground level.	47 m/ sec
g)	Siesmic data	Zone-III as per IS: 1893

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification	TB-316-401-XXX
Section-3: Project Details and General Specification	

3.1.1 SYSTEM PARAMETERS:

Sl.No.	Parameters	400 kV
1	Highest system voltage	420 kV rms
2	Lightning Impulse voltage	$\pm 1425\text{kVp}$
3	Switching impulse voltage	$\pm 1050\text{kVp}$
4	Power frequency withstand for 1 min (rms)	630 kV(rms)
5	Max. fault level (1 sec.)	50 kA
6	Minimum creepage distance	13020 mm

3.1.2 AUXILIARY POWER:

Sl.No.	Nominal Connection Voltage	Variations in Voltage	Frequency	Phase	Neutral
1	415V	$\pm 10\%$	50 (+5% -5%)	3Phase , 4 Wire	Solidly Earthed
2	240V	$\pm 10\%$	50 (+5% -5%)	1 phase	Solidly Earthed

Combined variation of voltage and frequency shall be + 10%. Design fault level of 415V system shall be restricted to 50kA rms for 1 second & for 25kA for 1 sec. for 220V DC system.

The operational limits for variation of DC voltage are (+) 10% to (-) 15%.

3.1.3 The various minimum heights of the switchyard shall be as given below from plinth level:

Voltage	Equipment /1st Level	Main Bus Level	Jack Bus Level	Peak
400kV	8000mm	15000mm	23000mm	7500mm

The minimum vertical distance from the bottom of the lowest porcelain part of the bushing, porcelain enclosures or support insulators to the bottom of the equipment structure, where it rests on the foundation pad shall be 2550mm.

3.1.4 The minimum clearances for 400kV switchyard shall be as given below:

Phase to earth clearance	3500 mm
Phase to phase clearance	4200 mm
Section clearance	6500 mm

3.2 INSTRUCTION TO BIDDERS

The bidders shall submit the technical requirements, data and information as per the technical data sheets, provided in Section-4.

The bidders shall furnish catalogues, engineering data, technical information, design documents, drawings etc fully in conformity with the technical specification.

It is recognized that the bidders may have standardized on the use of certain components, materials, processes or procedures different than those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice will also be considered provided such proposals meet the specified designs, standard and performance requirements and are acceptable to the Purchaser. Unless brought out clearly, the Bidder shall be deemed to conform to this specification scrupulously. All deviations from the specification shall be clearly brought out in the respective

(14)

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL
--

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

schedule of deviations. Any discrepancy between the specification and the catalogues or the bid, if not clearly brought out in the schedule, will not be considered as valid deviation.

Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/ or needed for erection, completion and safe operation of the equipment as required by applicable codes, though they may not have been specifically detailed in the Technical Specifications unless included in the list of exclusions. Materials and components not specifically stated in the specification but which are necessary for commissioning and satisfactory operation of the switchyard unless specifically excluded shall be deemed to be included in the scope of the specification and shall be supplied without any extra cost. All similar standard components/parts of similar standard equipment under supply shall be inter-changeable with one another.

'Make' of brought-out items are subject to Owner/Purchaser's approval.

The bidder shall furnish relevant details to the Owner/Purchaser for his concurrence before procurement. Makes approved by owner shall only be acceptable.

The bidder shall supply type tested (including special tests as per tech. specification) equipment and materials. The test reports shall be furnished by the bidder along with equipment/ material drawings. In the event of any discrepancy in the test reports, (i.e., if any test report is not acceptable due to any design/ manufacturing changes or due to non-compliance with the Technical Specification and/ or applicable standard), the tests shall be carried out without any additional cost implication to the BHEL. BHEL reserves the right to get any or all type/tests conducted/repeated.

3.3 CODES AND STANDARDS

The Design, manufacture, erection, testing and performance of items and services provided under this specification shall comply with the latest edition including all applicable official amendments and revisions as on date of award of the following standards. In case of conflict between this specification and code (IS Code, standards, etc.) referred herein, the more stringent of both shall prevail. All work shall be carried out as per the codes and standards listed out in the description of each equipment/item.

Indian Electricity Act and Indian Electricity Rules can be obtained from bureau of Indian Standards.

Equipment complying with other internationally accepted standards such as IEC, BS, USA, VDE etc. will also be considered if they ensure performance and constructional features equivalent or superior to standards listed above. In such a case, the Bidder shall clearly indicate the standard(s) adopted, furnish a copy in English of the latest revision amendments and revision in force on date of opening of bid and shall clearly bring out the salient features for comparison.

The supplier is required to follow local statutory regulations stipulated in the latest amended Electricity Supply Act 1948 and Indian Electricity Rules 1956 (latest), and other local rules and regulations.

3.4 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

The 400 kV system is being designed to limit the power frequency over voltage of 1.5 p.u. and the switching surge over voltage to 2.5 p.u. In 400 kV system the initial value of temporary over voltage could be 2.0 p.u. for 1-2 cycles. All the equipment/materials covered in this specification shall perform all its function satisfactorily without undue strain, restrike etc. under such over voltage conditions. All equipment shall also perform satisfactorily under various other electrical, electromechanical and meteorological conditions of the site of installation. All equipment shall be able to withstand all external and internal mechanical, thermal and electromechanical forces due to various factors like

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

wind load, temperature variation, ice & snow, (not applicable for this project) short circuit etc for the equipment .

The equipment shall also comply with the following:

- a) All equipments shall be suitable for hot line washing.
- b) To facilitate erection of equipment, all items to be assembled at site shall be "match marked".
- c) Piping, if any, between equipment control cabinet or operating mechanism to marshalling box of the equipment shall bear proper identification to facilitate the connection at site.
- d) All equipment shall be supplied with necessary inter-pole cabling, and its cost shall be included in the cost of equipment.

3.5 ENGINEERING DATA

3.5.1 Drawings

All drawings submitted by the supplier including those submitted at the time of bid shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, the external connections, fixing arrangement required. The dimensions required for installation and interconnections with other equipment and materials, clearances and spaces required for installation and interconnections between various portions of equipment and any other information specifically requested in the specifications.

Each drawing submitted by the Contractor (including those of sub-vendors) shall bear a title block at the right hand bottom corner with clear mention of the name of the Employer, the system designation, the specifications title, the specification number, the name of the Project, drawing number and revisions. If standard catalogue pages are submitted, the applicable items shall be indicated therein. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in metric units.

After the approval of the drawings, further work by the Contractor shall be in strict accordance with these drawings and no deviation shall be permitted without the written approval of the Purchaser, if so required.

The review of these data by the purchaser will cover only general conformance of the data to the specification and documents, interfaces with the equipment provided under specification, external connections and of the dimensions which might affect plan layout. This review by the purchaser may not indicate a thorough review of the dimensions, quantities and details of the equipment, material, any devices or items indicated or the accuracy of the information submitted. This review and/or approval by the purchaser shall not be considered by the contractor, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Contractor's risk. The Contractor may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Purchaser. Approval of Contractor's drawing or work by the Purchaser shall not relieve the contractor of any of his responsibilities and liabilities under the Contract.

All engineering data submitted by the contractor after final process including review and approval by the purchaser shall form part of the contract document and the entire work performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the purchaser in writing.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

3.5.2 Approval Procedure

The following procedure for submission and review/approval of the drawings, data, reports, information, etc. shall be followed by Contractor:

- All data/information furnished by Vendor in the form of drawings, documents, Catalogues or in any other form for NTPC's information/interface and/or review and approval are referred by the general term "drawings".
- The 'Master drawings list' indicating titles, Drawing Number, Date of submission and approval etc. shall be finalised mutually between Contractor and Employer before the award of contract. This list shall be updated if required at suitable interval during detailed engineering.
- All drawings (including those of subvendor's) shall bear at the right hand bottom corner the 'title plate' with all relevant information duly filled in. The Contractor shall furnish this format to his subvendor along with his purchase order for subvendor's compliance.
- Contractor shall submit all the drawings in five (5) copies for review of Employer. Employer shall forward their comments within four (4) weeks of receipt of drawings.
- Upon review of each drawings, depending on the correctness and completeness of the drawings, the same will be categorised and approval accorded in one of the following categories:

CATEGORY I	Approved
CATEGORY II	Approved subject to incorporation of comments/modification as noted. Resubmit revised drawing incorporating the comments
CATEGORY III	Not approved. Resubmit revised drawings for Approval after incorporating comments/modifications as noted
CATEGORY IV	For information and records

- Contractor shall resubmit the drawings approved under Category II, III within one (1) week of receipt of comments on the drawings, incorporating all comments. Every revision of the drawing shall bear a revision index wherein such revisions shall be highlighted in the form of description or marked up in the drawing identifying the same with relevant revision number enclosed in a triangle (e.g 1.2.3. etc.).
- In case Contractor does not agree with any specific comment, he shall furnish the explanation for the same to Employer consideration. In all such cases Contractor shall necessarily enclose explanations along with the revised drawing (taking care of balance comments) to avoid any delay and/or duplication in review work.
- It is the responsibility of the Contractor to get all the drawings approved in the Category I or IV (as the case may be) and complete engineering activities within the agreed schedule. Any delay arising out of submission and modification of drawings shall not alter the contract completion schedule.
- Contractor shall not make any changes in the portion of the drawing other than those commented. If changes are required to be made in the portions already approved, the Contractor shall resubmit the drawings identifying the changes (along with reasons for changes) for Employer's review and approval. **Drawings resubmitted shall show clearly the portions where the same are revised marking the relevant revision numbers and Employer shall review only such revised portion of documents.**
- Approval of drawings will not in any way relieve the Contractor of his obligations of furnishing the equipment in accordance with the specification and shall not prevent subsequent rejection if such equipment is later found to be defective.

