

BHARAT HEAVY ELECTRICALS LIMITED
MM / RM / PURCHASE / C&F
BHEL / TRICHY-620 014.

ANNEXURE-A Rev 01
ENQ.No.1402000029

Dt.07-10-2020

Enquiry Terms & Conditions for Supply of P91-Hemispherical Dished Ends

Note: This Annexure has to be mandatorily filled & signed by the manufacturer (or) mill and submitted along with Technical bid.

Any deviation to the below mentioned terms shall be stated specifically in the comments column for each term and also in case of acceptance to our terms, it will be construed that the whole term is understood and agreed in totality without any deviation. (If otherwise mentioned).

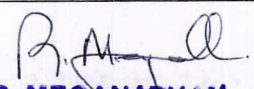
Sl No	BHEL Requirements	Supplier Comments
01	<u>Material specification:</u> Supply of P91 Hemispherical Dished Ends shall be made strictly as per Specifications, Drawings and TDC as mentioned in the enquiry.	
02	<u>Specification, Size & Quantity:</u> a) All the P91 Hemispherical Dished Ends are to be supplied fully meeting the applicable TDC 423/09, Drawings . If there is any deviation, the same should be mentioned clearly in the offer itself. b) Size shall be as per BHEL drawings and tolerance on ID & OD shall be maintained throughout the surface as per Drawing. c) TC in FORM III I, works TC, Raw Material TC, UT report, LPI report and other test certificates as called in TDC 423/09 shall be sent along with supply. d) Confirmation for Pre-Qualification Requirements (PQR) along with all necessary documents shall be submitted. e) Before start of production the manufacturer shall be submit a Manufacturing and Inspection Plan (MIP) to BHEL product QA for approval (Being a New Supplier). f) Supply of Hemispherical Dished Ends shall be as per latest IBR amendment dt.15.04.15. g) Inspection by authorized inspection agency as listed in the annexure enclosed. h) Ends shall be protected with suitable End covers. i) Quantity shall be as given in enquiry.	
03	<u>Offer Submission:</u> ➤ Offer is to be submitted in TWO part bids system (Technical bid + Price bid) in the E-Procurement portal. Scan copy of the filled Annexure-A, Tender documents etc., shall be uploaded in the EPS portal. ➤ The offer is to be submitted within 2.00 P.M on or before the due date. ➤ After the scrutiny of technical bids, price bids of only techno-commercially qualified offer shall be opened with prior intimation.	
04	<u>Authorization for participation in EPS portal through DSC:</u> i) <u>E-Tender Participation requirements</u> Either Principal or authorized agent shall register their Digital Signature Certificate (DSC) (Class 3- SHA2-2048 BIT- SIGNING & ENCRYPTION). Suppliers are advised to go through the FAQ available in the web portal (www.bhel.abcpocure.com). DSC shall be registered for the authorized person and all transaction done using that DSC against our tenders shall be taken as valid communication and shall be binding on principal/agent and is valid legally.	
05	<u>Validity:</u> The offers shall be kept open for acceptance for 90 days from the date of Tender opening. Once the tenders are submitted, rates cannot be changed on any grounds.	

06	<u>Delivery:</u> The offer shall clearly indicate delivery period in fixed number of weeks/Months from the date of Purchase Order.	
07	<u>Goods and Service Tax (GST)</u> <u>Indigenous suppliers:</u> 1. Response to Tenders for Indigenous supplier will be entertained only if the vendor has a valid GST registration No (GSTIN) which should be clearly mentioned in the offer. If the dealer is exempted from GST registration, a declaration with due supporting documents need to be furnished for considering the offer. Dealers under composition scheme should declare that he is a composition dealer supported by the screen shot taken from GST portal. The dealer has to submit necessary documents if there is any change in status under GST. 2. Supplier shall mention their GSTIN in all their invoices (incl. credit Notes, Debit Notes) and invoices shall be in the format as specified/prescribed under GST laws. Invoices shall necessarily contain Invoice number (in case of multiple numbering system is being followed for billing like SAP invoice no, commercial invoice no etc., then the Invoice No. which is linked/uploaded in GSTN network shall be clearly indicated), Billed to party (with GSTIN) & Shipped to party details, item description as per PO, Quantity, Rate, Value, applicable taxes with nomenclature (like IGST, SGST, CGST & UTGST) separately, HSN/ SAC Code, Place of Supply etc. 3. All invoices shall bear the HSN Code for each item separately (Harmonized System of Nomenclature)/ SAC code (Services Accounting Code). 4. Invoices will be processed only upon completion of statutory requirement and further subject to following: a. Vendor declaring such invoice in Form GST ANX-1 b. Receipt of Goods or Services and Tax invoice by BHEL 5. As the continuous uploading of tax invoices in GSTN portal (in GST ANX-1) is available for all (i.e. both Small & Large) tax payers under proposed new GST Return System, all invoices raised on BHEL may be uploaded immediately in GST portal on despatch of material /rendering of services. The supplier shall ensure availability of Invoice in GST portal before submission of invoice to BHEL. Invoices will be admitted by BHEL only if the invoices are available in GSTN portal (in BHEL's GST ANX-2). 6. In case of discrepancy in the data uploaded by the supplier in the GSTN portal or in case of any shortages or rejection in the supply, then BHEL will not be able to avail the tax credit and will notify the supplier of the same. Supplier has to rectify the data discrepancy in the GSTN portal or issue credit note or debit note (details also to be uploaded in GSTN portal) for the shortages or rejections in the supplies or additional claims, within the calendar month informed by BHEL. 7. In cases where invoice details have been uploaded by the vendor but failed to remit the GST amount to GST Department (Form PMT-08 or Form GST RET-01 to be submitted) within stipulated time, then GST paid on the invoices pertaining to the month for which GST return not filed by the vendor will be recovered from the vendor along with the applicable interest (currently 24% p.a) and all subsequent bills of the vendor will not be processed till filing of the GST return by the vendor 8. In case GST credit is denied to BHEL due to non-receipt or delayed receipt of goods and/ or tax invoice or expiry of timeline prescribed in GST law for availing such ITC, or any other reasons not attributable to BHEL, GST amount claimed in the invoice shall be disallowed to the vendor. 9. Where any GST liability arising on BHEL under Reverse Charge (RCM), the vendor has to submit the invoices to BHEL well within the timeline prescribed in GST Law, to enable BHEL to discharge the GST liability. If there is a delay in submission of invoice by the vendor resulting in delayed payment of GST by BHEL along with Interest, then such Interest payable or paid shall be recovered from the vendor. 10. Under GST regime, BHEL has to discharge GST liability on LD recovered from suppliers/contracts. Hence applicable GST shall also be recoverable from suppliers/contractors on LD amount. For this Tax Invoice will be issued by BHEL indicating the respective supply invoice number. 11. GST TDS will be deducted as per Section 51 of CGST Act 2017 and in line with Notification 50/2018 – Central Tax dated 13.09.2018. GST TDS certificate which will be generated in GST portal subsequent to vendor accepting the TDS deduction in the GST portal, will be issued to the vendor.	
08	<u>Terms of Delivery:</u> A. INDIGENOUS: a) Bidders should submit their offer for FOR Destination -BHEL Stores, Trichy. The quote should be inclusive of all charges, including testing, packing & forwarding, inspection, Insurance etc. Ex-Works and other terms of delivery will not be considered.	

