

	<p>BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL VALVES PLANT 433, INDUSTRIAL COMPLEX GOINDWAL SAHIB DISTT. TARN TARAN- PUNJAB – 143422</p>	<p>No.BHEL:IVP: SC:Isolating Valve:AD 2017-18/01 Dated 14.08.2017</p>
<p>NOTICE INVITING APPLICATIONS FOR REGISTRATION OF SUB CONTRACTORS</p>		
<p>BHARAT HEAVY ELECTRICALS LIMITED [BHEL] is manufacturing Industrial Valves and other Boiler accessories at its Industrial Valves Plant, Goindwal Sahib unit. Isolating valves are new addition to BHEL IVP Goindwal product range. Machining Vendors are required for machining of various castings & components. Annual procurement value for FY 2017-18 – Rs 0.5 lac.</p>		
<p>Expression of interest and applications for registration are invited from sub- contractors (BHEL encourages procurement from Micro and Small Enterprises (MSEs), MSEs are requested to apply for registration) for doing the machining job of various components of Isolating Valves. Major areas for which subcontractors are required are casting machining, VTL, Horizontal boring</p>		
<p>Isolating Valves</p>	<p>Casting machining of body, bonnet, disc, cover and other machining components. List of components, where machining vendors are required, is attached herewith as Annexure-II. Sample drawings of some components are also attached.</p>	
<p>BHEL is looking for prospective Sub Contractors for above detailed job work for BHEL.</p>		
<p>BHEL shall evaluate the vendors as per its established vendor selection, evaluation and registration procedure. Supplier registration can be done online : https://supplier.bhel.in/</p>		
<p>BHEL invites such vendors to visit its above located plant on any working day from Monday to Saturday between 0900 Hrs to 1730 Hrs and contact undersigned for any clarification regarding:</p>		
<p>Items details and requirement</p>		<p>Vendor registration form/procedure</p>
<p>Vineet Kumar Dy. Manager (Sub Contracting)</p>	<p>Mukesh Kumar Sr. Engineer (Sub Contracting)</p>	<p>Sahil Malhotra Sr. Engineer (Sub-Contracting)</p>
<p>Phone: 01859-224625</p>	<p>01859-224644</p>	<p>01859-224669</p>
<p>Mobile: 099150 47504</p>	<p>081465 52387</p>	<p>098142 09180</p>
<p>E-mail: vineet.k@bhel.in</p>	<p>kumarmukesh@bhel.in</p>	<p>sahil@bhel.in</p>
<p>BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL VALVES PLANT, 433, INDUSTRIAL COMPLEX, GOINDWAL SAHIB, DISTT. TARN TARAN, PUNJAB – 143 422</p>		

Isolating Valves - List of items for which additional sources are required for Job Work

Annexure - II

S.No	Gr. No	Product Area	Job/Component Description	Description of Valve/ Product (Used in)
1	G2412	Isolating Valve	Adjusting Screw	450-C500-CRHIV-BW-WCB
2	G2413	Isolating Valve	Adjusting Screw	700-C500-CRHIV-BW-WCC
3	G2412b	Isolating Valve	Adjusting Screw	550-C900-HRHIV-BW-WC9
4	G2412c	Isolating Valve	Adjusting Screw	750-C500-CRHIV-BW-WCC
5	G2414	Isolating Valve	Hex Domed Screw-3202	750-C600-CRHIV-BW-WCC
6	G2432	Isolating Valve	COVER SHEET	750-C600-CRHIV-BW-WCC
7	G2434	Isolating Valve	LOCATING SCREW-3200	450-C500-CRHIV-BW-WCB
8	G2469	Isolating Valve	DISK-3200	450-C500-CRHIV-BW-WCB
9	G2470	Isolating Valve	BONNET-3200	450-C500-CRHIV-BW-WCB
10	G2483	Isolating Valve	Support Ring-3208/3390	550-C900-HRHIV-BW-WC9/C12A
11	G2485	Isolating Valve	Seat Ring Rough	550-C900-HRHIV-BW-WC9/C12A
12	G2510	Isolating Valve	Bonnet Machining	550-C900-HRHIV-BW-WC9/C12A
13	G2517	Isolating Valve	Locking Plate-3200	450-C500-CRHIV-BW-WCB
14	G2518	Isolating Valve	Locking Plate-3208/3390	550-C900-HRHIV-BW-WC9/C12A
15	G2520	Isolating Valve	Seat Ring final	550-C900-HRHIV-BW-WC9/C12A
16	G2530	Isolating Valve	Split Ring Assy-3200/3396	450/500-C500-CRHIV-BW-WCB/WCC/WC9
17	G2531	Isolating Valve	Split Ring Assy-3208/3390	550-C900-HRHIV-BW-WC9/C12A
18	G2470a	Isolating Valve	Bonnet	450-C900SPL-HRHIV-BW-WC9
19	G2414a	Isolating Valve	DOMED SCREW	450-C500-CRHIV-BW-WCB
20	G2578	Isolating Valve	Body Machining	550-C900-HRHIV-BW-WC9
21	G2578a	Isolating Valve	Body Machining	550-C900-HRHIV-BW-C12A
22	G2573	Isolating Valve	SEAT RING Final	450-C500-CRHIV-BW-WCB/WC9
23	G2574	Isolating Valve	Body	500-C500-CRHIV-BW-WCC
24	G2576	Isolating Valve	Seat Ring Rough	500-C500-CRHIV-BW-WCC
25	G2575	Isolating Valve	Seat Ring Final	500-C500-CRHIV-BW-WCC

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD., It must not be used directly or indirectly in any way detrimental to the interest of the company.

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED	M.SRINIVASAN	REV	DATE	ALTERED	M.S
01	15.10.11	CHD & APPD	M.RAJAKUMAR	02	08.06.13	CHD & APPD	SSK & KRS

SL. NO. 02 INCLUDED


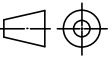
SL. NO. 03 INCLUDED

3.2 /



NOTE

01. ALL SHARP CORNERS TO BE CHAMFERED TO 1 X 45°

03	PROOF MACHINED	92 203 143	AISI 4140 CERTIFY	QT	40	4.8	8.10	4.V.3390.06728 93 203 040 0000	015	
02	SUGGESTED SIZE PL22 Ø570-Ø515	-	SA 515 GR.70 CERTIFY	NORMALISED	10	4.8	8.10	4.V.3355.06728 93 202 529 0000	015	
01	SUGGESTED SIZE PL22 Ø570-Ø515	15 942 270	SA 387-GR 22-CERTIFY	NORMALISED & TEMPERED	20	4.8	8.10	4.V.3208.06728 93 166 590 0000	015	
SL NO.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMPONENT CODE	ITEM No	
<div> BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.</div>					DRN	NAME M.SRINIVASAN		SIGN	DATE 30.9.93	NO.OF VAR
					CHD	N.P.ESWARAN			17.01.94	
					APPD	N.NAGARAJAN			18.01.94	
DEPT VL			SCALE NTS		WEIGHT (KG).		REFERENCE INFORMATION			NO. OF ITEMS
CODE 320							CAD : F406728			
TITLE SUPPORT RING					CARD CODE U 01	DRAWING NO. 4-V-0000-06728				REV 02

Size A4