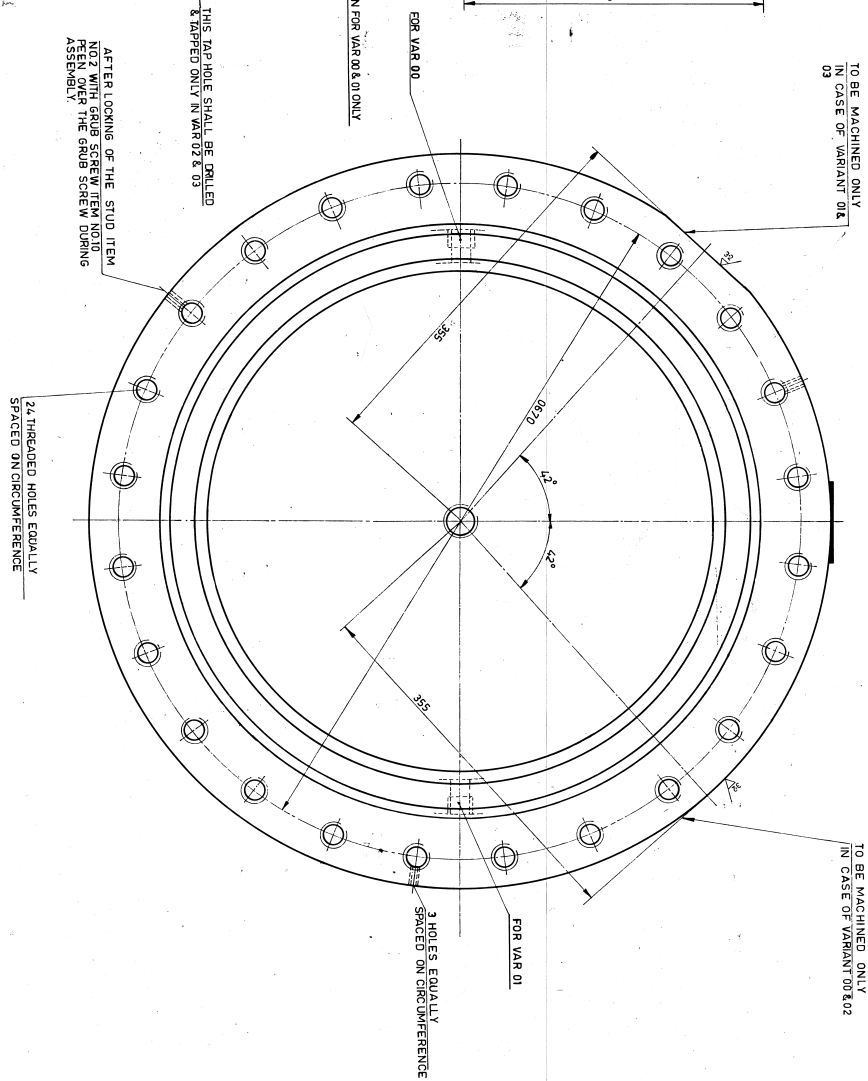


THIS HOLE SHALL BE DRILLED
& TAPPED ACCORDING TO THE
VARIANT SHOWN IN TOP VIEW
OF CASING FOR WARD & 01 ONLY



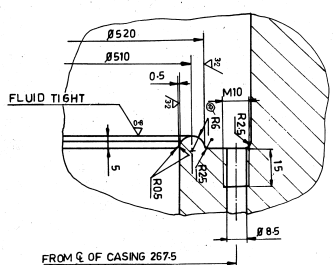
TO BE MACHINED ONLY
IN CASE OF VARIANT 01
03

TO BE MACHINED ONLY
IN CASE OF VARIANT 00 & 02

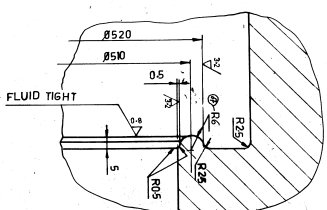
TECHNICAL REQUIREMENTS

1. CASING FOR EASY SEPARATION TOGETHER WITH YOKE DRG NO 1-H1401-020-0 HYDRAULICALLY TESTED
TEST PRESSURE 25 BAR
DURATION 10 MINUTES
2. ALL STUDS SCREWED-IN WITH LOCITE.
3. IDENTIFICATION AS PER HW400397 AT THE PLACE MARKED WITH **IN** ON THE DRAWING.

NOTE :-
ROUGH MACHINED CASTING DRG. NO. 1-11401-02902



DETAIL - 1
(SCALE 1:1)
(FOR VAR. 00 & 01)



DETAIL-1
(SCALE 1:1)
(FOR VAR. 02 & 03)

VAR. ID.	REMARKS	KEY	DESCRIPTION	DIS	DRAWING NO.	DATE	UNIT WEIGHT
02	15	16	17	18	19	20	21
004	CASING		0-11.00-02.01		W9311.0032		4.50(0)
003	CASING		0-11.01-02.01		W9311.0032		4.50(0)
002	CASING		0-11.01-02.01		W9311.0032		4.50(0)
001	CASING		0-11.01-02.01		W9311.0032		4.50(0)

SUPERSEDES OLD TRACING	GAS NO./GAS-PHASE	STATUS OF GAS	TYPE OF PRODUCT
UNDER SAME NO.	GMS 0116102000		OR STEAM TURBINE
GRADE OF UNTOL. DIM. —	NAME ¹ SIGN. DATE		NAME OF CUSTOMER/PROJECT
	STT N. S.H. 84-10/19 97-20		

[illegible]

CASING	CODE
	0-11401-02011