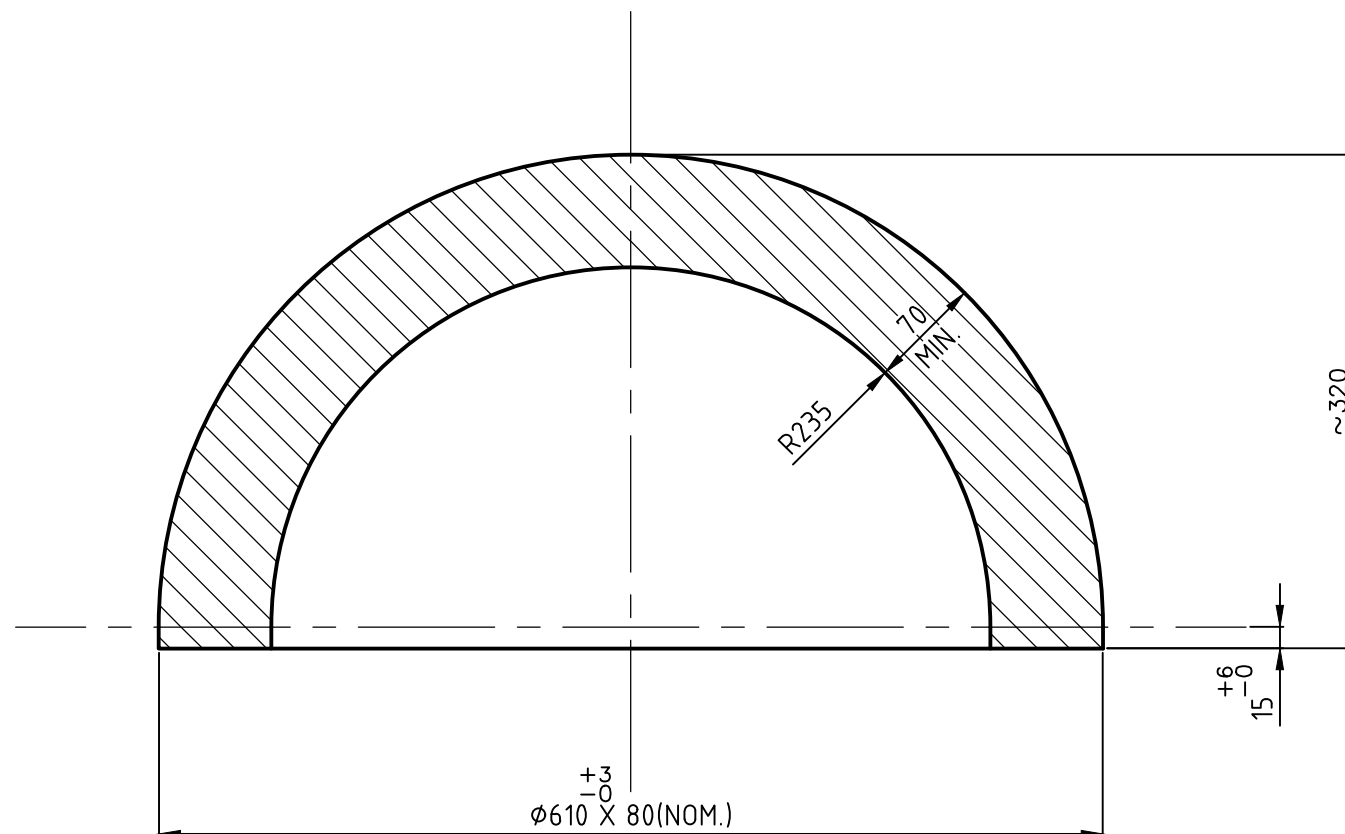
	b) The soft copies of the Invoice, LR copy & Test certificates shall be forwarded to BHEL immediately after dispatch.	
09	<u>Payment terms:</u> <u>Indigenous:</u> BHEL Payment term is 100% direct EFT payment after 60 days from the date of receipt and acceptance of materials.	
10	<u>Liquidated Damage:</u> 1. Penalty will be levied @ 0.5% of the undelivered portion per week of delay or part thereof subject to a maximum of 10% of the total order value. 2. Any deviation from the above LD clause, loading will be applied to the extent to which it is not agreed by the bidder (at offered value). 3. Under GST regime, BHEL has to discharge GST liability on LD recovered from suppliers/contractors. Hence applicable GST shall also be recoverable from suppliers/contractors on LD amount. For this Debit note will be issued by BHEL indicating the respective supply invoice number. 4. INDIGENOUS: For "FOR Delivery terms", Lorry way bill date will be taken for LD calculation.	
11	<u>Risk Purchase clause:</u> BHEL at its option will be entitled to terminate the contract and to purchase elsewhere at the risk and cost of the seller either the whole of the goods or any part which the supplier has failed to deliver or despatch within the time stipulated as aforesaid or if the same were not available, the best and the nearest available substitute thereof. The supplier shall be liable for any loss which BHEL may sustain by reason of such risk purchases in addition to LD at the maximum rate mentioned in the LD clause above. Confirm your acceptance.	
11	<u>Warranty / Guarantee:</u> Supplier to accept guarantee/warranty of "18 months from dispatch or 12 months from commissioning, whichever is earlier". Any deviation to this may lead to rejection of the offer.	
13	<u>Non-Disclosure Agreement(NDA):</u> The bidders shall enter into the Non-disclosure agreement totally voluntarily, with full knowledge of its meaning and without duress. (Format attached).	
14	<u>Patent Right:</u> The supplier shall, at all times, indemnify and keep indemnified the purchaser, free of cost, against all claims which may arise in respect of goods & services to be provided by the supplier under the contract for infringement of any intellectual property rights or any other right protected by patent, registration of designs or trademarks. In the event of any such claim in respect of alleged breach of patent, registered designs, trademarks etc. being made against the purchaser, the purchaser shall notify the supplier of the same and the supplier shall, at his own expenses take care of the same for settlement without any liability to the purchaser.	
15	<u>Evaluation Criteria:</u> The offers of both import vendors and indigenous vendors will be evaluated on total landed cost to BHEL, Trichy. The evaluation details with respect to the import & indigenous vendors is detailed below: I) <u>Indigenous Vendors:</u> Total Landed cost = FOR Rate in INR (A) + Applicable Taxes (B) + Loading for payment term & LD (C) – Applicable input tax credit (D) A. Indigenous vendors submit offers on Free on Road (FOR), Trichy in INR. B. (SGST, CGST, UGST & IGST) on (BASE PRICE+GST) and any other charges quoted by indigenous vendors will be added to the base price. C. Loading for payment terms & non-acceptance of Liquidated Damages (LD) will be added to the FOR value for arriving the landed rate. D. However, input credit is availed for GST taxes, hence the same is excluded for arriving at the landed cost.	