3.5.3 Erection Drawings.

- Contractor shall furnish erection drawings for the guidance or commencement of erection or the first shipment, whichever is earlier. These shall generally comprise of fabrication/assembly drawings, various component/part details drawing, assembly, clearance data requirements, etc.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

The drawings shall contain details of components/ equipment with identification number, match marks, bill of materials, assembly procedures etc.

- b. For all major equipment apart from above details, assembly sequence and instructions with check-lists shall be furnished in the form of erection manuals.

3.5.4 Instruction Manual

- a. The Contractor shall submit to the Employer preliminary instruction manuals for all the equipments for review. The final instructions manuals incorporating Employer's comments and complete in all respect shall be submitted at least sixty (60) days before the first shipment of the equipment. The instruction manuals shall contain full details and drawings of all the equipments, the transportation, storage, installation, testing, operation and maintenance procedures, etc. separately for each component/equipment along with log record format. These instruction manuals shall be submitted in five (5) copies for approval.
- b. If after commissioning and initial operation of the plant, the instruction manuals require any modifications/additions/changes, the same shall being corporate and the updated final instruction manuals shall be submitted.
- c. The operating and maintenance instructions together with drawings (other than shop drawings) of the equipment, as completed, shall have sufficient details to enable the Employer to maintain, dismantle, reassemble and adjust all parts of the equipment. They shall give a step by step procedure for all operations likely to be carried out during the life of the plant/equipment, including erection, testing, commissioning, operation, maintenance dismantling and repair. Each manual shall also include a complete set of approved drawings together with performance/rating curves of the equipment and test certificates, wherever applicable. The contract shall not be considered completed for purpose of taking over until such instructions and drawings have been supplied to the Employer.
- d. A separate section of the manual shall be for each size/type of equipment and shall contain a detailed description of construction and operation, together will all relevant pamphlets.
- e. The manuals shall include the following
 - a) List of spare parts along with their drawing and catalogues and procedure for ordering spares.
 - b) Lubrication Schedule including charts showing lubrication checking, testing and replacement procedure to be carried daily, weekly, monthly & at longer intervals to ensure trouble free operation.
- f. A collection of the manufacturer's standard leaflets will not accepted to be taken as a compliance of this clause. The manual shall be specifically compiled for the concerned project.

3.5.5 Operation & Maintenance Manuals

The manual shall be a two rim PVC bound stiff sided binder able to withstand constant usage or where a thicker type is required it shall have locking steel pins, the size of the manual shall not be larger than international size A3. The cover shall be printed with the Project Name, Services covered and Volume / Book number Each section of the manual shall be divided by a stiff divider of the same size as the holder. The dividers shall clearly state the section number and title. All written instructions within the manual not provided by the manufacturers shall be typewritten with a margin on the left hand side.

3.5.6 As Built Drawings

After final acceptance of individual equipment/system by the Owner, the Bidder will update all original drawings and documents for the equipment/ system to "as built" conditions in requisite number.

Drawings must be checked by the Bidder in terms of its completeness, data adequacy and relevance with respect to engineering schedule prior to submission to the Owner. In case drawings are found to be submitted without proper endorsement for checking by the Bidder, the same shall not be reviewed and returned to the Bidder for re-submission. The Bidder shall make a visit to site to see the existing

(12)

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL
--

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

facilities and understand the layout completely and collect all necessary data/drawings at site which are needed as an input to the engineering. The Bidder shall do the complete engineering including interfacing and integration of all his equipment, systems & facilities within his scope of work as well as interface engineering & integration of systems, facilities, equipment & works under Owner's scope and submit all necessary drawings/ documents for the same.

3.5.7 Final Submission of drawings and documents:

The Contractor shall furnish the following after approval of all drawings /documents and test reports:

- a. List of drawings bearing the Employer's and Contractor's drawing number.
- b. Two (2) bound sets alongwith 4 CD-ROMs of all drawing.
- c. All documents/designs in two (2) copies as noted above.
- d. Contractor shall also furnish six (6) bound sets of all as-built drawings including the list of all as-built drawings bearing drawing numbers. The Contractor shall also furnish two (2) sets of CD-ROMs/ DVD/Portable hard disk of all as-built drawings as decided by the Employer.
- e. The Contractor shall also furnish four (4) copies of instruction/ operations & maintenance manuals (after approval) for all the equipments.

3.5.8 TEST REPORTS

Four (4) copies of preliminary test results shall be supplied for approval prior to despatch of the equipment. Bound copies of complete test results shall be furnished later, in number of copies as per attached Distribution Schedule. These shall incorporate all tests carried out on the equipment and its auxiliaries as well as characteristic curves of current transformers including reports on the official test waves, failure detection data and copies of final test oscillograms of both voltage and current with calibration.

3.6 MATERIAL /WORKMANSHIP

Where the specification does not contain references to workmanship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended and shall ensure satisfactory performance throughout the service life.

In case where the equipment, materials or components are indicated in the specification as "similar" to any special standard the purchaser shall decide upon the question of similarity. When required by the specification or when required by the purchaser the contractor shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it being understood that the cost as well as the time delay associated with the rejection shall be borne by the Contractor.

The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety subject to mutual agreements. All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfill their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the Purchaser.

Whenever possible, all similar part of the works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the equipment supplied under the specification. Where feasible, common component units shall be employed in different pieces of

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.

The equipment offered in the bid only shall be accepted for supply, with the minimum modifications as agreed/accepted.

3.7 TROPICAL PROTECTION

All electrical equipment, accessories and wiring shall have fungus protection involving special treatment of insulation and metal against fungus, insects and corrosion.

Fine mesh screen of corrosion resistant material shall be furnished on all ventilating openings to prevent entry of insects.

3.8 SPACE HEATERS

The heaters shall be suitable for continuous operation at 230 V as supply voltage. On –off switch and fuse shall be provided.

One or more adequately rated thermostatically connected heaters shall be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.

The heaters shall be suitably designed to prevent any contact between the heater wire and the air and shall consist of coiled resistance wire centered in a metal sheath and completely encased in a highly compacted powder of magnesium oxide or other material having equal heat conducting and electrical insulation properties or they shall consist of resistance wire wound on a ceramic and completely covered with a ceramic material to prevent any contact between the wire and the air. Alternatively, they shall consist of a resistance wire mounted into a tubular ceramic body built into an envelope of stainless steel or the resistance wire is wound on a tubular ceramic body and embedded in vitreous glaze. The surface temperature of the heaters shall be restricted to a value which will not shorten the life of the heater sheaths or that of insulated wire or other component in the compartments.

3.9 FUNGI STATIC VARNISH

Besides the space heaters, special moisture and fungus resistance varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

3.10 VENTILATION OPENING

In order to ensure adequate ventilation, compartments shall have ventilation openings provided with fine wire mesh of brass to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust. Outdoor compartment openings shall be provided with shutter type blinds.

