



**BHARAT HEAVY ELECTRICALS LTD**  
Industrial Valves Plant, Goindwal  
**WCM Department**

**Notice Inviting Expression of Interest**

Proposals along with suggestions on scope of work are invited for work as per following details:

|   |                                    |   |
|---|------------------------------------|---|
| 1 | Name of Work                       | <b>Repair work of Milling Machine Make: HMT Model: EM3V</b>   |
| 2 | Location of Work                   | BHEL IVP Goindwal   |
| 3 | Enquiry Number                     | WA-8  |
| 4 | Enquiry Date                       | 26-Jun-18   |
| 5 | Last Date for Submission of offer  | 17-Aug-18 1500 Hrs.   |
| 6 | Proposal To be addressed to        | <b>Sh. Manvir Singh</b><br>Manager/ IT, P&D, WCM<br>BHARAT HEAVY ELECTRICALS LTD<br>433, INDUSTRIAL COMPLEX<br>Goindwal Sahib, Distt. Tarn-Taran, Punjab<br>PIN- 143422.<br><a href="mailto:manvir@bhel.in">manvir@bhel.in</a> , Phone- 01859-224628<br>08527564446<br>(or)<br><b>Sh. Vishal Devgon</b><br>Sr. Manager/IT, HR, P&D<br>BHARAT HEAVY ELECTRICALS LTD<br>433, INDUSTRIAL COMPLEX<br>Goindwal Sahib, Distt. Tarn-Taran, Punjab<br>PIN- 143422.<br><a href="mailto:vishal@bhel.in">vishal@bhel.in</a> , Phone- 01859-224623<br>09216349001 |
| 7 | Contact details for clarifications | <b>Sh. Vikram Singh Rathore + 91 855 70 125 43</b>  |

**Miscellaneous repair work includes:**

1. Material Cost (Spares) required for repair of milling machine includes guide-ways & wedges for clamping main table, Lead Screw & nut assembly for Vertical Axis, EM Inner plate & outer plate (clutch plate) EK2DC, EM Inner & outer plate (Clutch plate) EK5DC, overtake coupling, Roller dia. 9X20 for Overtake coupling & Compression Spring for Overtake coupling etc.
2. Labor Cost includes fitting & proper levelling work of Table Bed with the machine's main vertical column, assembly of lead screw assembly of vertical table axis & assembly of EM clutches assembly.
3. Transportation Cost of spare parts & misc. specialized tools required for the work.
4. Final testing of Milling machine operation at BHEL IVP Goindwal.

**Eligibility, Prequalification & Experience-**

Prospective contractors should have experience of having successfully completed similar repair work in the last 5 years or is a machine tool manufacturer in the past 5 years. Documentary proof required.

**Note:** You are free to come to our plant for inspection of required work before submitting your proposal