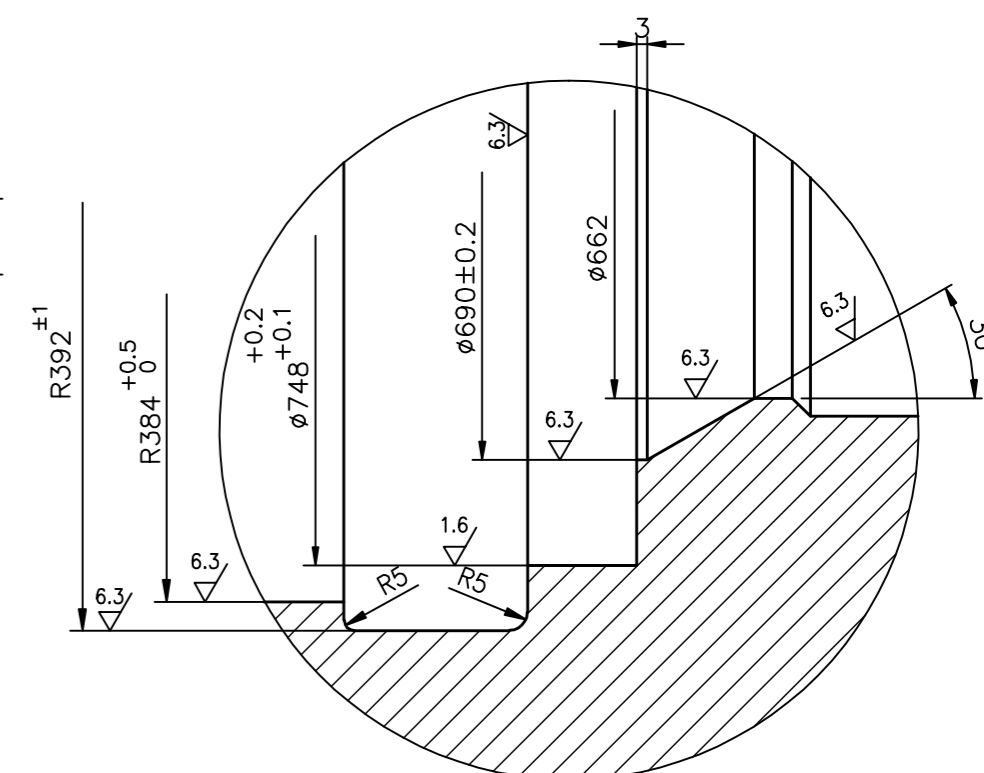


▽/12.5▽6.3▽3.2▽1.6▽0.8

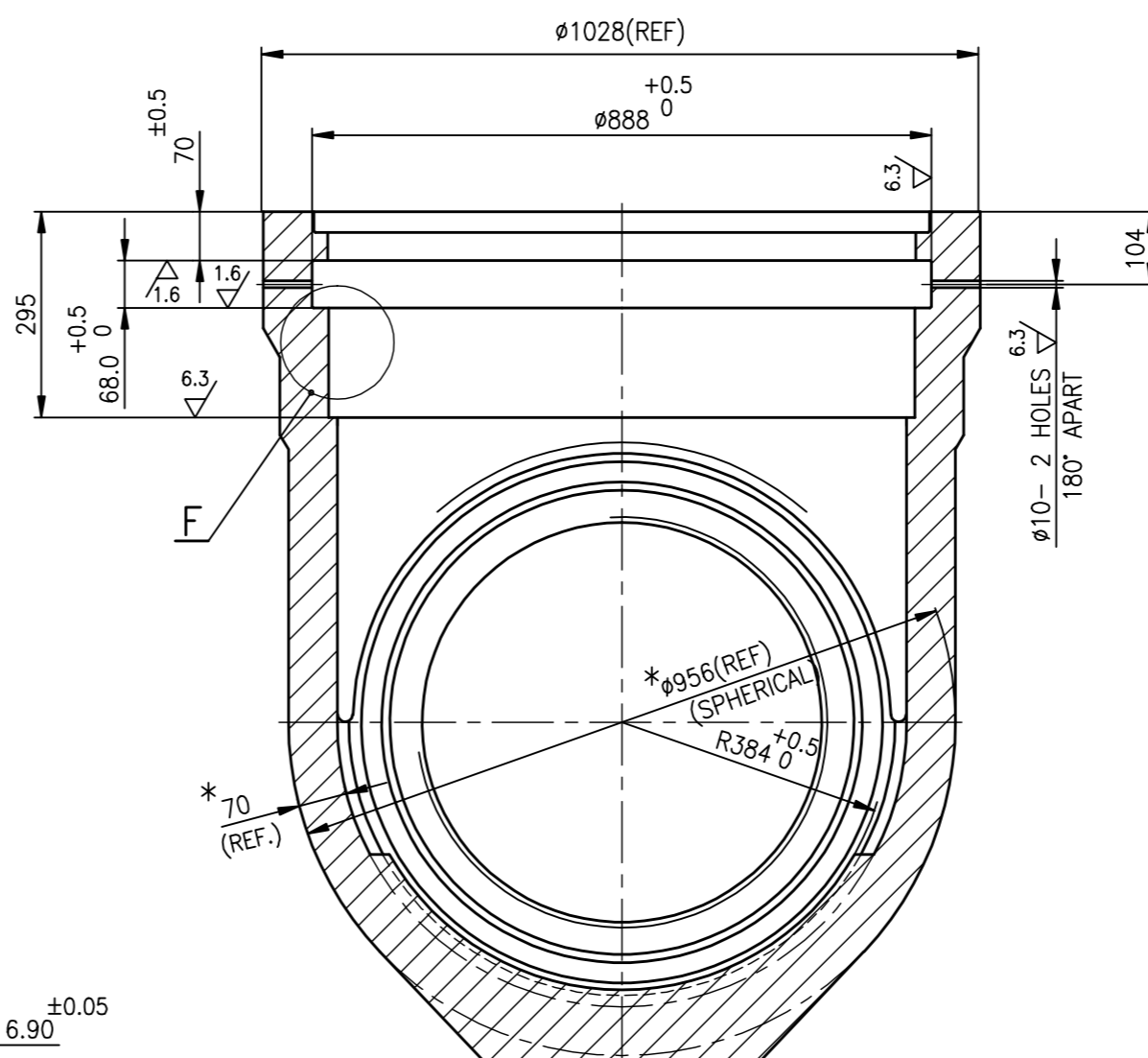
DETAIL-E



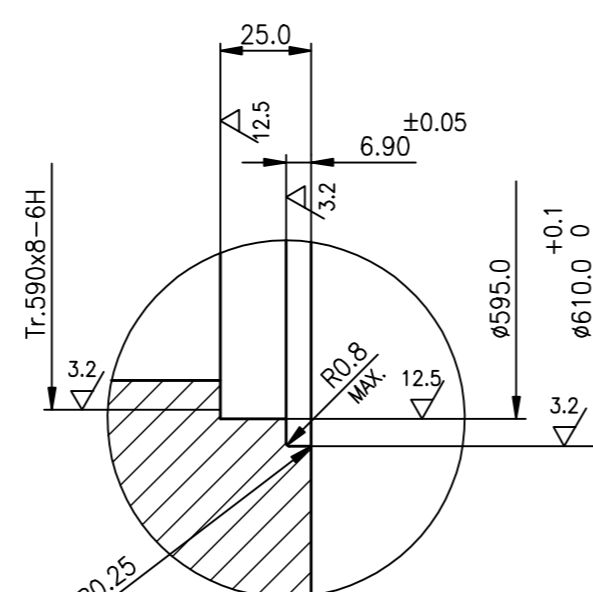
NOTES

1. UNSPECIFIED SHARP CORNER TO BE CHAMFERED TO 1 X 45°
2. EDGE PREPARATION IS TO BE DONE AFTER HYD.TESTING.
- * 3. THESE DIMENSIONS ARE INDICATED FOR IBR CALCULATION PURPOSE ONLY.