3.11 DEGREE OF PROTECTION

Degree of protection for various enclosures as per IS: 13947 shall be as follows:

1. LT Switchgear/MCC/DBs/Fuse Boards

- | | | |
|--|---|------|
| i. Compartments and busbar chambers upto 1600A | : | IP52 |
| ii. Compartments and busbar chambers above 1600A | : | IP42 |
| iii. Switchgear located outdoor | : | IP55 |

2. Motors

- | | | |
|--------------------|---|------------------|
| i. Indoor motors | : | IP55 |
| ii. Outdoor motors | : | IP55 with canopy |

3. Transformers

(12)

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL
--

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

- | | | |
|---|----------|-------------|
| i. Indoor Transformer | : | IP22 |
| ii. Cable box-indoor area | : | IP52 |
| iii. Cable box-outdoor area | : | IP54 |
| iv. Indoor kiosks and marshalling boxes | : | IP54 |
| v. Outdoor kiosks and marshalling boxes | : | IP55 |
| 4. Push Button Stations and any other kiosk/box/panel/ enclosure | | |
| i. Indoor | : | IP54 |
| ii. Outdoor | : | IP55 |
| iii. In dusty areas, e.g. conveyor galleries, transfer points, crusher house, bunker floor etc. | : | IP65 |
| 5. Junction boxes for cables/wires | : | IP55 |
| 6. Outdoor lighting fixtures | : | IP55 |

The degree of protection shall be in accordance with IS: 13947 (Part -I) / IEC-947 (Part-I) / IS 12063/IEC 529. Type test report for degree of protection test, on each type of the box shall be submitted for approval.

3.12 PRESERVATIVE SHOP COATING

All exposed metallic surfaces subject to corrosion shall be protected by shop application of suitable coatings. All surfaces which will not be easily accessible after the shop assembly, shall be treated beforehand and protected for the life of the equipment. All surfaces shall be thoroughly cleaned of all mill scales, oxides and other coatings and prepared in the shop. The surfaces that are to be finish-painted after installation or require corrosion protection until installation, shall be shop painted with at least two coats of primer.

Transformers and other electrical equipment if included shall be shop finished with one or more coats of primer and two coats of high grade epoxy. The finished colours shall be as per manufacturer's standards, to be selected and specified by the Owner at a later date.

Shop primer for all steel surfaces which will be exposed to operating temperature below 95 degrees Celsius shall be selected by the Contractor after obtaining specific approval of the Employer regarding the quality of primer proposed to be applied. Special high temperature primer shall be used on surfaces exposed to temperature higher than 95 degrees Celsius and such primer shall also be subject to the approval of the Employer.

All other steel surfaces which are not to be painted shall be coated with suitable rust preventive compound subject to the approval of the Owner.

3.13 RATING PLATES, NAME PLATES AND LABELS

- 3.13.1 Each equipment shall have permanently attached to it in a conspicuous position, a rating plate of non-corrosive material upon which shall be engraved manufacturer's name, equipment, type or serial number together with details of the ratings, service conditions under which the item of plant in question has been designed to operate, and such diagram plates as may be required by the Employer.
- 3.13.2 Such nameplates or labels shall be of white non hygroscopic material with engraved black lettering or alternately, in the case of indoor circuit breakers, starters, etc. of transparent plastic material with suitably coloured lettering engraved on the back.
- 3.13.3 The rated current, extended current rating and rated thermal current shall be clearly indicated in the name plate in case of current transformer.
- 3.13.4 Rated voltage, voltage factor and intermediate voltage shall be clearly indicated on the nameplate in case of capacitor voltage transformer.
- 3.13.5 Each switch shall have a clear inscription identifying its function. Switches shall also have a clear inscription of each position indication.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

- 3.13.6 All segregated phases of conductors or bus ducts, indoor or outdoor, shall be provided with coloured phase plates to clearly identify the phase of the system.
- 3.13.7 All such plates, instruction plates, etc. shall be bilingual with Hindi inscription first, followed by English. Alternatively, two separate plates one with Hindi and the other with English inscriptions may be provided.

3.14 GALVANISING

- 3.14.1 The galvanised surface shall consist of a continuous film adhering to the steel. The finished surface shall be clean and smooth, and shall be free from defects like dissolved patches, base, spot, unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits, blistered surfaces, flaking or peeling off, etc. The presence of any of these defects shall render the material liable to rejection.
- 3.14.2 All exposed ferrous parts shall be hot dip galvanised as per IS:2629 & IS:2633, Galvanising shall be uniform, smooth continuous and free from acid spots. Should the galvanising of the sample be found defective, the entire batch of steel shall have to be re-galvanised at Contractor's cost. The amount of zinc deposit shall be not less than 610 gms. per sq.m. of surface area and in addition, the thickness of zinc at any spot shall not be less than 85 microns. The Employer reserves the right to measure the thickness of zinc deposit by Elkometer or any other instrument acceptable to Employer and reject any component which shows thickness of zinc at any location less than 85 microns. The testing on the galvanised materials shall be carried out as per IS:2633.
- 3.14.3 The amount of zinc deposit over threaded portion of the bolts, nuts and screws shall not be less than 300 gms. per sq. meter of surface area. The amount of zinc deposit on washers shall not be less than 340 gms. per sq. meter of surface area. The threads having extra deposit of zinc shall be removed by die cutting after the completion of galvanising. The removal of extra zinc shall be carefully done so that threads shall have minimum deposits of zinc on them as specified.

3.15 PAINTING

- 3.15.1 All surfaces to be painted including interior and exteriors of enclosures and other metal parts shall be shot or sand blasted or chemically treated to remove all rust, scale, grease and other adhering foreign matters. If not specified or approved otherwise later, colour of finishing paint shall be RAL 7032 with glossy finish except for panels which shall have matt finish. The paints used shall be epoxy-based or of suitable type to withstand the salty atmosphere prevalent in the coastal areas.
- 3.15.2 All metal parts not accessible for painting shall be made of corrosion resistant materials. All machine finished or bright surfaces shall be coated with a suitable rust preventive compound and wrapped or otherwise protected.
- 3.15.3 Paints shall be carefully selected to withstand tropical heat and extremes of weather specified herein. It shall not scale-off or crinkle or be removed by abrasion due to normal handling.
- 3.15.4 Should finished paint chip-off or crinkle during transit or installation, the Contractor shall arrange for re-painting the equipment at site at his own cost.

3.16 QUALITY ASSURANCE

The Contractor shall follow his standard procedures for quality assurance and control. This shall be in standard format indicating test witness and customer hold point shall be submitted for approval by the successful bidder. A copy of the said standard procedures shall be submitted to the Owner/Purchaser for his reference. However, Owner/Purchaser reserves the right to review the same and give his observations, if any, for compliance.

The procedures shall be in such a form as to clearly delineate the manufacturing sequence, inspection points, tests and test procedures, acceptable ranges/values, reference drawings etc.

(10)

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

Test shall be performed in presence of Owner/Purchaser's representative so desired by the Owner/Purchaser. The Contractor shall give at least fifteen (15) days advance notice of the date when the tests are to be carried out.

Manufacturing and quality control procedures shall be available for audit to the Owner/Purchaser and/or its representative at the place of manufacture.

The Owner/Purchaser reserves the right to inspect the equipment at the point of manufacture and witness factory and other such tests as may be necessary to ensure conformance to the specification.

The Owner/Purchaser may inspect the Contractor's facilities prior to award of contract.

The Owner/Purchaser may witness any or all of the tests stipulated in the relevant standards and this specification.

The Owner/Purchaser may conduct surveillance of the Contractor's facilities for compliance to his standard procedures of Quality Assurance and Quality Control while work on the specified equipment is in progress.

3.17 QUALITY ASSURANCE PROGRAMME

To ensure that the equipment and services under the scope of contract whether manufactured or performed within the Contractor's works or at his sub-contractor's premises or at the Employer's site or at any other place of work are in accordance with the specifications, the Contractor shall adopt suitable quality assurance program to control such activities at all points, as necessary. Such programs shall be outlined by the Contractor and shall be finally accepted by the Employer/authorised representative after discussions before the award of the contract. The QA program shall be generally in line with ISO-9001/IS-14001. A quality assurance program of the contractor shall generally cover the following:

- i. His organisation structure for the management and implementation of the proposed quality assurance programme
- ii. Quality System Manual
- iii. Design Control System
- iv. Documentation Data Control System
- v. Qualification data for Bidder's key Personnel.
- vi. The procedure for purchase of materials, parts, components and selection of sub-contractor's services including vendor analysis, source inspection, incoming raw-material inspection, verification of materials purchased etc.
- vii. System for shop manufacturing and site erection controls including process, fabrication and assembly.
- viii. Control of non-conforming items and system for corrective actions and resolution of deviations.
- ix. Inspection and test procedure both for manufacture and field activities.
- x. Control of calibration and testing of measuring testing equipments.
- xi. System for Quality Audits.
- xii. System for identification and appraisal of inspection status.
- xiii. System for authorising release of manufactured product to the Employer.
- xiv. System for handling storage and delivery.
- xv. System for maintenance of records, and
- xvi. Furnishing quality plans for manufacturing and field activities detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of equipment/component as per format enclosed as Annexure-I.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