	Note: "In the course of evaluation, if more than one bidder happens to occupy L1 status, effective L1 will be decided by soliciting discounts from the respective L1 bidders. In case more than one bidder happens to occupy the L1 status even after soliciting discounts, the L1 bidder shall be decided by a toss/draw of lots, in the presence of the respective L1 bidders or their representatives. Ranking will be done accordingly. BHEL decision in such situations shall be final and binding".	
16	<u>General condition:</u> - In addition to TCs in relevant IBR forms corresponding mill TCs should also be provided along with dispatch of P91 Hemispherical Dished Ends. Two sets of original and one copy of all such TCs are to be provided to BHEL, Trichy. - Material is to be inspected by third party inspection agency as approved by IBR and test certificate are to be countersigned by respective Inspection agency in case the Mill is not approved by IBR. - We require the shipment of the P91 Hemispherical Dished Ends to be as per the dates mentioned against the individual items in the enquiry. - No revision of prices will be entertained after the tenders are opened. - For the evaluation purposes, exchange rate (TT selling rate of SBI) as on schedule date of tender opening (Part I, i.e technical bid, in case of two part bid) shall be considered. - BHEL will consider the ranking after the loading is applied as referred above wherever deviations are observed. - Lowest price received against BHEL tenders need not be the technically acceptable one and in that case, BHEL reserves the right not to consider the same. - BHEL reserves the right to negotiate L1 rate or re-float the tender opened if L1 price is not the lowest acceptable price to them inter-alia other reasons. - In the event of our customer order covering this tender being cancelled / placed on hold / otherwise modified, BHEL would be constrained to accordingly cancel / hold / modify the tender / your purchase order at any stage of execution. - Offer will be evaluated based on Landed cost to BHEL- Trichy on item basis. - No payment will be made for the excess quantity. - Offer should be submitted only as per the Unit of Measurement (UOM) specified in the enquiry. - The offers of the bidders who are on the banned list as also the offer of bidders who engage the services of the banned firms, shall be rejected. The list of banned firms is available on the BHEL website - www.bhel.com. - Documents not signed and stamped by the authorized signatory of the bidder shall not be accepted and considered for registration / evaluation of the bid etc. - Any additional documents submitted by supplier / bidder, during processing of registration application / tender or after placement of order, shall not be accepted unless it is submitted with forwarding letter and duly signed and stamped as mentioned above. - The bidder shall submit his response through bid submission to the tender on e-procurement platform at http://bhel.abcpocure.com. The bidder would be required to register on the e-procurement market place https://bhel.abcpocure.com and submit their bids online. SEALED COVER BIDS / E-MAILS / FAX / MANUAL OFFERS WILL NOT BE ACCEPTED.	
17	<u>Fraud Prevention Policy</u> "The bidder along with its associate/collaborators/sub-contractors /consultants/service providers shall strictly adhere to BHEL Fraud prevention policy displayed on BHEL website http://www.bhel.com and shall immediately bring to the notice of BHEL Management about fraud or suspected fraud as soon as it comes to their notice."	
18	<u>Cartel Formation:</u> All the firms should desist from forming cartel as the practice is prohibited under Section 3(3) (a) & (d) of the competition Act 2002. If any such instance is observed during this tender will attract disciplinary action as per BHEL policies.	

19	<u>Resolution of Disputes:</u> a. If dispute or difference of any kind shall arise between the Purchaser/Consignee and the supplier in connection with or relating to the contract, the parties shall make every effort to resolve the same amicably by mutual consultations. b. If the parties fail to resolve their dispute or difference by such mutual consultation within 30 days of its occurrence, then, unless otherwise provided in the contract, either the Purchaser/Consignee or the supplier may give notice to the other party of its intention to commence arbitration, as hereinafter provided the applicable arbitration procedure will be as per the Arbitration and Conciliation Act, 1996 of India. In the case of a dispute or difference arising between the Purchaser/Consignee and a domestic Supplier relating to any matter arising out of or connected with the contract, such dispute or difference shall be referred to the sole arbitration of an officer in BHEL Trichy, appointed to be the arbitrator by the General Manager/MM BHEL Trichy. The award of the arbitrator shall be final and binding on the parties to the contract subject to the provision that the Arbitrator shall give reasoned award in case the value of claim in reference exceeds Rupees One lakhs (Rs. 1,00,000/-) c. Venue of Arbitration: The venue of arbitration shall be the place from where the contract has been issued, i.e., BHEL Trichy. d. Jurisdiction of the court will be from the place where the tender enquiry document has been issued, i.e., Trichy, India.	
20	<u>In the event of Force Majeure:</u> a. Notwithstanding the provisions contained in other clauses, the supplier shall not be liable for imposition of any such sanction so long the delay and/or failure of the supplier in fulfilling its obligations under the contract is the result of an event of Force Majeure. For purposes of this clause, Force Majeure means an event beyond the control of the supplier and not involving the supplier's fault or negligence and which is not foreseeable and not brought about at the instance of the party claiming to be affected by such event and which has caused the non – performance or delay in performance. Such events may include, but are not restricted to, wars or revolutions, hostility, acts of public enemy, civil commotion, sabotage, fires, floods, explosions, epidemics, quarantine restrictions, strikes excluding by its employees, lockouts excluding by its management, freight embargoes and Acts of GOD. b. If a Force Majeure situation arises, the supplier shall promptly notify the Purchaser/Consignee in writing of such conditions and the cause thereof within twenty-one days of occurrence of such event. Unless otherwise directed by the Purchaser/Consignee in writing, the supplier shall continue to perform its obligations under the contract as far as reasonably practical, and shall seek all reasonable alternative means for performance not prevented by the Force Majeure event. c. If the performance in whole or in part or any obligation under this contract is prevented or delayed by any reason of Force Majeure for a period exceeding sixty days, either party may at its option terminate the contract without any financial repercussion on either side. d. In case due to a Force Majeure event the Purchaser/Consignee is unable to fulfil its contractual commitment and responsibility, the Purchaser/Consignee will notify the supplier accordingly and subsequent actions taken on similar lines described in above sub-paragraphs.	
21	<u>Execution of the order:</u> a. BHEL will have the option to pre-inspect the materials at Supplier's works by BHEL's own inspector or by third party agency appointed by BHEL or BHEL's end customer/s. The mere act of the pre-dispatch inspection (PDI) does not absolve the Supplier from giving the specifications as agreed upon in the Purchase Order. b. In the case of overseas suppliers Inspection call for carrying out the inspection shall be given 30 days before the scheduled contract delivery date. The Inspection date/s given by the Supplier shall be on firm basis. For local Suppliers the Notice period of Inspection shall be 10 working days In the event of any short supply, it shall be the responsibility of the supplier to deliver such short supplied/ missing items on Free-of-Cost basis at BHEL stores, including customs clearances at Indian Ports in the case of foreign supplier.	
22	<u>Special Provisions for Micro and Small Enterprises (MSE) bidders registered as per MSME act:</u> (Subject to participating MSE vendors should meet the tender requirements of BHEL) ➤ 25% of the tendered quantity is earmarked for MSE suppliers in this tender.	

