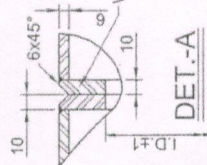


1. The following is a list of the names of the persons who have been appointed to the various positions in the Department of the Interior, for the year ending June 30, 1901.

ON

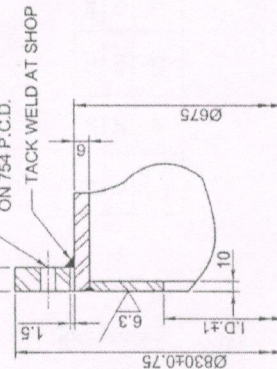
DATE

INVENTORY NO.



DET.-A

16 NOS. HOLE Ø26 EQ. SPACED
ON 754 P.C.D.

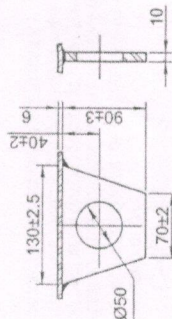


DETAIL-D

WT.-38.3 Kg (Approx.)

NOTES:-

- 01 MATERIAL M.S. TO CONFORM TO IS 2062 Gr.- E250 QUALITY A (LATEST REV.)
02 CASING TO BE CLEANED & PAINTED WITH RED-OXIDE ON OUTER SIDE ONLY
03 TOLERANCE ON THICKNESS OF CASING AS PER IS:1852 CLAUSE 7.3 (LATEST REV.)
04 D.P. TEST ON WELDED JOINT IS TO BE CARRIED OUT AS PER E&D:331 (LATEST REV.)
05 PATTERN NO. / PART NO. IS TO BE WELD DEPOSITED OF HEIGHT 5 mm IN ALL PARTS AS GIVEN IN THE CHART FOR EXAMPLE IN VAR. NO. 06 PART NO.-2 WELD DEPOSIT AS FOLLOWS:-
- 603 ID - 4000 L /02**
- 06 FLANGED IS TO BE TACK WELDED ON EACH END OF CASING .
07 THE STRAIGHT PIPE IS TO BE SUPPLIED IN SINGLE PIECE FOR VAR. NO. 01 TO 05 AND IS TO BE SUPPLIED IN PARTS FOR VAR. NO. 06 AFTER CHECKING ALIGNMENT.
08 WELDING IS TO BE CARRIED OUT AS PER PROCEDURE E&D:330 (LATEST REV.).
09 PART LENGTH SHOULD BE MAINTAINED SUCH THAT TOTAL LENGTH WILL COME WITHIN TOLERANCE LIMIT.
10 THE VAR. NO. 01 TO 05 IS TO BE SUPPLIED WITH FLANGE-D ON BOTH END.



RHS = RIGHT HAND SIDE
LHS = LEFT HAND SIDE

LUG DET.-S

WT: -0.55 Kg (Approx.)

06	603	4000±2	603 ID - 4000 L	1,2,3	1500	1500	1000	D	D	493
05	603	1170±2	603 ID - 1170 L	1	1170			D	D	193.5
04	603	859±2	603 ID - 859 L	1	859			D	D	162.5
03	603	810±2	603 ID - 810 L	1	810			D	D	158
02	603	738±2	603 ID - 738 L	1	738			D	D	150.5
01	603	330±2	603 ID - 330 L	1	330			D	D	110
VAR. NO.	I.D.	L	PATTERN NO.	PART NO.	PART NO.-1	PART NO.-2	PART NO.-3	LHS	RHS	WT/JUNIT Kg (Approx.)

