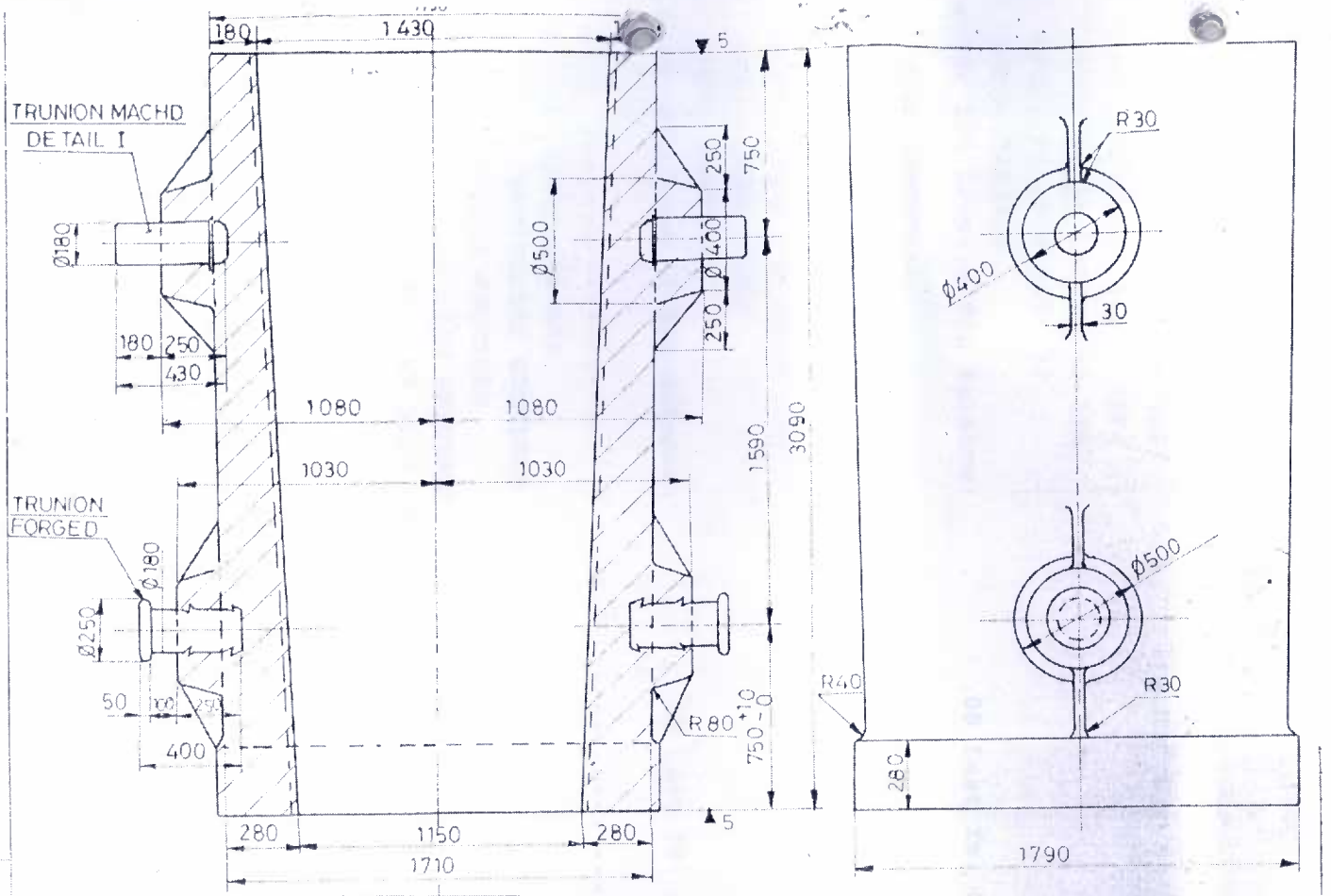
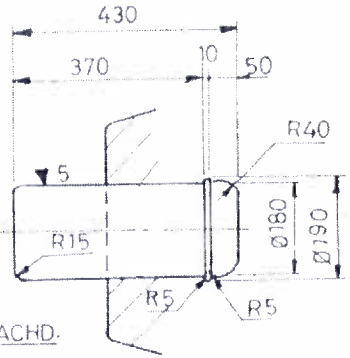


INCLINATION 45·3mm P METER

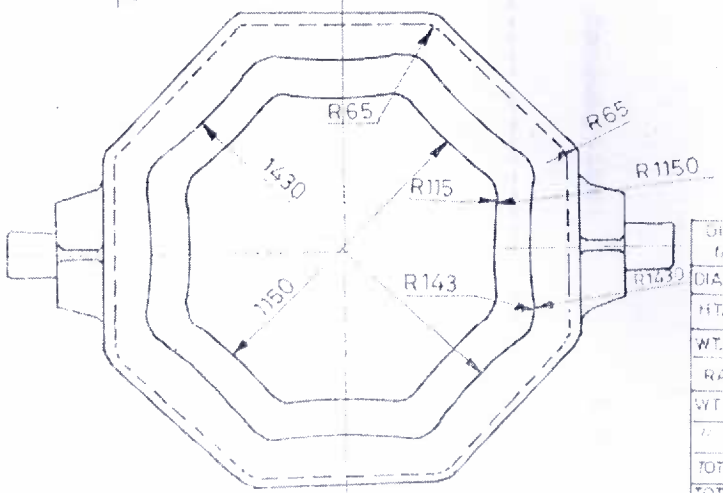


TRUNION MACHD.

DETAIL-I

SCALE 1:10

TOTAL WT:=26·0 T. APPROX.



DATA

DIMENSIONS MIN./MAX	INGOT
DIA 'D' OF MOULD mm	150/1430
HT. OF BODY mm	1680/2840
WT. OF INGOT TONNE	13.00/29.70
RATIO H/D	1·24/2·18
WT OF BOTTOM TONNE	1·20
" " HOT TOP TONNE	3·00/4·30
TOTAL WT. TONNE	25·30/34·20 24·0/35·20
TOTAL HT (H) mm	3090

REF. CL DRG.NO.272 FOR 1300ᵟR INGOT MOULD

BHARAT HEAVYELECTRICALS LTD.

UNIT: C.F.F.P., HARDWAR.

DEPT.	CODE	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.
F.E.		1:20 & 1:10	26·0 T.		

	NAME	SIGN	DATE
DRAWN	AEDD (B)		
CHECKED			
APPROVED			

1300ᵟR

INGOT MOULD

Dimensions to be Controlled Within Limits as Shown
Machining Tolerence ± 25 mm Unless Otherwise
Shown, (Non Machining Tolerence ±

CARD CODE

DRAWING NO. 02-148

SHEET NO. 01 NO. OF SHEETS 01

SIZE A3

BHARAT HEAVY ELECTRICALS LIMITED
The information on this document is the propel
It must not be used directly or indirectly in anyway detrimental to the interest of the company.

Inventory No. Sign & Date Rel. Ind. No.