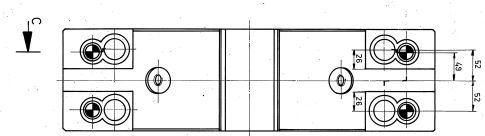
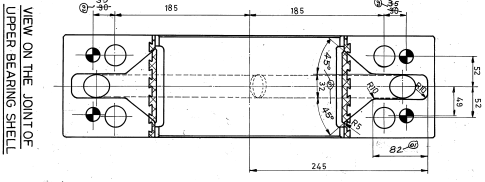
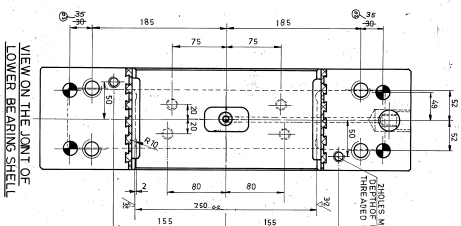
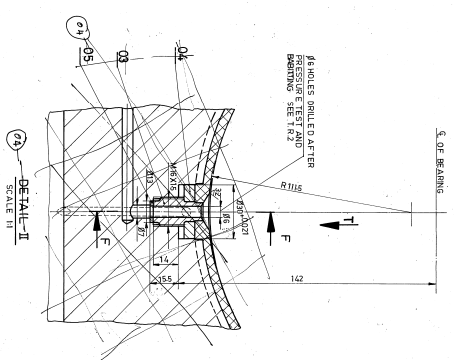
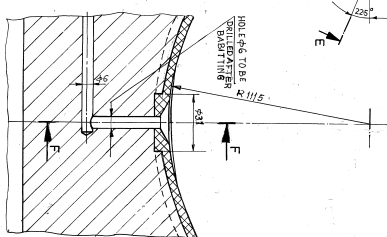


- TECHNICAL REQUIREMENTS**
1. PRIOR TO BARTING RING ITEM NO. 1, IS TO BE FITTED IN POSITION WITH A CLEARANCE LESS THAN 0.03 mm AFTER FITTING RING IS TO BE LOCKED BY CALIPERS.
 2. FROM LINE RING TO BE LOCKED CONNECTION BETWEEN HARDENED RING ITEM NO. 3 AND BARTING RING IS TO BE LOCKED BY CALIPERS. PRESURE OIL LINE IS TO BE SUBJECTED TO HYDRAULIC TESTING BEFORE BARTING. SEE DETAIL I. HYDRAULIC TEST PRESURE AND DART TEST TIME: 3 BAR/1000 PSI.
 3. BARTING RING IS TO BE LOCKED BY CALIPERS. IT SHOULD BE CHECKED BY CALIPERS FOR 0.03 mm CLEARANCE. IT IS TO BE ENSURED THAT FEELER OF SIZE 0.03 DOES NOT PASS THROUGH THE BARTING FLANGE SEE DETAIL I. HYDRAULIC TEST PRESURE AND DART TEST TIME: 3 BAR/1000 PSI.
 4. BARTING RING IS TO BE LOCKED BY CALIPERS. IT SHOULD BE CHECKED BY CALIPERS FOR 0.03 mm CLEARANCE. IT IS TO BE ENSURED THAT FEELER OF SIZE 0.03 DOES NOT PASS THROUGH THE BARTING FLANGE SEE DETAIL I. HYDRAULIC TEST PRESURE AND DART TEST TIME: 3 BAR/1000 PSI.
 5. CUT ALL ALONG THE CIRCUMFERENCE AROUND THE C.
 6. IDENTIFICATION ACCORDING TO THE DIMENSIONS AT THE PLACE MARKED WITH THE LINE.
 7. HOLE FOR ALL DIMENSIONS HOLE REFER TO NO. 2.8.3 RESPECTIVELY ON SHEET NO. 2.