	➤ Out of the 25% tendered quantity reserved for MSE suppliers, 6.25% shall be earmarked for procurement from MSE owned by SC/ST entrepreneurs and 3% shall be earmarked for procurement from MSE owned by women. ➤ In case MSE vendor participating in the tender quotes within the price band of L1 + 15%, they will be allowed to supply the portion of the requirement subject to acceptance of L1 price by MSE vendor. In case of more than one such MSE vendor within the "L1+15% price band", the supply shall be shared proportionately. ➤ MSE suppliers can avail the intended benefits only if they submit along with the offer, attested copies of either valid EM II certificate having deemed validity (five years from the date of issue of acknowledgement in EM II). Date to be reckoned for determining the deemed validity will be the date of bid opening (Part 1 in case of two-part bid) or valid NSIC certificate or UAM certificate along with attested copy of a CA certificate applicable for the relevant financial year (latest audited). Date to be reckoned for determining the deemed validity will be the date of bid opening (Part 1 in case of two part bid). Non submission of such documents will lead to consideration of their bid at par with other bidders. No benefit shall be applicable for this enquiry if any deficiency in the above required documents are not submitted before price bid opening. Documents should be notarized or attested by a Gazetted officer. However, credentials of all MSE suppliers will be verified before considering the intended benefits for MSE suppliers at the time of tender evaluation. Non submission of such documents will lead to consideration of their bids at par with other bidders and MSE status of such suppliers shall be shifted to Non MSE supplier till the supplier submits these documents. ➤ In case of any change in the MSE status of the bidder, it shall be the responsibility of the bidder to notify the change as a part of the bid document. If at a later date it comes to the knowledge of BHEL, that the change in the status has not been intimated by the bidder and the order is obtained under the premise of an MSE, then BHEL would cancel the pending order against this tender and take necessary steps for suspension of the business dealing with the bidder as per the procurement policy of BHEL. ➤ In case after the bid opening, it is seen that no MSE has become L1, then depending on the nature of the item, if it is not possible to split the tendered items / quantities on account of reasons like customer contract requirements of supplying one make for a given project or technical reasons like tendered items being a system etc., then BHEL would not counter offer the L1 prices even though there may be MSE bidders within the L1+15% band. ➤ If the L1 vendor happens to be a MSE vendor against any item code, then 100% of the qty (for the respective item code) shall be proposed to order on the L1 (MSE) vendor, even though there may be other MSE vendors within the "L1+15%" price band. ➤ Payment for MSE Indigenous vendors will be as per MSMED act, 2006.	
23	<u>Preference to Make in India:</u> ➤ For this procurement, the local content to categorize a supplier as a class I local supplier/class II local supplier /Non-local supplier and purchase preference to class I local supplier, is as defined in Public Procurement (Preference to Make in India), Order 2017 dated 04.06.2020 issued by DPIIT. In case of subsequent Orders issued by the respective Nodal Ministry, changing the definition of local content for the items of the NIT, the same shall be applicable even if issued after issue of this NIT, but before opening of part II bids against this NIT.	
24	<u>Enclosures:</u> a) Enquiry b) TDC 423/09 c) Inspection Authorities list d) NDA Format e) IBR Amendment f) Drawings	
 R. MEGANATHAN Dy. Manager MM / RM / Purchase / C&F BHEL, TRICHY - 520 016 (On behalf of BHEL) <u>SIGNED BY MANUFACTURER / MILL</u> Name of Mill: Designation / Department: Seal & Signature		

3-04-321-03083
DRAWING NO:



NOTES:

1. DESIGN, MANUFACTURE AND INSPECTION AS PER IBR.
2. ALL DIMENSIONS SHOWN ARE FINISHED DIMENSIONS.
3. NORMALIZING AND TEMPERING NEEDS TO BE DONE AFTER HOT FORMING.
4. FITTING SPECIFICATION : SA234WP91.
5. THE FORMED DISHED END COVER SHALL BE SUPPLIED WITH PLAIN ENDS.
6. THE MAXIMUM THICKNESS SHALL NOT EXCEED 80mm AT ANY POINT ON THE DISHED END.

FITTING MATERIAL CODE: 920840360000

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT	QUANTITY
		HS END COVER				SA234WP91			267.000	

REV	DATE	ALTERED :
01		CHD & APPD:
ZONE		

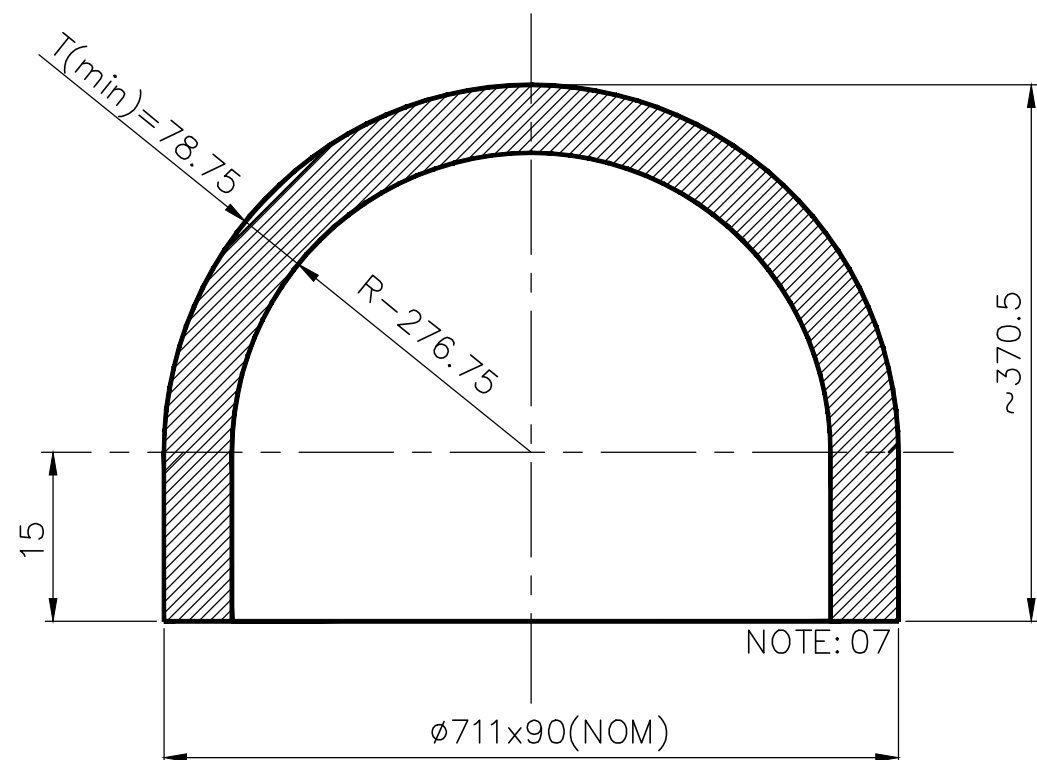
CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
		 355-055	Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI - 620014			DRN	NAME DEEPAK	SIGNATURE	DATE 04.05.2018
						CHD	NIRMAL		04.05.2018
						APPD	S.A.K		04.05.2018
DEPT	PP	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 267.000	REF TO ASSY / OLD DWG			
CODE	121								
TITLE		HSEC-RAW FORMING Ø610X80(NOM.)				DRAWING NO : 3-04-321-03083		REV 00	