3.18 GENERAL REQUIREMENTS - QUALITY ASSURANCE

- 13.18.1 All materials, components and equipment covered under this specification shall be procured, manufactured, erected, commissioned and tested at all the stages, as per a comprehensive Quality Assurance Programme. An indicative programme of inspection/tests to be carried out by the contractor for some of the major items is given in the respective technical specification. This is, however, not intended to form a comprehensive programme as it is the contractor's responsibility to draw up and implement such programme duly approved by the Employer. The detailed Quality Plans for manufacturing and field activities should be drawn up by the Bidder and will be submitted to Employer for approval. Schedule of finalisation of such quality plans will be finalised before award.
- 13.18.2 Manufacturing Quality Plan will detail out for all the components and equipment, various tests/inspection, to be carried out as per the requirements of this specification and standards mentioned therein and quality practices and procedures followed by Contractor's/ Sub-contractor's/ sub-supplier's Quality Control Organisation, the relevant reference documents and standards, acceptance norms, inspection documents raised etc., during all stages of materials procurement, manufacture, assembly and final testing/performance testing. The Quality Plan shall be submitted on electronic media e.g. floppy or E-mail in addition to hard copy, for review. Once the same is finalised, hard copies shall be submitted for approval. After approval the same shall be submitted in compiled form on CD ROM.
- 13.18.3 Field Quality Plans will detail out for all the equipment, the quality practices and procedures etc. to be followed by the Contractor's site Quality Control Organisation, during various stages of site activities starting from receipt of materials/equipment at site.
- 13.18.4 The Bidder shall also furnish copies of the reference documents/plant standards/acceptance norms/tests and inspection procedure etc., as referred in Quality Plans along with Quality Plans. These Quality Plans and reference documents/standards etc. will be subject to Employer's approval without which manufacturer shall not proceed.
- 13.18.5 These approved documents shall form a part of the contract. In these approved Quality Plans, Employer shall identify customer hold points (CHP), i.e. test/checks which shall be carried out in presence of the Employer's Project Manager or his authorised representative and beyond which the work will not proceed without consent of Employer/Authorised representative in writing. All deviations to this specification, approved quality plans and applicable standards must be documented and referred to Employer along with technical justification for approval and dispositioning.
- 13.18.6 No material shall be despatched from the manufacturer's works before the same is accepted subsequent to pre-despatch final inspection including verification of records of all previous tests/inspections by Employer's Project Manager/Authorised representative and duly authorised for despatch by issuance of MDCC.
- 13.18.7 All material used for equipment manufacture including casting and forging etc. shall be of tested quality as per relevant codes/standards. Details of results of the tests conducted to determine the mechanical properties, chemical analysis and details of heat treatment procedure recommended and actually followed shall be recorded on certificates and time temperature chart. Tests shall be carried out as per applicable material standards and/or agreed details.
- 13.18.8 All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirements of ASME Section IX/BS-4870 or other International equivalent standard acceptable to the Employer.
- 13.18.9 All welding/brazing procedures shall be submitted to the Employer or its authorised representative for approval prior to carrying out the welding/brazing.
- 13.18.10 All brazers, welders and welding operators employed on any part of the contract either in Contractor's/his sub-contractor's works or at site or elsewhere shall be qualified as per ASME Section-IX or BS-4871 or other equivalent International Standards acceptable to the Employer.
- 13.18.11 Test results or qualification tests and specimen testing shall be furnished to the Employer for approval. However, where required by the Employer, tests shall be conducted in presence of Employer/authorised representative.

(9)

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

- 13.18.12 For all pressure parts and high pressure piping welding, the latest applicable requirements of the IBR (Indian Boiler Regulations) shall also be essentially complied with. Similarly, any other statutory requirements for the equipments/systems shall also be complied with. On all back-gauged welds MPI/LPI shall be carried before seal welding.
- 13.18.13 All the heat treatment results shall be recorded on time temperature charts and verified with recommended regimes.
- 13.18.14 No welding shall be carried out on cast iron components for repair.
- 13.18.15 Unless otherwise proven and specifically agreed with the Employer, welding of dissimilar materials and high alloy materials shall be carried out at shop only.
- 13.18.16 All non-destructive examination shall be performed in accordance with written procedures as per International Standards. The NDT operator shall be qualified as per SNT-TC-IA (of the American Society of non-destructive examination). NDT shall be recorded in a report which includes details of methods and equipment used, result/evaluation, job data and identification of personnel employed and details of co-relation of the test report with the job.
- 13.18.17 In general all plates of thickness greater than 40mm & for pressure parts plates of thickness equal to or greater than 25mm shall be ultrasonically tested otherwise as specified in respective equipment specification. All bar stock/Forging of diameter equal to or greater than 50mm shall be ultrasonically tested.
- 13.18.18 The Contractor shall list out all major items/ equipment/ components to be manufactured in house as well as procured from sub-contractors (BOI). All the subcontractor proposed by the Contractor for procurement of major bought out items including castings, forging, semi-finished and finished components/equipment etc., list of which shall be drawn up by the Contractor and finalised with the Employer, shall be subject to Employer's approval. The contractor's proposal shall include vendor's facilities established at the respective works, the process capability, process stabilization, QC systems followed, experience list, etc. along with his own technical evaluation for identified subcontractors enclosed and shall be submitted to the Employer for approval within the period agreed at the time of pre-awards discussion and identified in "DR" category prior to any procurement. Such vendor approval shall not relieve the contractor from any obligation, duty or responsibility under the contract.
- 13.18.19 For components/equipment procured by the contractors for the purpose of the contract, after obtaining the written approval of the Employer, the contractor's purchase specifications and inquiries shall call for quality plans to be submitted by the suppliers. The quality plans called for from the subcontractor shall set out, during the various stages of manufacture and installation, the quality practices and procedures followed by the vendor's quality control organisation, the relevant reference documents/standards used, acceptance level, inspection of documentation raised, etc.
- 13.18.20 Employer reserves the right to carry out quality audit and quality surveillance of the systems and procedures of the Contractor's or their sub vendor's quality management and control activities. The contractor shall provide all necessary assistance to enable the Employer carry out such audit and surveillance.
- 13.18.21 The contractor shall carry out an inspection and testing programme during manufacture in his work and that of his sub-contractors and at site to ensure the mechanical accuracy of components, compliance with drawings, conformance to functional and performance requirements, identity and acceptability of all materials parts and equipment. Contractor shall carry out all tests/inspection required to establish that the items/equipments conform to requirements of the specification and the relevant codes/standards specified in the specification, in addition to carrying out tests as per the approved quality plan.
- 13.18.22 Quality audit/surveillance/approval of the results of the tests and inspection will not, however, prejudice the right of the Employer to reject the equipment if it does not comply with the specification when erected or does not give complete satisfaction in service and the above shall in no way limit the liabilities and responsibilities of the Contractor in ensuring complete conformance of the materials/equipment supplied to relevant specification, standard, data sheets, drawings, etc.
- 13.18.23 For all spares and replacement items, the quality requirements as agreed for the main equipment supply shall be applicable.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification
Section-3: Project Details and General Specification

TB-316-401-XXX

- 13.18.24 Repair/rectification procedures to be adopted to make the job acceptable shall be subject to the approval of the Employer/ authorised representative.

3.19 Environmental Stress Screening

All solid state electronic system / equipment / sub assembly shall be free from infant mortile components. For establishing the compliance to this requirement, the contractor / sub – contractor should meet the following.

1. The Contractor / Sub – contractor shall furnish the established procedure being followed for eliminating infant mortile components. The procedure followed by the Contractor / Sub – contractor should be substantiated along with the statistical figures to validate the procedure being followed. The necessary details as required under this clause shall be furnished at the stage of QP finalization.

Or

2. In case the Contractor / Sub – contractor do not have any established procedure to eliminate infant mortile components then two or 10% whichever is less, most densely populated Panels shall be tested for Elevated Temperature Cycle Test as per the following procedure.

Elevated Temperature Test Cycle

During the elevated temperature test which shall be for 48 hours, the ambient temperature shall be maintained at 50° C. The equipment shall be interconnected with devices and kept under energized conditions so as to repeatedly perform all operations it is expected to perform in actual service with load on various components being equal to those which will be experienced in actual service.

During the elevated temperature test the cubicle doors shall be closed (or shall be in the position same as they are supposed to be in the field) and inside temperature in the zone of highest heat dissipating components / modules shall be monitored. The temperature rise inside the cubicle should not exceed 10° C above the ambient temperature at 50° C.

In case of any failure during the test cycle, the further course of action should be mutually discussed for demonstrating the intent of the above requirement.

Burn In Test Cycle

The test shall be conducted on all the panels fully assembled and wired including the panels having undergone the above mentioned elevated temperature test.