VIEW ON THE JOINT OF LOWER BEARING SHELL

VIEW ON THE JOINT OF UPPER BEARING SHELL

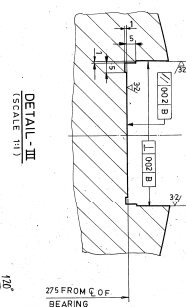
PLAN VIEW ON THE UPPER BEARING SHELL

STEAM TURBINE

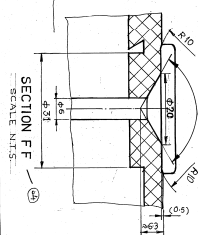
ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
01	SEALING RING	1	PC	5-11004-0014
02	RING	1	PC	5-11004-0014
03	THREADED PEECE	1	PC	5-11004-0012
04	WATER LINE	1	PC	5-11004-0012
05	BEARING SHELL	1	PC	5-11004-18101
06	WATER LINE	1	PC	5-11004-18101
07	WATER LINE	1	PC	5-11004-18101
08	WATER LINE	1	PC	5-11004-18101
09	WATER LINE	1	PC	5-11004-18101
10	WATER LINE	1	PC	5-11004-18101
11	WATER LINE	1	PC	5-11004-18101
12	WATER LINE	1	PC	5-11004-18101
13	WATER LINE	1	PC	5-11004-18101
14	WATER LINE	1	PC	5-11004-18101
15	WATER LINE	1	PC	5-11004-18101
16	WATER LINE	1	PC	5-11004-18101
17	WATER LINE	1	PC	5-11004-18101
18	WATER LINE	1	PC	5-11004-18101
19	WATER LINE	1	PC	5-11004-18101
20	WATER LINE	1	PC	5-11004-18101

JOURNAL BEARING

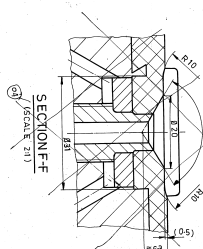
ITEM NO.	DESCRIPTION	QTY	UNIT	REMARKS
01	SEALING RING	1	PC	5-11004-0014
02	RING	1	PC	5-11004-0014
03	THREADED PEECE	1	PC	5-11004-0012
04	WATER LINE	1	PC	5-11004-0012
05	BEARING SHELL	1	PC	5-11004-18101
06	WATER LINE	1	PC	5-11004-18101
07	WATER LINE	1	PC	5-11004-18101
08	WATER LINE	1	PC	5-11004-18101
09	WATER LINE	1	PC	5-11004-18101
10	WATER LINE	1	PC	5-11004-18101
11	WATER LINE	1	PC	5-11004-18101
12	WATER LINE	1	PC	5-11004-18101
13	WATER LINE	1	PC	5-11004-18101
14	WATER LINE	1	PC	5-11004-18101
15	WATER LINE	1	PC	5-11004-18101
16	WATER LINE	1	PC	5-11004-18101
17	WATER LINE	1	PC	5-11004-18101
18	WATER LINE	1	PC	5-11004-18101
19	WATER LINE	1	PC	5-11004-18101
20	WATER LINE	1	PC	5-11004-18101



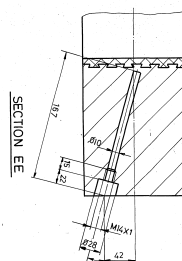
DETAIL - III
(SCALE 1:1)



SECTION FF
SCALE N.T.S.



~~SECTION F-F~~
~~(SCALE 2:1)~~



SECTION EE

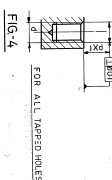
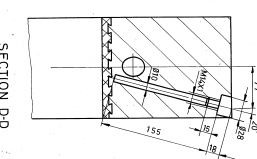
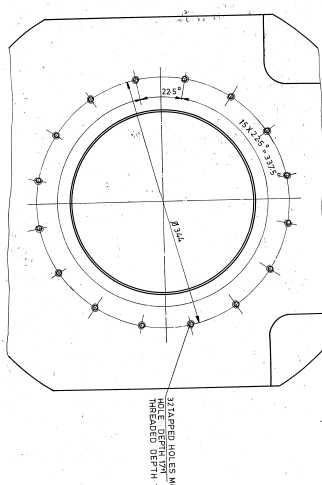


FIG.-4



SECTION D-C



VIEW-S

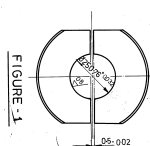
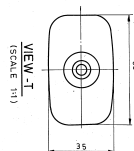


FIGURE -1



VIEW -T
(SCALE 1:1)

FIGURE - 3

DATE OF ORDER, DDD- YEAR - DAY / MONTH / YEAR		DATE OF DELIVERY, DDD- YEAR - DAY / MONTH / YEAR	
1987 - 01 / 01 / 1987 0001 101		1987 - 01 / 01 / 1987 0001 101	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
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FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
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WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
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COUNTRY		COUNTRY	
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WEIGHT (KG)		WEIGHT (KG)	
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COUNTRY		COUNTRY	
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WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
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STREET		STREET	
COUNTRY		COUNTRY	
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FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
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STREET		STREET	
COUNTRY		COUNTRY	
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WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
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STREET		STREET	
COUNTRY		COUNTRY	
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E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
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E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
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STREET		STREET	
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E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
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STREET		STREET	
COUNTRY		COUNTRY	
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FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY		CITY	
STREET		STREET	
COUNTRY		COUNTRY	
TELEPHONE		TELEPHONE	
FAX		FAX	
E-MAIL		E-MAIL	
WEIGHT (KG)		WEIGHT (KG)	
VOLUME (L)		VOLUME (L)	
CITY			