DRAWING NO: 3-04-323-02992

ALL DIMENSIONS ARE IN MM
FOR TOLERANCES OF UNTOLERANCED
DIMENSIONS DURING MANUFACTURE
REFER RELEVANT QCP / QP

NOTES:

01. DESIGN MANUFACTURE AND INSPECTION AS PER IBR.
02. ALL DIMENSIONS SHOWN ARE FINISHED DIMENSIONS.
03. NORMALISING AND TEMPERING IS TO BE DONE AFTER HOT FORMING.
04. FITTING SPECIFICATION : SA234 WP91
05. THE FORMED HEMISPHERICAL END COVER SHALL BE SUPPLIED WITH PLAIN END.
06. THE MAX THICKNESS SHALL NOT EXCEED $T_{\min}/0.875$ AT ANY POINT ON THE DISHED END.
07. THE FORMED HEMISPHERICAL END COVER MAY BE SUPPLIED WITH PLAIN END.

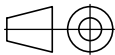


FITTING MATERIAL CODE: 92 084 965 0000

		HS END COVER				SA 234 WP91	A	431.000	
VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A/C	UNIT	UNIT WEIGHT
					VAR NO	MATERIAL SPECN		D1	QUANTITY

REV	DATE	ALTERED : C.P
01	23.03.18	CHD & APPD : NIRMAL
ZONE	FITTING WEIGHT CHANGED	

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TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 Bharat Heavy Electricals Ltd UNIT: HIGH PRESSURE BOILER PLANT TIRUCHIRAPALLI – 620014					DRN	NAME ISMAIL	SIGNATURE	DATE 22.09.14	NO. OF VAR
					CHD	R.MURALI		24.09.14	
					APPD	S.A.K.		24.09.14	
DEPT PP			SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG			ITEM NO	No OF ITEMS
CODE 121			NTS	431.000					
TITLE HEMISPHERICAL END COVER RAW FORMING D711x78.75(MIN)					CARD CODE U 01	DRAWING NO : 3-04-323-02992			REV 01

BHARAT HEAVY ELECTRICALS LIMITED, TRICHY-14
MATERIALS MANAGEMENT

PQR: C&F/CFD91: Rev.00 – SAGARDIGHI

Date: 01.10.2020

Pre-Qualification requirements (PQR) for the procurement of Grade 91 Dished Ends through Open Tender

(as per TDC: 0:423/09)

A) Organizational Capability:

1. Manufacturers having Dished Ends manufacturing facilities are only eligible to participate. Offer from traders, fabricators and stockists are not acceptable and will not be considered for evaluation. Vendor to indicate the nature of the firm. Product catalogue shall be submitted.
2. Suppliers shall submit facility report for Dished Ends manufacturing. Suppliers without basic manufacturing facilities in-house, shall not be considered for evaluation. In house facilities for Heat treatment & Non-Destructive Testing are mandatory requirements for consideration of the offer.
3. If the supplier is not having steel making facility, then source of raw material for the manufacturing shall be from IBR approved well known steel maker or certified by IBR approved inspecting authority (Form-IV to be attached). The supplier shall confirm that the raw material test certificate/s will be furnished along with product test certificate/s.
4. Chemical, Mechanical testing shall be done in house or at Labs certified as per ISO 17025 or Government approved labs.
5. Suppliers shall submit a valid ISO 9001 certificate or Quality management system certificate or Written down procedure.
6. BHEL/End customer reserve the right to inspect the item ordered at any stage at vendor's works and if found not meeting the stipulated conditions, material is liable for rejection.
7. BHEL/End customer reserves the right to inspect the sample at vendor's works for giving clearance before bulk production.
8. BHEL reserves the right to visit supplier's works to audit and inspect to ensure the capability for technical evaluation

B) Technical Competence:

1. Point by point confirmation to the TDC requirements is mandatory for consideration of offer and signed TDC shall be submitted.
2. Suppliers shall submit manufacturing process flow chart (Raw material to finished product) & Manufacturing Quality Plan (MQP) to meet the TDC requirements along with technical bid.

BHARAT HEAVY ELECTRICALS LIMITED, TRICHY-14
MATERIALS MANAGEMENT

PQR: C&F/CFD91: Rev.00 – SAGARDIGHI

Date: 01.10.2020

3. Suppliers shall submit the experienced manpower details specific to Manufacturing, Quality and NDE requirements.

C) Past Experience/ Performance:

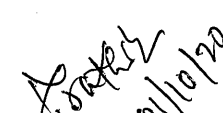
1. Suppliers shall indicate their annual installed capacity for the tendered specifications & it shall be more than the tendered quantity.
2. Suppliers shall have supplied Dished Ends in the tendered specification. Details of supplies made in recent past detailing the quantity, Specification, size & customer details, year wise along with the unpriced PO copies, proof of supply (such as invoice, bill of lading copies and test certificates) covering minimum and maximum sizes in specification SA234WP91 / SA182F91 meeting the tendered size requirements shall be submitted.

D) Financial Soundness:

1. Indigenous suppliers shall submit Audited copies of annual reports (Balance Sheets), Profit & Loss statement for last four years (or from date of incorporation whichever is less). Proprietary and partnership firms shall submit IT returns for last four years (or from date of incorporation whichever is less).

Necessary supporting documents shall be submitted for meeting each of the above Pre-Qualification Criteria for evaluation of the offers.

BHEL reserves the right to consider/Not-consider the offers based on the evaluation of documents submitted for the above Pre-Qualification Criteria. BHEL also reserves the right to have on-site assessment of the facilities at supplier's works during the bid evaluation.


Prakash Tantuwai
DM/MM/RM

PRAKASH TANTUWAY
Deputy Manager
Planning / MM / C & F
BHEL, TRICHY - 620 014

Technically reviewed


S Shyamaladevi
DM/QA

SHYAMALADEVI .S
Deputy Manager
Quality Assurance
BHEL, TRICHY - 620 014

	BHEL – Tiruchirappalli - 620014, India. Quality Assurance Department TECHNICAL DELIVERY CONDITIONS	Doc No: TDC:0:423 Rev No: 09 Effective Date: 21/11/2017 Page: 1 of 5
Product: Machined (upto 4”), Formed & Forged Fittings		

Revision record:

Rev: 00: Supersedes TDC: 5:019 & can be used wherever the old TDC is specified.

