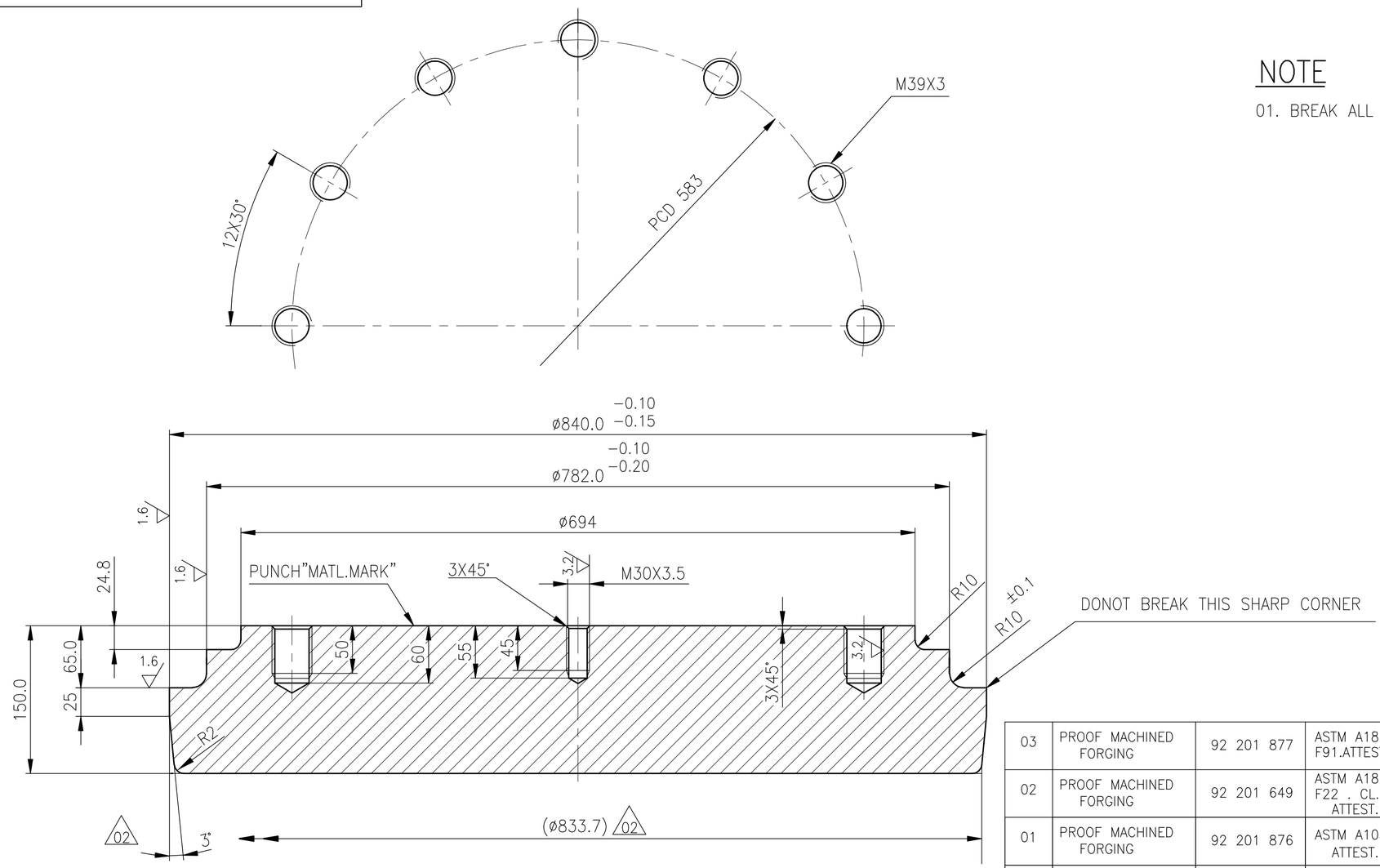
ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP.

DRAWING NO. 3-V-0000-24542



6.3 3.2 1.6

NOTE

01. BREAK ALL SHARP CORNERS.

SL. No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No / COMP. CODE	ITEM No
03	PROOF MACHINED FORGING	92 201 877	ASTM A182 F91.ATTEST.	NORMALISED & TEMPERED	20	587	690.5	3.V.3316.24542/01 93 201 758 0000	013
02	PROOF MACHINED FORGING	92 201 649	ASTM A182 F22 . CL.3 ATTEST.	NORMALISED & TEMPERED	20	587	690.5	3.V.3245.24542/01 93 201 063 0000	013
01	PROOF MACHINED FORGING	92 201 876	ASTM A105 ATTEST.	NORMALISED	10	587	690.5	3.V.3315.24542/01 93 201 757 0000	013

REV	DATE	ALTERED	REV	DATE	ALTERED
02	24.08.11	M.SRINIVASAN CHD & APPD M.RAJAKUMAR	01	02.11.09	M.SRINIVASAN CHD & APPD M.RAJAKUMAR

ZONE 02: ANGLE 3° INCLUDED.
DIMENSION (ø833.7) WAS ø837
DCP: 801216

DRAWING Nos. 3.V.3315.24542 AND 3.V.3316.24542 INCLUDED.

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TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.
365-121

	NAME	SIGN	DATE	NO.OF VAR.
DRN	M.SRINIVASAN		07.03.07	
CHD	P.BOOMINATHAN		07.03.07	
APPD	M.RAJAKUMAR		07.03.07	

DEPT VL
CODE 320
SCALE NTS
WEIGHT (KG). 587
REFERENCE INFORMATIONS
CAD : F324542
NO. OF ITEMS

TITLE: BONNET
CARD CODE: U 01
DRAWING NO. 3-V-0000-24542
REV 02

Size A3