The period of Burn in Test Cycle shall be 120 hrs and process shall be similar to the elevated temperature test as above except that the temperature shall be reduced to the ambient temperature prevalent at that time.

During the above tests, the process I/O and other load on the system shall be simulated by simulated inputs and in the case of control systems, the process which is to be controlled shall also be simulated. Testing of individual components or modules shall not be acceptable.

During the Burn in Test the cubicle doors shall be closed (or shall be in the position same as they are supposed to be in the field) and inside temperature in the zone of highest heat dissipating components / modules shall be monitored. The temperature rise inside the cubicle should not exceed 10° C above the ambient temperature.

The Contractor / Sub-contractor shall carry out routine test on 100% item at contractor / sub-contractor's works. The quantum of check / test for routine & acceptance test by employer shall be generally as per criteria / sampling plan defined in referred standards. Wherever standards have not

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

been mentioned quantum of check / test for routine / acceptance test shall be as agreed during detailed engineering stage.

3.20 QUALITY ASSURANCE DOCUMENTS

The Contractor shall be required to submit two hard copies and two sets on CDROM of the following Quality Assurance Documents as identified in respective quality plan with tick (v) mark.

Each QA Documentation shall have a project specific Cover Sheet bearing name & identification number of equipment and including an index of its contents with page control on each document.

The QA Documentation file shall be progressively completed by the Supplier's sub-supplier to allow regular reviews by all parties during the manufacturing.

The final quality document will be compiled and issued at the final assembly place of equipment before dispatch. However CD-Rom may be issued not later than three weeks.

3.20.1 Typical contents of Quality Assurance Document are as below:-

- i) Quality Plan,
- ii) Material mill test reports on components as specified by the specification and approved Quality Plans.
- iii) Manufacturer / works test reports/results for testing required as per applicable codes and standard referred in the specification and approved Quality Plans.
- iv) Non-destructive examination results /reports including radiography interpretation reports. Sketches/drawings used for indicating the method of traceability of the radiographs to the location on the equipment.
- v) Heat Treatment Certificate/Record (Time- temperature Chart)
- vi) All the accepted Non-conformance Reports (Major/Minor) / deviation, including complete technical details / repair procedure).
- vii) CHP / Inspection reports duly signed by the Inspector of the Employer and Contractor for the agreed Customer Hold Points.
- viii) Certificate of Conformance (COC) whoever applicable.
- ix) MDCC

3.20.2 Similarly, the contractor shall be required to submit two hard copies and two sets on CD ROM of Quality Assurance Documents (in line with above) pertaining to field activities as per Approved Field Quality Plans and other agreed manuals/ procedures, prior to commissioning of individual system.

3.20.3 Before dispatch/ commissioning of any equipment, the Supplier shall make sure that the corresponding quality document or in the case of protracted phased deliveries, the applicable section of the quality document file is completed. The supplier will then notify the Inspector regarding the readiness of the quality document (or applicable section) for review.

- i) If the result of the review carried out by the Inspector of the Quality document (or applicable section) is satisfactory. The Inspector shall stamp the quality document (or applicable section) for release.
- ii) If the quality document is unsatisfactory, the Supplier shall endeavour to correct the incompleteness, thus allowing finalizing the quality document (or applicable section) by time compatible with the requirements as per contract documents. When it is done, the quality document (or applicable section) is stamped by the Inspector.
- i) If a decision is made for dispatch, whereas all outstanding actions cannot be readily cleared for the release of the quality document by that time, the supplier shall immediately, upon shipment of the equipment, send a copy of the quality document Review Status signed by the Supplier

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

Representative to the Inspector and notify of the committed date for the completion of all outstanding actions & submission. The Inspector shall stamp the quality document for applicable section when it is effectively completed. The submission of QA documentation package shall not be later than 3 weeks after the dispatch of equipment.

3.21 TRANSMISSION OF QUALITY DOCUMENTS

As a general rule, two hard copies of the quality document and Two CD ROMs shall be issued to the Employer after the delivery date for the corresponding equipment. One set of quality document shall be forwarded to Corporate Quality Assurance Department and other set to respective Site.

For the particular case of phased deliveries, the complete quality document to the Employer shall be issued not later than 1 month after the date of the last delivery similarly as stated above.

3.22 INSPECTION, TESTING & INSPECTION CERTIFICATE

- 3.22.1 The word 'Inspector' shall mean the Project Manager and/or his authorised representative and/or an outside inspection agency acting on behalf of the Employer to inspect and examine the materials and workmanship of the works during its manufacture or erection.
- 3.22.2 The Project Manager or his duly authorised representative and/or an outside inspection agency acting on behalf of the Employer shall have access at all reasonable times to inspect and examine the materials and workmanship of the works during its manufacture or erection and if part of the works is being manufactured or assembled on other premises or works, the Contractor shall obtain for the Project Manager and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Contractor's own premises or works.
- 3.22.3 The Contractor shall give the Project Manager/Inspector fifteen (15) days written notice of any material being ready for testing. Such tests shall be to the Contractor's account except for the expenses of the Inspector's. The Project Manager/Inspector, unless the witnessing of the tests is virtually waived, will attend such tests within fifteen (15) days of the date on which the equipment is noticed as being ready for test/inspection failing which the contractor may proceed with test which shall be deemed to have been made in the inspector's presence and he shall forthwith forward to the inspector duly certified copies of test reports in two (2) copies.
- 3.22.4 The Project Manager or Inspector shall within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Contractor, or any objection to any drawings and all or any equipment and workmanship which is in his opinion not in accordance with the contract. The Contractor shall give due consideration to such objections and shall either make modifications that may be necessary to meet the said objections or shall inform in writing to the Project Manager/Inspector giving reasons therein, that no modifications are necessary to comply with the contract.
- 3.22.5 When the factory tests have been completed at the Contractor's or subcontractor's works, the Project Manager /Inspector shall issue a certificate to this effect fifteen (15) days after completion of tests but if the tests are not witnessed by the Project Manager /Inspectors, the certificate shall be issued within fifteen (15) days of the receipt of the Contractor's test certificate by the Project Manager /Inspector. Project Manager /Inspector to issue such a certificate shall not prevent the Contractor from proceeding with the works. The completion of these tests or the issue of the certificates shall not bind the Employer to accept the equipment should it, on further tests after erection be found not to comply with the contract.
- 3.22.6 In all cases where the contract provides for tests whether at the premises or works of the Contractor or any sub-contractor, the Contractor, except where otherwise specified shall provide free of charge such items as labour, material, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Project Manager /Inspector or his authorised representatives to carry out effectively such tests on the equipment in accordance with the Contractor and shall give facilities to the Project Manager/Inspector or to his authorised representative to accomplish testing.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

- 3.22.7 The inspection by Project Manager / Inspector and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed Quality Assurance Programme forming a part of the contract.
- 3.22.8 To facilitate advance planning of inspection in addition to giving inspection notice, the Contractor shall furnish quarterly inspection programme indicating schedule dates of inspection at Customer Hold Point and final inspection stages. Updated quarterly inspection plans will be made for each three consecutive months and shall be furnished before beginning of each calendar month.
- 3.22.9 All inspection, measuring and test equipment used by contractor shall be calibrated periodically depending on its use and criticality of the test/measurement to be done. The Contractor shall maintain all the relevant records of periodic calibration and instrument identification, and shall produce the same for inspection by customer/consultant. Wherever asked specifically, the contractor shall re-calibrate the measuring/test equipment in the presence of Project Manager / Inspector.

3.23 PACKAGING & TRANSPORTATION

3.24.1 Packing, Marking and shipping

The packing and shipping shall be carried out in accordance with the standard practice of Contractor and with the following additional requirements:

- a) The equipment shall be prepared in such a manner as to protect the equipment from damage or deterioration during shipping or storage. The shipments can be exposed to heavy rains, hot sun, high humidity and sudden extreme changes of temperature. The equipment shall be packed and shipped so as to protect it from all such conditions and any other abnormal conditions, generally expected during shipping & storage. **Packing shall be done by high quality material suitable for at least 1 yr. storage at site.**
- b) The metallic containers, if any, shall be considered as the property of the Contractor and he will be allowed to remove them from site once the contents are unpacked, inspected, documented and placed in temporary storage or in final position.
- c) The equipment shall be shipped in such a manner as to facilitate unloading, handling and storage enroute and at the site. The Contractor shall provide lifting lugs and special lifting devices for proper handling and erection.
- d) The Contractor shall be liable for any damage or loss resulting due to careless, improper, poor or insufficient packing and handling.
- e) Spare parts and spare equipment shall be packed separately in containers adequate for long term storage, plainly marked "Spare Parts Only". They shall be crated individually or in kits to be used in one single renewal or overhaul operation. Other spare part kits shall not be disturbed when using one set or kit.
- f) The Contractor shall at all times protect and preserve from damage, loss, corrosion and all other forms of damage, all parts of the works.