Rev: 01: New materials, IGCsT added. UT, Hardness requirement modified. LPI, MPI requirement added.

Rev: 02: Flatness requirement added in clause no: 5.0

Rev: 03: TDC for, Pipe Fittings for NTPC contracts (TDC 0 427), Pipe fittings indigenous supply (TDC 0 422) has been merged with this TDC and named as Butt Welded formed pipe fittings. Cl. 2.0 General removed, scope limited to IBR only and other clauses renumbered. Limits of carbon modified. Aligned with NTPC requirements.

Rev: 04: Restriction in size below 2 in. removed based on Spares requirement.

Rev: 05: Cl: 2.0, 3.0, Revised.

Rev: 06: Product Heading changed. Cl 1.0 Scope and Raw material Sourcing added. Cl.2.0 & 3.0 merged and totally revised. Cl. 4.0, 5.0, 6.0 modified and renumbered.

Rev: 07 Dt: 10/11/2012: Cl 1.0, 2.0 & 5.0 Modified for SS material.

Rev: 08: Dt: 22/09/2017 Title, Clauses 1, 2, 5 & 6 modified; Gr 92 fittings requirements included in Cl 1, 2, 5 & 6; Creep requirements added in Clause 3; Design proof test requirement, if not done earlier, added in general notes..

Rev: 09: Dt: 21/11/2017 - Cl. 3 & 6.a (15) modified.

1.0 MATERIAL SPECIFICATIONS:

All the codes, standards, specifications, drawings & procedures, etc., referred in this TDC shall be of latest revision as on the date of Enquiry/Purchase Order, whichever is earlier, unless specified otherwise.

- Fittings : Seamless Fittings only (Fittings made by welding are prohibited).
- ASME : Carbon Steel (CS): SA105, SA234; Alloy Steel(AS): SA 234,SA182, ASTM A234; Stainless Steel(SS): SA182, SA403⁹
- Additional Requirements : As listed below (Supplementary to above material specifications/ standards & grades)
- Grade, Size and Quantity : As per Purchase order &/ Drawing.

2.0 MANUFACTURING & TESTING REQUIREMENTS:

2.1 Machined Fittings (fittings machined from castings are prohibited; Max size permitted 4”) – Reducers, Couplings & End caps

Starting material Rolled or Forged Bars, Killed steel	Heat treatment as per starting material specifications	CS – Normalised AS – Normalised & Tempered SS – Solution Annealed
	NDE – UT ^d	To be done after Heat treatment. For size above 40 mm – to be done as per ASTM A388 Acceptance to - ASME Sec.VIII Div.2 Cl.3.3.4
Finished fitting (after machining to required size)	Heat Treatment	Not required.
	NDE (for all sizes)	• MT (100%)- Procedure - As per ASTM E709. No linear indications (surface NDE indication whose length is ≥ three times its width) are acceptable. For WP91/F91 & WP92/F92 Wet MPI shall be done. • LPI – SS: Shall be done as per ASTM E165. No linear indications are acceptable. • SS: Finished fittings shall be checked for radioactive contamination and reported. Survey meter shall be used to measure at 5 cm near the surface. Acceptance limits: Shall be less than 0.1 milli Rontgen (MR) per hr or 1 micro Sievert per hr.
	Hardness	WP5 - 217 HBW max. SA105 – 137 HBW to 187 HBW. WPB, WPC, WP11/F11, WP12/F12, WP22/F22 – 197 HBW max. WP91/F91 - 195 HBW to 248 HBW – 100% to be checked WP92/F92 – 191 HBW to 269 HBW – 100% to be checked.
	Dimension	ASME B16.9 & ASME B16.11, As per Engineering Drawing
	Bend Test (for IBR items)	Specimen: 19mm. Thickness (t) x 25.4mm width - cold bent 180 deg. over thin section without fracture, mandrel radius: CS :≤6.35 mm.

	BHEL – Tiruchirappalli - 620014, India. Quality Assurance Department TECHNICAL DELIVERY CONDITIONS	Doc No: TDC:0:423 Rev No: 09 Effective Date: 21/11/2017 Page: 2 of 5
Product: Machined (upto 4”), Formed & Forged Fittings		

	AS, SS : <=1.5 times specimen thick.
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2.2 Seamless Formed Fittings – Elbows, Tees, Reducers, Dished End (End Cover/ Cap)

Starting material:	Heat treatment as per starting material specifications	CS – Normalised AS – Normalised & Tempered SS – Solution Annealed				
1)Tube & Pipe	NDE – UT ^d	Shall be done as per - ASTM E213 with longitudinal notch of 5% wall thickness with min. 0.3 mm and max.1.5 mm. Actual measured notch depth to be specified in Test Certificate.				
2)Forged blank (For end covers)	NDE – UT ^d	For size above 40 mm UT shall be done as per - ASTM A388 In acceptance to - ASME Sec.VIII Div.2 Cl.3.3.4				
3) Plate	NDE – UT ^d	For size above 10mm SA 578, Acceptance Level - B				
Finished fitting (cold/hot forming)	Heat treatment after forming	Shall be done as per SA234/SA403. When Heat Treatment is required it shall be done as per the below table values:				
		Material	Heat Treatment Temp,C		Soaking time, hr/in	
			Normalising	Tempering	Normalising	Tempering
		CS-WPB & WPC	870-900	-	1/2	-
		AS-WP11, WP12	920-950	655+- 15	1/2	1
		AS-WP5, WP22	920-950	695+- 15	1/2	1
		AS-WP91	1040-1080	750-780	1/2	1
		AS-ASTM A234 WP 92	1040-1080	750-780	1/2	1
		Stainless Steel: All grades - Solution Annealed: 1050-1100 Deg C Soaking time: ½ hr per inch with minimum 15 minutes. Note 1.Normalising shall be done for a minimum time of 30 min while tempering to be done for a minimum time of 60 min for all above materials except SS.				
	NDE (for all sizes) – Except for Plate formed Dished end	- MT (100%) - Shall be as per - ASTM E709 No linear indications are acceptable. For WP91 & WP92 Wet MPI shall be done. - LPI – SS: Shall be done as per ASTM E165. No linear indications are acceptable. SS: Finished fittings shall be checked for radioactive contamination and reported. Survey meter shall be used to measure at 5cm near the surface. Acceptance limits: Shall be less than 0.1 milli Rontgen (MR) per hr or 1 micro Sievert per hr.				
NDE–for Plate formed Dished end	For Plate Formed Dished end – 100% MT as per - ASTM E709 on both inner and outer surfaces of Knuckle radius and weld ends. No linear indications are acceptable.					
NDE – UT ^d For OD > or=219mm & W.T >or= 6mm	If made from Pipe & Tube – Shall be done as per - ASTM E213 with longitudinal notch of 5% wall thickness with max.1.5mm and min. 0.3mm. Actual measured notch depth to be specified in Test Certificate.					
	If made from Forging Shall be as per - ASTM A388 In acceptance to - ASME Sec.VIII Div.2 Cl.3.3.4					
	If made form Plate shall be as per A578 Level-B					
Hardness	WP5 – 217 HBW max. WPB, WPC, WP11, WP12, WP22 – 197 HBW max. WP91 - 195 HBW to 248 HBW – 100% to be checked. WP92 – 191-269 HBW max. – 100% to be checked.					
Dimension	ASME B16.9 & ASME B16.11, As per Engineering drawing.					
Bend Test	Specimen : 25.4 mm x 19 mm thick - cold bent 180 deg. over thin section without fracture, internal radius of bend: CS :<=6.35 mm. AS, SS: <=1.5 times specimen thick.					