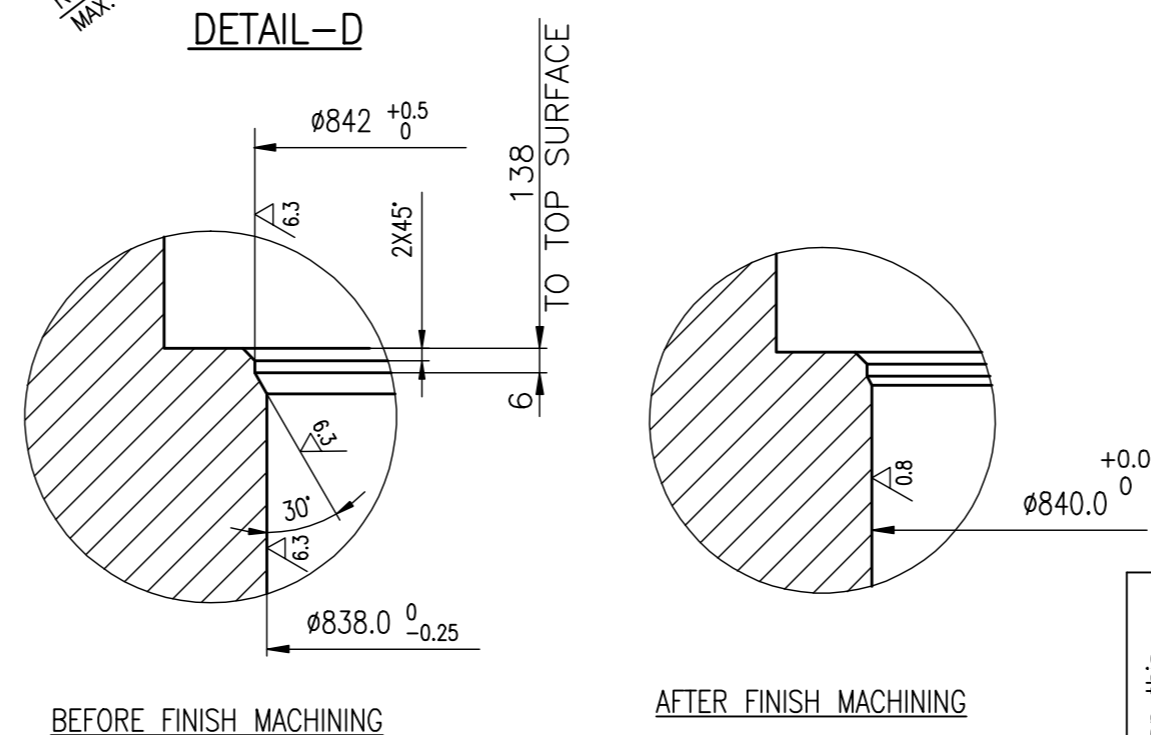
SECTION-CC



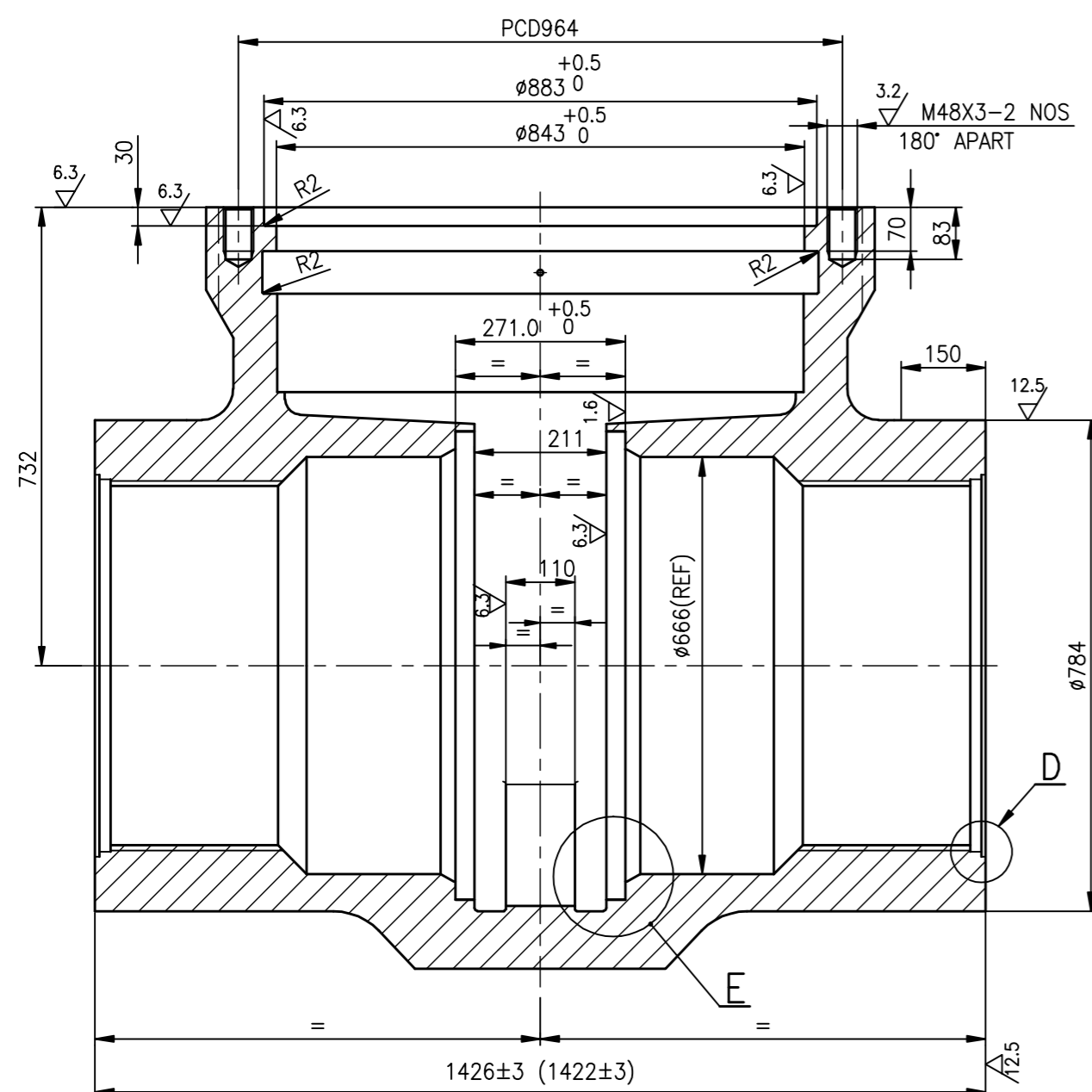
DETAIL-D



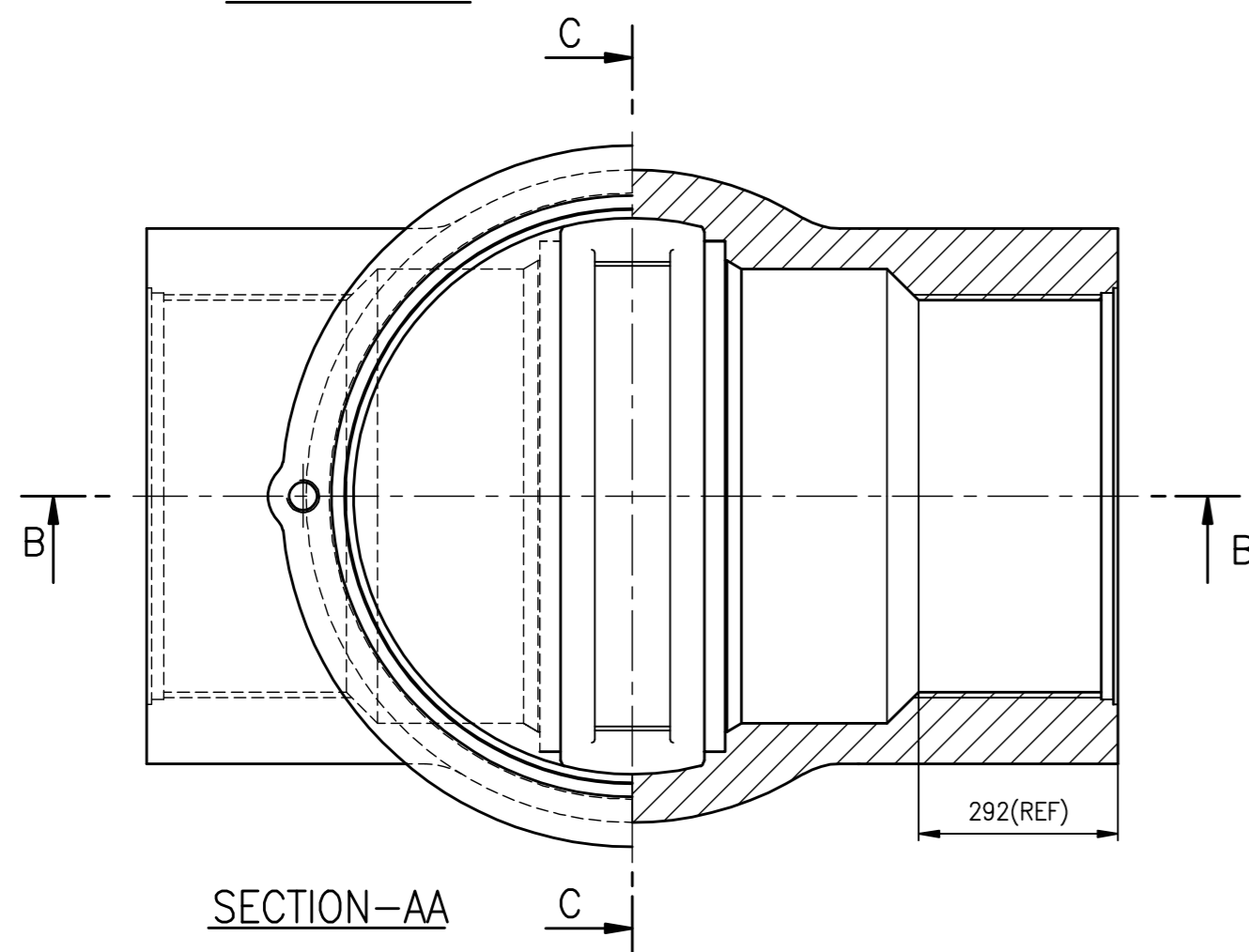
DETAIL-F



SECTION-BB


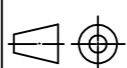


SECTION-AA



REV 02	DATE 05.03.11	ALTERED M.SRINIVASAN CHD & APPD M.RAJAKUMAR	REV 01	DATE 02.11.09	ALTERED M.SRINIVASAN CHD & APPD M.RAJAKUMAR
	DETAIL— F AND DIMENSIONS ø838, ø842 AND 6 INCLUDED. DCP: 801155		ZONE	DRAWING Nos. 2.V.3315.14088 AND 2.V.3316.14088 INCLUDED.	

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03	CASTING	92 201 874	ASTM A217 C12A-ATTEST	NORMALISED & TEMPERED	20	2390	2710	2.V.3316.14088/01 932017540000	007
02	CASTING	92 201 640	ASTM A217 WC9-ATTEST	NORMALISED & TEMPERED	20	2390	2710	2.V.3245.14088/01 932010330000	007
01	CASTING	92 201 873	ASTM A216 WCC-ATTEST	NORMALISED	10	2390	2710	2.V.3315.14088/01 932017530000	007
SL No.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMPONENT CODE	ITEM No
TYPE OF PRODUCT									
OR NAME OF									
CUSTOMER/PROJECT									
 <div> BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI -620014. </div>									
DEPT VL			SCALE	WEIGHT (KG).		REFERENCE INFORMATION(S)			NO. OF ITEMS
CODE 320			NTS	2390		CAD: F214088			
TITLE				CARD CODE	DRAWING NO.				REV
BODY (750mm)				U 01	2-V-0000-14088				02