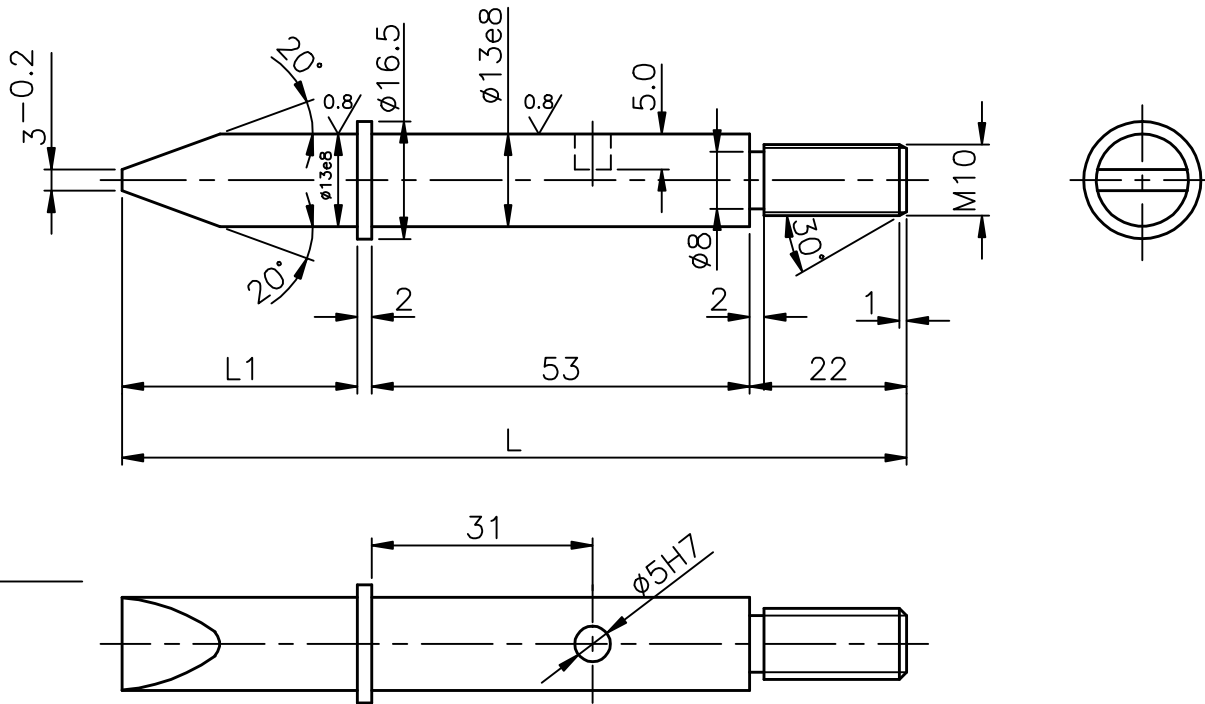


1.6/0.8/

DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS:2102-1969 MEDIUM

6 H7	+0.012
	0
13 e8	-0.032
	-0.059



SL No.	L	L1	WT.KG	MATERIAL CODE No.
01	110	33 ^{+0.2}	0.11	69 06 21 024 6
02	125	48 ^{+0.2}	0.13	69 06 31 034 8

MATERIAL: 45C8 IS:1570(Part II)-1979

		Bharat Heavy Electricals Ltd		DRN	NAME R.KUMAR	SIGNATURE	DATE 10.12.09
		SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI - 620014		CHD	S.KARUPPASAMY		
DEPT T E	GRADE OF UNTOL. DIM C/M/F	SCALE 1:1	WEIGHT (Kg)	REF TO ASSY DRG 00.ST.192.01.002 00.ST.192.02.003			
CODE				REF TO OLD DRG RW 28240-6&10			
TITLE LOCATING PIN (P B FIX.&ADJ. ASSY)				CARD CODE U 01	DRAWING NO : 40.ST.192.01.114		REV 02