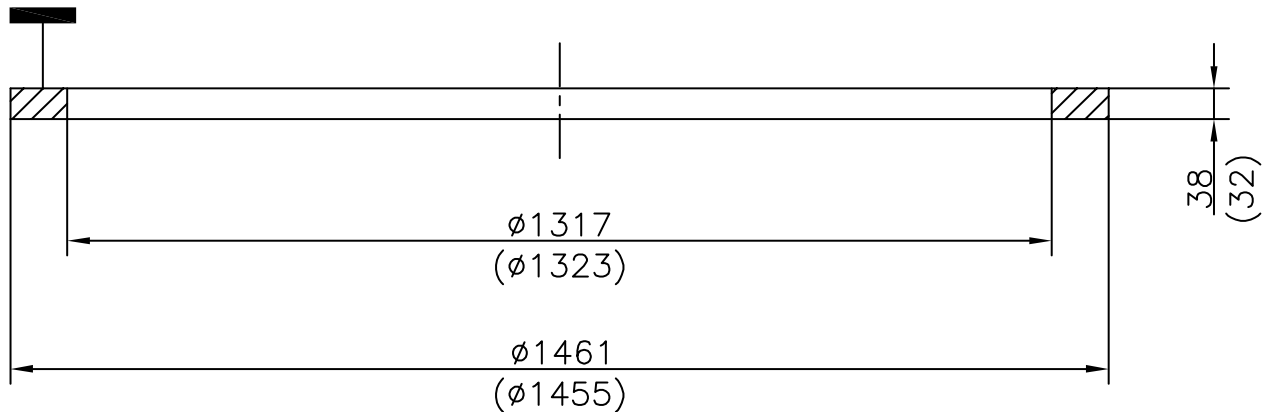



REV	DATE	ALTERED	REV	DATE	ALTERED	GMS No./ C.B.O.M. - NO.	STATUS OF DRG	
		CHECKED	02	03.06.06	CHECKED J.P. MEENA -sd-	01050124000	U	
ZONE			ZONE	SUPERSEDES THE OLD DRG. UNDER THE SAME NO. CHANGE ADVISE NO. MTE-06-F0152		AGREED DEPT	NAME	SIGN
						STE	S.BANSHAL	-SD-
						STT	VK MITTAL	-SD-
GRADE OF UNTOL.DIM		M/CG. $\sqrt{M/R}$ -AA0230208		WELDING $\sqrt{B/C/D}$ AA0621104		GAS CUTTING-T3 AA0621101		

12.5/  $\nabla$  ALL OVER

## TECHNICAL REQUIREMENTS:-

- FORGING SHALL BE SUPPLIED IN CONFORMITY WITH THE PURCHASING SPECIFICATION NO. HW19391.
- TOLERANCES ON DIMENSIONS : OUTSIDE +1mm.  
INSIDE -1mm.
- THE SUPPLIER SHALL LOCATE THE POSITION OF THE TEST SAMPLE AND GET IT APPROVED FROM BHEL. PART OF TEST SAMPLE SHALL BE LEFT INTEGRAL FOR RETESTING AT BHEL. THE TEST SAMPLE SHALL BE MARKED WITH IDENTIFICATION DETAILS.
- IDENTIFICATION MARKING SHALL BE DONE AT THE PLACE MARKED  AS PER ST00004 BY SUPPLIER'S PLANT & SURROUNDED WITH PAINT.
- DIMENSIONS WITH IN BRACKETS FOR REFERENCE ONLY FOR BHEL.

21050124003  
Ref. Drawing No.

Sign &amp; Date

BHARAT HEAVY ELECTRICALS LTD.  
RANIPUR, HARDWAR

W95310501452

HW19391

NAME	SIGN	DATE	NO. OF VAR
DRN ASHOK RAWAT -sd-		21.12.92	—
CHD CBS/JPM -sd-		21.12.92	
APPD V.B.ARORA -sd-		15.02.93	

DEPT	MTE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM No.	NO. OF ITEMS
CODE	4300	NTS	94.00	21050124003	—	—
TITLE : FORGING FOR U-SEALING RING (ROUGH MACHINED)				CARD CODE	DRAWING NO. 41050124992	
					SHEET No. 01	No. OF SHEETS 01