	BHEL – Tiruchirappalli - 620014, India. Quality Assurance Department TECHNICAL DELIVERY CONDITIONS	Doc No: TDC:0:423 Rev No: <i>09</i> Effective Date: <i>21/11/2017</i> Page: 3 of 5
Product: Machined (upto 4”), Formed & Forged Fittings		

	(if starting material is forged blank) (for IBR items)	
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2.3 Forged Fittings – Elbows, Tees, Reducers, Couplings, Flanges & Dished End (End Cover / Cap)

Shall be forged to the shape with a minimum forge reduction ratio of 1:4. Fitting shall not be machined from a forged block.

Starting material: Rolled or forged Bars, blooms, billets and Killed steel	Heat treatment as per starting material specifications	CS – Normalised AS – Normalised & Tempered SS – Solution Annealed				
1)Tube & Pipe, forged pipe/hollow	NDE – UTd	Shall be done as per - ASTM E213 with longitudinal notch of 5% wall thickness with min. 0.3 mm and max.1.5 mm. Actual measured notch depth to be specified in Test Certificate.				
2)Forged blank (For end covers)	NDE – UTd	For size above 40 mm UT shall be done as per - ASTM A388 In acceptance to - ASME Sec.VIII Div.2 Cl.3.3.4				
3) Plate	NDE – UTd	For size above 10mm SA 578, Acceptance Level - B				
After forging (cold/hot forging)	Heat treatment	Shall be done as per SA105/SA182. When Heat Treatment is required it shall be done as per the below table values:				
		Material	Heat Treatment Temp,C		Soaking time, hr/in	
			Normalising	Tempering	Normalising	Tempering
		CS- SA105	870-900	-	1/2	-
		AS- SA182 F11 & F12	920-950	655+- 15	1/2	1
		AS- SA182 F5 & F22	920-950	695+- 15	1/2	1
		AS- SA182 F91 & F92	1040-1080	750-780	1/2	1
Stainless Steel: All grades - Solution Annealed: 1050-1100 Deg C Soaking time: ½ hr per inch with minimum 15 minutes. Note 1.Normalising shall be done for a minimum time of 30 min while tempering to be done for a minimum time of 60 min for all above materials except SS.						
Finished fitting	NDE – UT ^d For OD > or = 219mm	UT shall be done as per - ASTM A388 In Acceptance to - ASME Sec.VIII Div.2 Cl.3.3.4				
	NDE (for all sizes)	- MT-(100%) Shall be done as per ASTM E709. No linear indications are acceptable. For F91 & F92 Wet MPI shall be done. - LPI – SS: Shall be done as per ASTM E165. No linear indications are acceptable. SS: Finished fittings shall be checked for radioactive contamination and reported. Survey meter shall be used to measure at 5cm near the surface. Acceptance limits: Shall be less than 0.1 milli Rontgen (MR) per hr or 1 micro Sievert per hr.				
	Hardness	SA105 – 137 HBW to 187 HBW. F5 – 143-217 HBW; F9 – 179-217 HBW max. F11, F12 – 143 HBW to 207 HBW, F22 – 156-207 HBW max. F91 - 195 HBW to 248 HBW – 100% to be checked SA182 F92 – 191- 269 HBW max. – 100% to be checked.				
	Dimension	ASME B16.5 & ASME B16.11. As per engineering drawing.				

	BHEL – Tiruchirappalli - 620014, India. Quality Assurance Department TECHNICAL DELIVERY CONDITIONS	Doc No: TDC:0:423 Rev No: 09 Effective Date: 21/11/2017 Page: 4 of 5
Product: Machined (upto 4"), Formed & Forged Fittings		

	Bend Test (for IBR items)	Specimen: 19mm. Thickness (t) x 25.4mm width - cold bent 180 deg. over thin section without fracture, mandrel radius: CS : <=6.35 mm. AS, SS : <=1.5 times specimen thick.
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General requirements:

- Product analysis as per S50 of ASTM A960 is required.
- Carbon < or = 0.25% for WPB (all thickness), WPC and SA105 (thickness < or = 20mm)
- Carbon < or = 0.30% for WPC and SA105 (thickness > 20mm)
- If UT not done on the starting material, the same shall be done by the fitting manufacturers before forming / fabrication.
- Mechanical Testing including hardness testing: Quantum of testing as per IBR (except for hardness testing of Gr 91 & 92) – Test samples shall be tested in the Heat treatment of fitting delivered condition. For Gr 91 & 92 fittings, hardness testing shall be done on 100% of fittings being supplied (either on ends or surface).
- Pipe made from plate as a starting material and long seam welded should not be used.
- All raw materials used in steel making including incoming scrap shall be checked by supplier to ensure freedom from radioactivity (applicable for SS material only).
- Design proof test as per ASME B16.9 should be carried out for the geometric shape and size ordered if already not done.

3.0 Creep testing shall be carried out as per SIP:RM:01 (latest revision) whenever indicated in the Enquiry/Purchase Order/Engineering Drawing.

4.0 REPAIRS AND FINISH:

The products shall be free from injurious defects like crack, seam etc. with workman like finish. Repairs involving fusion welding is prohibited. Surface defects can be removed by mechanical means and the defective areas shall be merged with adjacent surface. Minimum thickness after repair shall meet the drawing / specification requirements. Flatness on curved surfaces of fittings shall be limited to 6% of nominal OD. Thickness : Outer Diameter and Transition : Variation shall be merged smooth to min 1:4 taper.

5.0 MARKING, PRESERVATION AND PACKING:

The following details to be necessarily hot stamped 1. Heat number, 2. Inspecting Authority Seal 3. Specification Grade, code case (if applicable) and Size, 4. Company Seal and "B16"(for ANSI fittings). The rest to be marked as per Specification.

Additionally The following to be painted :

for OD > 108mm : PO No., Sl. No., Specification, "BHEL-Tiruchirappalli", Drawing.No. & Weight

for OD <= 108mm : Sl. No., Specification

CS & AS fittings to be rust preventive coated after shot blasting inside & out side & packed to avoid damage.

SS fittings to be surface treated (Pickling, Passivation) as per ASTM A380 both inside and outside.

6.0 INSPECTION AND CERTIFICATION:

- Products must be inspected at works and the test certificates must be countersigned by the Inspecting Authority as indicated below:

Imported items: Inspecting Authority approved by IBR for the country of origin with Form III-C (for all fittings except dished ends), Form III-I (for dished ends) as per IBR and additional MTC as given below.

