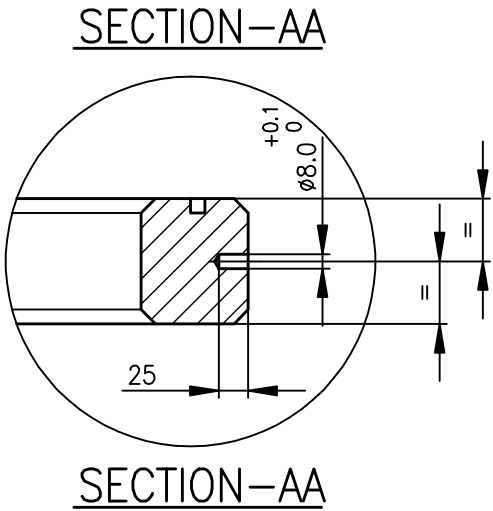
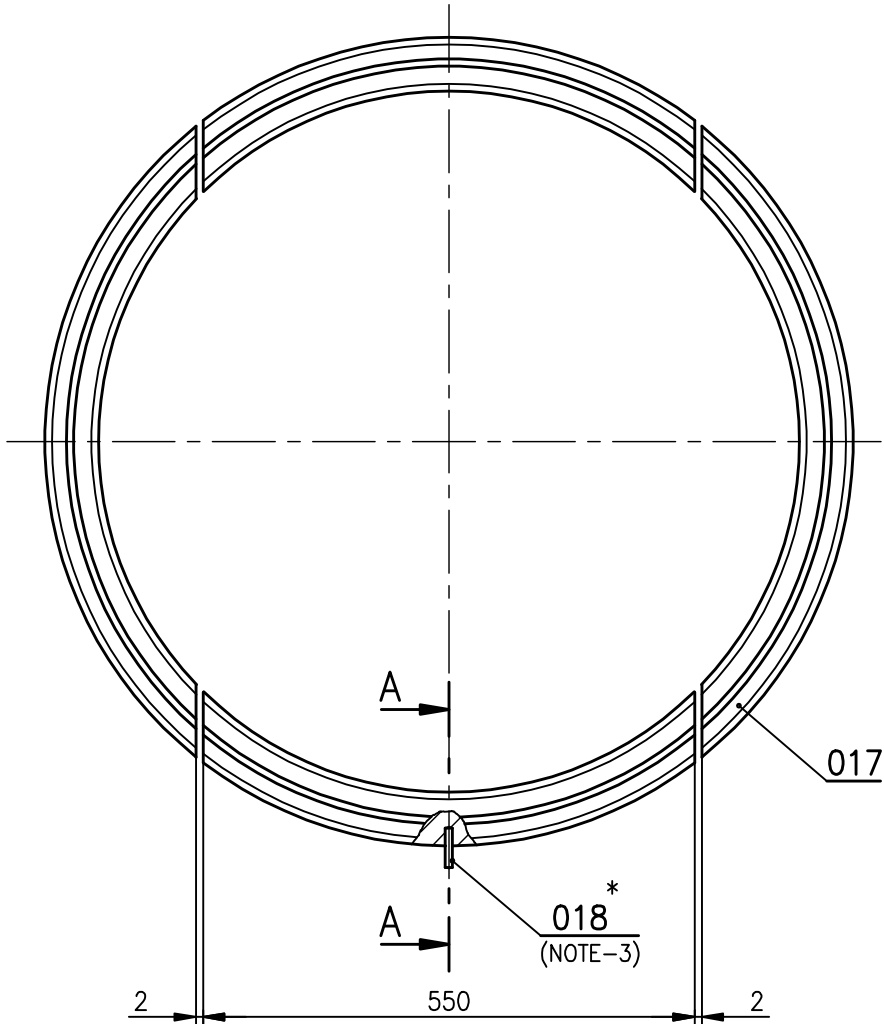
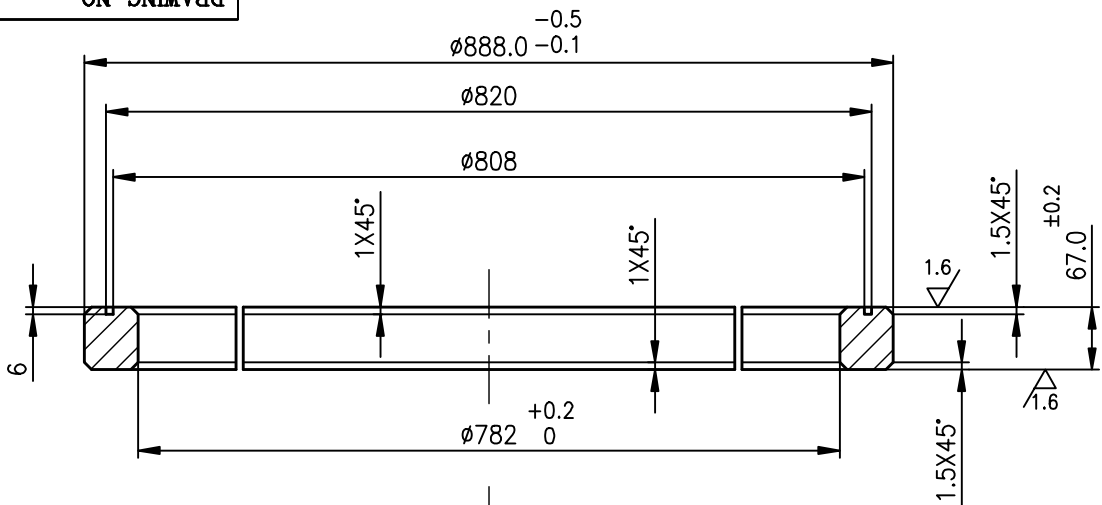

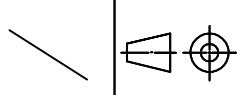


DRAWING NO. 3-V-0000-24536



- NOTE
- 01. BREAK ALL SHARP CORNERS.
  - 02. CHROME PLATING SHOULD BE DONE ON THE FINISHED SPLIT RING ASSEMBLY TO A THICKNESS OF 0.03mm TO 0.04mm.
  - \* 03. FIX ONE CYLINDRICAL PIN  $\varnothing 8 \times 55$  FOR ASSEMBLING WITH BODY AT THE TIME OF ASSEMBLY.

01	CYL PIN $\varnothing 8 \times 55$	-	-	-	-	0.01	-	BPS 41702 417 02 08055 00	018
	SUGGESTED SIZE PL68 -892 X 892	--	SA387 GR.22 CERTIFY.	NORMALISED & TEMPERED	20	71.99	333.6	3-V-3245-24536/1 93 201 042 0000	017
S L N o.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMP. CODE	ITEM No

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
<div> 365-121</div> <div>BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.</div>					DRN	M.SRINIVASAN	SIGN	DATE	NO.OF VAR.
					CHD	P.BOOMINATHAN		07.03.07	
					APPD	M.RAJAKUMAR		07.03.07	
DEPT	VL		SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS
CODE	320		NTS		72.0	CAD : F324536			
TITLE					CARD CODE	DRAWING NO.			REV
SPLIT RING					U 01	3-V-0000-24536			01

REV 01	DATE 02.11.09	ALTERED M.SRINIVASAN
		CHD & APPD M.RAJAKUMAR
MATERIAL SA387 GR.22 WAS SA 515 GR.70		

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