बीएस ई एम 		भारत हेवी इलेक्ट्रिकल लिमिटेड, जगदीशपुर, अमेठी			भारत हेवी इलेक्ट्रिकल लिमिटेड, BHARAT HEAVY ELECTRICALS LIMITED, JAGDISHPUR, AMETHI		
विभाग DEPTA.	एन्जिनियरिंग ENGS.		पूना/SCALE N.T.S.	भार कि.ग्रा. WEIGHT (KG)	आ. क्र.ग्रा. ITEM NO.	आ. क्र.ग्रा. REV.	
कोड/CODE 400					अभिकल्प संख्या/DRAWING NO. 3-986-03-00334	01	
शीर्षक/TITLE STRAIGHT PIPE (I.D.-603)			पृष्ठ संख्या/Sheets No. 01 पृष्ठों में से No. of Sheets 01				

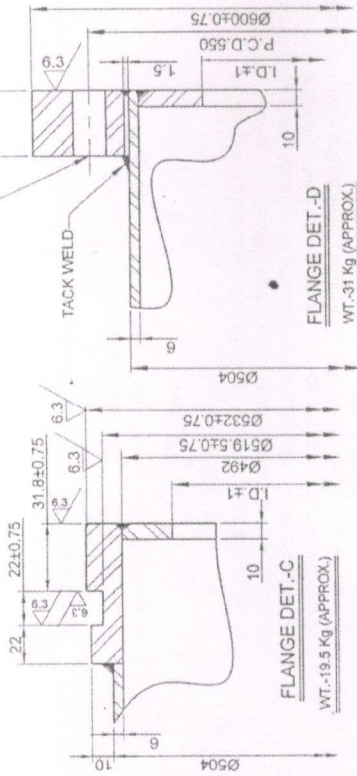
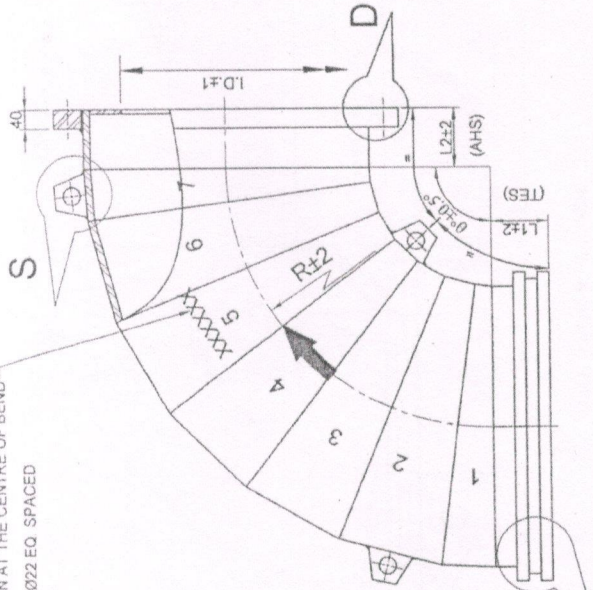
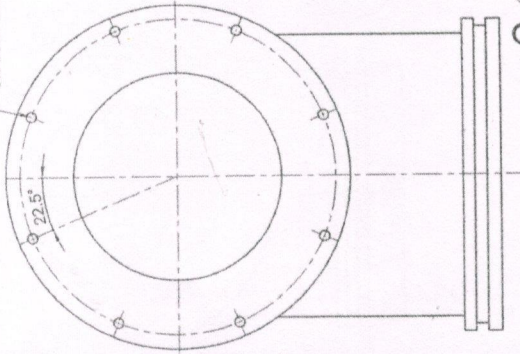
A3 साइज / A3 SIZE

60300-30-0-986-3

ON 550 P.C.D. / 550 P.C.D.