Indigenously supplied IBR items: Director of Boilers/Chief Inspector of Boilers/Inspecting Authority approved by IBR, for the respective state in India with Form III-C (for all fittings except dished ends), Form III-I (for dished ends) as per IBR and additional MTC as given below.

Separate Manufacturer's Test certificate (MTC) in English language with following details, shall accompany all products:

- Purchase Order No.(BHEL), TDC No. & Test certificate number
- Specification, Grade with applicable year of code & code case (if applicable), Heat Number, Drawing No., Quantity & Size
- Supplier of the steel used in making the finished product
- Forming process, Chemistry including incidental elements - Heat wise.
- Heat treatment details: temperature, soaking time, cooling medium (for quenching).
- Mechanical test results, Hardness, NDE test results with reference & acceptance standard.



Product: Machined (upto 4”), Formed & Forged Fittings

7. Detailed NDE reports for MT, LPI and UT shall be submitted along with MTC.
8. Photomicrograph at 400X magnification for F91, WP91, F92 & WP92 in final Heat treated condition of fittings.
9. PMI certification for all Alloy steels fittings.
10. Print of the stamp of Inspecting Authority, which is used in the fitting.
11. Dimensional reports for each product
12. Repair details if any.
13. Certified copy of TC for starting material.
14. Guarantee certificate for retainability of hydrostatic test pressure corresponding to that of matching pipe of equivalent material or Hydro static test report as applicable.
15. **Creep test report as per SIP:RM:01 (latest revision) whenever indicated in the Enquiry/Purchase Order/Engineering Drawing.**

1. For CE-marking items the TCs with details specified above shall be submitted as per EN-10204 (latest)
For pressure parts test certificates of type 3.1 or 3.2 is acceptable.

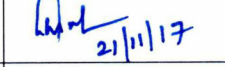
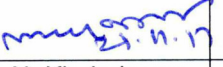
Type 3.1 – Suppliers shall have ISO 9001-2008/2015 (with validity as applicable) certification certified by Notified Body recognized by European community and test certificate certified by suppliers authorized inspection representative.

Type 3.2 – Components inspected and test certificates certified by both the supplier's authorized inspection representative and Notified Body recognized by European community.

2. For non pressure parts test certificates of type 2.2 is acceptable.

Type 2.2 – suppliers test certificates signed by suppliers authorized inspection representative with test results as required by this TDC.

- b. For SS: Measured Radioactivity levels at 5cm from the surface of the fitting shall be reported in the Mill Test Certificate (not to be recorded in IBR Form).

 21.11.2017	 21/11/17	 21/11/17	 21/11/17	 21.11.17	 21/11/17
Abdur Rahman	G. Panneer Selvam	M. Nadanakumar	R. Dharmar	N. Kirubakaran	Amit Roy
Sr.Engineer/QA	DGM/QA	AGM/MM	AGM/QC	SDGM/PE/FB	AGM/QA&BE
Prepared By	Reviewed By			Approved By	

In line with Government Public Procurement Order No. P-45021/2/2017-BE-II dt. 15.06.2017 & P-45021/2/2017-PP (BE-II) dated 28.05.2018, we hereby certify that we

.....
(supplier name) are local supplier meeting requirement of minimum local content (50%) defined in as above orders for the material against Enquiry No.

.....

Details of location at which local value addition will be made is as follows:

.....
.....
.....

We also understand, false declarations will be in breach of the Code of Integrity under Rule 175(1)(i)(h) of the General Financial Rules for which a bidder or its successors can be debarred for up to two years as per Rule 151 (iii) of the General Financial Rules along with such other actions as may be permissible under law.

Seal and Signature of Supplier



FORGE SHOP

- 1.00.00 Name of Company, Address
- 2.00.00 Type & No. of Forging Press : Forging hammer
Capacity - (Tonnes)
- 3.00.00 Max. size of Material that can be handled
dimensions, weight and type of materials.
- 4.00.00 Production with relevant standards (for last three years)
Carbon Steel
Stainless Steel
Alloy steel
Inconel -
- 5.00.00 Heating Facilities -
- 5.10.00 Furnace - No. and capacity
- 5.10.10 Type - Oil Fired, Gas Fired, Electric
heating
- 5.10.20 Dimensions
- 5.10.30 Mode of Temperature control & extent
of automation.
- 5.10.40 Temperature recording facilities
- 5.20.00 Distance of heating furnace from Forging Press
- 5.30.00 Handling Facilities - Crane/Truck/Manual/ any other
indicate list of such facility.
- 6.00.00 Availability of in-house Heat Treatment facility Yes/No
- 6.10.00 If yes: Type of heat treatment possible



FORGE SHOP

- 6.20.00 If no, source of Heat Treatment with relevant details.
- 6.20.10 Annealing -
- 6.20.20 Normalising -
- 6.20.30 Stress Relieving -
- 6.20.40 Quenching: - Water/Oil
Any other Heat treatment? -
- 6.20.50 Type & No. of Furnace -
- 6.20.60 Dimensions, Type of Temp. Control,
Temp - Time Recording facilities.
- 7.00.00 Source of Raw Materials -

Indigenous/imported (Indicate source and quantity of
material procured during last three years)
- 8.00.00 Machining Facilities -

List of machines installed
- 9.00.00 Cutting facilities - Type & No. of Machine
- 10.00.00 Availability of testing facilities Yes/No
- 10.10.00 If no - Indicate source of testing with relevant details
- 10.20.00 If yes :-
- 10.20.10 Chemical Analysis: Method
- 10.20.20 Mech. Testing
- 10.20.21 Hardness testing
- 10.20.22 Metallorgraphy
- 10.20.23 Universal Tensile Testing M/C -
Ambient Low Temp.
- 10.20.24 Any other tests -
- 10.30.00 Non-destructive
- 10.30.10 Radiography



FORGE SHOP

- 10.30.20 Ultrasonic Test
- 10.30.30 Dye Penetration
- 10.30.40 MPI
- 10.30.50 Any other NDE
- 11.00.00 Experience with Third Party/Statutory Agency:
Indicate the agency
- 12.00.00 Source of procurement of Dies & availability for
Machining of such dies.
- 13.00.00 Consistency in supply:
- 13.10.00 Has the vendor produced items of similar nature in
past?
- 13.20.00 Has the vendor maintained delivery commitments in
past?
- 13.30.00 Has there been frequent labor trouble in past?
- 13.40.00 Has there been major upset due to faulty
material management?
- 13.50.00 Is the system of planning & scheduling resilient
enough to overcome temporary setbacks & make
up lost time?
- 13.60.00 Has the vendor got standby arrangement for power?
- 13.70.00 Can the vendor quickly offload the work to other
reliable sub-vendor?
- 13.80.00 Total order booked till date.
- 14.00.00 Remarks:

PLACE:

SIGNATURE WITH SEAL

DATE: