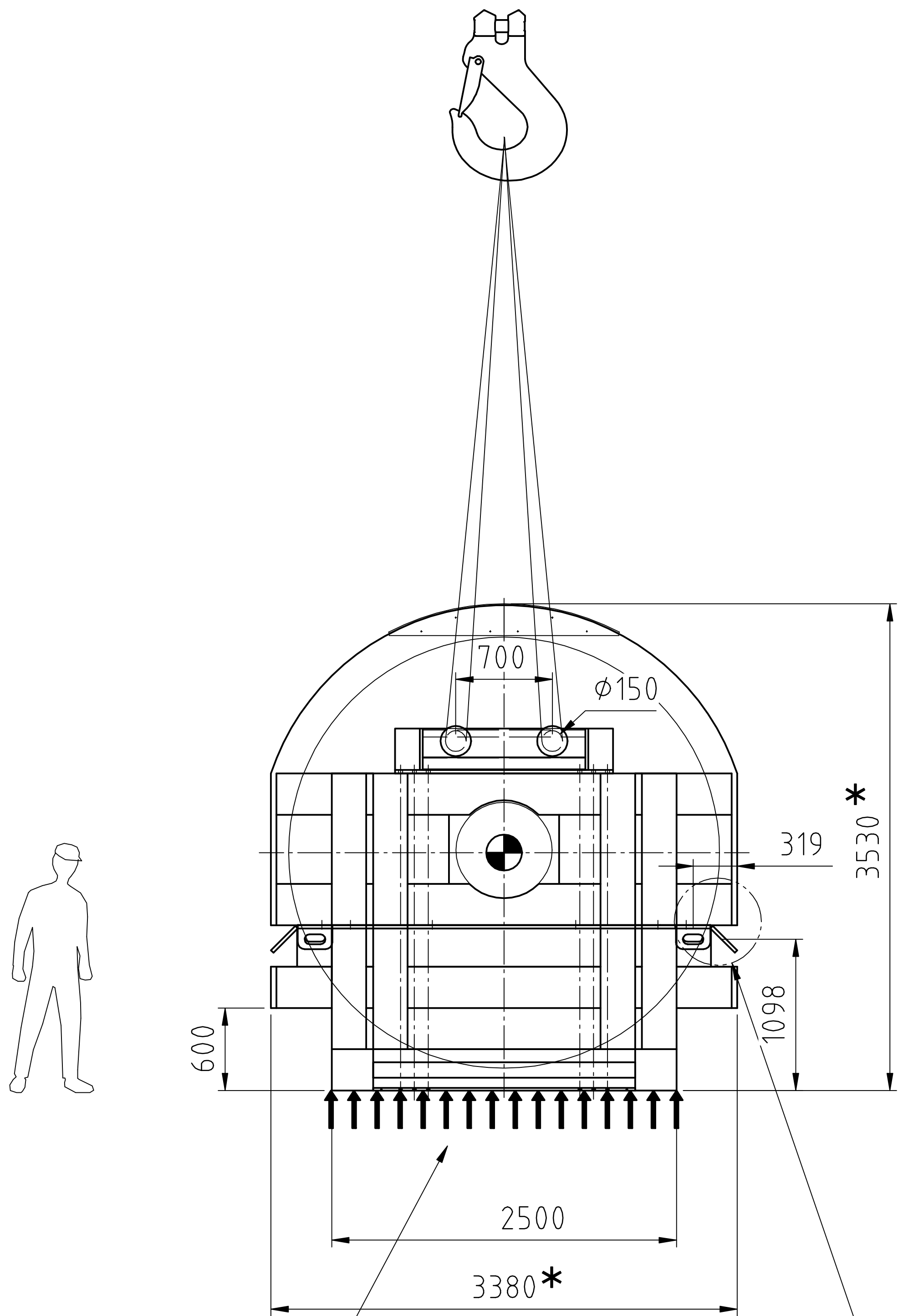


← 0,8 g →
max. zulässige Transportbeschleunigung

↑
← 1 g →
↓
MAX. ALLOWED TRANSPORTATION ACCELERATION

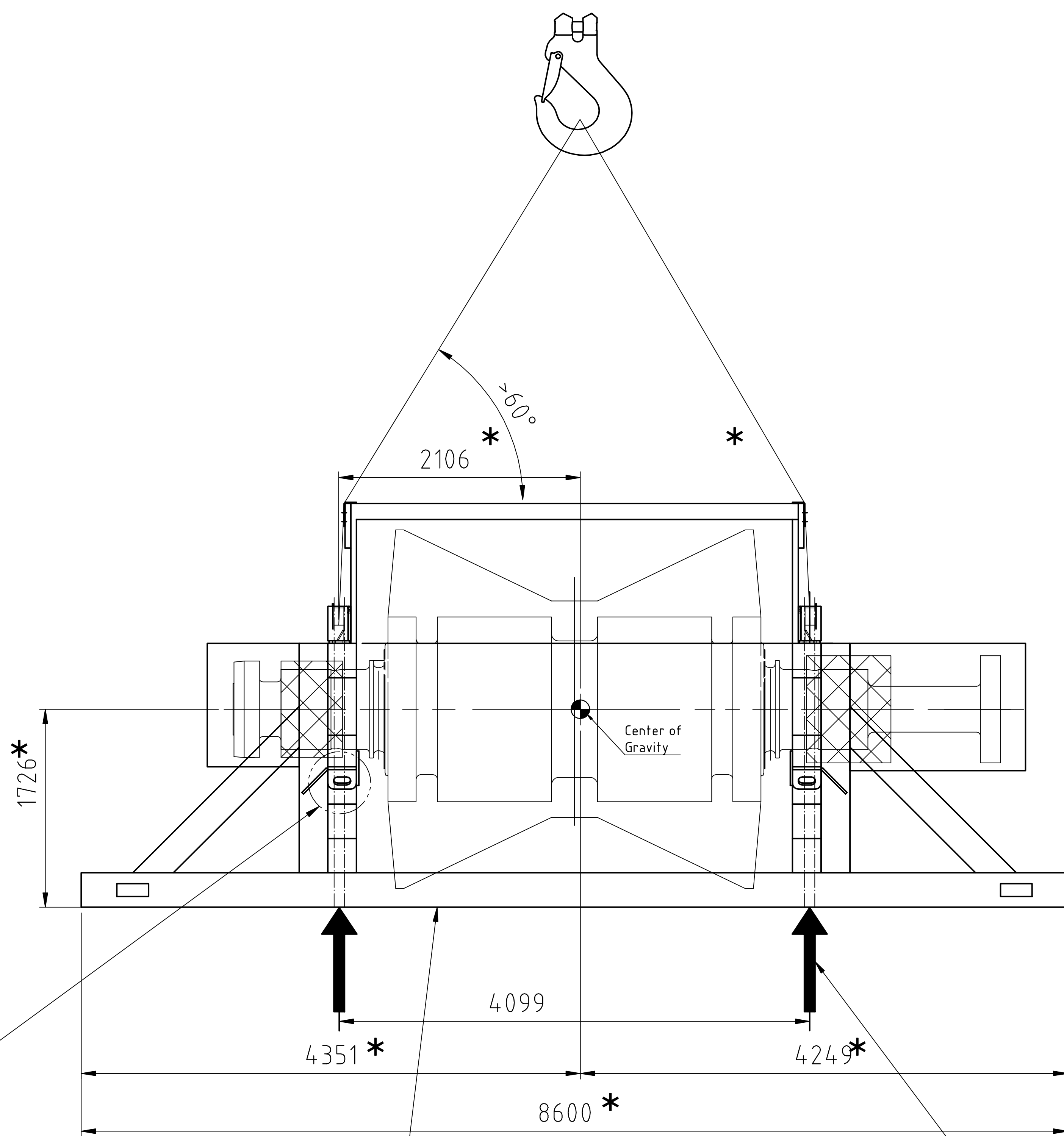
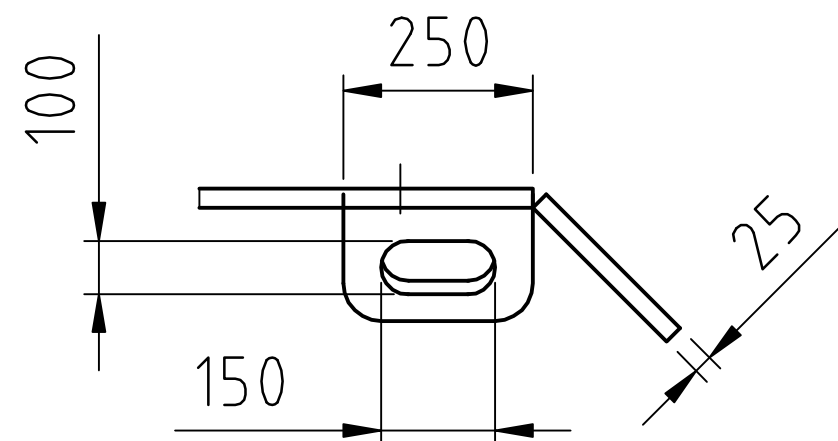
DIMENSIONS CAN VARIATE UP TO 50mm BECAUSE OF
INACCURACY WHILE LOADING AND PACKING
Maße können bis zu 50mm variieren aufgrund von
Ungenauigkeiten beim Verladen und Verpacken
PACKING AND DISPATCH GUIDELINES ACC. TO TLV 0130
Versand- und Verpackungsrichtlinie nach TLV 0130

NETWEIGHT : 58 Mg
GROSSWEIGHT: 65,5 Mg



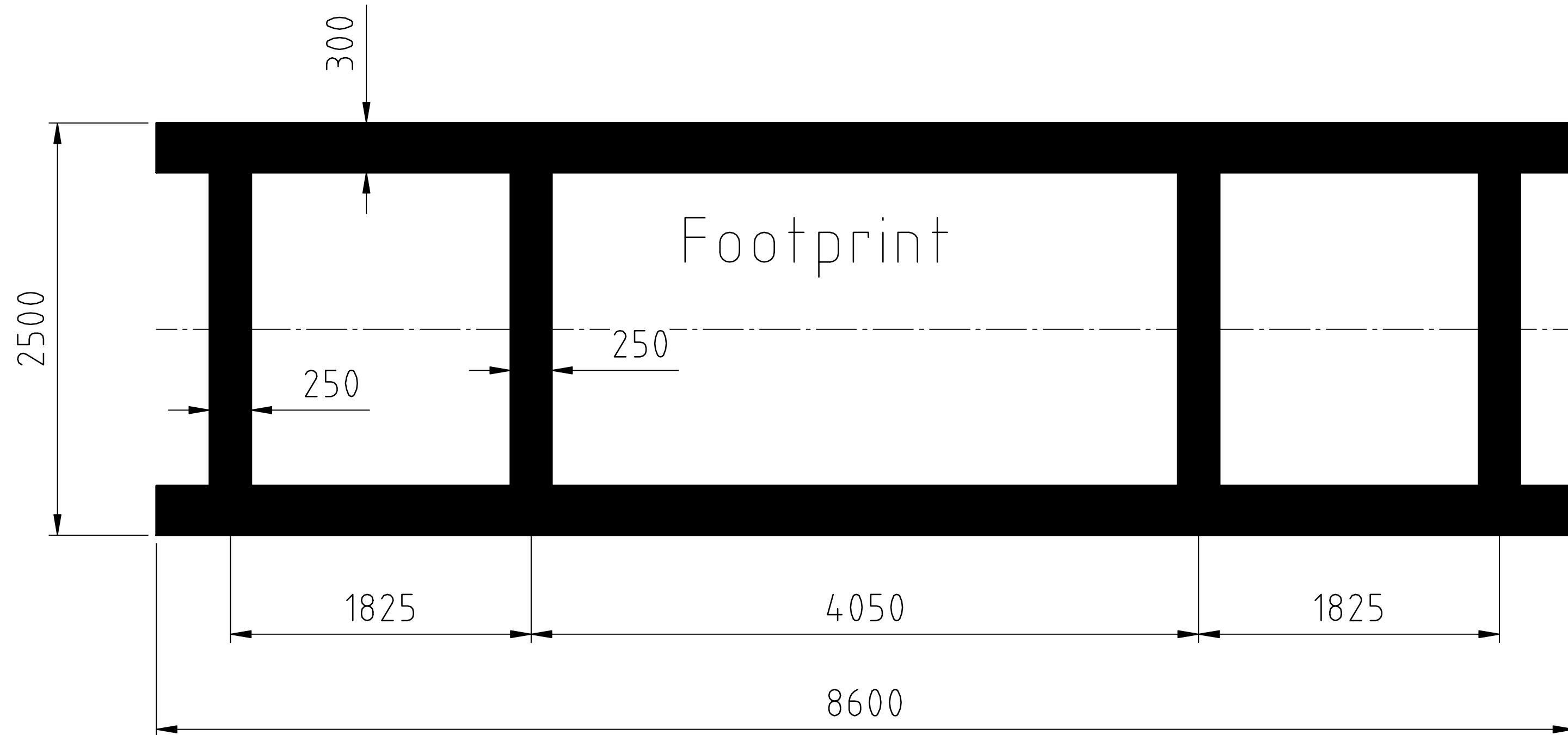
Querträger erforderlich zum
Abstellen auf Böcken
CROSSBEAMS NEEDED TO PLACE
ON STANDS

Zurripunkt
LASHING POINT
max.Load 100kN



ALWAYS USE ANTI SKID PADS BELOW FRAME
FRICTION FACTOR $\mu \geq 0,6$
Antirutschmatten unter Auflagefläche
benutzen $\mu \geq 0,6$

POSITION OF CROSSBEAM
CONSIDER SUFFICIENT STRENGTH
Position Querträger
ausreichend Tragfähigkeit
berücksichtigen



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REVISION: SEE SEPARATE CID DOCUMENT			
Siemens AG Energy Sector			
WEIGHT:	SCALE: 1:1	SPEC:	KUN 35100 DCC:
ORIGINATED: 2015-09-25 Hoppe	TITLE: Transportzeichnung Rotor		
CHECKED: 2015-09-25 Dag	shipping dwg rotor		
RELEASED: 2015-09-25 Hoppe	LP steam turbine rotor		
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		REV.: B	SHEET: 1 / 1