PATTERN NO. LOCATION AT THE CENTRE OF BEND

08 NOS. HOLE Ø22 EQ. SPACED ON 550 P.C.D.



NOTES :-

- 01 MATERIAL M.S. CONFORM TO IS:2062 Gr.-A (LATEST REV.)
- 02 CASING TO BE CLEANED & PAINTED WITH RED-OXIDE ON OUT SIDE ONLY.
- 03 TOLERANCE ON THICKNESS OF CASING AS PER IS:1852 CLAUSE 7.3 (LATEST REV.)
- 04 D.P. TEST ON WELDED JOINT TO BE CARRIED OUT AS PER E&D:331 (LATEST REV.)
- 05 PATTERN NO. TO BE WELD DEPOSITED OF HEIGHT 5 mm AS GIVEN IN THE CHART FOR EXAMPLE FOR ITEM NO.- 01:-

C-460-432-90 S

06 ARROW TO BE WELD DEPOSITED OF HEIGHT 5 mm AS FOLLOWS:-

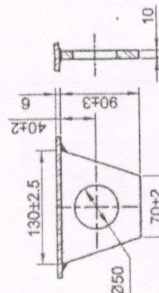


A.H.S. = ARROW HEAD SIDE

T.E.S. = TAIL END SIDE

* C-7 = CENTRE OF 7th SEGMENT

- 07 MFG & INSPECTION SHOULD BE DONE AS PER E&D:306 (LATEST REV.)
- 08 WELDING TO BE CARRIED OUT AS PER PROCEDURE E&D:330 (LATEST REV.)
- 09 FLANGE-C TO BE FULL WELDED & FLANGE-D TO BE TACK WELDED ON END OF CASING.
- 10 SEGMENTS TO BE FULL WELDED & TACK WELDED AS PER DETAIL GIVEN.



LUG DET.-S

WT.-0.67 Kg (Approx.)

उत्पाद का प्रकार या ग्राहक परियोजना का नाम
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, मुल्तानपुर
BHARAT HEAVY ELECTRICALS LIMITED,
JAGDISHPUR, SULTANPUR

REV.	REV. DATE	REV. DATE	REV. DATE	REV. DATE	REV. DATE
01	22.11.10	09	09	09	09
02	22.11.10	09	09	09	09

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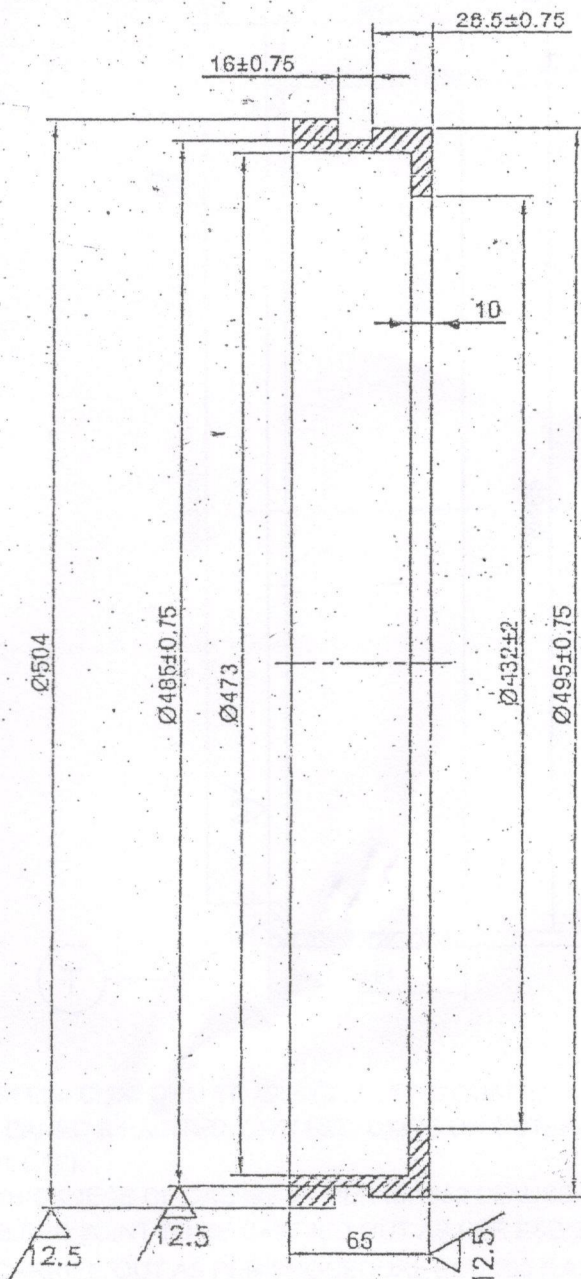
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फॉर्म 39 (बी)
FORM 39 (B)

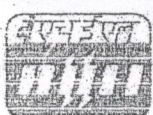
स्वतन्त्राधिकार एवं गोपनीय
प्रत्येक फ़ोनक एवं डाँट मरुगा भारत देशो नैतिकदृष्टि नैतिकदृष्टि
तर्पनीय है । इसका प्रत्यक्ष या अप्रत्यक्ष रूप में किसी भी तरह
प्रयोग नहीं किया जाए जो कर्मकांड के हित में मानिबल हो

DIMENSIONS TO BE CONTROLLED
WITHIN
LIMITS AS SHOWN
MACHINING TOLERANCE ± 0.25 mm
UNLESS
OTHERWISE SHOWN
NON-MACHINING TOLERANCE ± 0.5 mm



NOTES

01 MATERIAL M.S. TO CONFORM TO IS:2062 Gr.-A



भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, सुल्तानपुर
BHARAT HEAVY ELECTRICALS LIMITED.
JAGDISHPUR, SULTANPUR

	प्रा. नाम	हस्ताक्षर / SIGN	दिनांक / DATE	वेगमर प्रमाण No. of Ver.
निर्वाहक DRN.	C.S.JOSHI		15.04.03	
जांचक CHD	S.M.S./G.S.S.		15.04.03	
महकामा SAC	K. DAS		15.04.03	

विभाग अभि. एवं विकास DEPT. E&D		पैमाना /SCALE N.T.S.	भार कि. ग्रा. WEIGHT (KG)	असेम्बली अभिकल्प का संदर्भ REFER TO ASSLY. DRG.	नया क्रमांक ITEM NO.	प्रा. की संख्या NO. OF ITEMS
कोड/CODE 400						
शीर्षक/TITLE <u>FLANGE FOR M.O.E</u>			कार्ड कोड CARD CODE	अभिकल्प संख्या/DRAWING NO. 4-CSK-96		REV. 00
			पृष्ठ संख्या/Sheets No.		पृष्ठों की संख्या/No. of Sheets	

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इस प्रलेख में दी गई सूचना भारत हेवी इलेक्ट्रिकल्स लिमिटेड की संपत्ति है। इसका प्रत्यक्ष या अप्रत्यक्ष रूप में किसी भी तरह प्रयोग नहीं किया जाए जो कंपनी के हित में हानिकार हो।

DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN
MACHINING TOLERANCE ± 0.25 mm
UNLESS OTHERWISE SHOWN
NON-MACHINING TOLERANCE ± 0.5 mm

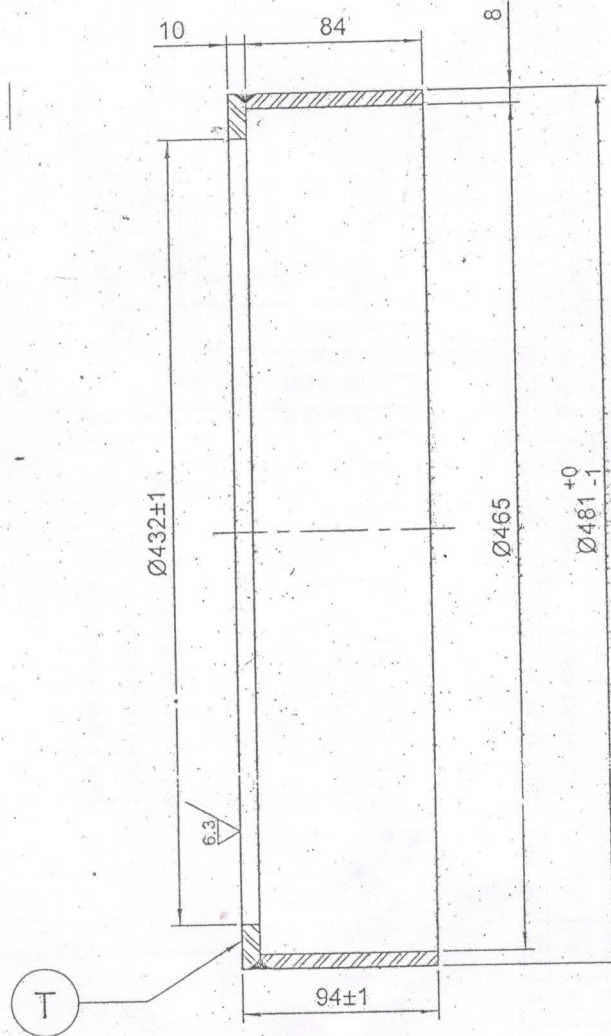
संदर्भित अभिकल्प संख्या
REFERENCE DRG. NO.

हस्ताक्षर और दिनांक / SIGN & DATE

सामग्री सूची संख्या
INVENTORY NO.

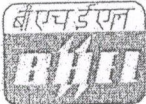
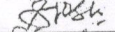
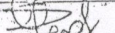
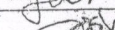
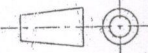
प्रथम कोण प्रक्षेपण / FIRST ANGLE PROJECTION सभी विमाण मिलीमीटर में हैं। / ALL DIMENSIONS ARE IN mm.

संशोधन REV.	दिनांक DATE	संशोधनकर्ता ALTERED BY जांचकर्ता CHD	संशोधन REV.	दिनांक DATE	संशोधनकर्ता ALTERED BY जांचकर्ता CHD



NOTES :-

- 01 MATERIAL: MILD STEEL CONFORM TO IS:2062 Gr. E250 QUALITY A.
- 02 CASING TO BE CLEANED & PAINTED WITH RED-OXIDE ON OUTER SIDE ONLY (EXCLUDE SURFACE 'T').
- 03 TOLERANCE ON THICKNESS OF CASING AS PER IS:1852 CLAUSE 7.3 (LATEST REV.).
- 04 'D. P. TEST ON WELDED JOINT TO BE CARRIED OUT AS PER E&D:331 (LATEST REV.).
- 05 WELDING TO BE CARRIED OUT AS PER PROCEDURE E&D:330 (LATEST REV.).

	भारत हेवी इलेक्ट्रिकल्स लिमिटेड, जगदीशपुर, अमेठी BHARAT HEAVY ELECTRICALS LIMITED, JAGDISHPUR, AMETHI			नाम / NAME	हस्ताक्षर / SIGN	दिनांक / DATE	वैकल्पिक संख्या (No. of Var.)
	निर्माणकर्ता DRN.	C.S.JOSHI		09.12.14			
	जांचकर्ता CHD	S.YADAV		09.12.14			
	संशोधक CHD	N. A. SAIFI		09.12.14			
विभाग अभियान्त्रिकी DEPT: ENGG.		पैमाना /SCALE N.T.S.	भार कि. ग्रा. WEIGHT (KG) 10.6 (Approx.)	असेम्बली अभिकल्प का संदर्भ REFER TO ASSLY. DRG.		नया क्रमांक ITEM NO.	नया क्र. संख्या NO. OF ITEMS
कोड /CODE 400							
शीर्षक/TITLE M. S. RING (I. D.- 432)			कार्ड कोड CARD CODE	अभिकल्प संख्या/DRAWING NO. 4 CSK-149		REV. 00	
				पृष्ठ संख्या/Sheets No. 01		पृष्ठों की संख्या/No. of Sheets 01	