3.24.2 Transportation

- a) The Contractor shall make a careful examination of access rail/roadways to the site in order to confirm the practical maximum transport weight and dimensions as well as a careful examination of the ports of disembarkation particularly with respect to the capacity of the cranes installed and access roads.
- b) All instruments and computer/microprocessor based equipment imported into India from overseas for the purpose of this contract shall be air freighted to the nearest possible point and further by rail/road taking due precautions as per manufacturer's recommendations.

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification Section-3: Project Details and General Specification	TB-316-401-XXX

Employer shall have the right to decide the items that should be air freighted and Employer's decision shall be binding on Contractor.

3.24.3 Insurance

- a) The Contractor shall insure all shipments and works at his own expense for not less than the full replacement cost plus any additional cost for accelerated manufacturing of the replacement parts.
- b) Loss or the damage to equipment during shipping or transportation to the site(s) or otherwise shall not constitute grounds for claims for extension in time or for extra payment.

3.24 CLAMPS AND CONNECTORS INCLUDING TERMINAL CONNECTORS

- 3.24.1 The material of clamps and connectors shall be Aluminium alloy casting conforming to designation A6 of IS: 617 for connecting to equipment terminals and conductors of aluminium. In case the terminals are of copper, the same clamps/connectors shall be used with 2mm thick bimetallic liner.
- 3.24.2 The material of clamps and connectors shall be Galvanised mild steel for connecting to shield wire.
- 3.24.3 Bolts, nuts and plain washers shall be hot dip galvanised mild steel for sizes M12 and above. For sizes below M12, they shall be electro-galvanised mild steel. The spring washers shall be electro-galvanised mild steel.
- 3.24.4 All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be rounded off to meet specified corona and radio interference requirements.
- 3.24.5 They shall have same current rating as that of the connected equipment. All current carrying parts shall be at least 10 mm thick. The connectors shall be manufactured to have minimum contact resistance.
- 3.24.6 Flexible connectors, braids or laminated strips shall be made up of copper/aluminium.
- 3.24.7 Current rating and size of terminal/conductor for which connector is suitable shall be put on a suitable sticker on each component which should last atleast till erection time.

3.24.1 BUSHINGS, HOLLOW COLUMN INSULATORS, SUPPORT INSULATORS, AND DISC INSULATORS

- 3.25.1 Bushings shall be manufactured and tested in accordance with IS: 2099 & IEC: 137 while hollow column insulators shall be manufactured and tested in accordance with IEC 233/IS 5284. The support insulators shall be manufactured and tested as per IS: / IEC 168/IEC 273. The insulators shall also conform to IEC 815 as applicable.
- 3.25.2 Support insulators/ bushings/ hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used.
- 3.25.3 Porcelain used shall be homogenous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified, tough and impervious to moisture. Hollow porcelain should be in one integral piece in green & fired stage.
- 3.25.4 Glazing of the porcelain shall be uniform brown in colour, free from blisters, burns and other similar defects.
- 3.25.5 When operating at normal rated voltage there shall be no electric discharge between conductor and insulators which would cause corrosion or injury to conductors or when operating at normal rated voltage.
- 3.25.6 The design of the insulator shall be such that stresses due to expansion and contraction in any part of the insulator shall be lead to deterioration. All ferrous parts shall be hot dip galvanised.
- 3.25.7 Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps, the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All

6

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
REVIEW CONSULTANT: NTPC LTD.
CONSULTANT: DCPL

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

- portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.
- 3.25.8 All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued, porcelain parts by grinding and metal parts by machining. Insulator/ bushing design shall be such as to ensure a uniform compressive pressure on the joints.
- 3.25.9 Insulator shall also meet requirement of IEC - 815 as applicable, having alternate long & short sheds.
- 3.25 CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES & MARSHALLING BOXES FOR OUTDOOR EQUIPMENT.**
- 3.26.1 All types of control cabinets, junction boxes, marshaling boxes, lighting panels, terminal boxes, operating mechanism boxes, Kiosks etc. shall generally conform to IS:5039, IS:8623 and IEC:439 as applicable.
- 3.26.2 Mechanism Box/ Control Cabinet/ Kiosks: A sheet steel (atleast 2.5 mm thick), dust and vermin proof M.Box/CCC/CMB shall be provided with proper lighting and thermostatically controlled space heaters. The degree of protection shall be IP 55. One dummy terminal block in between each trip wire terminal shall be provided. At least 20% spare terminals shall be provided on each panel. The gasket used shall be of neoprene rubber.
- 3.26.3 Junction Boxes: The junction boxes shall be made of minimum 2 mm thick sheet steel. Gland plates shall be removable type and made of 3 mm thick sheet steel. The boxes shall be provided with detachable cover or hinged door with captive screws. Top of the box shall be arranged to slope towards the rear of the box. The box shall be hot dip galvanised and shall be provided with suitable neoprene gaskets to achieve requisite degree of protection. Adequate spacing shall be provided to terminate the external cables. The boxes shall be suitable for mounting on various types of steel structures. The terminal blocks provided shall be of 650 V grade, rated for 10 A for control cables. Suitable numbering for terminal blocks shall be done. In case of junction box for power cable, the box shall be rated for maximum current carrying capacity. Terminal blocks shall be of one piece, Klippon RSF-1 or ELMEX CSLT-1 type with insulating barriers.
- 3.26.4 The cabinets/boxes/kiosks/panels shall be free standing or wall mounting or pedestal mounting type. They shall have hinged doors with padlocking arrangement. All doors, removable covers and plates shall be gasketed all around with neoprene gaskets.
- 3.26.5 The degree of protection of all the outdoor boxes shall not be less than IP 55 as per IS 2147.
- 3.26.6 The cable entry shall be from bottom, for which removable gasketed cable gland plates shall be provided.
- 3.26.7 Suitable 240V, single phase, 50Hz ac heaters with thermostats controlled by switch and fuse shall be provided to maintain inside temperature 10deg. above the ambient.
- 3.26.8 The size of enclosure and the layout of equipment inside shall provide generous clearances. Each cabinet/box/kiosk/panel shall be provided with a 15A, 240V ac, 2 pole, 3 pin industrial grade receptacle with switch. For incoming supply, MCB of suitable rating shall be provided. Illumination of each compartment shall be with door operated incandescent lamp. All control switches shall be of rotary switch type.
- 3.26.9 Each cabinet/box/kiosk/panel shall be provided with two earthing pads to receive 75mmx12mm GS flat. The connection shall be bolted type with two bolts per pad. The hinged door shall be connected to body using flexible wire. The cabinets/boxes/kiosks/panels shall also be provided with danger plate, and internal wiring diagram pasted on inside of the door. The front label shall be on a 3mm thick plastic plate with white letters engraved on black background
- 3.26 TERMINAL BLOCKS**

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL	
Technical Specification Section-3: Project Details and General Specification	TB-316-401-XXX

- 3.27.1 They shall be non-disconnecting stud type of extensible design equivalent to Elmex type CAT-M4.
- 3.27.2 The terminal blocks shall be of 650 V grade, and rated to continuously carry maximum expected current. The conducting part shall be tinned or silver plated.
- 3.27.3 They shall be of moulded, non-inflammable thermosetting plastic. The material shall not deteriorate with varied conditions of temperature and humidity. The terminal blocks shall be fully enclosed with removable covers of transparent, non deteriorating plastic material. Insulating barriers shall be provided between the terminal blocks so that the barriers do not hinder the wiring operation without removing the barriers.
- 3.27.4 The terminals shall be provided with marking tags for wiring identification.
- 3.27.5 Unless otherwise required (expected current rating) or specified, terminal blocks shall be suitable for connecting the following conductors on each side:
 - All CT & VT circuits - Min. four 2.5 sq.mm. copper flexible conductor
 - AC & DC power supply -Two 16 sq.mm. Aluminium conductor
 - Other control circuits - Min. two 2.5 sq.mm. copper flexible conductor.
- 3.27.6 The terminal blocks for CT and VT secondary leads shall be provided with test links and isolating facilities. CT secondary leads shall also be provided with short circuiting and earthing facilities.

