

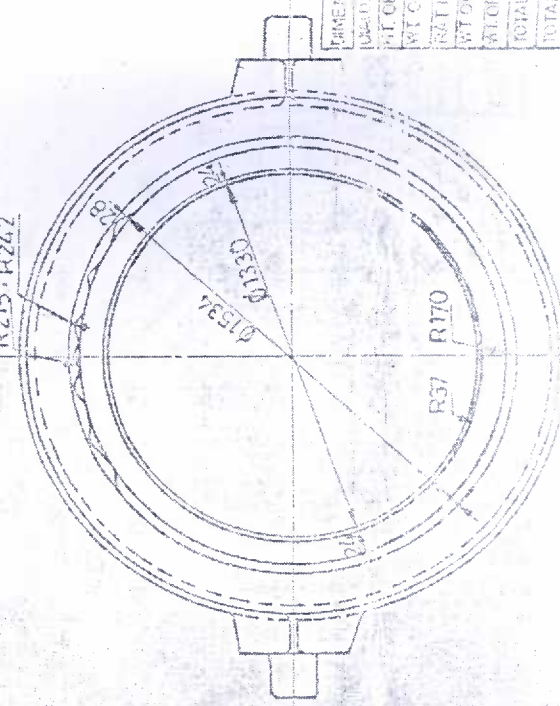
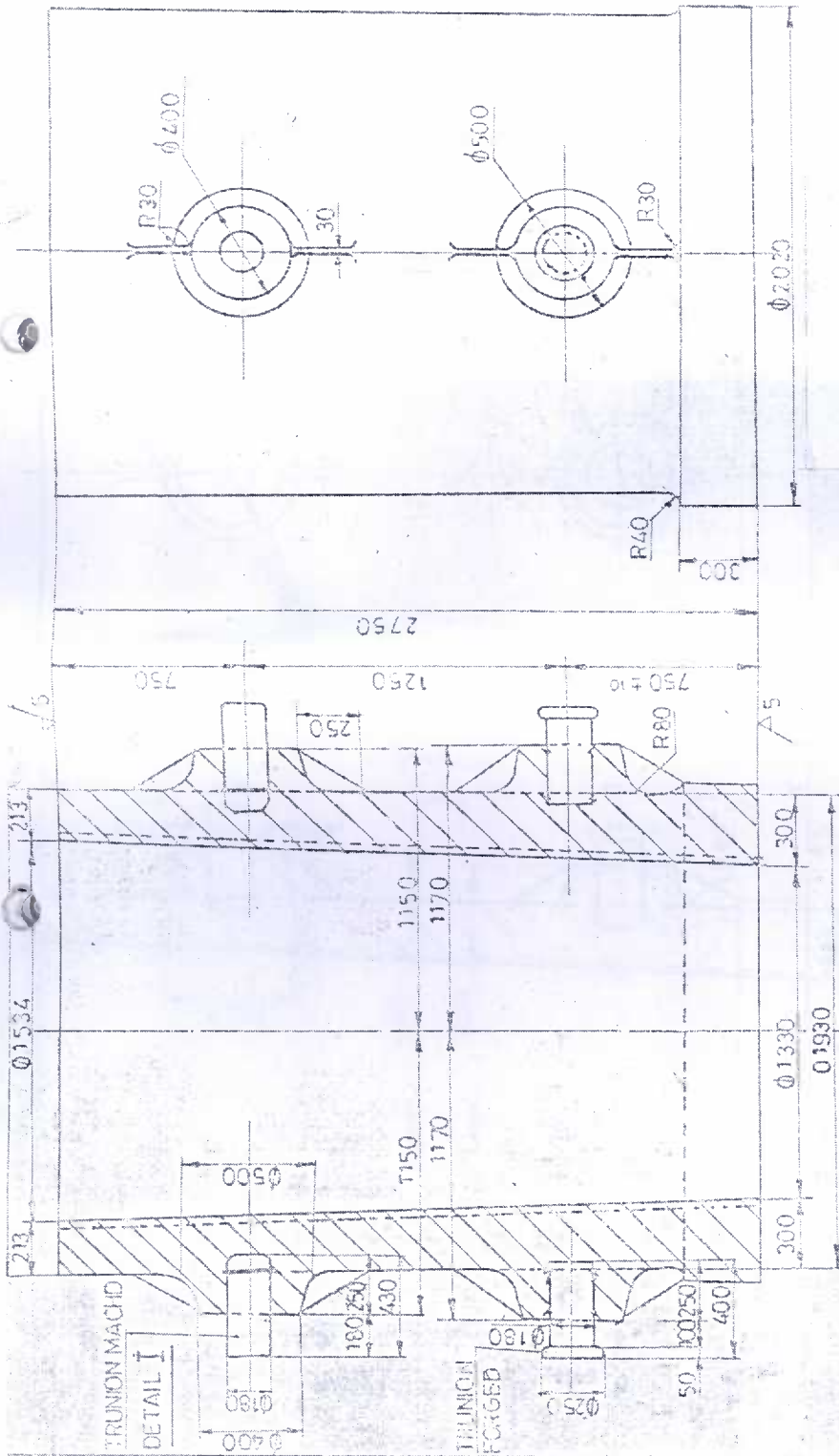
The information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED. It must not be used directly or indirectly in any way detrimental to the interest of the company.

23231010

Rev. Dwg. No.

Date

Inventory No.



DATA

ITEM	UNIT	VALUE
WEIGHT (KG)		270 T
SCALE		1:20, 1:10
REF. TO SPEC. DRG.		23231010
DATE		02-14-90
DRAWN		02-14-90
CHECKED		02-14-90
APPROVED		02-14-90



BHARAT HEAVY ELECTRICALS LTD.

UNIT: C.F.F.P. HARDWARE

1400⁴R

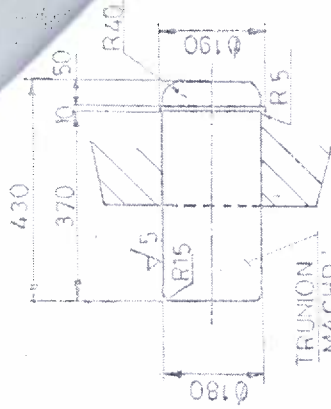
INGOT MOULD

Dimensions to be Controll. 2 within Limits as Shown
Machining Tolerance: ± 0.25 mm Unless Otherwise Specified
Spawns Non-Machining Tolerance: ± 0.25 mm

QAD

02-14-90

02-14-90



SCALE 1:10

REF. CL. DRG. NO. 349 FOR 1400²⁴ R
INGOT MOULD.

COMPOSITION OF MATERIAL
REF. CT. DRG. NO. 349