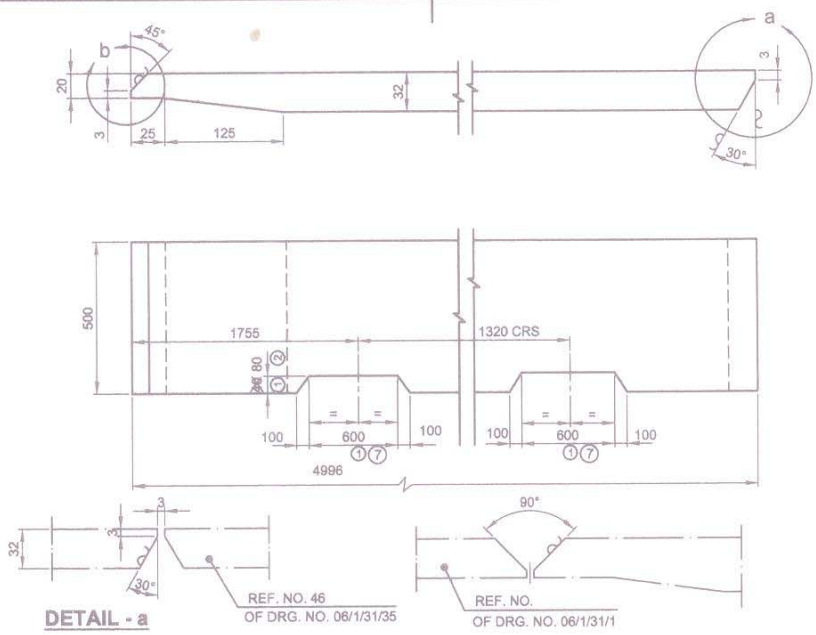

DETAIL - a

L. H. AS DRAWN

R.H. OPPOSITE

DETAIL - b

8B	DY-MGR.LME	DRAWING UPDATED	29.08.09
8A	DY-MGR. LME	DRAWING UPDATED	02.07.09
8	DY-CEE/D-I	MATL. SPECN IS:2062 GR-'C' WAS IS:2062 GR-'B'	Sd-
7	DY-CEE/D	DIMN. 600 WAS 500 AUG NOTE 2 ADDED	Sd-
6	DY-CEE/D	CUT OUT FOR T.M. 245 SHOWN & NOTE 1 ADDED	Sd-
5	DY-CEE/DIII	ASSLY. DRG. NO. 06/1/31/105 ADDED	Sd-
4	DY-CEE/D	ASSLY. DRG. NO. 06/1/31/100 ADDED	Sd-
3	AME/D	MTL. SPECN. IS:2062 GR-'B' WAS IS:2062 GR-'C'	Sd-

NOTE - 1

ALT.⑥ IS TO BE FOLLOWED FROM LOCC NO HH-349 'C' ONWARDS.

2. ALT.⑦ IS EFFECTIVE FROM THE PRODUCTION YEAR 2000-2001 'B' ONWARDS.

③

P301/003	BOTTOM PLATE	2 L.H. 2 R.H.	STEEL	IS:2062 GR-'C'	6000
{ZXoe g§>'m REF. NO.	?'' Ed§ {ddaU g§>'m C & D NO.	dU?Z DESCRIPTION	g§>'m aob B§OZ NO.LOCO	nXmW§ aob B§OZ MATL	{d{eT> SPECN	d{V ^mo {H$.Jem. WT. EACH IN KG
AmaoIV DRAWN	Sd-	g§X^? REF ASSLY. DRG. NO.	{MImaSOZ aob B§OZ H$malm			
Om±Mm CHECKING	Sd-	06/1/31/100 REF.NO. 2 ④ 06/1/31/3 REF.NO. 2 06/1/31/105 REF.NO. 2 ⑤	CHITTARANJAN LOCOMOTIVE WORKS			
AKrJH$ SUPOT						
On _m.d.A. (A{^.') DY. CEE (D)	Sd-	BOTTOM PLATE	d'moJ USED FOR LOCOS -	WAG/7 (MODULAR) WAG/7 (5000 HP)		
{XZm§H$ DATE	7-3-91		AmaoIU g§>'m DRAWING NO. 06/4/31/5			
ao{IH$ AZwnmV SCALE :-	NTS					

DIMN. 80 WAS 40 | DIM. 500 WAS 400 & 40 WAS 30 | AME / D | AME / D | Sd- | Sd-

dU?Z DESCRIPTION | {XZm{H$ Am{YH$ AUTHY | DATED INITIAL

g§2 g§3 g§4 g§5 g§6 g§7 g§8 g§9 N10 N11 N12 | 50 26 12.5 6.3 3.2 1.6 0.8 0.4 0.2 0.1 0.05 0.025 | Ra µm | SURFACE ROUGHNESS VALUE TO IS : 3073

g'h gh>'m H$ ZmXm H$ mGRADE NUMBER 3073 Ho$ AZwgm.O N1 N2 N3 N4 N5 N6 N7 N8 | {M? SYMBOL

nÕ{ZO ZZ g§>'m ALT NO.

1 2 3 4