3.27 Wiring

- 3.28.1 All wiring shall be carried out with 1100 V grade stranded copper wires. The minimum size of the stranded conductor used for internal wiring shall be as follows:
 - a) All circuits except CT circuits 2.5 sq.mm
 - b) CT circuits 4 sq. mm (minimum number of strands shall be 3 per conductor).
- 3.28.2 All internal wiring shall be securely supported, neatly arranged readily accessible and connected to equipment terminals and terminal blocks.
- 3.28.3 Wire terminations shall be made with solderless crimping type of tinned copper lugs which firmly grip the conductor and insulation. Insulated sleeves shall be provided at all the wire terminations. Engraved core identification plastic ferrules marked to correspond with the wiring diagram shall be fitted at both ends of each wire. Ferrules shall fit tightly on the wires shall not fall off when the wires and shall not fall off when the wire is disconnected from terminal blocks.
- 3.28.4 All wires directly connected to trip circuit breaker shall be distinguished by the addition of a red coloured unlettered ferrule. Number 6 & 9 shall not be included for ferrules purposes.
- 3.28.5 All terminals including spare terminals of auxiliary equipment shall be wired upto terminal blocks. Each equipment shall have its own central control cabinet in which all contacts including spare contacts from all poles shall be wired out. Interpole cabling for all equipment's shall be carried out by the Contractor.

3.28 CABLE GLANDS AND LUGS

- 3.29.1 Cable glands shall be Double compression type, tinned/Nicked plated (coating thickness not less than 20 microns in case of tin and 10 to 15 microns in case of nickel) brass cable glands for all power and control cables. They shall provide dust and weather proof terminations. They shall comprise of heavy duty brass casting, machine finished and tinned to avoid corrosion and oxidation. Rubber components used in cable glands shall be neoprene and off tested quality. Required number of packing glands to close unused openings in gland plates shall also be provided.
- 3.29.2 The cable glands shall be tested as per BS: 6121. The cable glands shall also be duly tested for dust proof and weather proof termination.
- 3.29.3 Cables lugs for power cables shall be tinned copper solder less crimping type conforming to IS:8309 and 8394 suitable for aluminum or copper conductor (as applicable). Cable lugs and ferrules for control cables shall be tinned copper type. The cable lugs for control cables shall

5

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL
--

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

be provided with insulating sleeve and shall suit the type of terminals provided on the equipment. The cable lugs shall suit the type of terminals provided. The cable lugs shall be of Dowell make or equivalent.

3.29 CONDUITS, PIPES AND ACCESSORIES

3.30.1 The bidder shall supply and install all rigid conduits, mild steel pipes, flexible conduits, hume pipes, etc. including all necessary sundry materials, such as tees, elbows, check nuts, bushing reduces, enlargers, wooden plugs, coupling caps, nipples, gland sealing fittings, pull boxes, etc.

3.30.2 Rigid conduits shall be flow-coat metal conduits of Nagarjuna Coated Tubes or equivalent make. The outer surface of the conduits shall be coated with hot-dip zinc and chromate conversion coatings. The inner surface shall have silicone epoxy ester coating for easy cable pulling. Mild steel pipes shall be hot-dip galvanised. All rigid conduits/ pipes shall be of a reputed make.

3.30.3 Flexible conduits shall be heat-resistant lead coated steel, water-leak, fire and rust proof, and be of PLICA make or equivalent.

3.30 AUXILIARY SWITCH

The auxiliary switch shall conform of following type tests:

- a) Electrical endurance test - A minimum of 1000 operations for 2A. D.C. with a time constant greater than or equal to 20 milliseconds with a subsequent examination of mV drop/ visual defects/ temperature rise test.
- b) Mechanical endurance test - A minimum of 5000 operations with a subsequent checking of contact pressure test/ visual examination
- c) Heat run test on contacts
- d) IR/HV test, etc.

3.31 LAMPS AND SOCKETS

3.32.1 Lamps:

All incandescent lamps shall use a socket base as per IS-1258, except in the case of signal lamps.

3.32.2 Sockets

All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters.

3.32.3 Hand Lamp:

A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.

3.32 SWITCHES & FUSES:

Each control panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signaling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with switch-fuse units. Selection of the main and sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses.

All fuses shall be of HRC cartridge type conforming to IS 9228 mounted on plug-in type fuse bases. Miniature circuit breakers with thermal Protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.

All control switches shall be of rotary type. Toggle/piano switches shall not be accepted.

3.33 TESTS

General

During manufacture, the Owner/Purchaser's representative(s) shall have the right to expedite and/or inspect design, materials, workmanship and progress of manufacture of the Contractor's and their Sub-Contractor's equipment and may reject defective materials considered unsuitable for the intended purpose or which do not comply with the intent of the tender specification. The Contractor, upon any such rejection by the Purchaser or his representative(s), shall replace the defective or unsuitable materials. The Contractor shall provide every reasonable inspection facility to the Purchaser's Inspector(s) or representative(s) at his own and his Sub-Contractor's works.

The Contractor shall give thirty (30) day notice of readiness for inspection of component parts and/or before final assembly and test, so that the Purchaser's representative(s) may inspect the materials and witness such tests before shipment. The Purchaser's representative(s) may, at any time, inspect and request copies of any or all test data of raw materials and finished components which shall be immediately furnished.

Material being furnished against this order shall only be shipped when factory inspection, satisfactory to the Purchaser and/or their representative(s) has been conducted. Such inspection and acceptance for shipment shall not, however, relieve the Contractor from his entire responsibility for furnishing equipment conforming to the requirement of the tender specification nor shall prejudice any claim, right or privilege which the Purchaser may have because of the use or supply of defective or unsatisfactory materials or equipment. Should the inspection be waived by the purchaser, such waiver shall not also relieve the Contractor, in any way, from his entire obligations under the Contract.

The equipment shall, at the factory or after installation, be demonstrated capable of performing satisfactorily upto the Contractor's guaranteed performance. All tests required by the tender specification including retests and inspection that may be necessary owing the failure to meet any tests specified, shall be made at the Contractor's expenses. Additional tests, as necessary, shall be made to locate such failure(s) and after determining the causes of failure(s) and rectifying it, specified tests shall be repeated to establish that the rebuilt equipment meets the tender specification requirements in every respect.

Should the equipment ultimately fail to pass the specified tests, the Purchaser will have the option to reject the unit.

Tests during Manufacture

During the manufacture of equipment, tests specified in Standard Specification(s) shall be performed on each unit in addition to any of manufacturer's standard tests and requisite number of copies of tests certificates as per Distribution Schedule shall be furnished.

Routine Tests

After completion of manufacture routine tests as specified in relevant Standards and in Standard Specification(s) shall be performed on equipment and requisite number of copies of test certificates as per Distribution Schedule shall be furnished.

All tests shall be conducted in accordance with Indian Standards in effect at the time of testing and in presence of representative(s) of the Purchaser/ Consulting Engineer.

4

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL
--

Technical Specification

TB-316-401-XXX

Section-3: Project Details and General Specification

Tests on Associated Components

Cast epoxy resin insulators, surge absorbers, current transformers, voltage transformers, control devices and other associated components as applicable, shall be tested in accordance with the relevant Indian standards and/or Manufacturer's Standards.

Type Tests

Contractor will have to submit Type test reports for all equipment for review. The test reports shall be of same or higher rating. In case the test reports are **older than 5 years from the date of techno commercial bid opening i.e. 02.11.15** or related to equipment of lower rating then fresh type tests have to be conducted without any implication.

Site Tests

The Bidder shall indicate tests recommended to be carried out at site during installation and commissioning to ensure satisfactory performance of all the equipment supplied.

Testing Facility

The Bidder shall state in the Proposal the testing facilities available at his works. Should full capacity testing equipment be not available, the Bidder shall state the method proposed to be adopted with detailed computations and justification for adopting such a method to reliably ascertain the equipment characteristics corresponding to full capacity testing.

