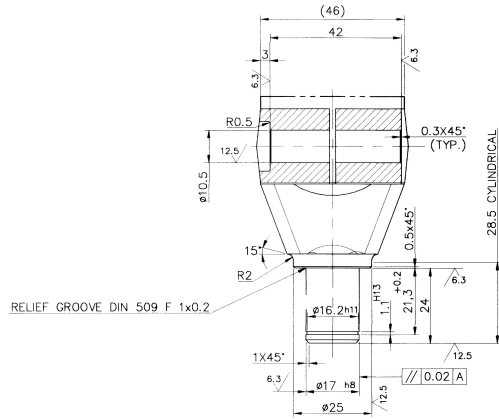
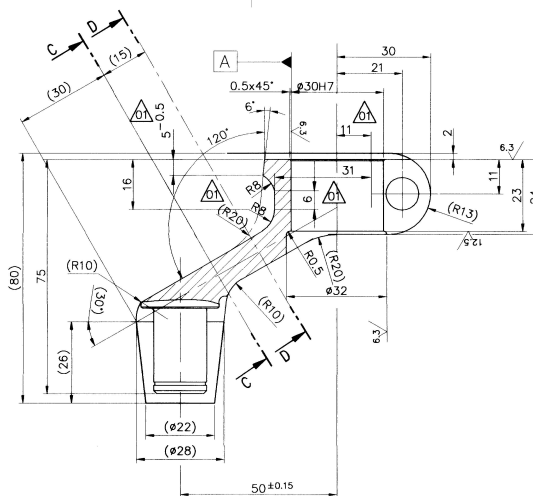


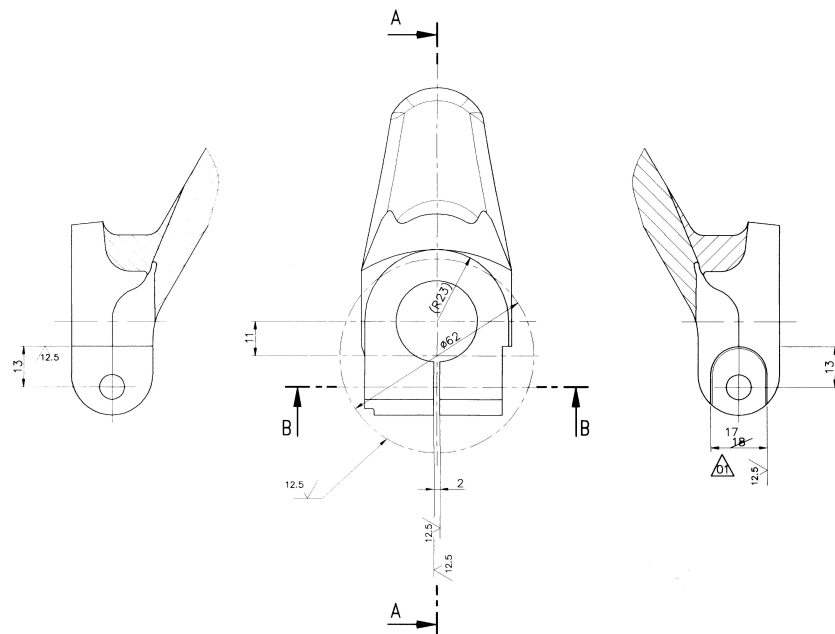
2-55-334-00805



SECTION - BB

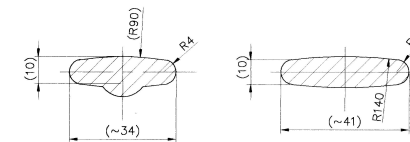


SECTION - AA



1.6 / 6.3 / 12.5

ALL DIMENSIONS ARE IN MILLIMETRES
FOR PRODUCTION
REF. PR.GA-500 FOR PAINTING
REF. PR.GA-500 FOR UNTOL. DIMS.
REF. APPLICABLE ENIS FOR MATCODE&SPEC.



SECTION - CC

SECTION - DD

NOTES:-

01. NON-DIMENSIONED EDGES CHAMFERED: 0.3x45°
02. TECHNICAL DELIVERY CONDITIONS ACC. TO DIN 7521
03. PERMISSIBLE DEVIATIONS FOR DIMENSIONS OF THE FORGED PIECE: QUALITY GRADE OF FORGING F ACC. TO DIN 7526

MATERIAL	41 crs 4+QT	MATERIAL-NO 1.7039 +QT
MATERIAL PROPERTIES	ACC. TO DIN EN 10083 (MINIMUM VALUES)	
YIELD POINT	R _e	560 N/mm ²
TENSILE STRENGTH	R _m	800 - 950 N/mm ²
ELONGATION AT RUPTURE	A _{min}	14%
IMPACT VALUE	KV	35 J ISO-V NOTCH TEST SPECIMEN

DIMENSIONS	MAX.DIM MIN.DIM
ø30 H7	30.021 30.000
ø17 h8	17.000 16.973
ø16.2 h11	16.20 16.09
ø1.1 h13	1.24 1.10

01	LEVER R-50	41Gr4V	0.400
VAR NO	ITEM NO	DESCRIPTION	DRAWING No.
ITEM NO	MATL CODE	MATL SPECN	UNIT WT
ITEM NO	MATL SPECN	UNIT WT	QTY

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

DRN	NAME	SIGN	DATE	NO. OF VAR.
CHD	G.Sundaram	Sd...		
APPD	G.Sundaram	Sd...		

DEPT	FANS	GRADE OF UNTOL.DIM	SCALE	WEIGHT (KG)	REF. TO ASSY/OLD DRG.	ITEM NO.	NO. OF ITEMS
CODE 864	PR: GA-500	N.T.S	0.400	2 GA 9755 A			

TITLE	CARD CODE	DRAWING NO.	REV
ADJUSTING LEVER R 50	U 01	2-55-334-00805	01

REV DATE ALTERED E.DHANALAKSHMI
01 29.07.04 CHECKED G.S. Sd...
DRG. MA NO ALTD. AS 334.
DIM. ADDED AS SHOWN ABOVE
E-4 DIM. 18 ALTD. AS 17

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