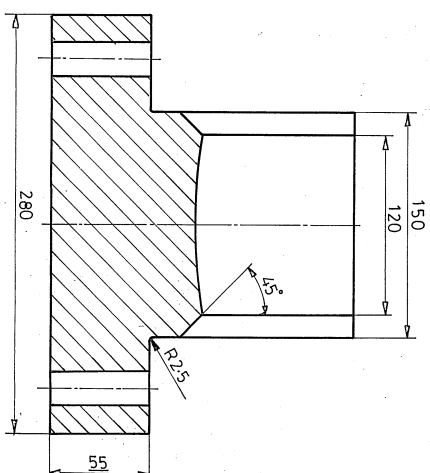
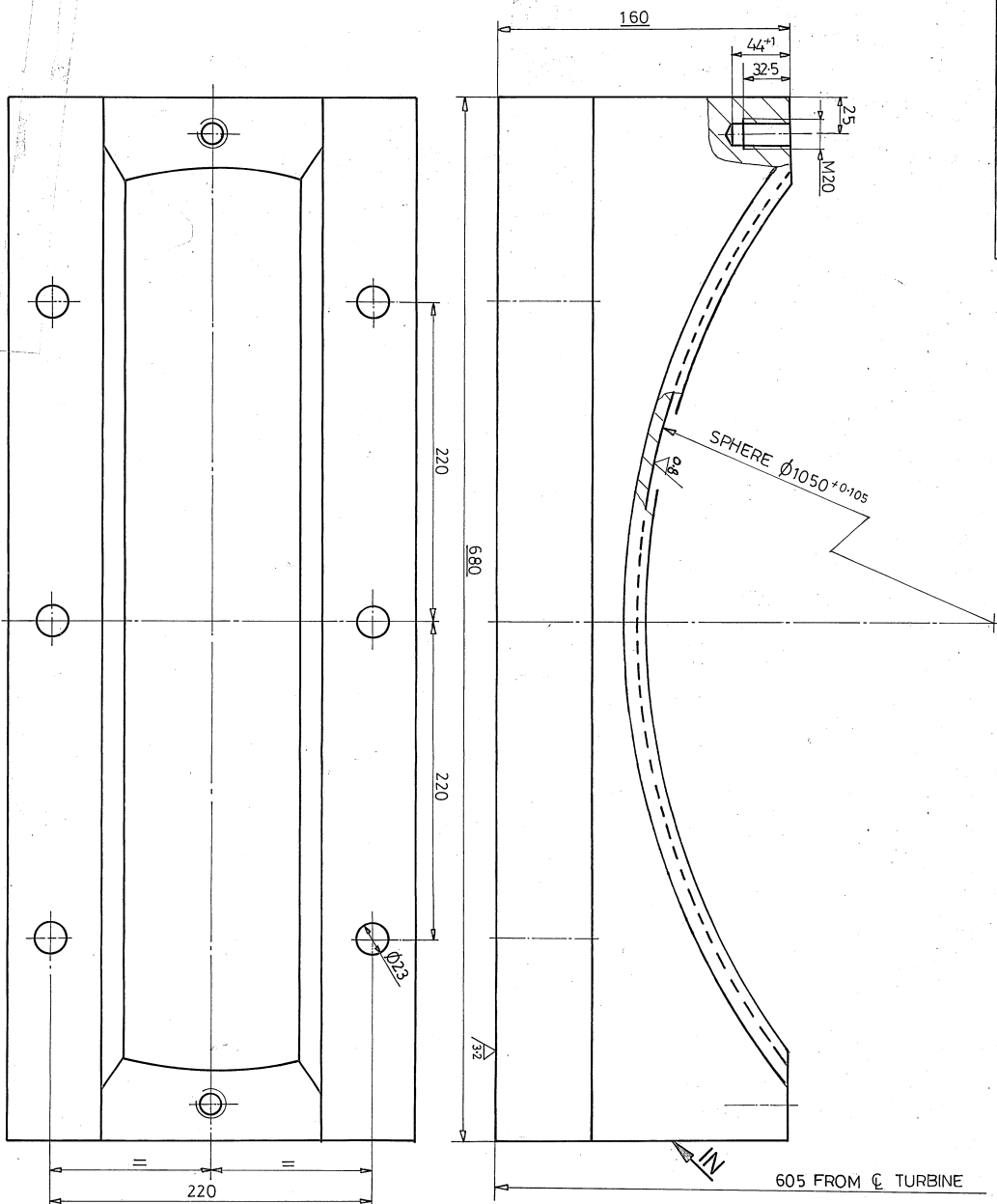


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INVENTORY NO. 51-24616
SIGN & DATE 2/5/91
REF. DRG. NO. 7385-16205/022



TECH. REQTS.
1. ALL SHARP EDGES TO BE CHAMFERED TO 0.5 X 45.
2. IDENTIFICATION AT THE PLACE MARKED WITH IN AS PER WMO-00397.

12.5 / ALL OVER EXCEPT OTHERWISE STATED

REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE	CHECKED	ZONE	CHECKED	ZONE	CHECKED

VAR. NO.	REMARKS	ITEM NO.	STATUS OF DRG.
001	SPHERICAL SOCKET	2-11604-21003	12500

NAME OF CUSTOMER / PROJECT	TYPE OF PRODUCT	OR	STEAM TURBINE
BHARAT HEAVY ELECTRICALS LTD. RANIPUR - HARDWAR	SPHERICAL SOCKET	2-11604-21003	12500

DEPT.	GRADE OF	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.
001	1:2.5	12500	0-11604-21000	022

TITLE	CARD CODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
SPHERICAL SOCKET	2-11604-21003																								