3.4 Enclosures:

1. ANNEXURE- I – MQP (Customer format)
2. ANNEXURE- II – QUALITY ASSURANCE FOR SWITCHYARD

ANNEXURE-I

MFGR.'s LOGO	MANUFACTURER'S NAME AND ADDRESS		MANUFACTURING QUALITY PLAN				PROJECT :				REMARKS			
			ITEM :	QP NO.:			PACKAGE :							
			SUB-SYSTEM:		REV.NO:		CONTRACT NO. :		MAIN-SUPPLIER :					
					DATE:									
					PAGE: OF....									
SL. NO	COMPONENT & OPERATIONS	CHARACTERI STICS	CLASS	TYPE OF CHECK	QUANTUM OF CHECK		REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD		AGENCY			REMARKS
					M	C/N				D*	M	C	N	
1.	2.	3.	4.	5.	6.		7.	8.	9.	D*	** 10.			11.
				LEGEND: * RECORDS, IDENTIFIED WITH "TICK" (✓) SHALL BE ESSENTIALLY INCLUDED BY SUPPLIER IN QA DOCUMENTATION. ** M: MANUFACTURER/SUB-SUPPLIER C: SUPPLIER/NOMINATED INSPECTION AGENCY, N: THE OWNER P: PERFORM W: WITNESS AND V: VERIFICATION. AS APPROPRIATE, CHP: THE OWNER SHALL IDENTIFIED IN COLUM "N"						DOC. NO.: REV..... CAT.....				
MANUFACTURER/ SUB-SUPPLIER		MAIN- SUPPLIER						FOR THE OWNER USE						
SIGNATURE										REVIEWED BY		APPROVED BY		APPRO VAL SEAL

E2 : SWITCHYARD

ATTRIBUTES, CHARACTERISTICS  	Make, model, Type & Rating, Test Certificate	Routine & Acceptance Test as per IS / IEC	Functional requirements as per Owner Specification
ITEM, COMPONENTS, SUB SYSTEM ASSEMBLY			
Circuit Breaker (IEC: 56)	Y	Y	Y
Interruptor & hollow insulator (IEC: 233/ IS: 5284)	Y	Y	Y
Isolator (IEC: 129 / IEC: 694)	Y	Y	Y
Current Transformer (IEC: 185)	Y	Y	Y
Capacitor Voltage Trams former (IEC: 186 / 358)	Y	Y	Y
Bus Post Insualtor (IEC: 168 / 273 / IS:2544)	Y	Y	Y
Disc,Pin & String Insualtor (IEC: 383 / IS: 731)	Y	Y	Y
Long Rod Insualtor (IEC: 433)	Y	Y	Y
Surge Arrestor (IEC: 99-4)	Y	Y	Y
Hardware fittings for Insulator (IS: 2486 / BS: 3288)	Y	Y	Y
Spacer Clamps & Connector (IS: 10162 / 5561)	Y	Y	Y
Aluminum Tube (IS: 5082 / 2673 / 2678)	Y	Y	Y
Wave Trap (IEC: 353 / IS: 8792 / 8793)	Y	Y	Y
Conductor (IS: 398-P-II)(V)	Y	Y	Y
Galvanised Steel Structures (IS: 2062/2629/4759/6745)	Y	Y	Y
Vibration Damper (IS: 9708)	Y	Y	Y
Sag Compensating Spring DIN: 2089/2096 IS: 3195 / 7906	Y	Y	Y
Control & Relay Panel	Y	Y	Y
SF6 Gas filling & evacuating plant	Y	Y	Y
SF6 Gas Leak Detector	Y	Y	Y
Leakage Current Analyser	Y	Y	Y
Nitrogen Gas Filling Device	Y	Y	Y

Protection Relays	Y	Y	Y
Event Logger	Y	Y	Y
Operation Analyser	Y	Y	Y
Disturbance Recorder	Y	Y	Y
Tariff Metering System	Y	Y	Y
Synchronising Trolley	Y	Y	Y
Relay Test Kit	Y	Y	Y
LT Switchgear /LT Panels (IEC:947 / IS:13947)	Y	Y	Y
Battery IS:1652	Y	Y	Y
Lighting Panels	Y	Y	Y
Surge Monitor	Y	Y	Y

Notes:

- 1) This is an indicative list of test/checks. The manufacture is to furnish a detailed Quality Plan indicating the practice and procedure along with relevant supporting documents during QP finalisation for all items.
- 2) All major Bought Out Items will be subject to Owner/ Owner Engineer approval.

(2)

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW) CUSTOMER: UPRVUNL REVIEW CONSULTANT: NTPC LTD. CONSULTANT: DCPL
--

Technical Specification of 400V Clamps & Connectors Section-4: GTP

TB-316-401-008 REV.00
--

GUARANTEED TECHNICAL PARTICULARS
(To be submitted by the supplier at the contract execution stage)

Shall be submitted for all applicable class

- | | |
|---|----------|
| 1) Manufacture's name and address | 1)..... |
| 2) Applicable standards | 2)..... |
| 3) Application | 3)..... |
| 4) Type | 4)..... |
| 5) For connection to | 5)..... |
| a) Conductor size and arrangement | (a)..... |
| b) Equipment terminal and arrangement | (b)..... |
| 6) Material (state percentage - composition of constituents and impurities present) | 6) |
| a) Clamp body | (a)..... |
| b) Bolts and nuts | (b)..... |
| c) Spring washers | (c)..... |
| d) Liners, if any | (d)..... |
| 7) Rated current (A) | 7)..... |
| 8) Maximum temperature rise over reference ambient temperature when carrying rated current (°C) | 8)..... |
| 9) Rated terminal load and factor of safety Kg) | 9)..... |
| 10) Minimum thickness of any part (mm) | 10)..... |
| 11) Weight of clamp complete with hardware (Kg) | 11)..... |
| 12) Machine accuracy for matching surface | 12)..... |
| 13) Service (Indoor/Outdoor) | 13)..... |

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
CONSULTANT: DCPL
REVIEW CONSULTANT: NTPC LTD.

Technical Specification of 400V Clamps & Connectors
Section-5: Technical Checklist

TB-316-401-008
REV.00

Section -5

**CHECK LIST FOR INFORMATION TO BE FURNISHED WITH OFFER RETURN THIS CHECKLIST
AS PART OF THE OFFER DULY SIGNED**

The offer may not be considered if the following information and this Checklist are not enclosed with the Offer.

BHEL ENQUIRY. NO:
BIDDER OFFER REFERENCE:

(1) TECHNICAL REQUIREMENTS (FOR CLAMPS & CONNECTORS and SPACERS)

(1) S.No.	(2) Parameter/ Requirement	(3) 400kV	(4) Yes / No	(5) Remarks in case reply in Col (4) is NO
1.	Applicable IS	5561 & 10162	Yes	
2.	Type of connectors	Bolted	Yes	
3.	Material of Clamps/Fittings	As per NTPC spec. (section - 2 of specification)	Yes	
4.	Continuous current rating of the clamps/fittings	As per BOQ	Yes	
5.	Short circuit current rating of the clamps/fittings	As per BOQ	Yes	
6.	Minimum thickness of any part of clamps and connector	10mm	Yes	
7.	Bimetallic Sleeves /liner thickness	2mm	Yes	
8.	Hardware for connecting clamp to equipment/ conductor/ tube	Included in scope of bidder supply	Yes	
9.	Sub-conductor spacing for 400kV conductor	450mm	Yes	
10.	Sub-conductor spacing for 400kV conductor	450mm	Yes	

2. TYPE TESTS

(1) S.No.	(2)/(3) Parameter/ Requirement	(4) Yes / No	(5) Remarks in case reply in Col (4) is NO
1	Please confirm that there are no deviations from the technical specifications.	Yes/ No, Deviations are enclosed.	
2	Whether similar items offered have been supplied?	Yes similar clamps have been supplied earlier/ No	
3	Whether reports of Corona & RIV tests are as per procedure mentioned in Section-1.	Yes available	

①

PROJECT: 400kV Switchyard for Panki Thermal Power Station (1x660MW)
CUSTOMER: UPRVUNL
CONSULTANT: DCPL
REVIEW CONSULTANT: NTPC LTD.

Technical Specification of 400V Clamps & Connectors
 Section-5: Technical Checklist

TB-316-401-008
 REV.00

4	Valid Type Test Reports (of identical Clamps & Connectors/ spacers) for all offered Clamps & connectors/ spacers as per spec are available. (List as mentioned below).	Yes available.	
	The onus is on vendor to check the applicability of Type test reports vis-à-vis the clamps offered.	Yes	
	In case the type test reports are not found valid at detailed engineering stage, the same will have to be conducted without any price and delivery implication to BHEL.	Yes	

FOR CLAMPS & CONNECTORS

Sl. No.	TESTS	YES/NO
A	Type tests	
1.	Temperature rise test	
2.	Short time current test	
3.	Resistance test	
4.	Tensile test	
5.	Galvanization test	
6.	Measurement of RIV (dry) and Corona extinction voltage test (dry). – as per procedure mentioned in Section-1.	

FOR SPACERS

Sl. No.	TESTS	YES/NO
A	Type tests	
1.	Movement test	
2.	Clamp slip test	
3.	Resilience test.	
4.	Clamp bolt torque test	
5.	Assembly torque test	
6.	Tensile load test	
7.	Compression and pull off test	
8.	Vibration test	
9.	Short circuit current test	
10.	Galvanization test	
12.	Log decrement test (for spacer damper)	
13.	Magnetic Power Loss test	
14.	Measurement of RIV (dry) and Corona extinction voltage test (dry) - as per procedure mentioned in Section-1.	