



8. SURFACE CLEANING:
ALL THE SURFACES OF THE SUPPORT STRUCTURE, PLATFORM, STAIRCASE & RAILING SHALL BE GRIT BLAST CLEANED TO SA 2 1/2 STD TO ACHIEVE 50 MICRONS SURFACE PROFILE.
9. PAINTING SCHEME:
ALL THE SURFACES OF THE SUPPORT STRUCTURE, PLATFORM, STAIRCASE & RAILING EXCEPT GRATING SHALL BE PAINTED WITH
 - i. SHOP PRIMER (IMMEDIATELY AFTER SURFACE CLEANING):
1 COAT OF INORGANIC ZINC SILICATE-75 microns DFT.
 - ii. PRIMER: 1 COAT OF EPOXY ZINC PHOSPHATE – 40 microns DFT
 - iii. INTERMEDIATE: 2 COATS OF POLYAMIDE CURED EPOXY – 100 microns DFT PER COAT
 - iv. FINISH COAT: 1 COAT OF ACRYLIC POLYURETHANE – 40 microns DFTTOTAL DFT – 345 TO 355 microns, FINISH SHADE – WHITE (RAL 9010)
10. 10% EXTRA PRIMER, INTERMEDIATE AND FINISH COAT PAINT SHALL BE SUPPLIED TO SITE TO PAINT AFTER FINAL WELD.
11. ALL THE ITEMS SHALL BE PACKED AS PER THE CLAUSE OF BHEL SPEC GT14024.

 — GROUT
 — CONCRETE

TYPE OF PRODUCT OR										HPCL- VIZAG													
NAME OF CUSTOMER/PROJECT																							
		BHARAT HEAVY ELECTRICALS LTD.												NAME		SIGNATURE		DATE		NO. OF VAR.			
		HYDERABAD										DRN.		CHK				30.03.19					
												CHD.		VSH				30.03.19					
												APPD.		ECS				30.03.19		-N.A.-			
DEPT.		GTD		UNTOL. DIMS. GR.				SCALE		WEIGHT (KG)		REF. TO ASSY. DRG.		ITEM NO.		NO. OF ITEMS							
CODE		423		Ø/M/ff		NTS		NA		-N.A.-		-N.A.-		-N.A.-		-N.A.-							
TITLE										CARD CODE		DRAWING NO.											
AIR FILTER SUPPORT STRUCTURE										N.A.		1-364-07-71001										REV.	
10												SHT. No 02										NO. OF SHT. 03	
11												10											