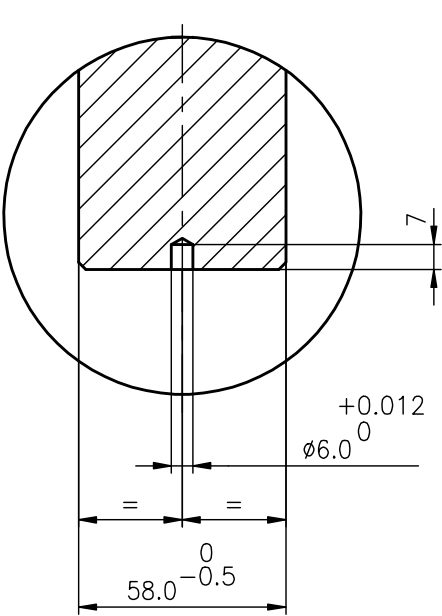
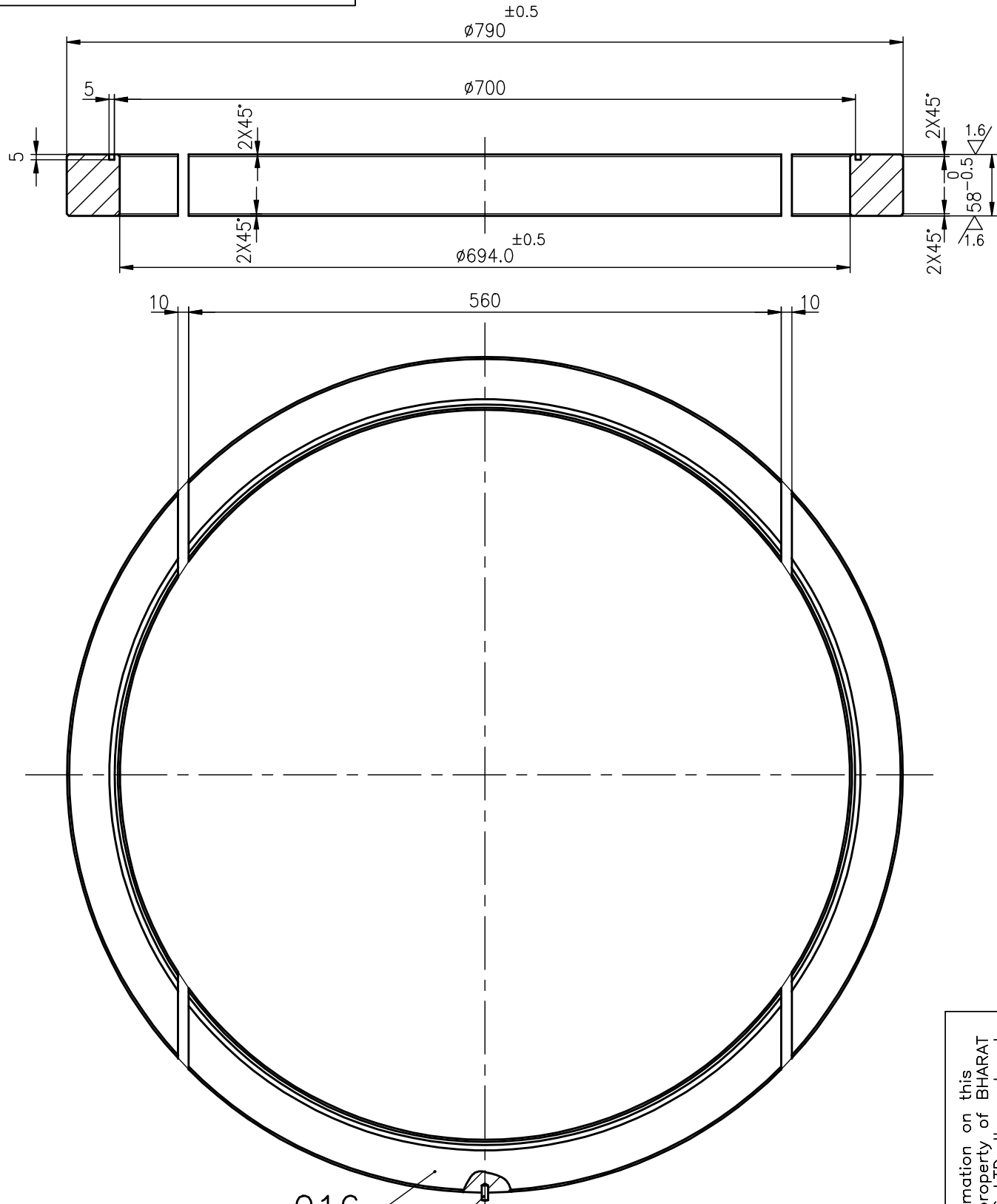


DRAWING NO. 3-V-0000-06644



BEFORE FIXING THE PIN

NOTE:

01. FIX ONE CYL. PIN $\phi 6 \times 14$ FOR ASSEMBLING WITH BODY.
* 02. CHROMIUM PLATING SHOULD BE DONE ON THE FINISHED SPLIT RING ASSY TO A THICKNESS OF 0.03 mm TO 0.04 mm.

02	CYL. PIN $\phi 6 \times 14$	—	BPS 417 02	—	—	0.01	—	BPS 41702	017
	SUGG. MIN. SIZE PL.60 X $\phi 810-\phi 680$	—	SA 387 Gr 22 CERTIFY	NT	20	51.2	71.0	417 02 06 014	
01	CYL. PIN $\phi 6 \times 14$	—	BPS 417 02	—	—	0.01	—	BPS 41702	017
	SUGG. MIN. SIZE PL.60 X $\phi 810-\phi 680$	—	SA 515 GR 70 CERTIFY	NORMALISED	10	51.2	71.0	417 02 06 014	
S L N o.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMP. CODE	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.

DEPT
VL
CODE
320

SCALE
NTS

WEIGHT (KG).
51.21

REFERENCE INFORMATION
CAD :F306644

TITLE
SPLIT RING ASSY

DRAWING NO.
3-V-0000-06644

REV 01	DATE 29.05.09	ALTERED M.SRINIVASAN CHD & APPD P.BOOMINATHAN
	DCP:800948	DIMENSION $\phi 694$ WAS $\phi 690$

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